1. Remove the original top from the DDC pump by unscrewing the four screws on the base of the pump. Place the o-ring back onto the pump.

2. Place the acrylic reservoir on top of the DDC pump making sure the center of the pump lines up with the center of the reservoir.

3. Use the 4 supplied screws to attach the reservoir to the pump. Tighten the screws until the pump's o-ring is compressed.

4. Screw the G1/4” fittings to the inlet and outlet making sure the o-rings are compressed.

**Filling and removing air**
The filler cap can easily be removed by using a small coin and turning anti-clockwise. The reservoir should be filled before the pump is started to avoid damage. When filling the system it can help to tilt the reservoir backwards slightly, while the pump is running to remove air bubbles. The pump may make some noise until all the air has been removed.

*Warning: Do not clean with alcohol*