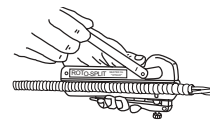




INSTRUCTION SHEET Vee-Twin™ Cable Stripper

Cat. #VT-270
U.S. Pat. #5,337,479



**THANK YOU FOR PURCHASING A FINE U.S. MADE TOOL
FROM THE PEOPLE WHO PIONEERED THE FIRST PRACTICAL BX CUTTER**

PLEASE SPEND A FEW MINUTES TO READ THESE INSTRUCTIONS TO GET YEARS OF SATISFACTION

Do you have cables that are almost impossible to strip? The **patented Vee-Twin** Stripper will now easily and precisely strip the jacket on cables ranging from 1/4" to 2-1/4" O.D. Often the only option for difficult rubber and plastic jacketed cables is to use a knife. This is not only a time consuming and inaccurate way to remove a cable jackets, it often leads to injuries. This is where the **Vee-Twin** steps in. It is easy to adjust, safe to use, and can fit into difficult to reach locations. Strip in place, even around curved cables!

STEP 1 - Set Depth of Cut

1. Determine the cable jacket thickness from the manufacturers specs or measure with a caliper.
2. Unscrew **Handle** a several turns to allow micrometer dial c to turn freely.
3. Press **Button** b to release **Micrometer Dial** c
4. Set the depth of cut by turning the dial, each complete rotation is .050 per turn.
5. Note: the dial is inscribed with 5 **Divisions** i which are .050" apart. Align the **Scribed Line** j with each division to track blade depth.
6. Turn **Blade Lever** d so that blade is perpendicular to the **Vee-Guide** f .
7. Turn **Handle** a clockwise to lower the blade to the proper depth. (Check that **Blade Lever** d is stopped against the **Micrometer Dial** c to ensure proper depth of cut).



Figure 1

- | | |
|-------------------|-----------------|
| a Handle | f Vee-Guide |
| b Button | g Spring-Washer |
| c Micrometer Dial | h Ring |
| d Blade Lever | i Divisions |
| e Clamping Knob | j Scribed Line |

STEP 2 - CABLE CLAMPING

1. Unscrew **Clamping Knob** e to allow stripping head to slide freely, raise head high enough to allow cable to be placed in **Vee-Guide** f .
2. Place cable to be stripped in **Vee-Guide** f , slowly lower stripping head on top of the cable.
3. Apply pressure on top of clamping head so that **Spring-Washer** g compresses halfway. (This patented system automatically keeps blade depth of cut constant when the cable is out of round. With **Spring Washer** g compressed, lock stripping head by turning **Clamping Knob** e clockwise.

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www.SeatekCo.com*

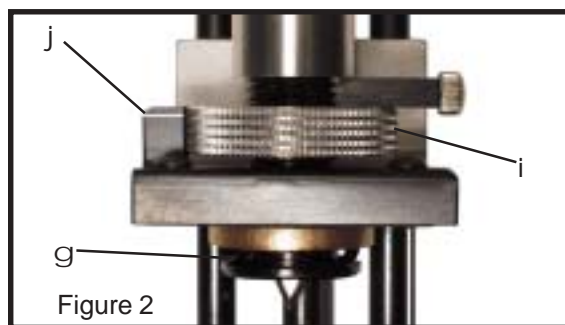


Figure 2

WARNING!! Never attempt to cut already installed cables or live lines, since any contact between a live wire and ground can be lethal.

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STEP 3 - CABLE STRIPPING

1. Begin by making a ring cut, rotate Vee-Twin once completely around the cable. (*Always remember to turn or move the Vee-Twin in the direction that the Blade Lever faces to prevent blade damage*)
2. Unscrew **Handle a** until it is above the blade lever guiding slot.)
3. Turn the **Blade Lever d** 90 degrees and then screw in the **Handle a** until the **Blade Lever d** is completely against the blade dial.
4. To make a cut along the length of the cable pull on the Vee-Twin by grabbing the top **Handle a** and **Lower Ring h**, (*It is important to pull only on the Handle and the ring to keep the Vee-Twin centered on the cable.*)
5. Now that both a ring-cut and straight cut have been completed, just unpeel the jacket and make your connection! (*Note: On very hard jackets needle nose pliers or dikes may be used to peel off the jacket or a second straight cut may be made on the opposite side of the cable.*)



