1. Remove the original top from the DDC pump by unscrewing the four screws on the base of the pump. Place the o-ring back onto the pump.

2. Place the acrylic top on to the DDC pump making sure the center of the pump lines up with the center of the acrylic top.

3. Use the 4 supplied screws to attach the acrylic top to the pump, tighten the screws until the large o-ring is compressed. It is best to double check that the center of the blue impeller lines up with the center of the tops inlet port.

4. Screw the G1/4” fittings to the inlet and outlet making sure the o-rings are compressed. The pump is now ready to be connected to your other watercooling components.

Connection order
If you are using a reservoir in your water-cooling set-up you should connect the reservoir outlet to the pumps inlet. The pumps outlet can be connected to the radiator or water block.

Pump noise
The pump may make some noise until all the air has been removed from the system, this is normal.

Warning: Do not clean with alcohol