1. Remove the stock heatsink and clean the old thermal paste from the GPU core.

2. Apply new thermal paste to the GPU core.

3. Place a spring over each of the 4 thumb screw followed by a metal washe and nylon washe. You will need 4 nylon washers and 4 nuts in the next steps.

4. With the spring and washers in place, put a screw through the mounting plate and the hole on the card. Repeat this for each thumb screw.

5. Place one hand over the GPU block and screws and turn the card over. Now place a washer over each of the screws.

6. Place a nut over each of the four screws and gradually tighten each one.

7. Turn the card back over and tighten each of the bolts until the spring is partly compressed. Do not over tighten the bolts as this could damage the card.

8. The card is now ready for use. When you first boot it is advisable to use ATItool or other software to check the core temperature. If the temperature is high you will need to remount the block.

Please note, if the stock heatsink on your card cools the memory and vrms you will need to add additional heatsinks to avoid overheating. The installation process below does not show these heatsinks.