

# Wilsonart® HD® High Definition® Laminate

## Technical Data

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### Manufacturer

Wilsonart LLC  
2400 Wilson Place  
P.O. Box 6110  
Temple, Texas 76503-6110  
Phone: (254) 207-7000; (800) 433-3222  
Fax: (254) 207-2384  
Web Site: [www.wilsonartlaminates.com](http://www.wilsonartlaminates.com)

### Product Description

#### Recommended Uses

Wilsonart® HD® High Definition® Laminate is suitable for use on high quality residential and commercial countertops, furniture, fixtures and casework. Wilsonart HD carries AEON technology and provides 3x wear resistance of industry standards, along with improved scratch, scuff & mar performance.

- **High Definition Type HGP 376** is used for work surfaces on counters, islands, vanities, desks and tables. Type 376 is made for both horizontal and vertical interior applications where the surface must be functional, durable and decorative. Type 376 may be postformed to eliminate seams for a more attractive edge.

#### Product Composition

Decorative surface papers impregnated with melamine resins are pressed over kraft paper core sheets impregnated with phenolic resin. These sheets are then bonded at pressures greater than 1000 pounds per square inch at temperatures approaching 300°F (149°C). Finished sheets are trimmed, and the backs are sanded to facilitate bonding.

#### Basic Limitations

Wilsonart HD High Definition Laminate is for interior use only and is not recommended for direct application to plaster, concrete walls, or gypsum wallboard. It is not structural material and must be bonded to a suitable substrate.

Do not subject Wilsonart HD High Definition Laminate to extremes in humidity, temperatures higher than 275°F (135°C) for substantial periods of time, or intense, continuous, direct sunlight.

#### Patterns & Colors

AEON Enhanced Performance is standard on all Wilsonart HD Patterns and on most Wilsonart Premium patterns. Visit [www.wilsonartcontract.com/fast-pattern-result](http://www.wilsonartcontract.com/fast-pattern-result) Please see actual sample before specifying.

#### Finishes

##### ❖ #35 Mirage

Subtle variations in matte and gloss finish connect to nature's own finishes: rough and weathered, smooth and polished. This finish is exclusive to Wilsonart HD High Definition Laminate and is not available in other designs or product types. *Glossometer reading: MD and CD 50 ± 20.*

❖ #45 Facet

A medium to small scale texture providing an optical surface effect that adds dimension and depth to laminate. It is comprised of a balance of matte and gloss areas. The angular, faceted, textural characteristics connect it to the stone and quartz-like visuals it was designed for. *Glossometer reading: MD and CD 50 ± 20*

❖ #55 Glaze

A layering of matte features over a glaze semi-gloss creates this time worn effect. *Glossometer reading: MD and CD 25 ± 20.*

*NOTE: Glossometer readings are made at a 60° angle of incidence. MD refers to the machine direction of a laminate sheet, and CD refers to the cross direction.*

**Standard Sheet Sizes**

- 48" (1219mm) x 96" (2438mm)
- 60" (1524mm) x 96" (2438mm)
- 60" (1524mm) x 120" (3048mm)
- 60" (1524mm) x 144" (3658mm)

**Thickness and Weight**

Description	376
Thickness	0.039" ± 0.005" (0.99mm ± 0.13mm)
Weight per square foot	0.260#

**Technical Data**

**Physical Properties of High Definition Laminate 376**

NEMA Test	Typical Wilsonart Type 376	NEMA Standard HGP
Thickness	<b>0.039" ± 0.005"</b> <b>(0.99mm ± 0.13mm)</b>	0.039" ± 0.005" (1mm ± 0.12mm)
Appearance	<b>No ABC def.</b>	No ABC def.
Light Resistance	<b>Slight effect</b>	Slight effect
Cleanability (cycles)	<b>10</b>	20 (max.)
Stain Resistance Reagents 1-10 Reagents 11-15	<b>No effect</b> <b>Slight effect</b>	No effect Moderate effect
Boiling Water Resistance	<b>No effect</b>	Slight effect
High Temperature Resistance	<b>Slight effect</b>	Slight effect
Impact Resistance	<b>55" (1397mm)</b>	30" (762mm) (min.)
Radiant Heat Resistance	<b>140 seconds</b>	100 sec. (min.)
Dimensional Stability Machine Direction Cross Direction	<b>0.5%</b> <b>0.8%</b>	1.1% (max.) 1.4% (max.)
Surface Wear Resistance (cycles)	<b>1200 (min.)</b>	400 (min.)
Formability*	<b>*9/16" face (14.28mm)</b> <b>*3/16" back (4.76mm)</b>	*5/8" face (16.00mm)
Blistering	<b>70 seconds</b>	55 seconds

\*Radius for face is actually the radius of the form around which the laminate is postformed. The radius for back is actually the radius to which the decorative face is postformed.

