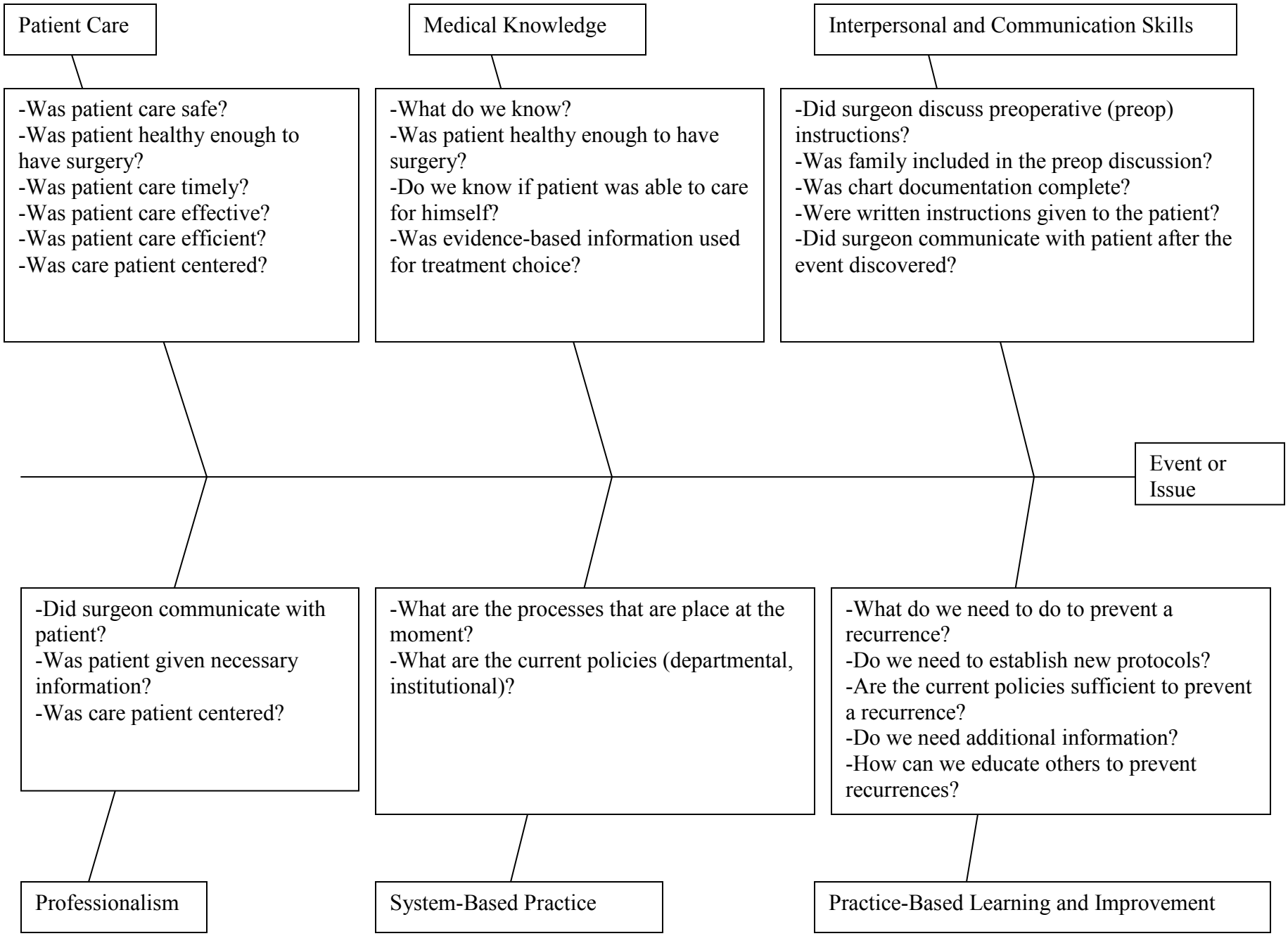Figure 1. VEI-Ishikawa Diagram