

REPRODUCTION ARMS ONLY

**North-South Skirmish Association, Inc.
Small Arms Committee**

2014 Edition

01/01/2014

N-SSA PRODUCTION APPROVED

**REPRODUCTION ARMS, BARRELS, AND PROCESSES
For
HAND AND SHOULDER ARMS**



<u>Topic</u>	<u>Section</u>
Rifles	1
Rifle Muskets	2
Smoothbore Muskets	3
Rifled Muskets	4
Carbines	5
Breechloading Rifles/Carbine II	6
Revolvers	7
Approved Processes	8
Rimfire to Centerfire Conversions	8a
Approved Barrel Processes	8b
Miscellaneous Approved Barrels	9

IMPORTANT NOTICES.

READ CAREFULLY!

- (1) All firearms, barrels, and processes listed in this document are approved by the Board of Directors for use in shooting activities of the North-South Skirmish Association, Inc. They have received “Production Approval”, which means that as manufactured they are pre-approved for skirmish use. An arm or barrel which has been altered or modified must be submitted to the Small Arms Committee for individual approval and must be issued a Small Arms Committee approval card before it can be used in a skirmish. ***It is the responsibility of the skirmisher to find out if planned or executed changes might void the existing approval of an arm or a barrel, and to submit altered production arms and/or barrels to the Small Arms Committee for consideration.*** If you are considering making any changes to an approved arm or barrel it is good practice to discuss it first with a member of the Small Arms Committee.
- (2) The Small Arms Committee must individually approve custom-made arms for which the maker does not have production approval, and a Small Arms Committee individual approval card must be carried for that arm as evidence of that approval. Failure to have an approval card for a non-production-approved replica firearm will cause the disqualification of the shooter and/or the shooter’s competing company, with appropriate penalties. ***It is the responsibility of the skirmisher to submit any custom-built arm for which there is no production approval to the Small Arms Committee for consideration.***
- (3) In this, and all other documents and publications of the North-South Skirmish Association, Inc., the terms “approval” and “approved”, when applied by the N-SSA or its representatives, mean that the item to which the term is applied has been determined to meet the dimensional, configurational, functional, and historical criteria of the N-SSA, Inc. It does not in any way imply or guarantee the safety or the integrity of any firearm, barrel, or process.
- (4) Arms listed by Manufacturer are allowed for use in the N-SSA’s competitive matches regardless of who the Importer or Vendor may be. When an Importer, or Vendor, name is shown it is only as a courtesy indicating that they submitted the arm for Production Approval. For example, a reproduction 1860 Henry Rifle made by Uberti is approved, regardless of the Importer’s name on the barrel.

Notes to users:

1. “Makers” may include manufacturers, importers, and/or vendors.
2. Replica Arms Company is now owned by Navy Arms Company, and its approved products now carry Navy Arms Company markings.

1. Rifles

NB: The parentheses include the importer, company, organization, or individual who originally submitted the arm to the N-SSA for production approval, or specific information about the arm such as identifying markings and calibers.

US Rifle Model 1841 (Mississippi Rifle) & Variants (note specific calibers)

Makers

- 1) Antonio Zoli (Navy Arms)
- 2) Bernadelli (Gold Rush Arms w/"W" on bolster)
- 3) Anderson, Bridges & Mullen
(using Bill Large .54 cal. Bbls.)
- 4) Euroarms (GDG .54 and .58 caliber)
- 5) Tom Nixon, Mounted Infantry (.54 only)
- 6) James River Armory, "Mtd. Inf." (.54 only)
- 7) James River Armory Type "E" (.54 or .58)
- 8) James River Armory, Type "F" (.58 only)
- 9) Tom Nixon, Type "D" (TEN, .54 or .58)
- 10) Pedersoli & Co. (.54 & .58 cal.)

Barrels

- 1) Bill Large (.54 and .58 caliber)
- 2) Bill Large/Jerry Harmon (.54 and .58 caliber)
- 3) Navy Arms
- 4) Gold Rush Arms (with "W")
- 5) Numrich Arms
- 6) T.Q. Howard
- 7) Steven M. Jencso
- 8) Apple Town Gun Shop
- 9) Blair Clowdis .
- 10) Robert A. Hoyt
- 11) Whitacre's Machine Shop
- 12) Donald Greene
- 13) Whitacre/Hoyt (54 cal.)
- 14) W.A. Crowther (marked "W.A. Crowther")
- 15) Larry Romano Rifle Co.
(Marked LRRCO)