**Typical Fire Test Data**

High-pressure laminates are subject to Flame Spread and Smoke Developed standards in structures where codes establish such conditions.

Test data to determine compliance with these codes are obtained by the Steiner Tunnel Test method of the American Society for Testing Materials (ASTM-E-84, Standard Test Method for Surface Burning Characteristics of Building Materials). Tests were conducted in accordance with test method and mounting procedure as described in paragraph X1.7.2 of the test method. This procedure is cataloged by Underwriters Laboratories, Inc. as UL 723.

Here is typical data for Wilsonart HD High Definition Laminate, averaged from two specific tests:

**Typical Flame Spread and Smoke Developed Properties 376**

Product Type	Test Condition	Flame Spread	Smoke Developed
<b>Postforming Type 376</b>	Unbonded	60	35
<b>Postforming Type 376</b>	Bonded with contact adhesive to particleboard substrate; 3/8"	50	140

When you wish to specify decorative laminate for a Class I or A fire rating, please refer to the Fire-Rated or Metal Core Laminate Tech Data.

**Model Code Designations used to determine flame spread classification**

Flame Spread Classification (Max. Rating)		International (IBC)		Life Safety (NFPA 101)
25		A		A
75		B		B
200		C		C

(RE: Architectural Woodwork Quality Standard, 8th Edition, Version 1.0, - 2003)

All Model Codes regulate the generation of smoke by interior finish material. In all cases they specify a maximum smoke development rating of 450.

**Codes and Certifications**

**General Standards**

Wilsonart HD High Definition Laminate conforms to the voluntary standards of the American National Standards Institute/National Electrical Manufacturers Association (ANSI/NEMA) LD 3-2005, for thickness, performance properties and appearance. Wilsonart HD High Definition Laminate meets or exceeds the International Standards Organization specifications as found in ISO 4586, titled "High-Pressure Decorative Laminate (HPDL) – Sheets Based on Thermosetting Resins – Part I: specifications."

Wilsonart Laminate contains a minimum of 20% *post-consumer recycled content* – the highest percentage of post-consumer content in the industry - as certified by SCS Global Services ([SCS-MC-002028](https://www.scsglobal.com/certificates/002028)).

Wilsonart HD Laminates have received Forest Stewardship Council™ Certification Registration. ([SCS-COC-002415](#))

Wilsonart Laminate exceeds the industry's highest standards for [Indoor Air Quality](#), with GREENGUARD® Certification and SCS Indoor Advantage™ Gold ([SCS-IAQ-02654](#)) certification by SCS Global Services on all laminate types. Wilsonart Laminate contains No Added Urea-Formaldehyde.

### **Specific Product Standards**

U.S. Federal Specification L-P 508H, April 9, 1977, "Plastic Sheets, Laminated, Decorative and Nondecorative," spells out criteria for decorative laminates for federal installations. Wilsonart 107, 335, 350, and 376 laminates comply.

NSF International (NSF) #35 "Laminated Plastic for Surfacing for Food Service Equipment." All solid colors and printed patterns in types 107, 335, 350, and 376, comply.

U.S. Federal Motor Vehicle Safety Standard (FMVSS) 302, "Flammability of Interior Materials." Basic Types 107, 335, 350, and 376 comply.

### **Installation: Fabrication and Assembly Recommendations**

Fabrication should follow approved methods. Assembled pieces should meet the specifications of KCMA (Kitchen Cabinetmakers Manufacturers Association), ANSI A-161.2-1998 (revised), and "Architectural Woodwork Quality Standards, Guide Specifications and Quality Certification Program" guidelines of the Architectural Woodwork Institute where applicable.

Wilsonart HD High Definition Laminates must be bonded to a substrate of reliable quality, such as particleboard, medium density fiberboard or plywood with one A face. High-pressure laminate, plaster, concrete and gypsum board should not be considered suitable substrates. High Definition laminates may not be used as structural members.

Bond with adhesives and follow the techniques recommended by the adhesive manufacturer. Recommended adhesives are permanent types, such as urea and polyvinyl acetate (PVA), and contact types. Wilsonart adhesives are recommended for most bonding conditions.

To avoid stress cracking, do not use square-cut inside corners. All inside corners should have a minimum of 1/8" (3.175mm) radius and all edges should be routed smooth.

Drill oversized holes for screws or bolts. Screws or bolts should be slightly countersunk into the face side of a laminate-clad substrate.

Take care to ensure appropriate acclimation has taken place with the laminate and the substrate prior to fabrication. The face and backing laminates and the substrate should be conditioned in the same environment for 48 hours before fabrication.

