



ACCUCAST MJ ADAPTOR For MJ Bell Connections

INSTALLATION INSTRUCTIONS - SIZES 3" - 12"



- 1 Clean the gaskets inside and outside, and then lubricate it.
- 2 Place the gaskets on both side of the Adaptor.
- 3 Insert the MJ Adaptor along with the gaskets into the first Fitting.
- 4 Insert the second Fitting onto the Adaptor, and align it such that the ears do not obstruct the MJ bolt holes.
- 5 Insert bolts through the assembly then slide the spacers provided on bolts such that the wider flat side faces the nut.
- 6 Use 1 1/8" wrench to assemble the nuts onto the bolts, and tighten them until they are within 75-90 ft-lb torque.

FEATURES

- 1 Adaptor provides bell connection restraint between MJ Fittings, Flange Fittings & MJ Valves.
- 2 Asphaltic black coat.
- 3 350 PSI maximum pressure rating.
- 4 Compact connection saves time and space.
- 5 Product is supplied with MJ Adaptor, 2 MJ gaskets, T-bolts, pig bolts, nuts and spacers as per size.
- 6 Ductile Iron MJ Adaptor & spacers meets ASTM A536 standards.
- 7 High strength low alloy steel T-head bolts and pig bolts meets ANSI/AWWA C111.A21.11
- 8 Standard MJ SBR rubber gaskets per ANSI/AWWA C111/A-21.11

BOLTS IN C153 ACCESSORY PACK

SIZE(IN)	MJ GASKET	T-HEAD BOLT & NUT (IN)	QTY	PIGTAIL EYE BOLT & NUT	SPACERS
3	2	5/8 X 4 1/2	4	N/A	4
4	2	3/4 X 4 1/2	4	N/A	4
6	2	3/4 X 4 1/2	4	2	6
8	2	3/4 X 4 1/2	4	2	6
10	2	3/4 X 5	4	4	8
12	2	3/4 X 5	4	4	8

BOLTS IN C110 ACCESSORY PACK

SIZE(IN)	MJ GASKET	T-HEAD BOLT(IN)	QTY	PIGTAIL EYE BOLT & NUT	SPACERS
3	2	5/8 X 4 1/2	4	N/A	4
4	2	3/4 X 5 1/2	4	N/A	4
6	2	3/4 X 5 1/2	4	2	6
8	2	3/4 X 5 1/2	4	2	6
10	2	3/4 X 5 1/2	4	4	8
12	2	3/4 X 5 1/2	4	4	8

Notes:

MJ Adaptor may not fit on both branch and run of tees or crosses due to bigger bolts.
 It may be easier to use pigtail eye bolts for certain valves/fittings