US Rifle Harper's Ferry Rifle Model 1855, .58 caliber, 5 Types

Makers

- 1) Will Ellis (marked W, E, or WE)
- 2) Haack & Vikar, Type 1 (marked H&V)
- 3) John Zimmerman Type 1 (marked JGZ on bbl)
- 4) Edward Nicodemus (marked "EN")
- 5) Tom Nixon, all 5 types, (marked "TEN")
- 6) James River Armory, Type 1 (marked JRA)
- 7) James River Armory, Type 2 (marked JRA)
- 8) James River Armory, Type 4 (marked JRA)

Barrels

- 1) Bill Large
- 2) A.R. Goode
- 3) Will Ellis (with "W", "E", or "WE")
- 4) H&H Barrel Works
- 5) Jerry Harmon
- 6) Steven M. Jencso
- 7) Whitacre's Machine Shop
- 8) Apple Town Gun Shop
- 9) Robert A. Hoyt
- 10) Haack & Vikar
- 11) Kurt Gubert
- 12) Blair Clowdis
- 13) Bruce Clark
- 14) Tom Lagoe
- 15) LRRCO (L. Romano)

Remington Model 1863 Rifle ("Zouave" Rifle), .58 caliber

Makers

- 1) Antonio Zoli & Co. (Navy Arms)

Barrels

- 1) Numrich Arms

- | | |
|---|---|
| 2) Antonio Zoli & Co. (sold under a variety of retail labels) | 2) Bill Large |
| 3) Ranson Italia | 3) Bill Large/Jerry Harmon |
| 4) Dikar S. Coop, Bergara, Spain (Connecticut Valley Arms) | 4) T.Q.Howard |
| 5) Armi San Paulo (GDG Euroarms of America) | 5) Guy W. Owen |
| 6) ArmiSport (Taylor's & Co.) | 6) Whitacre's Machine Shop |
| | 7) Apple Town Gun Shop |
| 7) Tom Nixon (marked TEN) | 8) W.A. Crowther (marked "W.A. Crowther") |
| 8) James River Armory (marked JRA) | 9) Larry Romano Rifle Co. (Marked LRRCO) |

US Rifle Whitney Model 1861 (Plymouth Rifle), .69 caliber

Makers

- 1) No production approvals

Barrels

- 1) Robert A. Hoyt

Whitney Militia Rifle, aka 1855 Derivative, .58 caliber

Makers

- 1) Haack & Vikar, Type 2 (marked H&V)
2) Tom Nixon, Type 2 (marked "TEN")
3) James River Armory, Type 1 (JRA)
4) James River Armory, Type 2 (JRA)

Barrels

- 1) Haack & Vikar
2) Any approved M-1855 Rifle Bbl.

Whitney "Flush Lock" Short Rifle, .58 caliber

Makers

- 1) Haack & Vikar (marked H&V)

Barrels

- 1) no production approvals

C.S. Rifle Cook & Brother, New Orleans 1861 - 1862

Makers

- 1) John Zimmerman (marked JGZ)

Barrels

- 1) no production approvals

C.S. Rifle Fayetteville Rifle, .58 caliber (Based on H.F. M-1855 Rifle)

Makers

- 1) G. Scott Gresham
2) Haack & Vikar (marked H&V)
3) Tom LaGoe
4) James River Armory Type 2 (JRA)
5) James River Armory Type 4, Transitional (JRA)
6) James River Armory Type 4 (JRA)
7) Steve Doyle Type 4 (marked SD)

Barrels

- 1) Any barrel approved for the US H.F. Rifle Model 1855 may be used for this arm.

C.S. Rifle Pulaski Armory, Tennessee, .54 caliber

Makers

1) Larry Romano Rifle Co. (marked LRRCO)

Barrels

1) LRRCO

C.S. Rifle Richmond, aka Short Rifle, aka Mounted Infantry, .58 caliber

Makers

1) James River Armory (Type 1)
2) James River Armory (Type 2)
3) James River Armory ("from old parts")

Barrels

1) no production approvals

C.S. Rifle Tyler Texas, Hill Rifle, .58 caliber

Makers

1) Larry Romano Rifle Co. (marked LRRCO)

Barrels

1) LRRCO

English Pattern 1856 Rifle (P-56), .577 caliber

Makers

1) James River Armory (JRA)

Barrels

1) Jerry Harmon

English Pattern 1858 Naval Rifle (P-58), .577 caliber

Makers

1) Parker-Hale Ltd.
2) Armi San Paulo-DGG (Euroarms of America)
(lock marked London Armory Co.)
3) ArmiSport (Taylor's & Co.)
4) James River Armory (JRA)
10) Pedersoli & Co., Birmingham Type

Barrels

1) Parker-Hale
2) Bill Large
3) Bill Large/Jerry Harmon
4) Guy W. Owen
5) Whitacre's Machine Shop
6) Apple Town Gun Shop
7) Steven M. Jencso
8) Paul Faeth

English Pattern 1853 Royal Marine Artillery Rifle, .577 caliber

Makers

1) James River Armory (JRA)

Barrels

1) No production approvals

Lorenz Jaeger Short Rifle, Model 1854 (Jagerstutzen), .54 & .58 caliber

Makers

1) Kurt Gubert
2) Arms Moravia (Dixie Gun Works)

Barrels

1) Kurt Gubert

2. Rifle Muskets

NB: The parentheses include the importer, company, organization, or individual who originally submitted the arm to the N-SSA for production approval, or specific information about the arm such as identifying markings and calibers.