Recommended conditioning temperature is about 75°F (24°C). Laminates should be conditioned at 45% to 55% relative humidity.

With postforming machinery, Wilsonart® HD Type 376 will postform at a nominal sheet temperature range of 325°F to 338°F (163°C to 170°C) in 20 ± 5 seconds.

Carbide-tipped saw and router blades should be used for cutting. High tool speed and low feed speed are advisable. Cutting blades should be kept sharp. Use a hold-down to prevent any vibration.

## **Warranty**

Wilsonart LLC warrants to the original consumer purchaser for one (1) year after date of purchase ("Warranty Period") that, under normal use and service, Wilsonart Laminate Sheets are free from manufacturing defects and conform to published specifications. This warranty applies only to a Wilsonart Laminate Sheet which has been installed in an interior application and remains installed at that location ("Warranted Product") and is extended only to, and may be enforced only by, the original consumer purchaser. THIS WARRANTY IS NOT TRANSFERABLE. This warranty is expressly conditioned upon submission of proof of date of purchase.

### **WHAT IS EXCLUDED:**

This warranty shall not apply to damage arising from any of the following:

1. Accidents, abuse or misuse;
2. Exposure to extreme temperature;
3. Improper fabrication or installation; or
4. Improper maintenance or repair.

### **WHAT WILSONART WILL DO IF YOUR CLAIM IS COVERED BY THIS WARRANTY**

*Wilsonart will provide, at no cost and with delivery prepaid, a Wilsonart Laminate Sheet to replace the Warranted Product. Wilsonart will not pay for removal of the Warranted Product or for fabrication or installation of the replacement laminate or any other costs. No replacement under the warranty shall extend the Warranty Period.*

*Any replacement is limited to colors and styles of Wilsonart Laminate Sheets available at the time of replacement. Exact color matches may not be possible. If the original color or style is no longer available, Wilsonart has the right to substitute another Wilsonart Laminate Sheet of equal or greater value than the Warranted Product.*

### **WHAT YOU NEED TO DO**

*To make a claim under this warranty, you must contact the Wilsonart Warranty Center at the address listed below before the end of the Warranty Period. You must provide proof of date of purchase, photographs of the Warranted Product and access for inspection for warranty determination by a Wilsonart representative, and thereafter Wilsonart will provide you a determination on your claim.*

Wilsonart Warranty Center  
2400 Wilson Place  
Temple, Texas 76504  
877-537-0533... Toll Free

**THE FOREGOING SHALL CONSTITUTE THE EXCLUSIVE REMEDY OF THE PURCHASER AND THE EXCLUSIVE LIABILITY OF WILSONART. THE ABOVE WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS WARRANTIES WHETHER ORAL OR WRITTEN. ANY IMPLIED WARRANTIES WHICH MAY ARISE BY OPERATION OF LAW, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE PERIOD OF THE WRITTEN WARRANTY SET FORTH HEREIN. WILSONART SHALL NOT, UNDER ANY CIRCUMSTANCES OR UNDER ANY LEGAL THEORY, BE LIABLE TO THE PURCHASER OR ANY OTHER PERSON FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY NATURE, INCLUDING WITHOUT LIMITATION DAMAGES TO, OR LOSS OF USE OF, PROPERTY, DAMAGES FOR LOSS OF PROFITS OR REVENUES OR ANY OTHER DAMAGES ARISING FROM THE PURCHASE. WILSONART'S LIABILITY WILL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE WILSONART PRODUCT.**

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state. No agent, dealer, employee or representative of Wilsonart nor any installer, fabricator or other person is authorized to modify the warranty in any respect. The invalidity of all or a part of any of the provisions of the Limited Warranty shall not affect or invalidate any other provision of the Limited Warranty. For further assistance or questions, contact Wilsonart at the address or telephone number listed above or at [www.wilsonart.com](http://www.wilsonart.com).

### **Maintenance\***

The decorative surface may be cleaned with warm water and mild soaps, such as those used for hands or dishes. Do not use cleansers that contain abrasives, acids or alkalis; they will damage the decorative surface. Remove stubborn stains with a 2-minute exposure to hypochlorite bleach such as Clorox®, followed by a clean water rinse.

We recommend that you **not** allow any of the following agents to **remain** in contact with the decorative surface:

1. Hypochlorite bleach, except as described above
2. Hydrogen peroxide solution
3. Mineral acids, hydrochloric acid such as Lime-A-Way™, sulfuric or nitric acid
4. Caustic solutions containing greater than 2% lye, such as Drano®
5. Sodium bisulfate, such as Sani-Flush®
6. Potassium permanganate
7. Berry juices
8. Silver nitrate, in 1% concentration or greater
9. Gentian violet
10. Mild silver protein, such as 20% argyrol
11. Bluing
12. Fabric dye, such as Tintex® or Rit®
13. Alcohol containing 1% iodine in solution

**If you require a decorative laminate that can withstand these and other chemicals, please refer to the Tech Data for Wilsonart® Chemsurf® Chemical-Resistant Laminates.**

Free copies of the "Care and Maintenance Guide," which covers all Wilsonart products, are available. The guide can be accessed at <http://www.wilsonartlaminates.com> or by calling our hotline at 800-433-3222. It can be used for your own information, for project manuals, and for provision to clients and contractors involved with interior construction and finishing.

