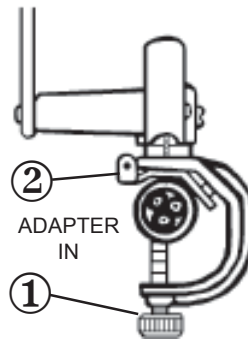
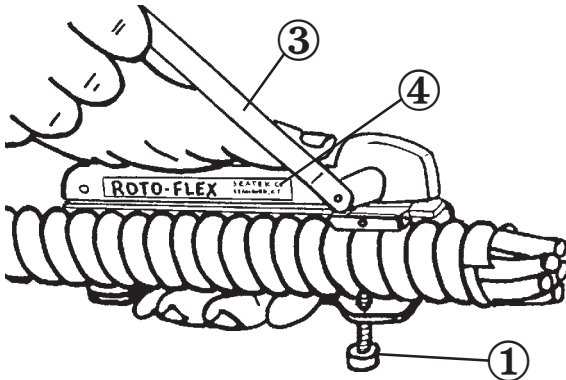
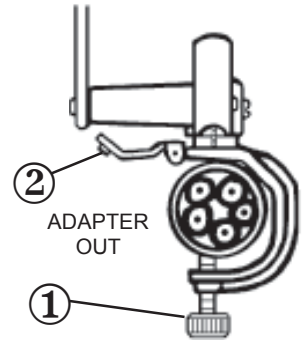


THANK YOU FOR PURCHASING A FINE U.S. MADE TOOL FROM THE PEOPLE WHO PIONEERED THE FIRST PRACTICAL BX CUTTER. PLEASE SPEND A FEW MINUTES TO READ THESE INSTRUCTIONS TO GET YEARS OF SATISFACTION



ADAPTER
IN



ADAPTER
OUT

CUTS MC AND BX FROM 14-2 TO 4-2 ☆ FLEX FROM 3/8" TO 3/4" TRADE SIZE

WARNING!!

Never attempt to cut already installed BX, MC or Flex cables on live lines, since any contact between a live wire and ground can be lethal.

STEP 1 - CLAMPING BX, MC & FLEX

Set the adapter to the correct position for the desired cable size. Swing the adapter in for 3/8" FLEX, out for 1/2" and 3/4" FLEX

ADAPTER IN:

3/8" FLEX ☆ 14-2 to 10-4 MC

Swing the hinged adapter ② in and turn the thumb screw ① until the tip of the thumb screw falls into the groove of the armored cable. Then secure the cable snugly with the thumb screw as shown in the center figure.

ADAPTER OUT:

1/2" & 3/4" FLEX ☆ 2-3 to 4-2 MC

Back up thumb screw ① until the hinged adapter ② swings out as shown on the figure. Secure the cable with the thumb screw ①. Please note that swinging the hinged adapter out automatically increases the blade's depth of cut.

STEP 2 - CUTTING BX, MC & FLEX

After the cable has been secured as described in step one, hold the tool near the cutting head, squeeze the ROTO-FLEX to push the "BLUE

SAPPHIRE" circular blade against the armored casing. **Do not apply too much pressure.** Start rotating the crank handle ③ smoothly and regulate the amount of pressure to get the most efficient cutting action. When the force required to turn the crank suddenly decreases, you have finished the cut. Release pressure and turn the crank slightly, the ROTO-FLEX upper part will snap back to the original position.

ATTENTION: Due to the lack of standardization of MC, AC and BX cable armor thickness, an adjustment screw ④ is provided to set blade penetration. Always adjust screw ④ accordingly (as required). Make a trial directly above a conductor to make sure that no wire insulation is nicked or cut. Omit this process when cutting FLEX or liquid tight.

STEP 3 - REMOVING ARMORED CASING

Remove the cable from the tool and hold the cable on each side of the cut. Twist counter-clockwise to separate or "unscrew" the armor. If this last step fails you need to set the depth of cut adjustment screw ④ for a larger armor thickness.

CUTTING LIQUID TIGHT CONDUIT

The same procedure as described above can be used to cut **liquid tight**. If the casing is not completely cut through make sure that the depth of cut adjustment screw is completely backed out. You will get better results by using our **SWING-SAW SW-130** which is specially designed to cut liquid tight - you'll get a clean square cut every time.