US Rifle Musket Model 1855, Type 1, (L.R. rear sight, no patch box) .58 caliber

Makers

- 1) Will Ellis (marked W, E, or WE)
- 2) S&S Firearms (marked S&S)
- 3) ArmiSport (Taylor's & Co.)
- 4) Tom Nixon (marked TEN)
- 5) James River Armory (marked JRA)

Barrels

- 1) Will Ellis (with "W", "E", or "WE")
- 2) Bill Large
- 3) A.R.Goode
- 4) John Stotler
- 5) Yeck Antique Firearms
- 6) C.H.Weisz
- 7) H&H Barrel Works
- 8) Numrich Arms
- 9) Francis M. Lane
- 10) Whitacre's Machine Shop
- 11) Apple Town Gun Shop
- 12) Blair Clowdis
- 13) Robert A. Hoyt
- 14) Steven M. Jencso
- 15) T.Q. Howard
- 16) Paul Faeth

US Rifle Musket Model 1855, Type 2, (3 leaf rear sight, no patch box) .58 caliber

Makers

- 1) John Zimmerman, 1861 date, (marked JGZ)
- 2) Tom Nixon, (marked TEN)
- 3) James River Armory, (marked JRA)

Barrels

- 1) Any barrel approved for the Type 1 is approved for the Type 2

US Rifle Musket Model 1855, Type 3, (3 leaf rear sight, with patch box) .58 caliber

Makers

- 1)ArmiSport Type 2 (aka N-SSA Type 3)
(Blue & Gray Relic Shop)

Barrels

- 1) Any barrel approved for the Type 1 is approved for the Type 3

US Rifle Musket Model 1855, shortened ("Artillery Model"), .58 caliber

Makers

- 1) Haack & Vikar, Type 1 (marked H&V)
- 2) Tom Nixon (TEN)

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be altered to the proper configuration for this arm

US Rifle Musket Model 1861, .58 caliber

Makers

- 1) Yeck Antique Firearms (marked YAF)
- 2) Harpers Ferry Arms Co.
- 3) Robert Hubbard

- 4) Miroku (Dixie Gun Works)
- 5) ArmiSport (Taylor's & Co.)
- 6) Armi San Paulo, GDG (Euroarms)
- 7) John Zimmerman (JGZ)
- 8) James River Armory (JRA)
- 10) Pedersoli (Dixie Gun Works)

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.
- 2) Larry Romano Rifle Co. (only fits ArmiSport replicas)

US Rifle Musket Model 1861, shortened ("Artillery Model"), .58 caliber

Makers

- 1) Will Ellis (W, E, or WE)
- 2) John Zimmerman (JGZ)

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1861 may be altered to the proper configuration for this arm.
- 2) Delwin Wirth

US Rifle Musket Special Model 1861, .58 caliber

Makers

- 1) Springfield Firearms Corporation
- 2) Chattahoochee BPS Co. (Colt Signature Series) (no identifying marks)
- 3) Chattahoochee BPS Co. (Amoskeag) (no ID)
- 4) Chattahoochee BPS Co. (LG&Y) (no ID)

Barrels

- 1) Bill Large
- 2) Whitacre's Machine Shop (only fits Chattahoochee BPS Co. replicas)
- 3) Larry Romano Rifle Co. (only fits Chattahoochee BPS Co. replicas)

US Rifle Musket Special Model 1861, shortened ("Artillery Model"), .58 caliber

Makers

- 1) Chattahoochee BPS Co. (Colt Signature Series) (no identifying marks)
- 2) Chattahoochee BPS Co. (Amoskeag) (no ID)
- 3) Chattahoochee BPS Co. (LG&Y) (no ID)

Barrels

- 1) Any barrel approved for the US Special Model 1861 Rifle Musket may be altered to the proper configuration for this arm.