*\*Not applicable for Phenolic Laminate Backing Sheet.*

### **Technical Services**

For samples, literature, questions or technical assistance, please contact our toll-free Hotline at (800) 433-3222, Monday through Friday, 8 am – 5 pm, CST.

Specification Form:

Surface shall be Wilsonart® HD® High Definition® Laminate,  
produced by Wilsonart LLC,  
Temple, Texas 76503-6110

Type: 376

Surface

Color Number: \_\_\_\_\_

Color Name: \_\_\_\_\_

Finish

Number: 35, 45 or 55

Name: Mirage, Facet or Glaze

Edge Trim

Color Number: \_\_\_\_\_

Color Name: \_\_\_\_\_

Adhesive

Name: \_\_\_\_\_

Grade/Type: \_\_\_\_\_

Brand: Wilsonart Adhesive

Wilsonart® HD® Technical Data (TD0418)

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## **Wilsonart® Laminate Basic Types (#107, #335, #350)**

### **Technical Data**

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#### **Manufacturer**

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2400 Wilson Place  
P.O. Box 6110  
Temple, Texas 76503-6110  
Phone: (254) 207-7000; (800) 433-3222  
Fax: (254) 207-2384  
Web Site: [www.wilsonartlaminare.com](http://www.wilsonartlaminare.com)

#### **Product Description**

##### **Recommended Uses**

Wilsonart® Laminate is suitable for use on fine quality residential and contract furniture, fixtures and casework, and also for architectural application on columns, wainscoting, valances, cornices, interior doors and divider systems.

- **General Purpose (HGS) Type 107** is most frequently used for work surfaces on counters, islands, vanities, desks and tables. Typical vertical uses include surfacing for wall panels, teller cages and the front panels of workstations, such as those in hospitals, airports and restaurants. Type 107 is produced for both horizontal and vertical interior applications where the surface must be functional, durable and decorative.
- **Vertical Surface (VGP) Type 335** is the usual choice to surface cabinet walls, doors and drawer panels. It often appears on the vertical surfaces of desks, restaurants booths and maitre d' stations, and as architectural cladding. Type 335 is intended for vertical applications where a functional, durable, decorative surface must absorb somewhat less impact than a comparable horizontal surface. VGP surfaces may be postformed to achieve radiused edges.
- **Postforming (HGP) Type 350** adds the decorative capability of a soft edge to any typical laminate use. Common applications of postforming laminates are formed edges for counters, desktops, cabinet doors and drawer panels. Type 350 is intended for use on vertical and horizontal interior surfaces where it is necessary or desirable to roll the laminate on a simple radius over the edge of the substrate. This eliminates seams and leaves an attractive surface.

##### **Product Composition**

Decorative surface papers impregnated with melamine resins are pressed over kraft paper core sheets impregnated with phenolic resin. These sheets are then bonded at pressures greater than 1000 pounds per square inch at temperatures approaching 300°F (149°C). Finished sheets are trimmed, and the backs are sanded to facilitate bonding.

##### **Basic Limitations**

Wilsonart® Laminate is for interior use only and is not recommended for direct application to plaster, concrete walls, or gypsum wallboard. It is not structural material and must be bonded to a suitable substrate.

Do not subject Wilsonart® Laminate to extremes in humidity, temperatures higher than 275°F (135°C) for substantial periods of time, or intense, continuous, direct sunlight.

##### **Patterns & Colors**

Available in the full range of Wilsonart solid colors, stones, marbles, woodgrains, leathers and patterns. Please see actual sample before specifying.



