

CT-255 ROTO-SPIN™

RING-CUT MASTER

INSTRUCTIONS



U.S. Patent
6,662,450

CT-255 Assembly

1. Clamp base of stand to bench.
2. Connect the two steel tubes with locking screw and nut.
3. Insert tubes into base. (Bigger opening on top)
4. Insert plastic support with steel arm into tube opening.
5. Hook tool motor over stand arm.
6. Plug foot switch into tool line cord.
7. Plug foot switch into 110 A.C. outlet

Stripping Cable

1. With plunge cut knob on #1 position (maximum opening), open lower cable clamping jaw and insert cable all the way against adjustable stop (set at #1) and release jaw.
2. Press foot switch to start motor (speed control set at #8) and turn plunge cut knob anti-clockwise slowly to start cutting steel wire. When stop is reached (about #3 1/2 setting), rotate tool slowly clockwise one full turn.
3. Release foot switch to stop motor and turn plunge cut knob clockwise back to #1 setting.
4. Release cable and use CT-250 Roto-Spin Stripper Marked #1 with stop set at 1" and pull tool out, turn tool 180° and strip other side.

5. Use yellow handle tool tip to pinch jacket & pull out.
6. Use stripper marked #2 set at 1/2" to strip black insulation, spin tool a few times against stop and pull out, repeat at 180°.
7. Pinch black jacket with yellow handled tool and pull out.

Features of the CT-255

- Ring cut with precision from .16" to .625" Dia.
- Thumb screw **adjustable depth of cut**
- Cam actuated **plunge feature** gently lowers the blade to begin cutting
- Efficiently rotary cut cables and hoses protected with solid or braided shields, **even stainless steel**
- **Adjustable stop** with scale in inches & mm to strip cables the same length every time
- Utilizes 110 V.A.C motorized rotary tool with flexible shaft and bench mount tool holder
- Two position **quick cable clamping vee** to switch between large and small cables



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