US Rifle Musket Model 1863 Type I, .58 caliber

Makers

- 1) Yeck Antique Firearms (marked YAF)
- 2) Miroku (Dixie Gun Works)
- 3) Robert Hubbard

- 4) Euroarms (dated 1863)
- 5) Tom Nixon (TEN)
- 6) James River Armory (JRA)

Barrels

- 1) C.H.Weisz
- 2) Bill Large
- 3) Numrich Arms Co.
- 4) A.R.Goode
- 5) Yeck Antique Firearms
- 6) H&H Barrel Works
- 7) Whitacre's Machine Shop

- 8) Apple Town Gun Shop
- 9) Paul Faeth
- 10) Steven M. Jencso
- 11) Robert A. Hoyt
- 12) Bruce Parker
- 13) Larry Romano Rifle Co.

US Rifle Musket Model 1863, Type II, aka M-1864, .58 caliber

Makers

- 1) Miroku (Navy Arms)
- 2) Yeck Antique Firearms (marked YAF)
- 3) Miroku (Dixie Gun Works)
- 4) Robert Hubbard
- 5) Euroarms (dated 1864)
- 6) Tom Nixon (TEN)

Barrels

- 1) All barrels approved for the Type I are approved for the Type II

US Rifle Musket M - 1863, Types I & II, shortened (“Artillery Model”), .58 caliber

Makers

- 1) Will Ellis (W; E; WE)
- 2) Bruce Clark
- 3) James River Armory “SN&WTC” (JRA)

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1863 (Types I or II) may be altered to the proper configuration for this arm.

Whitney Rifle Musket Model 1855, .58 caliber

Makers

- 1) Tom Nixon (TEN)

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.

CS Richmond Rifle Musket Model 1855, .58 caliber

Makers

- 1) Yeck Antique Firearms (marked YAF)
- 2) Euroarms (GDG)
- 3) Armisport (Taylor’s & Co.)
- 4) Tom Nixon (TEN)
- 5) James River Armory, Type 1 (JRA)
- 6) James River Armory, Type 2 (JRA)
- 7) Pedersoli & Co., 1862 Low Hump Lock

Barrels

- 1) Any barrel approved for the US Rifle Musket Model 1855 may be used for this arm.

CS Richmond Rifle Musket Model 1855, shortened (“Artillery Model”), .58 caliber

Makers

- 1) Haack & Vikar (H&V)

Barrels

- 1) Any barrel approved for the US Model 1855 Rifle Musket may be altered to the proper

configuration for this arm.

English Rifle Musket Pattern 1853 (P-53), .577 caliber

Makers

- 1) Parker-Hale Ltd. (Made in England)
- 2) Euroarms (GDG, marked London Armory)
- 3) Armi San Paulo, (marked GDG)
- 4) Euroarms (GDG, Dixie Gun Works)
- 5) ArmiSport (Taylor's & Co.)
- 6) Tom Nixon (TEN)
- 7) James River Armory (JRA, Model: J.P. Moore)
- 8) James River Armory, (JRA, Model: Robbins & Lawrence)
- 9) James River Armory, Class II Arm (JRA, as exported, various makers names)
- 10) Pedersoli & Co., Birmingham Type

Barrels

- 1) Parker-Hale Ltd.
- 2) Bill Large/Jerry Harmon
- 3) Bill Large
- 4) Whitacre's Machine Shop
- 5) Apple Town Gun Shop
- 6) Robert Hoyt

3. Rifled Muskets

NB: The parentheses include the importer, company, organization, or individual who originally submitted the arm to the N-SSA for production approval, or specific information about the arm such as identifying markings and calibers.

US Rifled Musket Model 1842, .69 caliber

Makers

- 1) ArmiSport Chiappa (Taylor's & Co., marked AC)
(Includes Sesquicentennial Model, either lock)

Barrels

- 1) Francis M. Lane
- 2) Whitacre's Machine Shop

US Short Rifled Musket Model 1842 (Fremont Special), .69 caliber

Makers

- 1) John Zimmerman, (JGZ)
- 2) ArmiSport Chiappa (Taylor's & Co., marked AC)

Barrels

- 1) Whitacre's Machine Shop

US Rifled Musket Model 1851 Cadet, .58 caliber

Makers

- 1) Hahn, Charles, "HAHN"

Barrels

- 1) Robert A. Hoyt
- 2) Whitacre's Machine Shop

4. Smoothbore Arms

NB: The parentheses include the importer, company, organization, or individual who originally submitted the arm to the N-SSA for production approval, or specific information about the arm such as identifying markings and calibers.

