Soft, curved electrode systems capable of integration on the auricle as a persistent brain–computer interface

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Recent advances in electrodes for noninvasive recording of electroencephalograms expand opportunities for diagnosis of neurological disorders and brain–computer interfaces. Existing technologies, however, cannot be used effectively in continuous, uninterrupted modes for more than a few days due to irritation and irreversible degradation in the electrical and mechanical properties of the skin interface. Here we introduce a soft, foldable collection of electrodes in open, fractal mesh geometries that can mount directly and chronically on the complex surface topology of the auricle and the mastoid, to provide high-fidelity and long-term capture of electroencephalograms in ways that avoid any significant thermal, electrical, or mechanical loading of the skin. Experimental and computational studies establish the fundamental aspects of the bending and stretching mechanics that enable this type of intimate integration on the highly irregular and textured surfaces of the auricle. Cell level tests and thermal imaging studies establish the biocompatibility and wearability of such systems, with examples of high-quality measurements over periods of 2 wk with devices that remain mounted throughout daily activities including vigorous exercise, swimming, sleeping, and bathing. Demonstrations include a text speller with a steady-state visually evoked potential-based brain–computer interface and elicitation of an event-related potential (P300 wave).

Significance

Conventional electroencephalogram (EEG) recording systems, particularly the hardware components that form the physical interfaces to the head, have inherent drawbacks that limit the widespread use of continuous EEG measurements for medical diagnostics, sleep monitoring, and cognitive control. Here we introduce soft electronic constructs designed to intimately conform to the complex surface topology of the auricle and the mastoid, to provide long-term, high-fidelity recording of EEG data. Systematic studies reveal key aspects of the extreme levels of bending and stretching that are involved in mounting on these surfaces. Examples in persistent brain–computer interfaces, including text spellers with steady-state visually evoked potentials and event-related potentials, with viable operation over periods of weeks demonstrate important advances over alternative brain–computer interface technologies.


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sculpt. All of these methods also use separate sets of electrodes and interconnect wires for reference and ground. Clearly, opportunities remain for EEG recording systems that enable uninterrupted use for weeks or longer, ideally with a form of integration that is imperceptible to the subject, without significant mass, thermal or mechanical loading of the skin, and an ability to operate even during the most demanding activities, such as vigorous exercising, swimming, or showering. Spatially compact designs with complete electrode systems that can locate on regions of the head that are known to afford the strongest EEG signals are also important. In this paper, we explore the surfaces of the outer ear (the auricle) and adjacent regions (the mastoid) as mounting locations for a type of ultra-thin, foldable neural electrode platform that is capable of long-term, high-fidelity EEG recording of signals commonly used in BCI. The combined area of the auricle and mastoid represents a uniquely attractive location due to its electrical isolation from other regions of the scalp and the established use of the auricle as an effective point for reference/ground measurement electrodes (23, 24). Mounting an electrode directly on the complex topography of the auricle presents daunting engineering challenges in integration but ones that can be overcome through the use of materials and design strategies reported here. The result is a soft, skin conformal system that can remain well bonded to the skin of these regions for more than 2 wk, with unmatched capabilities in continuous monitoring and without the variability and uncertainty that follows from approaches that require frequent removal and reaplication. Experimental and computational studies capture the underlying physics associated with the conformal integration onto auricle surfaces, where the levels of surface curvature lie significantly beyond anything examined in past work. An integrated collection of electrodes and interconnects yields EEG data that, when used with appropriate classification algorithms, provide a long-term BCI that is compatible with steady-state visually evoked potentials-based text spellers and event-related potential (P300 wave) recordings. Studies of the fidelity of EEG alpha rhythms collected over long time periods, together with cell level tests of toxicity and skin level evaluations of biocompatibility, demonstrate advantages of these approaches.

Results and Discussion

Fig. 1A presents a completed device that includes mesh electrodes for recording (REC), ground (GND), and reference (REF), joined by a stretchable interconnect, all on a soft (modulus: 20 kPa), elastomeric film (thickness: 3 μm). The physical properties associated with this design allow lamination onto the contoured surfaces of the skin in and around the ear, to enable long-term measurements of EEG. The electrically active part of the system consists of filamentary serpentine traces (300-nm-thick and 30-μm-wide patterns of Au with 1.2-μm-thick layers of polyimide above and below), in a spatially varying, self-similar design formed with a Peano curve as the building block. This fractal layout represents an extension of recently reported ideas (25) but where the configuration spans the entire system level to yield enhanced levels of mechanical compliance, tailored with orientational anisotropies that match the requirements for auricle integration. In particular, the interconnects use all vertical Peano curves to maximize stretchability along their longitudinal axes; the electrodes, by contrast, use a half-and-half design to balance stretchability in all directions (Fig. 1A; details in SI Appendix, Fig. S1). The result is an overall device construct that