Figure 3


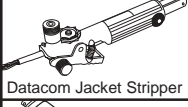








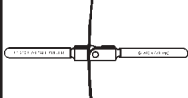
BLADE REPLACEMENT

1. Unscrew **Handle a** (*Fig. 1*) & remove from tool.
2. Take off **Lever 2** by removing **Thumbscrew 3**.
3. Remove **Phillips Head Screw 4** and discard old **Blade e**. Install new blade & retighten screw 4.
3. Replace blade assembly, press down & compress **Spring e** until screw hole is visible.
4. Place **Thumbscrew 3** through the **Lever b** and screw into place. Make sure that lever is properly seated and square within the slot and finger-tighten (do not use pliers).
5. Replace **Handle a** and you are ready to strip cables again!



MADE IN
U.S.A

ACCESSORIES & TOOLS

REPLACEMENT BLADES 	B-102	BLUE SAPPHIRE BLADE FOR ALL ABOVE TOOLS. RS-101, RS-101A, RF-120A, RF-120B & RF-170.	ROTO-SPIN  Datacom Jacket Stripper	 CT-250	STRIP FIBER-OPTIC, CAT. 5, VIRTUALLY ANY JACKETED CABLE! RING & STRAIGHT CUT IN ONE EASY MOTION FROM .16" TO .60" DIA. ROTATING CAM MAKES IT FOOLPROOF TO PRECISELY SET THE DEPTH OF CUT.
	B-107	SAME AS ABOVE BUT FOR ALUMINUM (WORKS ON STEEL CASING TOO BUT ONLY FOR 1/2" TRADE SIZE & ABOVE).			
	B-108	FOR ALL POWER TOOLS & MACHINES. RS-101-AP, PC-205A, RM-202A, B & C, RM-202M AND RSK-155A.			
LUBRICANT  STICK	LS-105	LUBRICANT STICK FOR BLADES AND RS-101, RS-101A, RS-101AP, RF120A, RF-120B & RF-170 AND ALL ROTOMATIC MODELS.	 MIGHTY-MITER	MM-175	ACCESSORY FITS MILWAUKEE® BRAND RECIPROCATING SAWS INCLUDING 18V CORDLESS & SUPER SAWZALL®. ADJUSTABLE VISE SECURES THE MATERIAL TO BE CUT WITH AN ADJUSTABLE QUICK CLAMPING SYSTEM. RANGE FROM 3/16" TO 2". NOW ALSO FITS DEWALT DW-303.
LEATHER HOLDER 	LP-103	LEATHER TOOL HOLDER FOR RS-101, RS-101A, RS-101AP ZS-140, RF-170, & SW-130	 STRIP-ALL	SA-200	STRIPPER FOR JACKETED CABLES (PLASTIC, TEFLON OR RUBBER). STRAIGHT & RING CUTTING FROM 1/4" TO 5/8" DIA. WITH WIRE STRIPPER, FOLDING KNIFE BLADE & REPLACEMENT BLADE. PRECISION DEPTH OF CUT ADJUSTMENT.
HARDWARE RETROFIT 	101-106	SPARE PART KIT FOR RS-101, RS-101A, RF120A, RF-120B & RF-170. CONSISTING OF ONE SHAFT, ONE NUT, ONE 4-40 KNURLED SCREW, ONE THUMBSCREW FOR RS-101 ONLY.	 SWING-SAW	SW-130	COMPACT HAND TOOL TO CUT SQUARE ANY LIQUID TIGHT CONDUIT. CAN BE USED ON PLASTIC, COPPER, ALUMINUM & STEEL TUBING, THREADED RODS, EMT CONDUIT, SURFACE RACEWAYS ETC. MAXIMUM VISE JAW OPENING 1-1/2". BLADES ARE EASILY REPLACED.
POWER KIT 	101-107	POWER CONVERSION KIT. MOTORIZE ANY ROTO-SPLIT AND ROTO-FLEX (SAME PRINCIPLE AS POWER-SPLIT). CONSISTS OF B-108 BLADE, SHAFT, SCREW, WASHERS, HEX NUT & HEX WRENCH.	 "HINGENIOUS" FT-210		CAM ACTION, HINGED FISH TAPE PULLER, TWO HANDED ACTION FOR TWICE THE PULLING FORCE. MUCH SAFER AND PREVENTS KINKS IN TAPE.



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