CUTTING ALUMINUM CASING

Use the **Roto-Split RS-101AL** to cut aluminum BX and MC cables from 14-2 to 10-4 & 3/8" FLEX. Or change the blade on your tool to the B-107 blade for aluminum casing. For larger MC, BX and Flex use our **ROTO-FLEX RF-170** which cuts BX and MC from 6-3 to 2-4 and 1/2" to 1-1/2" FLEX. This tool is equipped with a B-107 blade.

BLADE STORAGE & REPLACEMENT

Our RS-101A, RS-101AL, RF-120A, and RF-170 have a blade storage cartridge contained in the knob. To release the cartridge simply pop it out with the tip of a screwdriver. Place your spare blades inside (up to a maximum of six) and snap the cartridge back into the knob. For best results always use genuine "**BLUE SAPPHIRE**" Cat. B-102 or B-107 blades. To change the blade refer to the instruction sheet provided with each blade package. **Always lubricate the blade shaft and thumb screw each time the blade is replaced.**

BLADE LUBRICATION


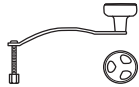
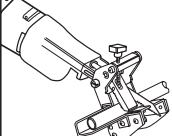

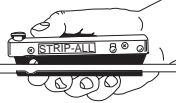




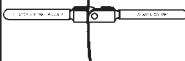
Use our **Lubricant Stick LS-105** for longer blade life and to prevent blade clogging. Lubricant sticks are available from your local distributor. NOTE: All our armored cable cutters have an opening provided in front to apply the lubricant stick, simply rotate the handle with the LS-105 inserted into the front of the tool.

WARRANTY

All the **ROTO-SPLIT** and **ROTO-FLEX** models have a **lifetime guaranty** except for the blade. They are warranted to be free from defects in workmanship and material. Should any part of these tools be defective, they will be serviced or replaced free of charge (except for replacement blade).

This warranty is void if these tools have been damaged by accident or mishandling. **THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED**, except for repair or replacement of parts, Seatek Company assumes no liability for damage to the replacement blade or other damages.

ACCESSORIES

REPLACEMENT BLADES 	B-102	BLUE SAPPHIRE BLADE FOR ALL ABOVE TOOLS. RS-101, RS-101A, RF-120A, RF-120B & RF-170.		101-110	HANDLE ASSEMBLY FOR RS-101, RS-101A, RF120A, RF-120B AND RF-170 WITH BLADE CARTRIDGE STORED IN KNOB.	
	B-107	SAME AS ABOVE BUT FOR ALUMINUM (WORKS ON STEEL CASING TOO BUT ONLY FOR 1/2" TRADE SIZE & ABOVE).		MM-175	CONSISTS OF AN ADJUSTABLE VISE THAT SECURES THE MATERIAL TO BE CUT WITH AN ADJUSTABLE QUICK CLAMPING SYSTEM. RANGE FROM 3/16" TO 2". THIS ACCESSORY FITS SEVERAL MILWAUKEE® BRAND RECIPROCATING SAWS INCLUDING THE 18 VOLT CORDLESS.	
	B-108	FOR ALL POWER TOOLS & MACHINES. RS-101-AP, PC-205A, RM-202A, B & C, RM-202M AND RSK-155A.				
LUBRICANT STICK 	LS-105	LUBRICANT STICK FOR BLADES AND RS-101, RS-101A, RS-101AP, RF120A, RF-120B & RF-170 AND ALL ROTOMATIC MODELS.				
LEATHER HOLDER 	LP-103	LEATHER TOOL HOLDER FOR RS-101, RS-101A, RS-101AP ZS-140, RF-170, & SW-130				
HARDWARE RETROFIT 	101-106	SPARE PART KIT FOR RS-101, RS-101A, RF120A, RF-120B & RF-170. CONSISTING OF ONE SHAFT, ONE NUT, ONE 4-40 KNURLED SCREW, ONE THUMBSCREW FOR RS-101 ONLY.				
POWER KIT 	101-107	POWER CONVERSION KIT. MOTORIZE ANY ROTO-SPLIT AND ROTO-FLEX (SAME PRINCIPLE AS POWER-SPLIT). CONSISTS OF B-108 BLADE, SHAFT, SCREW, WASHERS, HEX NUT & HEX WRENCH.				
					"HINGENIOUS" FT-210	CAM ACTION, HINGED FISH TAPE PULLER, TWO HANDED ACTION FOR TWICE THE PULLING FORCE. MUCH SAFER AND PREVENTS KINKS IN TAPE.



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