US Musket Model 1816, Harpers Ferry, flintlock, caliber .69

Makers

1) Pedersoli (Dixie Gun Works)

Barrels

1) no production approvals

US Musket Model 1816, converted to percussion, caliber .69

Makers

1) Pedersoli, w/Drum Conv. (Dixie Gun Works)

Barrels

1) Robert A. Hoyt, cone-in-bbl

2) Robert A. Hoyt, H&P

US Musket Model 1835/40, caliber .69

Makers

1) No production approvals

Barrels

1) Robert A. Hoyt, H&P

US Musket Model 1842, caliber .69

Makers

1) ArmiSport (Taylor's & Co.)
(Includes ArmiSport Sesquicentennial Model)
2) Larry Stevens (Marked LS)

Barrels

1) Whitacre's Machine Shop

US Musket Model 1851 Cadet, caliber .57

Makers

1) Hahn, Charles "HAHN"

Barrels

1) Robert A. Hoyt

2) Whitacre's Machine Shop

CS Macon Armory (Shortened US Model 1842 Smoothbore), caliber .69

Makers

1) James River Armory, Type 1 (30" bbl.) (JRA)
2) Gun Trader, Type 1 (30" bbl.) (marked GT)
3) Brake, Jim, Type 1 (30" bbl.) (marked JB)

Barrels

1) Any barrel approved for the US Model 1842 Musket may be altered for these arms.

Wm. Glaze Model 1842 Musket, caliber .69

Makers

1) James River Armory (JRA)

Barrels

1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

CS Richmond Cavalry Musketoon (Shortened US M - 1842 Smoothbore), caliber .69

Makers

1) James River Armory (JRA)

Barrels

1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

CS Richmond Cavalry Carbine (Shortened US M - 1842 Smoothbore), caliber .69

Makers

1) Harper's Ferry Arms, J. G. Zimmerman (JGZ)

Barrels

1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

5. Carbines, Class 1

NB: The parentheses include the importer, company, organization, or individual who originally submitted the arm to the N-SSA for production approval, or specific information about the arm such as identifying markings and calibers.

US Carbine Model 1855

Makers

- 1) R.A. Hoyt, .54 cal. (marked RAH)

Barrels

- 1) Jerry Harmon (.54 and .58 cal.)
- 2) Whitacre's Machine Shop
- 3) Apple Town Gun Shop
- 4) R.A. Hoyt

Gallager Carbine

Makers

- 1) Erma Werke, .54 cal. (Jana International Co.)

Barrels

- 1) Jerry Harmon (.50 cal.)

Maynard Carbine, Model 1

Makers

- 1) L. Romano Rifle Co. (20" & 26" barrel, .36 cal. and .50 caliber)
- 2) Daniel R. Sheetz, (20" & 26" bbl., .36 & .50 cal)

Barrels

- 1) John D. Bly (marked JDB), .50 caliber (20" and 26" length)
- 2) John D. Bly, .36 cal. (20" and 26" length) Marked "JDB"
- 3) LRRCO (Romano) 20" & 26", .36 & .50 cal.

Maynard Carbine, Model 2, .50 caliber

Makers

- 1) Harper's Ferry Arms (dated 1976 or later)
- 2) John Stuard (Ramshorn LLC)
- 3) L. Romano Rifle Co. (LRRCO)

Barrels

- 1) Harper's Ferry Arms (1976 or later)
- 2) Steven M. Jencso
- 3) Eric Schuessler (marked ES&H)
- 4) John D. Bly Marked "JDB"
- 5) LRRCO (Romano)

Sharps New Model 1859 (with Patch Box, Saddle Bar and Ring)

Makers

- 1) Shiloh Products
- 2) Pedersoli (Dixie Gun Works)
- 3) ArmiSport (Taylor's & Co.)

Barrels

- 1) No production approvals

Sharps New Model 1863 (with Saddle Bar and Ring, no Patch Box)

Makers

- 1) Garrett Arms (marked FHG on stock, double diamond on bbl)

Barrels

- 1) No prod. app'ls

- 2) Shiloh Products (“S” mark bottom of frame)
- 3) Sile Dist. Co.
- 4) Armi San Marco (marked ASM)
- 5) I.A.B. (Industria Armi Bresciane)
- 6) ArmiSport (Taylor’s & Co.)

Smith Patent, Poultney & Trimble, .50 caliber

Makers

- 1) Yeck Antique Firearms (marked YAF)
- 2) Pietta (Navy Arms, Art. & Cav. models)

Barrels

- 1) Yeck Antique Firearms
- 2) Eldon Bertram
- 3) Sam Dobbins
- 4) T.Q. Howard
- 5) Jerry Harmon
- 6) Francis M. Lane
- 7) Steven M. Jencso
- 8) Eric Schuessler (marked “ES&H”)

CS Cook & Bro., Athens GA, Artillery Musketoon, .58 caliber

Makers

- 1) Pedersoli (Dixie Gun Works)

