1. The waterblock is designed for crossfire setups, so you can fit the G1/4” fittings to either side of the block. Decide which configuration is best for your system.

2. IMPORTANT: When you install the G1/4” fittings or plugs in steps 2,3 you will need a second wrench on the reverse side of the bulkhead fitting to make sure it doesn’t unscrew.

3. Use the provided plugs to block the unused G1/4” ports. Make sure the o-rings are fully compressed.

4. If you are using G1/4” barbs/fittings with a long thread you will need to use the supplied rings to avoid blocking the flow. Attach the barbs to your chosen ports using an adjustable spanner. Make sure the o-rings are compressed.

5. The block is now ready to be connected to the other watercooling components for leak testing.

Note: This waterblock is only suitable for reference design 7970 cards. If you are unsure if your card if a reference design 7970 contact us prior to installation to make sure.

Technical Details
- Dimensions: 220 x 149 x 9mm (18mm at ports)
- Ports: G1/4”

Box Contents
1 x 7970 Waterblock
10 x M3 x 6mm screws/washers
8 x Blue thermal pad
1x Grey thermal pad
1 x Thermal Paste
2 x G1/4” Plugs
G1/4” fittings sold separately

In the next steps the waterblock is shown without tubing or other watercooling components connected. This has been done to make it easier to see the installation process.
6. Before handing the card you should take precautions to avoid static damage. Remove the 7970 card from the box ready for installation.

7. Remove the two screws on the bracket next to the DVI ports. Now turn the card on its back and remove the 15 screws highlighted above.

8. Turn the card back over and carefully remove the heatsink and fan. Now the card and heatsink are separated detach the fan power cable from the fan header.

9. Clean the thermal paste from the GPU core and remove any residue left from the thermal pads.

10. Remove the tape from both sides of the thermal pads. Place the blue pads on positions marked 1 and the grey pad in the position marked 2. Next apply thermal paste to the GPU core.

11. Place the waterblock on the card and then flip it over to line up the screw holes. Making sure the thermal pads stay in place. Now carefully attach the block to the card, starting with the four holes behind the GPU (marked in green). Next attach the six screws marked in pink.

12. Do not over tighten the screws as this may bend the card and cause permanent damage. The card is now ready for use. When you first boot it is advisable to use ATItool or other software to check the core temperature. If the temperature is high you will need to remount the block.