Forging Class pricing
valid from May 2018

The listed classes are just a selection of the most frequently chosen topics, of course I can also offer you a class for a different type of topic. If your desired type of blade isn’t listed, please contact me for a custom quote.
For sword forging & folding knife classes a maximum of 4 participants is possible.
All Prices are listed in Swiss Francs.

Knives

Basic Outdoor-Utility knife or Chef’s Knife, Carbon Steel
1 Day, Carbon Steel
1-3 Participants: CHF 300.- for each Person incl. basic materials.
4-7 Participants: CHF 275.- for each Person incl. basic materials.
8-15 Participants: CHF 2'100.- FLAT RATE. incl. basic materials.

Basic Outdoor-Utility knife or Chef’s Knife, Pattern Welded Steel pre-forged
1 Day, Pattern Welded Steel (pre-forged)
1-3 Participants: CHF 550.- for each Person incl. basic materials & Pattern Welded Steel.
4-7 Participants: CHF 525.- for each Person incl. basic materials & Pattern Welded Steel.
8-15 Participants: CHF 3'500.- FLAT RATE. incl. basic materials & Pattern Welded Steel.

Outdoor-Utility knife or Chef’s Knife, Pattern Welded Steel forged in class
2 Days, Pattern Welded Steel forged in class, max. 7 participants!
1-3 Participants: CHF 850.- for each Person incl. basic materials & Pattern Welded Steel.
4-7 Participants: CHF 800.- for each Person incl. basic materials & Pattern Welded Steel.

Complex Chef’s Knife or Hunting-/Utility-Knife, Pattern Welded Steel forged in class, including Sheath & Handle with a metal hand guard or a chef’s knife with an integral forged bolster.
3-Days, Pattern Welded Steel forged in class, high contrast all-tool-steel pattern weld, max. 4 participants!
1-3 Participants: CHF 1250.- for each Person incl. basic materials & Pattern Welded Steel.
4 Participants: CHF 1175.- for each Person incl. basic materials & Pattern Welded Steel.

Folding Knives

Folding Knife with a pattern welded steel blade. max. 4 participants
4 Day Class. incl. the making of all the components. Either liner-lock or back-lock, Pattern Welded Steel forged in class (high contrasting tool steels). Surcharge for Materials for each folding knife CHF 200.-
1-3 Participants: CHF 1750.- for each Person incl. folding knife materials & Pattern Welded Steel.
4 Participants: CHF 1650.- for each Person incl. folding knife materials & Pattern Welded Steel.
**Swords**

Due to the large variety of Swords available, the following listing is just for the most commonly requested types. However we can make almost any type of Sword in a forging class. Please contact me for a custom quote.

Sword making classes come with additional surcharges for the Fittings (Handle, Crossguard, Pommels, etc.) as well as for the steel.

Maximum 4 Participants!

**Katana & Wakizashi (Japanese Samurai-Swords)**

Minimal duration 5 Days, max. 10 Days

<table>
<thead>
<tr>
<th>Description</th>
<th>Duration</th>
<th>Participants</th>
<th>Price per Person</th>
</tr>
</thead>
<tbody>
<tr>
<td>Basic Katana od. Wakizashi, Carbon Steel, basic fittings, without scabbard/sheath</td>
<td>5</td>
<td>1-3</td>
<td>CHF 1'900.-</td>
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<tr>
<td></td>
<td></td>
<td>4</td>
<td>CHF 1'775.-</td>
</tr>
<tr>
<td>Katana od. Wakizashi, forge folded steel (1'000-2'000 layers), basic fittings, without scabbard/sheath</td>
<td>7</td>
<td>1-3</td>
<td>CHF 2'950.-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4</td>
<td>CHF 2'775.-</td>
</tr>
<tr>
<td>Katana od. Wakizashi, forge folded steel (approx. 6'000 layers, Kobuse Gitae or similar assembly), hand crafted fittings, with scabbard/sheath</td>
<td>10</td>
<td>1-3</td>
<td>CHF 4'250.-</td>
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<tr>
<td></td>
<td></td>
<td>4</td>
<td>CHF 4'000.-</td>
</tr>
</tbody>
</table>

**European Swords**

Minimal duration 4 Days, max 10 Days

<table>
<thead>
<tr>
<th>Description</th>
<th>Duration</th>
<th>Participants</th>
<th>Price per Person</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-1/2-Hand Sword</td>
<td>4</td>
<td>1-3</td>
<td>CHF 1'500.-</td>
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<tr>
<td></td>
<td></td>
<td>4</td>
<td>CHF 1'400.-</td>
</tr>
<tr>
<td>Pattern Welded Steel One-and-a-Half-Hand Sword, pattern welding in class, basic fittings, without scabbard/sheath</td>
<td>5</td>
<td>1-3</td>
<td>CHF 2'100.-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4</td>
<td>CHF 1'975.-</td>
</tr>
<tr>
<td>Pattern Welded Steel One-and-a-Half-Hand Sword, pattern welding in class, high layer steel, complex patterns, complex fittings, with scabbard/sheath</td>
<td>7</td>
<td>1-3</td>
<td>CHF 3'050.-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4</td>
<td>CHF 2'875.-</td>
</tr>
</tbody>
</table>
Gladius - Roman Sword (usually. Mainz type blade)
Basic Gladius, Carbon Steel, basic fittings, without scabbard/sheath
4 Class-Days, incl. materials (surcharge fittings: 200.-, steel 100.-)
1-3 Participants: CHF 1'500.- for each Person.
4 Participants: CHF 1'400.- for each Person.