Barrels

- 1) No production approvals

CS Richmond Carbine, .58 caliber

Makers

- 1) Will Ellis (marked W, E, or WE)
- 2) Haack & Vikar (H&V)
- 3) Euroarms
- 4) S&S Firearms
- 5) Tom LaGoe
- 6) John Zimmerman (CS Richmond or US Springfield 1861 lock (marked JGZ on bbl)
- 7) James River Armory (Springfield 1861 lock)
- 8) James River Armory (Richmond lock) (JRA)

Barrels

- 1) Will Ellis (W, E, or WE)
- 2) Francis M. Lane
- 3) Kurt Gubert
- 4) Blair Clowdis
- 5) Haack & Vikar
- 6) Bruce Clark
- 7) Robert A. Hoyt
- 8) Whitacre’s Machine Shop
- 9) Tom LaGoe

CS Richmond Cavalry Musketoon (Shortened US M – 1842) Smoothbore .69 cal.

Makers

- 1) James River Armory (JRA)

Barrels

- 1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

CS Richmond Cavalry Carbine (Shortened US M – 1842) Smoothbore .69 cal.

Makers

- 1) Harper’s Ferry Arms, J. G. Zimmerman (JGZ)

Barrels

- 1) Any barrel approved for the US Model 1842 Musket may be altered for this arm.

S.C. Robinson Model 1862 (Richmond Sharps)

Makers

- 1) Shiloh Products ("S" mark bottom of frame)
- 2) Pedersoli (Dixie Gun Works), with butt stock sling swivel and flat brass barrel band

Barrels

- 1) No production approvals

J.P. Murray & Co. Artillery Carbine, .58 caliber

Makers

- 1) Antonio Zoli (Navy Arms)
- 2) Euroarms (GDG)

Barrels

- 1) No production approvals

Keen & Walker, aka Perry, .54 caliber

Makers

- 1) L. Romano Rifle Company (LRRCO)

Barrels

- 1) No production approvals

Tarpley Carbine, .50 caliber

Makers

- 1) L. Romano Rifle Company (LRRCO)

Barrels

- 1) No production approvals

English Pattern 1856 Cavalry Carbine (Swivel Ram Rod & Saddle Bar), .577 caliber

Makers

- 1) James River Armory (JRA)

Barrels

- 1) No production approvals

English Pattern 1861 Carbine (Musketoon), .577 caliber

Makers

1. Parker-Hale Ltd. (Made in England)
2. Armi San Paulo
3. Euroarms (London Armory Co. on lock)
4. Garrett Arms
- 5) Pedersoli & Co., Birmingham Type

Barrels

- 1) Parker-Hale Ltd.
- 2) Armi San Paulo
- 3) Bill Large/Jerry Harmon
- 4) T.Q. Howard
- 5) Steven M. Jencso
- 6) Whitacre's Machine Shop

6. Breechloading Rifles and Class 2 Carbines

NB: The parentheses include the importer, company, organization, or individual who originally submitted the arm to the N-SSA for production approval, or specific information about the arm such as identifying markings and calibers.

Ballard, Ball & Williams Half Stock Kentucky Rifle

Makers	Barrels
1) L. Romano Rifle Co. (.44-40 only)	1) No production approvals

Morse Carbine

Makers	Barrels
1) The Rifle Shoppe (.50 cal.)	1) No production approvals

Henry Rifle

Makers	Barrels
2) Uberti Arms (Navy Arms) 24"barrel, Iron or Brass frame, .44-40 cal. or .45LC cal.	1) No production approvals

Sharps Rifle New Model 1859 (with Patch box)

Makers	Barrels
1) Pedersoli (Dixie Gun Works)	1) No production approvals
2) ArmiSport (Taylor's & Co.)	

Sharps Rifle New Model 1863 (with Patch Box)

Makers	Barrels
1) Shiloh Products (.50 and .54 cal.)	1) No production approvals

Spencer Rifle Model 1860

Makers	Barrels
1) L. Romano Rifle Co. (.56-50 only)	1) No production approvals

Spencer Carbine Model 1860

Makers	Barrels
2) Spencer Repeating Arms, Inc.	1) No production approvals
3) L. Romano Rifle Co. (.56-50 only)	

Spencer Carbine Model 1865

Makers

- 1) ArmiSport (Taylor's & Co., .56-50 only)

Barrels

- 1) No production approvals

7. Revolvers

NB: The parentheses include the importer, company, organization, or individual who originally submitted the arm to the N-SSA for production approval, or specific information about the arm such as identifying markings and calibers.

Colt Model 1836 “Paterson” (.36 cal.)

Makers

- 1) Uberti (Navy Arms)

Colt Model 1847 “Walker” (.44 cal.)

Makers

- 1) Uberti (Replica Arms Co.)
- 2) Colt Firearms Division
- 3) Armi San Marco (Connecticut Valley Arms, aka CVA)
- 4) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1848 2nd Model Dragoon (.44 cal.)