Fig. 1. Fractal device architectures and mechanical properties of EEG measurement systems. (A) Epidermal electronics with fractal layouts, composed of three electrodes (REC, GND, and REF) and interconnect (Left), with magnified view of the latter (Right). (B) Device laminated on the auricle and mastoid (Left) and the magnified interconnect (Right). (C) FEM results of fractal structures upon mechanical bending (180°) with the radius of curvature of 0.5 mm. (D) FEM results for simultaneous bending along two orthogonal axes (R, distance between tragus and outer edge of the ear; d, thickness of ear lobule). (E–H) Images of mounted devices on different regions of the ear, including the crura of antihelix, helix, and lobule. (I) Schematic illustration and a flowchart about the overall EEG recording process.
has an effective modulus lower than that of the skin (~130 kPa) (26), to ensure conformal contact (27) and robust adhesion (28). The fabrication procedures can be found in SI Appendix, Note 1 and Figs. S2–S5.

A critical feature of the mechanics appears in Fig. 1B, which shows a device wrapped onto the triangular fossa, crura of antihelix, and lobule of the ear as well as the mastoid. The ability to adopt the complex surface textures of all areas of the auricle is unique to this class of ultrathin, extremely bendable electronics, largely unexplored in previous reports (26, 29–32). Mounting of the device begins with removal of hair using a razor (Gillette), if necessary, followed by mild rubbing of the auricle area using a sterile alcohol pad (Dukal Corporation) to clean the surface. Electrodes and interconnects are manually placed on the desired locations by using plastic tweezers (Ted Pella, Inc.). Soft bonding from van der Waals interactions holds the device on the skin. Gently spraying water onto the device dissolves the polymer backing layer [polyvinyl alcohol (PVA); Haining Sprutop Chemical Tech] and leaves the soft, ultrathin elastomer in contact with the skin. Careful device handling and complete dissolution of the polymer backing are important to successful mounting. The main consequence of improper mounting is high background noise in the EEG data (SI Appendix, Fig. S6).

The magnified image in Fig. 1B illustrates how the stretchable interconnects maintain contact with the skin (antihelix) by conforming to the uneven surfaces. These behaviors follow from exceptional levels of both bendability and stretchability, as revealed by finite element method (FEM) analysis. Fig. 1C shows FEM results for bending and folding, where the bend angle is 180° and the radius of curvature is 0.5 mm. The maximum principal strain in the metal layers is only 0.25% (elastic limit of Au: 0.3%) (25). Additional results in Fig. 1D show mechanical bending simultaneously along two orthogonal axes with relevant radii of curvature (10 mm; comparable to the distance between the tragus and outer edge of the ear) and diameters (1 mm; comparable to the thickness of the ear lobule). The experimental observations (Fig. 1E–H) are consistent with the predicted responses, as illustrated by capabilities for mounting and wrapping on the ear. Further FEM analysis under uniaxial tensile loads (SI Appendix, Fig. S7) indicates that the electrodes and interconnects can be stretched by up to ~50%. These results suggest an ability to accommodate larger than average skin deformation (10–20%) (26, 27) up to and including the maximum strains (~50%) associated with motion of the knee joint (SI Appendix, Fig. S8).

This auricle-mounted system can be used in a sequential process for recording and interpreting EEG signals for BCI (Fig. 1f). Standard EEG signals such as alpha rhythms can be readily captured (SI Appendix, Fig. S9). The three electrodes including the REC (mastoid), REF (upper antihelix), and GND electrode (earlobe) form a bipolar montage. This setup measures the differential amplitudes (REC and REF), and the GND prevents nonspecific, parasitic signals from the body. In addition to a soft, dry interface to the skin and an ability to conform to the auricle, a key point of interest is the related capabilities for long-term use.

