MITSUBISHI MGS SERIES
DIESEL GENERATOR SET
60Hz/1800 rpm/480V

**MGS1200B**

**POWER RATING (0.8 P.F.) MODEL CODE**

**STAND-BY** 1260 kW 6S-7PB
**PRIME** 1150 kW 6P-7PB

---

**Voltage Variation**

- **Standard Voltage**: 3Phase 4 Wires
  - 480V
- **Voltages Available**: 3Phase 4 Wires
  - 480, 460, 450, 440 and 416V

Note: Outputs for optional voltages may differ from standard output mentioned above.

**CONDITIONS & DEFINITIONS**

**Stand-by**: Code: S
Applicable for supplying emergency power at varying load in the event of the normal utility power interruption.
Fuel stop power in accordance with ISO15550, ISO3046/1, JISB8002-1, DIN6271 and BS5514.
Overload: not allowed

**Prime**: Code: P
Applicable for supplying emergency power at varying load in the event of normal utility power interruption. + 10% overload in accordance with ISO3046/1. Overload power in accordance with ISO15550, ISO3046/1, JIS8002-1, DIN6271 and BS5514.

**Conditions**:  
Engine ratings are based on SAE J1349 standard conditions and also apply at ISO3046/1, DIN6271 & BS5514 standard conditions.  
Fuel rates: based on ASTM D975, BS2869 and on fuel oil of 35° API (16°C or 60° F) gravity having a LHV of 42,780 kJ/kg (18,390 Btu/lb.) when used at 29°C (85° F) and weighing 838.9 g/liter (7.001lbs./U.S. gal.).

Note: * For conditions of prime power (P.R.P.) and additional rating requirements, please consult your nearest Mitsubishi MGS dealer.

**DIMENSION (Reference Data)**

<table>
<thead>
<tr>
<th>Overall dimensions</th>
<th>L : Length</th>
<th>mm</th>
<th>4595</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>W : Width</td>
<td>mm</td>
<td>2160</td>
</tr>
<tr>
<td></td>
<td>H : Height</td>
<td>mm</td>
<td>2495</td>
</tr>
<tr>
<td>Total Weight (Dry)</td>
<td>kg</td>
<td></td>
<td>9200</td>
</tr>
<tr>
<td>Total Weight (Wet)</td>
<td>kg</td>
<td></td>
<td>9800</td>
</tr>
</tbody>
</table>
MITSUBISHI MGS SERIES
DIESEL GENERATOR SET
MGS1200B

MGS SERIES DIESEL ENGINE: MITSUBISHI S12R-PTA-S

V-12, 4 stroke-cycle water-cooled, turbocharged and aftercooled

ENGINE SPECIFICATIONS & TECHNICAL DATA

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value 1</th>
<th>Value 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bore</td>
<td>mm</td>
<td>170</td>
</tr>
<tr>
<td>Stroke</td>
<td>mm</td>
<td>180</td>
</tr>
<tr>
<td>Displacement</td>
<td>L</td>
<td>49</td>
</tr>
<tr>
<td>Piston speed</td>
<td>m/sec.</td>
<td>10.8</td>
</tr>
<tr>
<td>Compression ratio</td>
<td></td>
<td>14</td>
</tr>
<tr>
<td>Lubricating oil capacity</td>
<td>L</td>
<td>180</td>
</tr>
<tr>
<td>Coolant capacity without radiator</td>
<td>L</td>
<td>125</td>
</tr>
<tr>
<td>Coolant pump external resistance</td>
<td>m water</td>
<td>5.0</td>
</tr>
<tr>
<td>Coolant pump flow rate</td>
<td>L/min</td>
<td>1850</td>
</tr>
<tr>
<td>Cooling fan airflow rate</td>
<td>m³/min</td>
<td>1800</td>
</tr>
<tr>
<td>Cooling fan air flow restriction</td>
<td>kPa</td>
<td>0.1</td>
</tr>
<tr>
<td>Ambient air temperature</td>
<td>°C</td>
<td>40</td>
</tr>
<tr>
<td>Allowable exhaust back pressure</td>
<td>kPa</td>
<td>6.0</td>
</tr>
<tr>
<td>Exhaust flange size (internal diameter)</td>
<td>mm</td>
<td>300</td>
</tr>
</tbody>
</table>