**Finishes – You can confirm finish availability on individual designs by clicking on [Pattern Availability](#)**

- ❖ #01 High Gloss - Premium  
A mirror sheen finish, which gives a smooth, brilliant appearance. #01-High Gloss finish also features AEON™ technology and can be used for horizontal applications such as countertops and light-to-medium commercial applications. Excellent for vertical applications and carries a premium upcharge. *Glossometer reading: MD and CD 110 ± 10.*
- ❖ #07 Textured Gloss - Premium  
A textured finish which reproduces the high sheen of waxed wood furniture. Recommended for horizontal and vertical applications. #07 finish features AEON technology and carries a premium upcharge. *Glossometer reading: MD and CD 42 ± 4.*
- ❖ #12 Soft Grain - Premium  
A dense wood grain structure that is low gloss and soft to the touch. Subtle highlights of reflectivity randomly occur within the embossed grains, creating a sophisticated raw wood look. #12 finish features AEON technology and carries a premium upcharge. Recommended for horizontal and vertical applications. *Glossometer reading: MD and CD 6 ± 1.*
- ❖ #18 Linearity - Premium  
A directional texture running the length of the sheet, having a narrow, random, matte-gloss linear quality. It is complementary to linear wood-grains, and linear patterns (such as the “Satin” series), and provides dimension and visual movement to solid colors. #18 finish features AEON technology and carries a premium upcharge. *Glossometer reading: MD and CD 18 ± 4*
- ❖ #22 Antique - Premium  
A mixture of varying low gloss features combined with organic movement, indicative of the surface of an aged stone or an antique metal. Recommended for horizontal and vertical applications. Antique features AEON Enhanced Performance Technology and carries a premium upcharge. *Glossometer reading: MD and CD 9 ± 3*
- ❖ #38 Fine Velvet Texture  
A smooth textured finish with moderate reflective value. *Glossometer reading: MD and CD 14 ± 2*
- ❖ #52 Quarry - Premium  
Premium finish emulating the “pitted” look of polished natural stone. Recommended for horizontal and vertical applications. #52 features AEON technology and carries a premium upcharge. *Glossometer reading: MD 55 ± 5.*
- ❖ #60 Matte  
Textured finish with a moderate reflective quality. Recommended for horizontal and vertical applications. *Glossometer reading: MD and CD 10 ± 2.*
- ❖ #78 FineGrain - Premium  
The FineGrain premium finish features the polish and luxe of a real wood veneer, with a subtle, narrow grain structure that runs the length of the sheet. #78 finish features AEON technology and carries a premium. *Glossometer reading: MD and CD 38 ± 3.*

*NOTE: Glossometer readings are made at a 60° angle of incidence. MD refers to the machine direction of a laminate sheet, and CD refers to the cross direction.*

*Finish Availability: Not all finishes are available in all patterns/colors. Some finish options have limited size availability. Please check with your Wilsonart representative or consult the pattern availability lookup on our website ([www.wilsonart.com/design/patternavail](http://www.wilsonart.com/design/patternavail)) to verify size availability by finish type.*

### Standard Sheet Widths

36"	48"	60"
914mm	1219mm	1524mm

### Standard Sheet Lengths

96"	120"	144"
2438mm	3048mm	3658mm

*NOTE: Not all sizes are available from stock; contact your Wilsonart representative for details on local availability. Minimums apply to non-standard designs and finishes in sizes other than 48"x96" and 60"x144". Please check with your Wilsonart representative.*

### Thickness and Weight

Description	107	335	350
Thickness	0.048" ± 0.005" (1.22mm ± 0.13mm)	0.028" + 0.001 - 0.004" (0.7mm + 0.03 - 0.10mm)	0.039" ± 0.005" (0.99mm ± 0.13mm)
Weight per square foot	0.322#	0.186#	0.260#

### Technical Data

#### Physical Properties of General Purpose Laminates

NEMA Test	Typical Wilsonart Type 107	NEMA Standard HGS
Thickness	<b>0.048" ± 0.005"</b> <b>(1.22mm ± 0.13mm)</b>	0.048" ± 0.005" (1.2mm ± 0.13mm)
Appearance	<b>No ABC def.</b>	No ABC def.
Light Resistance	<b>Slight effect</b>	Slight effect
Cleanability (cycles)	<b>10</b>	20 (max.)
Stain Resistance Reagents 1-10 Reagents 11-15	<b>No effect</b> <b>Slight effect</b>	No effect Moderate effect
Boiling Water Resistance	<b>No effect</b>	No effect
High Temperature Resistance	<b>Slight effect</b>	Slight effect
Impact Resistance	<b>65" (1651mm)</b>	50" (1270mm)
Radiant Heat Resistance	<b>160 seconds</b>	125 sec. (min.)
Dimensional Stability Machine Direction Cross Direction	<b>0.3%</b> <b>0.7%</b>	0.5% 0.9%
Surface Wear Resistance (cycles)	<b>Meets or Exceeds 400</b>	400 (min.)
Formability	<b>Not applicable</b>	Not applicable
Blistering	<b>Not applicable</b>	Not applicable

