

SPECIFICATION DATA SHEET - AXOLOTL PAINT Metal Primer

For the information of Specifiers and Trades

Product description

Axolotl Metal Primer is designed for use on metals including galvanised iron, zincalume, aluminium, copper, new iron and steel and is suitable under most Axolotl Paint finishes.

Primer substrate preparation

All surfaces must be inspected prior to priming, to ensure they are properly adhering, free of oils, grease, loose particles, dirt, mould, algae, moss, or other foreign matter. Axolotl Metal primer is supplied in a red base, an Axolotl Primer coloured toward final colour is recommended for to achieve lighter tones.

1. New iron and steel

Thoroughly degrease surface with a degreasing cleaner such as Triclenium and a non metallic scourer then rinse thoroughly before applying Axolotl Metal Primer. Rust should be treated with phosphoric acid, rinsed thoroughly and allowed to dry. Surfaces subject to mild weathering conditions are recommended to be treated with Dulux Luxaprime zinc phosphate primer first following the manufacturer's instructions closely regarding surface preparation, application and drying before topcoating.

2. Galvanised metal and zincalume

Cleaning with an alkaline cleaner such as "sugar soap" or "Tricleanium" is advised to remove oils and dirt. Light sanding with 400 grit (or finer) sandpaper is advised to key new galvanised metal before priming.

Applying Metal Primer

Stir well and apply to surface by brush, roller or spray direct from tin. Apply in an even thick coat ensuring complete coverage at a rate of approximately 10-12m² per litre depending on the surface. Allow primer minimum 12 hours drying prior to the application of Axolotl Paints.

For highly exposed applications contact Axolotl 02 9666 1207.

General precautions

Paint application

Rusted or oxidised surfaces must have all rust or oxide removed to a bright surface prior to coating.

Temperature

Axolotl Metal Primer should not be applied where surface or air temperature is below 10°C or above 35°C. Excessively fast drying can occur if painting hot surfaces or in direct sunlight.

Initial protection

Adequate protection should be provided against rain and sub-zero temperatures for a period of not less than 24 hours after application. Protection against mechanical abrasion should be provided for at least 7 days after application.

Packaging

Axolotl Metal Primer is available in 1 & 4 litre containers.

Warranty - Metal Primer

Guaranteed by Axolotl Group Pty Ltd (Axolotl Paint). Date of issue 20.10.2016

Purchasers of Axolotl Metal Primer are advised that application of the products must be carried out strictly in accordance with the technical specifications and instructions issued by Axolotl.

Subject to usage in accordance with the above specifications, Axolotl agrees that in the event of any defect in respect to usage and application of the products, Axolotl will replace the products free of charge. This warranty is effective for a period of seven years following the date of sale of the products. Proof of purchase must be supplied with any claim.

The within warranty does not extend to consequential damage whether arising from product fault or faulty application, costs associated with contractors or labour costs.

This warranty is also conditional upon prompt notification to Axolotl of any claim involving defective products and full co-operation being given to Axolotl and its agents and representatives in allowing access to the products as applied for the purposes of examination and analysis.

NOTE FOR SPECIFIERS -

PLEASE ENSURE SPECIFICATION SHEET IS COPIED & ATTACHED TO TENDER DRAWINGS FOR THE REFERENCE OF ALL RELEVANT TRADES.

For further information, technical assistance or costing please contact:

Company	Axolotl Group Pty Ltd
Address	6 / 73 Beauchamp Road, Matrville, N.S.W, 2036.
Phone	02 9666 1207
Email	info@axolotl.com
Website	www.axolotl.com.au