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The XSPC H1 case is a PC case specifically designed for high end PC watercooling. It has support for up to three triple 120mm radiators, two dual 120mm radiators, and leaves plenty of space for tubing routing. The case is supplied in flat pack form, so you will need a little time and patience to get it setup correctly. Assembly should take 1-2 hours, depending on your experience level.

This manual gives step by step instructions for assembling the H1 case. It is advisable to read all the way through the instructions at least once before you start assembly. It will save time in the long run.

When you are ready to begin installation, you should first unpack the box and check that no components are missing (see pages 3-6). If any parts are missing from the box please contact XSPC technical support.

www.xspc.biz/support

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**Specification**

**Dimensions:**
619.3 x 475.6 x 529.8mm

**Material:**
Brushed aluminium – Black anodized

**Screw size:**
6-32 UNC

**Features:**
8x 5.25“ bays *
5x HDD bays (10x with optional extra HDD cage.)
1x SSD tray (up to 10x with optional extra trays)
16x 120mm fan grills
  - 3x Triple 120mm
  - 2x Dual 120mm
  - 1x Single 120mm
2x Acrylic windows

*Front 5.25“ bay covers sold separately
Component List

[A] Base Panel x1  
[B] Back Panel x1  
[C] Front Panel x1  
[D] Top Panel x1  
[E] Right Panel x1  
[F] Left Panel x1
SSD Tray x1
Castors x4
PCI Slot Covers x10
Neoprene Pad x1
Power Switch x1
Support Post x1
Optional Accessories / Spares

Optional accessories and spares can be purchased from www.xspc.biz or from an approved XSPC reseller www.xspc.biz/resellers
Part 1: Preparing the Base Panel

1. Take panel [A] and place it on a flat surface, protected by a clean sheet.

2. Place a castor under a corner of the panel and line up the 4 holes. Put a screw through each hole.

3. On the underside of the panel attach a washer and nut to each screw and tighten using a screwdriver.

4. Repeat the process for each of the four castors.

5. Place the HDD cage over the screw holes shown above.

6. Use four 6-32 thumb screws to attach the HDD cage to the panel.
Part 2: Preparing the Back Panel

2. Place panel [G] over panel [B] and line up the four holes.

Before you continue, make sure your case matches the photo above.

Remove the tape from the neoprene pad and stick it to the HDD cage. Make sure the holes line up.
Part 3: Preparing the Front Panel

Place panel [C] facing down on a flat surface.

Take one of the [K] bay cages and attach it using 6 countersunk screws.

You will need to use a small screwdriver due to limited space.

Repeat steps 2 and 3 for the other side.

Flip the panel over and thread the power cables through the hole on the front.

On the reverse side place an o-ring and nut over the switch then tighten the nut.
Part 3: Preparing the Front Panel

1. Place panel [C] facing down on a flat surface.

2. Take one of the [K] bay cage and attach it using 6 countersunk screws.

3. You will need to use a small screwdriver due to limited space.

4. Repeat steps 2 and 3 for the other side.

5. Flip the panel over and thread the power cables through the hole on the front.

6. On the reverse side place an o-ring and nut over the switch then tighten the nut.
Part 4: Attaching the Back Panel

1. Take the prepared panels [A] and [B] and slot the corners together. Make sure the HDD cage is near the back.

2. Use two countersunk screws in the two holes highlighted above.

3. Repeat this for the two screw holes on the other side.

4. On the underside of the case use two 6-32 countersunk screws in the locations above.
Take the prepared panel [A] and
front panel [C] and slot the
corners together.

Use two countersunk screws in
the two holes highlighted above.

Repeat this for the two screw
holes on the other side.

On the underside of the case use
two 6-32 countersunk screws in
the locations above.
Part 6: Fitting the L Beams

Take an L beam and slot it into the corners of the front and back panels.

Line up the screw holes on each side of the L beam.

Use two countersunk screws to attach the L beam to the front and back panels.

Repeat this for the other side, using the second L beam.
Part 7: Preparing and Fitting the Motherboard Tray

Place panels [H] and [I] next to each other.

Move panel [H] over panel [I] and line up the 3 screwholes.

Use three 6-32 hex screws to attach [I] and [H].

From the inside of the case place the motherboard tray over the HDD cage.

Line up the eleven holes on the back and use 6-32 thumb screws to attach the motherboard tray.

Place the support post between the case and motherboard and use 6-32 screws to secure it.
When fitting the side panels you should loosely fit each screw before tightening. This will allow you to shift the panel into line.

Place panel [D] on top of the case and attach it using ten countersunk screws.

Repeat this for the right panel [E]

Repeat this for the left panel [F]
The H1 supports up to three triple and two dual 120mm radiators. XSPC radiators can be mounted on the front, back, top or side panels using the provided 6-32 screws.

You can alternatively use a triple 140mm radiator by using an optional XSPC 140mm bracket set. The left side of the base panel of the case has pre-drilled holes for the 140mm brackets.

The radiator installation process below shows an RS360 radiator being mounted on the front panel. The installation process is the same for each of the five radiator positions.

1. Pick the most suitable radiator placement for your setup.
2. Place the radiator in the required position and line up the holes.
3. Use short (under 6mm) 6-32 countersunk screws to attach the radiator to the case panel.
4. Repeat this process for all 12 screw holes on the radiator.
Troubleshooting

Q – The side panel screw holes don't line up
A – Loosen all the screws on the side panel and slide the panel until the holes line up. You should only tighten the side panel screws when all screws are in place.

Q – I was not supplied with any 5.25" bay covers
A – This is normal. 5.25" bay covers are sold separately.

Q - Motherboard tray does not fit
A – Make sure you have not connected panel [H] to panel [G] before fitting the motherboard tray.

Q - Power switch doesn't light up
A - It's likely that the power led is connected the wrong way on the motherboard header.

Q - Power switch not working
A – Make sure you have connected the switch to the correct header on the motherboard.

Q – I am missing a part or I have lost a part
A – Please contact XSPC support for assistance www.xspc.biz/support

XSPC Contact Details

Website - www.xspc.biz

Support - www.xspc.biz/support