### Physical Properties of Vertical Surface Laminates

NEMA Test	Typical Wilsonart Type 335	NEMA Standard VGS	NEMA Standard VGP
Thickness	<b>0.028" + 0.001 - 0.004"</b> <b>(0.7mm + 0.03 - 0.10mm)</b>	0.028" ± 0.004" (0.7mm ± 0.10mm)	0.028" ± 0.004" (0.7mm ± 0.10mm)
Appearance	<b>No ABC def.</b>	No ABC def.	No ABC def.
Light Resistance	<b>Slight effect</b>	Slight effect	Slight effect
Cleanability (cycles)	<b>10</b>	20 (max.)	20 (max.)
Stain Resistance Reagents 1-10 Reagents 11-15	<b>No effect</b> <b>Slight effect</b>	No effect Moderate effect	No effect Moderate effect
Boiling Water Resistance	<b>No effect</b>	No effect	Slight effect
High Temperature Resistance	<b>Slight effect</b>	Slight effect	Slight effect
Impact Resistance	<b>40" (1016mm)</b>	20" (508mm)	20" (508mm)
Radiant Heat Resistance	<b>120 seconds</b>	80 sec. (min.)	80 sec. (min.)
Dimensional Stability Machine Direction Cross Direction	<b>0.5%</b> <b>0.8%</b>	0.7% (max.) 1.2% (max.)	1.1% (max.) 1.4% (max.)
Surface Wear Resistance (cycles)	<b>Meets or Exceeds 400</b>	400 (min.)	400 (min.)
Formability	<b>7/16" radius (11mm)</b>	Not applicable	1/2" radius (13mm)
Blistering	<b>45 seconds</b>	Not applicable	40 seconds

\*Radius for face is actually the radius of the form around which the laminate is postformed. The radius for back is actually the radius to which the decorative face is postformed.

### Physical Properties of Postforming Laminate

NEMA Test	Typical Wilsonart Type 350	NEMA Standard HGP
Thickness	<b>0.039" ± 0.005"</b> <b>(0.99mm ± 0.13mm)</b>	0.039" ± 0.005" (1mm ± 0.12mm)
Appearance	<b>No ABC def.</b>	No ABC def.
Light Resistance	<b>Slight effect</b>	Slight effect
Cleanability (cycles)	<b>10</b>	20 (max.)
Stain Resistance Reagents 1-10 Reagents 11-15	<b>No effect</b> <b>Slight effect</b>	No effect Moderate effect
Boiling Water Resistance	<b>No effect</b>	Slight effect
High Temperature Resistance	<b>Slight effect</b>	Slight effect
Impact Resistance	<b>55" (1397mm)</b>	30" (762mm) (min.)
Radiant Heat Resistance	<b>140 seconds</b>	100 sec. (min.)
Dimensional Stability Machine Direction Cross Direction	<b>0.5%</b> <b>0.8%</b>	1.1% (max.) 1.4% (max.)
Surface Wear Resistance (cycles)	<b>Meets or Exceeds 400</b>	400 (min.)
Formability*	<b>*9/16" face (14.28mm)</b> <b>*3/16" back (4.76mm)</b>	<b>*5/8" face (16.00mm)</b>
Blistering	<b>70 seconds</b>	55 seconds

\*Radius for face is actually the radius of the form around which the laminate is postformed. The radius for back is actually the radius to which the decorative face is postformed.

**Typical Fire Test Data**

High-pressure laminates are subject to Flame Spread and Smoke Developed standards in structures where codes establish such conditions.

Test data to determine compliance with these codes are obtained by the Steiner Tunnel Test method of the American Society for Testing Materials (ASTM-E-84, Standard Test Method for Surface Burning Characteristics of Building Materials). Tests were conducted in accordance with test method and mounting procedure as described in paragraph X1.7.2 of the test method. This procedure is cataloged by Underwriters Laboratories, Inc. as UL 723.

Here is typical data for Wilsonart laminates, averaged from two specific tests:

**Typical Flame Spread and Smoke Developed Properties**

Product Type	Test Condition	Flame Spread	Smoke Developed
<b>General Purpose Type 107</b>	Unbonded	50	45
<b>Vertical Surface Type 335</b>	Unbonded	45	40
<b>Postforming Type 350</b>	Unbonded	60	35
<b>General Purpose Type 107</b>	Bonded with contact adhesive to particleboard substrate; 3/8"	40	100
<b>Vertical Surface Type 335</b>	Bonded with contact adhesive to particleboard substrate; 3/8"	40	155
Product Type	Test Condition	Flame Spread	Smoke Developed
<b>Postforming Type 350</b>	Bonded with contact adhesive to particleboard substrate; 3/8"	50	140

When you wish to specify decorative laminate for a Class I or A fire rating, please refer to the Fire-Rated Laminate Tech Data.

**Model Code Designations used to determine flame spread classification**

Flame Spread Classification (Max. Rating)		International (IBC)		Life Safety (NFPA 101)
25		A		A
75		B		B
200		C		C

(RE: Architectural Woodwork Quality Standard, 8<sup>th</sup> Edition, Version 1.0, - 2003)

All Model Codes regulate the generation of smoke by interior finish material. In all cases they specify a maximum smoke development rating of 450.