The epidermal electrode incorporates well-characterized, bio-compatible materials [silicone (25), gold (33), and polyimide (34)]. Studies using keratinocyte cells demonstrate biocompatibility, as shown in Fig. 2A–E. Fluorescence microscope images compare the status of cultured cells in three categories: live, injured, and dead by using a cell viability assay (Life Technologies) (Fig. 2A and B). The numbers of live cells grown on a device and on a control (cell culture Petri dish) are identical within statistical uncertainties. Directly relevant studies involve devices mounted onto subjects for comparative assessments using infrared thermography (35, 36). Data indicate no adverse effects up to 2 wk (Fig. 2C and D), where a thin overcoat of spray-on-bandage material (3M) ensures survivability during normal daily activities, such as exercising, showering, or swimming. Conventional gel electrodes, by contrast, show clear signs of erythema (elevated temperature in Fig. 2E) after 1 d. Furthermore, the gels exhibit a ~50% reduction in volume due to evaporative drying over 6 h (SI Appendix, Fig. S10), consistent with the previous observations (19, 37, 38) of significant increases (2–4 times) in skin-electrode impedance due to the gel dehydration (within 6 h). Evaluations used gel electrodes mounted on a skin replica (polydimethylsiloxane; Dow Corning), placed on a hot plate (Super-Nuova; Thermo Scientific) to mimic the human skin (temperature: ~37 °C). These and other drawbacks render such conventional gel electrodes unsuitable for continuous, long-term use.

The results in Fig. 3 establish that the long-term epidermal (LTE) electrodes presented here offer fidelity in EEG measurement that compares favorably to that of conventional electrodes. The main advantage of the LTE technology is in its long-term utility, as demonstrated in recordings using electrical connections established in reversible fashion at the peripheral pad terminations of the Peano fractal interconnects (SI Appendix, Figs. S11 and S12). The mechanically compliant, reversible interactions facilitated by van der Waals forces provide low electrical resistance for EEG recording. Before the electrical connection, gentle rubbing with a sterile alcohol pad cleans the surface of the pad and connector. A portable, compact microscope (AmMo Electronics) enables exact positioning of the connector. During the course of the experiments, involving multiple cycles of measurements, we observed no significant degradation of the connector. Rather, eventual failure of the system occurs due to peeling of the device electrodes from the skin, likely associated with accumulation of exfoliated cells from the stratum corneum.

A thin layer (~1 μm) of spray-on-bandage (3M) prevents applied once or twice a day, facilitates strong bonding to the skin and provides environmental protection (27). Bipolar EEG recordings collected at various time points during 2 d (recording of P300, as described in a subsequent section) and 2 wk (recording of alpha rhythms) with normal living behaviors such as working, exercising, or showering illustrate the electronic viability. Qualitative monitoring by contact microscopy reveals no adverse effects such as rashes, redness, or allergic reactions (SI Appendix, Fig. S13). Fig. 3A and B shows P300 data collected over 24 h on the skin (mastoid and forehead). The signal-to-noise (SNR) ratio corresponds to the ratio of the signal power (from target) to the noise power (from nontarget). The SNR values for these two cases are nearly identical, and they are comparable to the signals obtained
EEG electrodes with tripolar concentric ring (TCR) and capacitive electrodes offer enhanced spatial resolution and increased levels of robustness and electrical safety in operation (Fig. 4). Comparison image appears in SI Appendix, Fig. S15. The 3D schematic illustration in Fig. 4A shows an array of eight epidermal TCR-LTE electrodes with top fractal electrodes (Au), interlayer dielectric (PI) and metal (Au), and a base layer of interconnects and connector pads (Au) for interfaces to external data acquisition systems (Materials and Methods). The magnified illustration in Fig. 4A shows a TCR set where the top electrodes consist of fractal half-and-half patterns with a Peano design motif (SI Appendix, Fig. S1). Details of the fabrication steps appear in SI Appendix, Fig. S16 and Note S3.

Fig. 4 B–F illustrates TCR-LTE electrodes mounted on the auricle and mastoid, supported by a 3-μm-thick elastomer. As with the basic structures of Fig. 1, each case involves conformal contact against these curvilinear surfaces. A set of TCR-LTE electrodes can readily measure EEG alpha rhythms with REC (mastoid), REF (upper antihelix), and GND (lobule) (Fig. 4B). Fig. 4 C–F presents magnified images. Fig. 4G presents spectrograms of EEG alpha rhythms from each ring electrode (inner, middle, and outer), which reveal an increased power (∼10 Hz frequency) after the subject closed eyes (30–60 s).

Fig. 4 H–J summarizes capacitive designs using an elastomeric insulating layer (3 μm in thickness) over the electrodes (Materials and Methods). This capacitive layout electrically isolates the metal components of the device from the skin (40) to avoid direct electrical loading and also to allow multiple cycles of cleaning with soap and water and disinfection with isopropyl alcohol antiseptic (25). Here the capacitive electrode (fractal Peano half-and-half) bonds to a silky, washable, silicone material (Enaltus) (Fig. 4H). For recording of EEG alpha rhythms, capacitive electrodes laminate onto the skin (mastoid and using freshly applied conventional electrodes with conductive gels (SI Appendix, Fig. S14).