Makers

- 1) Colt Firearms Division
- 2) Uberti (Replica Arms Co.)

Colt Model 1848 3rd Model Dragoon (.44 cal.)

Makers

- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1849 “Baby Dragoon” (.31 cal.)

Makers

- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1851 Navy (.36 cal.)

Makers

- 1) Euroarms
- 2) Uberti (Navy Arms Co., Model - “Yank”)
- 3) Uberti (Replica Arms Co.)
- 4) Colt Firearms Division
- 5) Colt Signature Series (Chattahoochee Black Powder Supply Co.)
- 6) F.LLI Pietta (“Yank, Dixie Gun Works”)

Colt Model 1860 Army (includes fluted cylinder) (.44 cal.)

Makers

- 1) Centaure of Belgium (Centennial Arms Co.)
- 2) Uberti (Replica Arms Co.)
- 3) Colt Firearms Division (Type 3)
- 4) Western Arms (Type 3)

- 5) Connecticut Valley Arms (CVA)
- 6) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1861 Navy (.36 cal.), 7.5" Bbl.

Makers

- 1) Uberti (Navy Arms Co.)
- 2) Colt Firearms Division
- 3) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Colt Model 1862 Pocket Police (.36 cal.)

- 1) Colt Firearms Division
- 2) Uberti (Navy Arms Co.)

Colt Model 1862 Pocket Navy (.36 cal.)

- 1) Colt Firearms Division
- 2) Colt Signature Series (Chattahoochee Black Powder Supply Co.)

Dance & Brothers (.36 cal. model only)

Makers

- 1) Pietta (Dixie Gun Works)

Griswold & Gunnison (.36 cal.)

Makers

- 1) Uberti (Navy Arms Co. Model – "REB")

LeMat Revolver (.44 cal.)

Makers

- 1) Pietta (Dixie Gun Works)

Remington Model 1858 Navy (.36 cal)

Makers

- 1) Lyman
- 2) Hawes
- 3) Euroarms
- 4) Uberti (Navy Arms Co.)
- 5) Lost River Arms
- 6) T.F. Ball

Barrels

- 1) Lost River Arms
- 2) T.F. Ball

Remington New Model 1858 Army (.44 cal)

Makers

- 1) Lyman
- 2) Hawes
- 3) Euroarms
- 4) Armi San Paulo (GDG)
- 5) Uberti (Navy Arms Co., includes stainless model)

Barrels

- 1) T.F. Ball
- 2) Lost River Arms
- 3) Tri L

- 6) Witlow Precision Co. (“Grant” iron frame, “Lee” brass frame, Note: This is the ONLY brass frame Remington revolver allowed in the N-SSA)
- 7) Rigami-Brescia
- 8) Armi San Marco (CVA)
- 9) Uberti (Taylor’s & Co.)
- 10) Lost River Arms
- 11) T.F. Ball
- 12) Tri L
- 13) Hege
- 14) Pietta (Navy Arms Co., includes stainless model)
- 15) Pietta (Dixie Gun Works, “Shooter’s Model”)

Remington Model 1861 Navy (.36 cal, 7.5” Bbl.)

Makers

- 1) Uberti (SAC)

Barrels

- 1) No production approvals

Remington Model 1863 New Army (.44 cal)

Makers

- 1) Gold Rush Gun Shop
- 2) Santa Barbara (Made in Spain)
- 3) Navy Arms Co.
- 4) Hege

Remington Model 1863 Navy (.36 cal., 7.5” Bbl.)

Makers

- 1) T.F. Ball

Remington New Model Belt Revolver (.36 cal., 6.5” bbl.)

Makers

- 1) Western Arms Company
- 2) Pietta (Dixie Gun Works)

Rogers & Spencer (.44 cal.)

Makers

- 1) Euroarms (GDG)
- 2) Feinwerkbau

Barrels

- 1) T.F. Ball
- 2) Lost River Arms
- 3) Tri L

Schneider & Glassick (.36 cal.)

Makers

- 1) EIG

Spiller & Burr (.36 cal.)

Makers

- 1) Pietta (Joan’s Guns & Ammo)

Barrels

- 1) Lost River Arms

Starr Model 1863 Single Action (.44 cal.)

Makers

- 1) Pietta (Dixie Gun Works)

Whitney Navy Revolver (.36 cal.)