## **Codes and Certifications**

### **General Standards**

Wilsonart laminates conform to the voluntary standards of the American National Standards Institute/National Electrical Manufacturers Association (ANSI/NEMA) LD3-2005, for thickness, performance properties and appearance. Various grades of Wilsonart laminates meet or exceed the International Standards Organization specifications as found in ISO 4586, titled "High-Pressure Decorative Laminate (HPDL) – Sheets Based on Thermosetting Resins – Part I: specifications."

### **Specific Product Standards**

U.S. Federal Specification L-P 508H, April 9, 1977, "Plastic Sheets, Laminated, Decorative and Nondecorative." Spells out criteria for decorative laminates for federal installations. Wilsonart 107, 335 and 350 laminates comply.

NSF International (NSF) #35, "Laminated Plastic for Surfacing for Food Service Equipment." All solid colors and printed patterns in Basic Types 107, 335 and 350, comply.

U.S. Federal Register, August 9, 1984, Housing and Urban Development Mobile Home Construction and Safety Standard, (24CFR) 3280.203. General Purpose Type 107 and Vertical Surface Type 335 comply.

U.S. Federal Test Method, Federal Aviation Regulation, DOT, Part 25.853, Airworthiness Standards: Transport Category Airplane (Interior Finish). Vertical Surface Type 335 and Postforming Type 350 comply with parts a and c.

U.S. Federal Motor Vehicle Safety Standard (FMVSS) 302, "Flammability of Interior Materials." Basic Types 107, 335 and 350 comply.

U.S. Military Standard MIL-P-17171E (SHIPS)/Plastic Laminate. General Purpose Type 107 complies.

### **Installation: Fabrication and Assembly Recommendations**

Fabrication should follow approved methods. Assembled pieces should meet the specifications of KCMA (Kitchen Cabinetmakers Manufacturers Association), ANSI A-161.2-1998 (revised), and "Architectural Woodwork Quality Standards, Guide Specifications and Quality Certification Program" guidelines of the Architectural Woodwork Institute where applicable.

Wilsonart laminates must be bonded to a substrate of reliable quality, such as particleboard, medium density fiberboard or plywood with one A face. High-pressure laminate, plaster, concrete and gypsum board should not be considered suitable substrates. Basic Types laminate may not be used as structural members.

Bond with adhesives and follow the techniques recommended by the adhesive manufacturer. Recommended adhesives are permanent types, such as urea and polyvinyl acetate (PVA), and contact types. Wilsonart adhesives are recommended for most bonding conditions.

To avoid stress cracking, do not use square-cut inside corners. All inside corners should have a minimum of 1/8" (3.175mm) radius and all edges should be routed smooth.

Drill oversized holes for screws or bolts. Screws or bolts should be slightly countersunk into the face side of a laminate-clad substrate.

Take care to ensure an appropriate acclimation between the laminate and the substrate prior to fabrication. The face and backing laminates and the substrate should be conditioned in the same environment for 48 hours before fabrication.

Recommended conditioning temperature is about 75°F (24°C). Laminates should be conditioned at 45% to 55% relative humidity.

With postforming machinery, Wilsonart 335 and 350 will postform at a nominal sheet temperature range of 325°F to 338°F (163°C to 170°C) in 20 ± 5 seconds.

Carbide-tipped saw and router blades should be used for cutting. High tool speed and low feed speed are advisable. Cutting blades should be kept sharp. Use a hold-down to prevent any vibration.

### **Warranty**

Wilsonart LLC warrants to the original consumer purchaser for one (1) year after date of purchase (“Warranty Period”) that, under normal use and service, Wilsonart® Laminate Sheets are free from manufacturing defects and conform to published specifications. This warranty applies only to a Wilsonart Laminate Sheet which has been installed in an interior application and a remains installed at that location (“Warranted Product”) and is extended only to, and may be enforced only by, the original consumer purchaser. THIS WARRANTY IS NOT TRANSFERABLE. This warranty is expressly conditioned upon submission of proof of date of purchase.

### **WHAT IS EXCLUDED:**

This warranty shall not apply to damage arising from any of the following:

1. Accidents, abuse or misuse;
2. Exposure to extreme temperature;
3. Improper fabrication or installation; or
4. Improper maintenance or repair.