ENGINE OPERATING DATA

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value 1</th>
<th>Value 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gross Engine Power*</td>
<td>kW</td>
<td>1336</td>
</tr>
<tr>
<td>Brake mean effective pressure</td>
<td>MPa</td>
<td>1.9</td>
</tr>
<tr>
<td>Regenerative absorption</td>
<td>kW</td>
<td>144</td>
</tr>
<tr>
<td>Noise Level at 1 m (excluding: intake, exhaust &amp; fan)</td>
<td>dB(A)</td>
<td>110</td>
</tr>
<tr>
<td>Fuel consumption load 100%*</td>
<td>L/hr.</td>
<td>343</td>
</tr>
<tr>
<td>Fuel consumption load 75%*</td>
<td>L/hr.</td>
<td>256</td>
</tr>
<tr>
<td>Combustion air inlet flow rate</td>
<td>m³/min</td>
<td>118</td>
</tr>
<tr>
<td>Exhaust gas flow rate</td>
<td>m³/min</td>
<td>310</td>
</tr>
<tr>
<td>Exhaust gas temperature</td>
<td>°C</td>
<td>520</td>
</tr>
<tr>
<td>Heat rejection to coolant</td>
<td>kW</td>
<td>854</td>
</tr>
<tr>
<td>Heat rejection to exhaust</td>
<td>kW</td>
<td>1078</td>
</tr>
<tr>
<td>Heat rejection to atmosphere from engine</td>
<td>kW</td>
<td>103</td>
</tr>
<tr>
<td>Heat rejection to atmosphere from generator</td>
<td>kW</td>
<td>72</td>
</tr>
</tbody>
</table>

* WITH FAN basis.

Deration for engine
Altitude: 2.5% per 300m (1000ft) above 1,500m
Temperature: 2% per 5°C (9°F) above 40°C

ENGINE STANDARD EQUIPMENT

Aftercooler
Turbocharger filter
Structure steel base
Crankcase breather
Charging alternator
Lubricating oil cooler
Fuel filters, full flow paper element
Fuel transfer pump, gear driven, plunger type
Electronic type governor
Jacket water pump, gear driven
Lubricating oil filter, full flow paper element
Lubricating oil pump, gear driven
Exhaust dry manifold
Radiator, blower fan, fan drive
Manual shutoff
24V DC electric starting motor
MITSUBISHI MGS SERIES
DIESEL GENERATOR SET
MGS1200B

MGS SERIES 7310 GENERATOR CONTROL PANEL

Type & Design
MGS standard 7310 programmable microprocessor control-automatic start/stop panel, generator breaker control, indicating the operational status and fault conditions; automatically shutting down the engine and indicating the engine failure by means of LCD display and LEDs on the front panel.

Controls & Monitoring
◆ Mode selection & start engine button with interlock key switch system
◆ Menu navigation button
◆ LCD display for: AC amperage-each phase and earth current, AC voltage-each phase and neutral, Frequency Hz, Operation hours run, Lub. Oil pressure, Cooling water temperature, Generator Load kW/kVA/kVar, Generator Load kWh/kVAh/kVarh
◆ Operation status LED indicators
◆ CB control buttons
◆ Mute/Lamp test button
◆ Voltage adjuster
◆ Speed adjuster
◆ Emergency stop pushbutton
◆ Provided 5 outputs for status as standard equipment (Programmable 8 outputs available as option)

Safety Shutdown Protection and LED Indicators
High engine temperature, Low oil pressure, Fail to start, Generator Over Speed/Frequency, Generator Under Speed/Frequency
Generator High Voltage, Generator Low Voltage, Oil pressure sender circuit, Loss of Speed signal, Emergency stop,

Mounting
Fabricated cubicle mounted on individual bracket with anti-vibration isolator

Electrical Design
In accordance with BS EN 60950 Low Voltage Directive, BS EN 61006-2 and 61006-4 EMC Directive. The optional interface can provide real time diagnostic facilities.