Another example of long-term use involves recording of EEG alpha rhythms from the auricle and mastoid over a 2-wk period. Alpha rhythms typically have frequencies between 8 and 12 Hz, centered at ∼10 Hz (4). Recordings during wakeful relaxation with the eyes closed and open appear in Fig. 3 C–E. Frames on the left show EEG spectrograms for frequencies between 5 and 15 Hz; the graphs on the right present typical raw EEG signals. The sharp features that appear at ∼30 s correspond to signals that arise from blinking. The overall data reveal no significant differences from day 1 to day 14. The polymer overcoat (spray-on bandage) is breathable, thereby avoiding adverse side effects associated with sweating during activities involved in the long-term evaluations. The slightly increased levels of background noise, especially on day 14, may arise from the buildup of naturally exfoliated dead cells on the skin surface (28).

Tripolar concentric ring (TCR) and capacitive electrodes offer enhanced spatial resolution and increased levels of robustness and electrical safety in operation (Fig. 4). LTE designs afford an ability to exploit TCR layouts in ways that avoid the electrical blurring effects that occur with electrolyte gel-based systems (39). Here a single set of three ring-shaped electrodes can occupy the same area as a single, conventional electrode (1 cm in diameter) (Fig. 4A). Comparison image appears in SI Appendix, Fig. S15.

The 3D schematic illustration in Fig. 4A shows an array of eight epidermal TCR-LTE electrodes with top fractal electrodes (Au), interlayer dielectric (PI) and metal (Au), and a base layer of interconnects and connector pads (Au) for interfaces to external data acquisition systems (Materials and Methods). The magnified illustration in Fig. 4A shows a TCR set where the top electrodes consist of fractal half-and-half patterns with a Peano design motif (SI Appendix, Fig. S1). Details of the fabrication steps appear in SI Appendix, Fig. S16 and Note S3.

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forehead for the REC and REF, respectively, as in \textit{SI Appendix, Fig. S17}). Fig. 4f demonstrates the ability to wash these electrodes in soap/water. For recording, the output passes to a preamplifier with ultrahigh input impedance ($> 5 \times 10^9 \text{\Omega}$ and $\sim 110 \text{pF}$; BioRadio 150; CleveMed) to allow signal acquisition with low loss. This system provides a common-mode rejection ratio of 90 dB. Recording used 60-Hz notch and low-pass (Butterworth) filters and a sampling rate of 960 Hz, with a gain of $\sim 50 \text{dB}$. Details appear in \textit{SI Appendix, Fig. S17}. EEG alpha rhythms acquired before (top) and after (bottom) ten cycles of washing appear in Fig. 4f. The spectrograms clearly show alpha rhythms after 30 s with the eyes closed, with negligible differences between these cases.

The recording of EEG data and the device capabilities for continuous long-term use can be illustrated through BCI experiments. Visually evoked potentials serve as the basis for BCIs based on steady-state visually evoked potentials (SSVEP) and the P300 event-related potential. Attentional processes (41) affect the signal amplitudes, thereby rendering information on a set of user-intended targets as the basis for a BCI. Fig. 5 presents results from a BCI for a text speller. The experimental setup in Fig. 5A includes the visual stimuli, a participant wearing the electrodes, an amplifier, an analog-to-digital converter, classifier, and software (BCI2000) (42). Three male volunteers with normal or corrected-to-normal vision demonstrate the feasibility of an SSVEP-based BCI. The experiment involved testing and experimental sessions on different days. Initial evaluations with a set of 40 conventional electrodes (Fig. 5B) yielded data to guide optimal positioning of electrodes. The numbers in Fig. 5B correspond to the channels, with a reference electrode on the ear. An optical tracking system (Polaris Vicra; NDI) identified the precise locations. Following the digitization process, each participant attended to a series of SSVEP stimuli. EEG recordings occurred during the course of 60 trials, each with a single stimulus flickering at 6, 6.67, 7.5, 8.57, or 10 Hz for 20 s, with 5 s between trials and a null condition. The algorithms to determine optimal placement and to classify the online experiments were based on canonical correlation analysis (CCA) (43). This process is visualized using a topographic map of the SNR ratio (Fig. 5B). Fig. 5C presents an alternative representation of this data according to the channels (subject 2 at a stimulation frequency of 8.57 Hz).

