1. The D5 top has two outlet ports. You should decide which one is best for your loop and use the G1/4” plug to block the unused port.

2. Use the two small screws to attach the acrylic stand to the D5 top. Two of the longer screws and the nuts can be used later to secure the stand to your case.

3. Disassemble the D5 pump by unscrewing the circular bracket anticlockwise. Put the o-ring to one side, you will need this in step 5.

4. Push the plastic bracket over the back of the pump. The circular cut-out on the plastic bracket should be facing the front.

5. Place the o-ring into the groove on the back of the D5 Top.

6. Using the plastic bracket, attach the pump to the back of the D5 top. You should gradually tighten the four screws until the o-ring is compressed.

7. The dial on the back of the pump can be used to set the pump speed. 5 being full power and 1 being the lowest noise level. The speed setting on each pump should be matched.