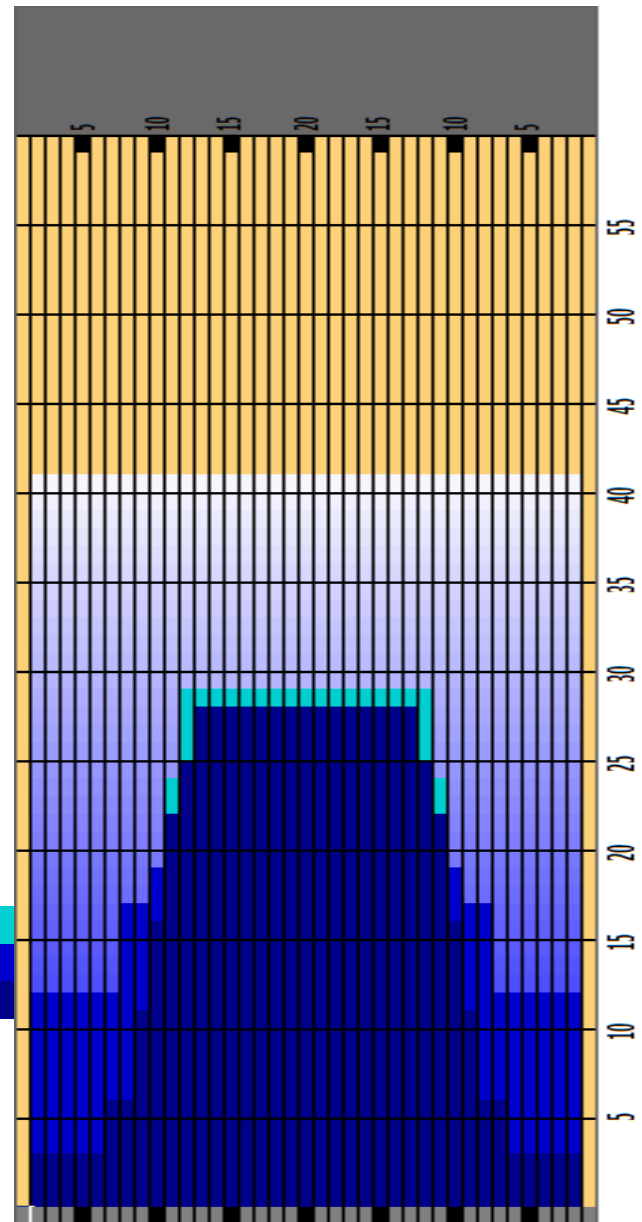


Oil Pattern Distance	41	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	15.85 mL	Reverse Oil Total	9.8 mL	Volume Oil Total	25.65 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	4	B	111	0.0	3.9	3.9	5550
2	7L	7R	1	18	4	B	27	3.9	6.4	2.5	1350
3	9L	9R	2	18	3	B	46	6.4	11.5	5.1	2300
4	10L	10R	2	18	3	B	42	11.5	16.6	5.1	2100
5	11L	11R	3	18	3	B	57	16.6	24.2	7.6	2850
6	12L	12R	2	18	3	B	34	24.2	29.3	5.1	1700
7	2L	2R	0	22	3	B	0	29.3	35.0	5.7	0
8	2L	2R	0	26	3	B	0	35.0	41.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	28.0	-13.0	0
2	13L	13R	1	22	3	A	15	28.0	24.9	-3.1	750
3	12L	12R	1	22	3	A	17	24.9	21.8	-3.1	850
4	11L	11R	1	18	3	A	19	21.8	19.3	-2.5	950
5	10L	10R	1	18	3	A	21	19.3	16.8	-2.5	1050
6	8L	8R	2	18	3	A	50	16.8	11.7	-5.1	2500
7	2L	2R	2	14	4	A	74	11.7	7.8	-3.9	3700
8	2L	2R	0	14	4	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.04	1.54	1	1	1.54	4.04