Fig. 5D illustrates the text speller interface, which includes a question posed to the user, defined as a mapping from the visual targets to a set of possible characters. The highlighted characters in Fig. 5D illustrate such a mapping. Each visual target flickers at a unique frequency, allowing a CCA-based classifier to determine the user’s desired character. The simplified classification steps appear in the flowchart of Fig. 5E. When the user chooses a target, the interface updates a model of its belief and then selects a new query. Three subjects attempted to spell “computer” with the assistance of word prediction algorithms (44). Fig. 5F summarizes the performance for three subjects (\textit{SI Appendix, Movie S1}, from subject 2). The averaged spelling rate is 2.37 characters per min, which is only a factor of two to three times slower than a full-cap system that uses 8–10 electrodes on the hairy scalp (4–7 characters per min) (45). Fig. 5G compares an SSVEP from an LTE electrode with that from a conventional electrode (subject 2, channel 23). The results exhibit similar patterns and amplitudes.

P300 event-related potentials (ERP) provide an additional example of a BCI (Fig. 5H). This study began with acquisition of baseline data using conventional electrodes at four sites (each auricle, mastoid, and forehead) and compared with LTE electrodes to measure P300 ERP. A participant responded to a series of words including “brown,” “fox,” “epidermal,” and “electrode.” Our data primarily show components of the P300 at 0.3–4 Hz. The data were baseline corrected to the 200-ms period before the stimulus onset and then averaged to yield an ERP. The result of the recorded P300 ERP (Fig. 3A and B) clearly distinguishes responses to target and nontarget stimuli.

The collection of results presented here illustrates that extremely compliant electrodes allow integration with demanding regions of the head such as the auricle, mastoid, and forehead and compared with LTE electrodes to measure P300 ERP. A participant responded to a series of words including “brown,” “fox,” “epidermal,” and “electrode.” Our data primarily show components of the P300 at 0.3–4 Hz. The data were baseline corrected to the 200-ms period before the stimulus onset and then averaged to yield an ERP. The result of the recorded P300 ERP (Fig. 3A and B) clearly distinguishes responses to target and nontarget stimuli.

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The collection of results presented here illustrates that extremely compliant electrodes allow integration with demanding regions of the head such as the auricle, for long-term EEG recording, without gels, via direct contact or capacitive coupling. The system level fractal design for both the electrodes and the interconnects is a critical feature that affords excellent levels of both bendability (>180°) and stretchability (>50%). Thermal imaging and EEG studies provide evidence for noninvasive, biocompatible interfaces to the skin, with electrical properties that support invariant recording quality over periods that extend to 2 wk. Areas for future work include further modeling and experimental study of tripolar electrodes and development of wireless communication and power supply systems that can integrate with these auricle mounted electrodes.

\textbf{Materials and Methods}

\textbf{Fabrication of Epidermal Electrodes.} The device preparation used conventional microfabrication techniques (details in \textit{SI Appendix, Note 1 and Figs. S2–S5}). A silicon wafer served as a support for a sacrificial layer of polyimyl
methacrylate (100 nm in thickness) and an overcoat of polyimide (1.2 μm in thickness), supported by a water dissolvable polymer sheet.

Fabrication of Tripolar Electrodes. The fabrication of tripolar electrodes involved the sequential deposition of multiple layers of Au-Au (via)-Au using standard micro-fabrication techniques. A water-soluble tape (SMS) allowed for multiple processing steps. After etching out the sacrificial layer, transferring on to a silicon elastomer (3 μm in thickness), supported by a water dissolvable polymer sheet.

Fabrication of Capacitive Electrodes. The processing for capacitive devices included spin-coating of a dielectric layer (3-μm-thick elastomer) on Au electrodes. This layer protected the electrodes and allowed only capacitive coupling to the skin, thereby ensuring electrically safe, robust recording of EEG. Such structures are also reusable and compatible with cleaning using soap and water.

Calculation of the Signal-to-Noise Ratio. This calculation used the Welch periodogram in Matlab (Mathwork) across the bandwidth of 5-30 Hz. Averaging the periodograms calculated for each trial yielded a single power spectrum. The power of the noise signal corresponds to the average value of those bins in the frequency domain outside of the range of the frequency of interest. The result is then normalized to the harmonic. The power of the signal corresponds to the sum of the maximum power in the frequency range of the signal and its first two harmonics minus the average power of the bins at the frequency of stimulation. EELAB (function: topoplot) (46) plotted the SNR values as a topographical map.

Experiments on Human Subjects. The experiments for recording of EEG alpha rhythms and thermal imaging with TCR and capacitive electrodes involved three volunteering subjects who all performed at Virginia Commonwealth University [institutional review board (IRB) approved protocol: HM20001454]. The experiments for SSVEP and P300 recording were conducted at the University of Illinois at Urbana-Champaign (IRB approved protocol: 13453).

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