Makers

- 1) Richland Arms Co. (Went out of business in 1986)
- 2) Palmetto (Dixie Gun Works)

8. Approved Processes

NB: The parentheses include the importer, company, organization, or individual who originally submitted the arm to the N-SSA for production approval, or specific information about the arm such as identifying markings and calibers.

a. Rimfire to Centerfire Conversion Processes

Spencer Firearms

Makers

- 1) S & S Firearms – breechblock (marked “&”)
- 2) M. Newhouse – breechblock (marked “MN”)
- 3) Tony Beck – breechblock (mark unknown)
- 4) Buffalo Arms Co. – breechblock (marked “BACO”)
- 5) Larry Romano Rifle Co. - breechblock (marked “LRRCO”)

Ballard Firearms

Makers

- 1) K. Gubert – breechblock assembly (marked “KG”)
- 2) K. Gubert – breechblock assembly, 2nd variation (marked “KG”)
- 3) Bob Hemmerly - breechblock assembly (mark unknown)
- 4) P. Weber – breechblock assembly (marked “PW”)
- 5) Ron Dilliot – breechblock assembly (mark unknown)
- 6) T. Nixon/L. Gollahon – Solid Breechblock (marked “TN/with #/C-SA”)
- 7) Gollahon/Coleman – Split Breechblock – (marked “CS-A with #”)
- 8) Brevoort C.F. Converter for Brown-Ballard Rifle – **Requires SAC Card**

Sharps & Hankins Firearms

- 1) Richard Schoenberger – CF conversion unit added to breech of Sharps & Hankins, marked “RS-1”, etc. numbered consecutively.

b. Approved Barrel Processes

- | | |
|-----------------------------|--|
| 1) Will Ellis | Socket fit, brazed, with Numrich barrel |
| 2) Jerry Harmon | A) Socket fit, brazed, with Large barrel
B) Threaded, silver brazed, with Large barrel |
| 3) Francis M. Lane | Original or approved breech, Lane barrel |
| 4) Guy W. Owen | Sleeving, re-rifling, of original or replica barrels having a solid (forged) or patent breech. |
| 5) Robert A. Hoyt | Sleeving, re-rifling of original or replica barrels having a solid (forged) or patent breech. |
| 6) Blue-Grey Gun Shop, Inc. | Barrels and breeching process, all models. |

- 7) Apple Town Gun Shop Threaded breech, using original or Yeck breeches and Getz or Wm. Large Machine Co. barrel blanks.
- 8) Steven M. Jencso Socket fit, soldered sleeving process as alternative method to previously approved Jencso barrels.
- 9) Paul E. Faeth Socket thread process sleeved to contact breech plug face, +/- .002 inch using original breech.
- 10) Kurt Gubert Sleeved breech using Yeck or original breech, silver soldered to barrel with low temp silver solder, breech plugs original or new, barrels original or Hoyt.
- 11) Whitacre's Machine Shop Sleeving, re-rifling of original or replica barrels having a solid (forged) or patent breech.
- 12) Tom LaGoe Sleeved breech using Yeck or original breech, silver soldered to barrel with low temp silver solder, breech plugs original or new, barrels original or Hoyt.
- 13) W.A. Crowther Sleeved threaded breech process.
- 14) Robert A. Hoyt Sleeving or sleeving and re-rifling original or replica small arms barrels.
- 15) Larry Romano Rifle Co. Sleeved threaded breech using any N-SSA approved breech and using a separate breech plug. Marked "LRRCO".
- 16) Larry Romano Rifle Co. Sleeved threaded breech using a breech of his own manufacture machined from solid stock and using a separate breech plug. Marked "LRRCO".
- 17) Larry Romano Rifle Co. Lining of muzzle loading barrels, smoothbore or rifled, original or reproduction. The liner is secured in place with Loctite.
- 18) Larry Romano Rifle Co. Lining of breech loading barrels, rifled or smoothbore, original or reproduction. The liner is fit from the breech end with a shoulder and secured with Loctite.
- 19) Larry Romano Rifle Co. Lining of revolver barrels, original or reproduction. The liner is fit from the breech end with a shoulder and secured with Loctite.
- 20) H.P. Gregory For solid frame revolvers: Replacing the barrel with one fabricated from a blank, fitted to the individual revolver, with forcing cone, front sight and loading lever stud replaced in the original positions. Marked with an "H" in a circle.
- 21) Charlie Hahn For solid frame revolvers: Replace the barrel with one fabricated from a blank, chambers match reamed, internal parts adjusted to N-SSA legal 2 lb. trigger

pull, front sight and loading lever stud replaced in the original positions. Marked with "HAHN" on top of barrel.

9. Miscellaneous Approved Barrels

- 1) Austrian Lorenz, .54 cal.....Wayne Schartz
- 2) Pattern 1863 Enfield Rifle.....Jerry Harmon
- 3) Pattern 1853 Enfield Carbine (Musketoon).....Jerry Harmon
- 4) Austrian Lorenz Model 1854 & 1862.....Greg Edington & R.A. Hoyt