Pattern Welded Steel Gladius, pattern welding in class, complex fittings, with scabbard/sheath
6 Class-Days, incl. materials (surcharge Fittings: 400.-, Steel 400.-)
1-3 Participants: CHF 2'600.- for each Person.
4 Participants: CHF 2'450.- for each Person.

Viking Sword
Basic Viking Sword, Carbon Steel, basic Fittings, without scabbard/sheath
4 Class-Days, incl. Materials (surcharge Fittings: 200.-, Steel 100.-)
1-3 Participants: CHF 1'500.- for each Person.
4 Participants: CHF 1'400.- for each Person.

Pattern Welded Steel Viking Sword, Pattern Welded Steel, basic Fittings, without scabbard/sheath
5 Class-Days, incl. Materials (surcharge Fittings: 200.-, Steel 400.-)
1-3 Participants: CHF 2'100.- for each Person.
4 Participants: CHF 1'975.- for each Person.

Complex, composite Viking Sword, Pattern Welded Steel (twisted, composite multi-bar pattern, cutting edge from carbon steel) complex Fittings, with scabbard/sheath
10 Class-Days, incl. Materials (surcharge Fittings: 500.-, Steel 750.-)
1-3 Participants: CHF 4'250.- for each Person.
4 Participants: CHF 4'000.- for each Person.
Axe

Small Axe "Small Hatchet", approx. 600gr. Carbon Steel
2 Class-Days, Surcharge for Materials for Steel & Handle: CHF 150.-
Optional: surcharge for larger Forest-Axe (900-1200gr) CHF 100.-
1-3 Participants: CHF 750.- for each Person
4-7 Participants: CHF 700.- for each Person incl. basic materials & Pattern Welded Steel.

Small Axe "Small Hatchet", approx. 600gr. Pattern Welded Steel & inserted cutting Edge from Tool Steel.
3 Class-Days, Surcharge for Materials for Steel & Handle: CHF 450.-
Optional: surcharge for larger Forest-Axe (900-1200gr) CHF 150.-
1-3 Participants: CHF 1'350.- for each Person
4-7 Participants: CHF 1'275.- for each Person incl. basic materials & Pattern Welded Steel.

Viking Axe

basic Viking Axe, Soft Steel for the "body", inlaid cutting edge from Carbon Steel
2 Class-Days, Surcharge for Materials for Steel & Handle: CHF 250.-
1-3 Participants: CHF 850.- for each Person
4-7 Participants: CHF 800.- for each Person incl. basic materials & Pattern Welded Steel.

Pattern Welded Steel Viking Axe
3 Class-Days, Surcharge for Materials for Steel & Handle: CHF 550.-
1-3 Participants: CHF 1'375.- for each Person
4-7 Participants: CHF 1'375.- for each Person incl. basic materials & Pattern Welded Steel.

Complex composite pattern welded Viking Axe, multiple twisted pattern welded bars in a composite assembly for the axe.
4 Class-Days, Surcharge for Materials for Steel & Handle: CHF 750.-
1-3 Participants: CHF 1'950.- for each Person
4-7 Participants: CHF 1'850.- for each Person incl. basic materials & Pattern Welded Steel.
Basic Information

Schedule & Pricing
Classes & Events can be arranged throughout the week from Monday to Sunday and usually run between 09:30am and 5:00pm.
Depending on the desired topic the classes can be held on an individual basis (single person or small group) or as Group/Team-Event for up to 15 participants.

Prices per Person & per Day, 1-3 Participants: CHF 300.-
For 4 to 7 Participants: CHF 275.- per Person / Day.
(Reduced pricing only available if signed up as a group)

For one-day Business- & Team-Events starting at 8 and up to 15 participants I can offer fixed pricing. 8-15 Participants, Single Day: CHF 2’100.-

Included
For single The cost for the class include all basic Materials (excl. various exotic Hardwoods, Horn & special Materials as well as precious Metals), freshly prepared Lunch (upon request vegetarian, lactose free, etc.) and the protective equipment for the duration of the class.

OPTIONS AND ADDITIONAL COST

Pattern welded steel
If you wish to forge your own Pattern Welded Steel ("Damascus Steel") there will be a surcharge for each blade of min. CHF 250.-
For pattern welding classes, you need at least two days!
For a single day class, or on request, I can supply you with a pre-forged piece of pattern welded steel for your project. Starting from CHF 250.-

Basic Pattern Welded Steel
Steel Types: 1.2842 [O2]  Tool Steel & St-37 (mild steel)
broad application range, good pattern, good cutting abilities.
Random Pattern, max. ~150 layers
for each knife Messer CHF 250.-
for each sword or axe: CHF 400.-

Basic all Tool Steel pattern weld
Steel Types: 1.2842 [O2] & 1.1730 [EN8, 1045]
Improved edge retention, better hardness, good contrast
Random Pattern, max. ~150 layers
for each knife Messer CHF 300.-
for each sword or axe: CHF 500.-

High Contrast tool steel pattern weld
Very high hardness (up to 62HRC), highest contrast, very good edge retention.
Random Pattern, max. ~150 layers
for each knife Messer CHF 350.-
Not recommended for swords or axes
Complex Patterns
Most of the times in a class we make the basic random pattern or slight variations. However, you can make more intricate patterns like twist pattern, mosaic, or composite (blades made from multiple bars) for an extra fee. Consider that complex patterns like mosaic or composite take more time and you’re usually required to book an additional class day.
Twist: CHF 100.- surcharge (for each blade)
Mosaic & Composite: CHF 400.- surcharge (for each blade) + additional class day
Classes involving complex patterns are limited to 4 students.