



TransferWear™ ULTRASOFT

Laser, Indigo, Digital Offset, Thermal
and Dry Resin Printer Transfer Paper

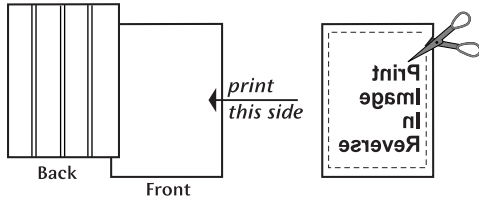
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You Will Need:

- TransferWear™ UltraSoft iron-on transfer paper
- Cotton or cotton/poly blend or 100% polyester garment (white or light-colored)
- Commercial Heat Press

Printing Your Transfer

- Use laser paper/plain paper printer setting
- Insert transfer paper into the printer with the printable surface loaded correctly for your printer. (See your printer manual if necessary.)
- Fan sheets of paper on all four sides to reduce static charge.
- Mirror or flip image prior to printing.
- Trim away any unprinted paper leaving 1/8" border around your image.



Using A Heat Press (Commercial Use)

- Place garment on press pad. Center transfer on garment (face down).
- Press at 375°F (190°C) with high pressure for 20 seconds.

Removing Backing From Transfer

- While hot, peel away the transfer backing using firm steady pressure, starting from one corner.
- If paper tears, try a different corner.

Washing Instructions

- Wash garment separately (first time only). Turn inside out.
- Machine wash cold with color-safe detergent. No bleach.
- Remove promptly from washer to prevent bleeding. If bleeding occurs, rewash immediately.
- Tumble dry with low heat. Add towels to facilitate drying.
- If garment needs ironing, do not iron directly on transfer.

TransferWear UltraSoft is recommended for use in the following:

- Ricoh® Laser Copiers
- Alps®/Citizen®/Oki® Dry-Resin Printers
- Matan™ Sprinter
- Matan™ Spark 1612
- Indigo® Digital Presses

Helpful Tips

- Often the first print from a dry-resin printer has white banding. Run regular paper first if this happens.
- Never pull paper to remove it from a printer as it will cause rollers to realign.
- Use "laser paper" setting. This allows you to place a number of sheets in the feed tray at once. With this setting, you will need to mirror the image in the print driver.
- In order to minimize the possibility of the print head melting, or spreading the polymer film, use the following settings in driver:
 - Document Type: Photographs
 - Media/Quality: Iron-on Setting
- If the printer accidentally prints on the platen, all subsequent prints will have small spots and poor print quality. To fix, open front door and slide print head assembly to one side. Use a strip of sticky packing tape and affix it to the platen. Rub the tape to affix it. Slowly peel off tape, and repeat until platen is clean.
- Toners darken with heat, so images on transfer should be slightly lighter than normal. Increase brightness by 10% if image has flesh tones, dark shadows or heavy saturation.

Storing Unused Transfers

- After opening store unused sheets in a resealable poly bag.
- Store paper flat, in a cool, dry area.