### **WHAT WILSONART WILL DO IF YOUR CLAIM IS COVERED BY THIS WARRANTY**

*Wilsonart will provide, at no cost and with delivery prepaid, a Wilsonart® Laminate Sheet to replace the Warranted Product. Wilsonart will not pay for removal of the Warranted Product or for fabrication or installation of the replacement laminate or any other costs. No replacement under the warranty shall extend the Warranty Period.*

*Any replacement is limited to colors and styles of Wilsonart® Laminate Sheets available at the time of replacement. Exact color matches may not be possible. If the original color or style is no longer available, Wilsonart has the right to substitute another Wilsonart Laminate Sheet of equal or greater value than the Warranted Product.*

### **WHAT YOU NEED TO DO**

*To make a claim under this warranty, you must contact the Wilsonart Warranty Center at the address listed below before the end of the Warranty Period. You must provide proof of date of purchase, photographs of the Warranted Product and access for inspection for warranty determination by a Wilsonart representative, and thereafter Wilsonart will provide you a determination on your claim.*

Wilsonart Warranty  
Center  
2400 Wilson Place  
Temple, Texas 76504  
877-537-0533... Toll Free

THE FOREGOING SHALL CONSTITUTE THE EXCLUSIVE REMEDY OF THE PURCHASER AND THE EXCLUSIVE LIABILITY OF WILSONART.

*THE ABOVE WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS WARRANTIES WHETHER ORAL OR WRITTEN. ANY IMPLIED WARRANTIES WHICH MAY ARISE BY OPERATION OF LAW, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE PERIOD OF THE WRITTEN WARRANTY SET FORTH HEREIN.*

*WILSONART SHALL NOT, UNDER ANY CIRCUMSTANCES OR UNDER ANY LEGAL THEORY, BE LIABLE TO THE PURCHASER OR ANY OTHER PERSON FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY NATURE, INCLUDING WITHOUT LIMITATION DAMAGES TO, OR LOSS OF USE OF, PROPERTY, DAMAGES FOR LOSS OF PROFITS OR REVENUES OR ANY OTHER DAMAGES ARISING FROM THE PURCHASE. WILSONART'S LIABILITY WILL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE WILSONART® PRODUCT.*

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you.

This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

No agent, dealer, employee or representative of Wilsonart nor any installer, fabricator or other person is authorized to modify the warranty in any respect.

The invalidity of all or a part of any of the provisions of the Limited Warranty shall not affect or invalidate any other provision of the Limited Warranty.

For further assistance or questions, contact Wilsonart at the address or telephone number listed above or at [www.wilsonart.com](http://www.wilsonart.com).

#### **Maintenance\***

The decorative surface may be cleaned with warm water and mild soaps, such as those used for hands or dishes. Do not use cleansers that contain abrasives, acids or alkalis; they will damage the decorative surface. Remove stubborn stains with a 2-minute exposure to hypochlorite bleach such as Clorox®, followed by a clean water rinse.

We recommend that you **not** allow any of the following agents to **remain** in contact with the decorative surface:

1. Hypochlorite bleach, except as described above
2. Hydrogen peroxide solution
3. Mineral acids, hydrochloric acid such as Lime-A-Way™, sulfuric or nitric acid
4. Caustic solutions containing greater than 2% lye, such as Drano®
5. Sodium bisulfate, such as Sani-Flush®
6. Potassium permanganate
7. Berry juices
8. Silver nitrate, in 1% concentration or greater
9. Gentian violet
10. Mild silver protein, such as 20% argyrol
11. Bluing
12. Fabric dye, such as Tintex® or Rit®
13. Alcohol containing 1% iodine in solution

**If you require a decorative laminate that can withstand these and other chemicals, please refer to the Tech Data for Wilsonart® Chemsurf® Chemical-Resistant Laminates.**

Free copies of the "Care and Maintenance Guide," which covers all Wilsonart products, are available. The guide can be accessed at <http://www.wilsonartlaminate.com> or by calling our hotline at 800-433-3222. It can be used for your own information, for project manuals, and for provision to clients and contractors involved with interior construction and finishing.

*\*Not applicable for Phenolic Laminate Backing Sheet.*

## Technical Services

For samples, literature, questions or technical assistance, please contact our toll-free Hotline at (800) 433-3222, Monday through Friday, 8 am – 5 pm, CST.

**Specification Form:**

Surface shall be Wilsonart® Laminate,  
produced by Wilsonart LLC,  
Temple, Texas 76503-6110

Type: Specify 107, 335 or 350

**Surface**

Color Number: \_\_\_\_\_

Color Name: \_\_\_\_\_

**Finish**

Number: \_\_\_\_\_

Name: \_\_\_\_\_

**Edge Trim**

Color Number: \_\_\_\_\_

Color Name: \_\_\_\_\_

**Adhesive**

Name: \_\_\_\_\_

Grade/Type: \_\_\_\_\_

Brand: Wilsonart Adhesive

Basic Types TD (TD2200)

Revised: October 22, 2013

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