Generator Control Panel Description

■ 3 position operation mode control key switch (ACTIVE, PANEL LOCK, STOP/RESET)
  ■ Manual button
  ■ Auto button
  ■ CB open button (Manual only)
  ■ CB close button (Manual only)
  ■ Start engine button (Manual only)

■ LCD display accessed by scroll pushbutton
  ■ Generator volts L1-N, L2-N, L3-N
  ■ Generator volts L1-L2, L2-L3, L3-L1
  ■ Generator amps L1, L2, L3
  ■ Generator Earth Current
  ■ Generator Frequency Hz
  ■ Engine speed RPM
  ■ Engine oil pressure (PSI & Bar)

■ Visual indicators on LCD display
  ■ Shutdown alarm
  ■ Warning alarm
  ■ High coolant temperature
  ■ Low oil pressure
  ■ Charge fail
  ■ Over-speed
  ■ Under-speed
  ■ Electrical trip
  ■ Fail to stop

■ Visual indication alarm and automatically shutdown
  ■ High engine temperature
  ■ Low oil pressure
  ■ Fail to start
  ■ Over-speed
  ■ High voltage
  ■ Low voltage

■ Operation status indicated by LED
  ■ Pre-Programmed Starting Unit
  ■ Remote start present
  ■ Generator ready

■ Operation status indicated by LED
  ■ Emergency Stop
  ■ Lubrication oil filter clogged
  ■ Electrical trip

■ Pre-Programmed Starting Unit
  ■ Automatic start/stop sequence timing and delay systems configured via MS-Windows based software.
MITSUBISHI MGS SERIES
DIESEL GENERATOR SET
MGS1200B

MGS SERIES AC GENERATOR MODEL: MG-7PB

Type & Design
MGS original design, single bearing, 4 pole, screen protected, selfexciting, self regulating and brushless with fully connected damper windings, salient pole rotors, A.C. exciter and rotating rectifier unit. Direct coupled to engine and regreaseable bearing, direct drive centrifugal blower.
Enclosure: Drip-proof IP23

Winding System
Standard 6 wire winding provides 3 phase voltage. All windings are impregnated in vacuum pressure impregnated with a special polyester resin.
Overspeed capability: 125% for 2 minutes
Insulation: Class ‘H’ of IEC
Temperature rise: Class ‘H’

Voltage Regulator
Fully sealed, 3 phase RMS sensing AVR with built-in protection against sustained over-excitation. This de-excites the generator after a minimum of 5 seconds.
Voltage regulation: Less than +/- 0.5% from no load to full load at any power factor between 0.8 lagging and 1.0 allowing for a 4% engine speed variation
Voltage adjustment: +/- 6%
Wave form: Less than 5% deviation

Permanent Magnet Generator (PMG)
Electrically isolated from the main alternator stator windings powers AVR - sustaining approx. 250~300% of short circuit current at the AC generator output terminals for not more than 10 seconds by means of excitation voltage via AVR

Electrical Design
In accordance with BS5000 Part 3, VDE0530, UTE51100, NEMA MG1-22, CEMA, IEC34-1, CSA22.2, AS1359 and JEC2100.
Telephone Influence Factor (TIF): Less than 50
Telephone Harmonic factor (THF): Less than 2%
Radio interference: Suppression is in line with the provision of BS800 and VDE Class G and N

Gen Set Option Features

ENGINE
Air Cleaner, paper element dry type
Battery Kit
Battery Charger
Anchor Bolts

FUEL
Fuel Day Service Tank

COOLING
Oversize radiator
Heat Exchanger
Expansion Tank
Jacket Water Heater
Removal STD Radiator, Fan & Fan Drive

LUBRICATION
Lub. Oil Priming Pump

EXHAUST
Exhaust Silencer
Exhaust Flexible Pipe

GENERATOR
Space Heater
3 phase Sensing Auto Voltage Regulator
Power Factor Regulator

CONTROL PANEL
Diesel Generator Integrated Communication Synthesizer (DGICS-MII)
Auxiliary Control Panel
Remote Monitor Interface

SWITCHGEAR
Circuit Breaker MCCB & ACB
Reverse Power Relay

MITSUBISHI HEAVY INDUSTRIES, LTD.
Power Systems Engine Section, Engine Sales Department
16-5, KONAN 2-CHOME, MINATO-KU, TOKYO 108-8215 JAPAN
TEL: 81-3-6716-4771  FAX: 81-3-6716-5854

Mitsubishi Heavy Industries, Ltd. serves for the customers with improved products continually. Therefore specification and some materials will be changed without notice. The International System of units (SI) is used in this publication.