

# Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations



## SECTION 1: Identification

### 1.1. Identification

Product form : Mixture  
Product name : 6446

### 1.2. Recommended use and restrictions on use

Restrictions on use : Industrial Use

### 1.3. Supplier

#### Manufacturer

Alchemix, a Nitro Química Company  
2300 West Point Ave. College Park,  
GA 30337 - USA  
T 404-761-0604 - F 404-559-8892  
[www.alchemix.com](http://www.alchemix.com)

### 1.4. Emergency telephone number

Emergency number : CHEMTREC, U.S. : +1-800-424-9300 International: +1-703-527-3887

## SECTION 2: Hazard(s) identification

### 2.1. Classification of the substance or mixture

#### GHS-US classification

Flammable liquids, Category 2	Highly flammable liquid and vapour.
Acute toxicity (oral), Category 3	Toxic if swallowed.
Acute toxicity (dermal), Category 3	Toxic in contact with skin.
Acute toxicity (inhalation:vapour) Category 3	Toxic if inhaled.
Serious eye damage/eye irritation, Category 2	Causes serious eye irritation.
Specific target organ toxicity — single exposure, Category 1	Causes damage to organs (lung/respiratory system) (Inhalation).

### 2.2. GHS Label elements, including precautionary statements

#### GHS-US labelling

Hazard pictograms (GHS-US) :



Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : Highly flammable liquid and vapour.  
Toxic if swallowed, in contact with skin or if inhaled  
Causes serious eye irritation.  
Causes damage to organs (respiratory system) (Inhalation).

Precautionary statements (GHS-US) : Keep away from heat, sparks, open flames, hot surfaces. No smoking.  
Keep container tightly closed.  
Ground/Bond container and receiving equipment  
Use explosion-proof lighting, ventilating, electrical equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Do not breathe the mist, vapours.  
Avoid breathing mist, vapours.  
Wash hands, forearms and face thoroughly after handling.  
Do not eat, drink or smoke when using this product.  
Use only outdoors or in a well-ventilated area.  
Wear protective gloves, face protection, protective clothing, eye protection.  
If swallowed: Immediately call a POISON CENTER, a doctor  
If on skin: Wash with plenty of water/...  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
If inhaled: Remove person to fresh air and keep comfortable for breathing  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing  
 If exposed: Call a poison center/doctor  
 Call a POISON CENTER, a doctor  
 Call a POISON CENTER, a doctor if you feel unwell  
 Specific treatment (see supplemental first aid instruction on this label)  
 Specific treatment (see ... on this label)  
 Rinse mouth.  
 If eye irritation persists: Get medical advice/attention.  
 Take off immediately all contaminated clothing and wash it before reuse.  
 In case of fire: Use carbon dioxide (CO<sub>2</sub>), foam, ABC-powder to extinguish.  
 Store in a well-ventilated place. Keep container tightly closed.  
 Store in a well-ventilated place. Keep cool.  
 Store locked up.  
 Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Methanol	(CAS-No.) 67-56-1	68 - 72	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 STOT SE 1, H370
Ethanol	(CAS-No.) 64-17-5	7 - 11	Flam. Liq. 2, H225 Eye Irrit. 2A, H319
Acetone	(CAS-No.) 67-64-1	1 - 5	Flam. Liq. 2, H225 Eye Irrit. 2A, H319 STOT SE 3, H336

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice.  
 First-aid measures after inhalation : If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.  
 First-aid measures after skin contact : After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water.  
 First-aid measures after eye contact : In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
 First-aid measures after ingestion : Do NOT induce vomiting. Rinse mouth out with water.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.  
 Symptoms/effects after skin contact : None under normal conditions.  
 Symptoms/effects after eye contact : None under normal conditions.  
 Symptoms/effects after ingestion : None under normal conditions.

### 4.3. Immediate medical attention and special treatment, if necessary

No additional information available

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray, dry chemical powder, alcohol-resistant foam, carbon dioxide (CO<sub>2</sub>).  
 Unsuitable extinguishing media : Do not use a heavy water stream.

**5.2. Specific hazards arising from the chemical**

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Reactivity	: The product is non-reactive under normal conditions of use, storage and transport.

**5.3. Special protective equipment and precautions for fire-fighters**

Firefighting instructions	: Fight fire with normal precautions from a reasonable distance. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Wear recommended personal protective equipment.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

General measures	: Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.
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**6.1.1. For non-emergency personnel**

Protective equipment	: Wear recommended personal protective equipment.
Emergency procedures	: Evacuate area. Only qualified personnel equipped with suitable protective equipment may intervene. Notify fire brigade and environmental authorities.

**6.1.2. For emergency responders**

Protective equipment	: Equip cleanup crew with proper protection.
Emergency procedures	: Evacuate unnecessary personnel. Stop leak if safe to do so.

**6.2. Environmental precautions**

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

**6.3. Methods and material for containment and cleaning up**

For containment	: Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak without risks if possible.
Methods for cleaning up	: Take up liquid spill into absorbent material.

**6.4. Reference to other sections**

No additional information available

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Additional hazards when processed	: Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling	: Keep only in original container. Do not handle until all safety precautions have been read and understood.
Hygiene measures	: Do not eat, drink or smoke when using this product.

**7.2. Conditions for safe storage, including any incompatibilities**

Technical measures	: Keep in a cool, well-ventilated place away from heat.
Storage conditions	: Keep cool. Protect from sunlight.
Packaging materials	: Store always product in container of same material as original container.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters**

Ethanol (64-17-5)		
ACGIH	Local name	Ethanol
ACGIH	ACGIH STEL (ppm)	1000 ppm (Ethanol; USA; Short-term value; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	URT irr
ACGIH	Regulatory reference	ACGIH 2017
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1900 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA

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<b>Acetone (67-64-1)</b>		
ACGIH	Local name	Acetone
ACGIH	ACGIH TWA (ppm)	500 ppm (Acetone;USA; 8h time-weighted average exposure limit; TLV - Adopted Value)
ACGIH	ACGIH STEL (ppm)	750 ppm (Acetone; USA; Short-term value; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	eye irr; CNS impair; BEI
ACGIH	Regulatory reference	ACGIH 2017
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	2400 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	1000 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA
<b>Methanol (67-56-1)</b>		
ACGIH	Local name	Methanol
ACGIH	ACGIH TWA (ppm)	200 ppm (Methanol; USA; 8h time-weighted average exposure limit; TLV - Adopted Value)
ACGIH	ACGIH STEL (ppm)	250 ppm (Methanol; USA; Short-term value; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	Headache; eye dam; dizziness; nausea
ACGIH	Regulatory reference	ACGIH 2017
OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	260 mg/m <sup>3</sup>
OSHA	OSHA PEL (TWA) (ppm)	200 ppm
OSHA	Regulatory reference (US-OSHA)	OSHA

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Wear recommended personal protective equipment.

#### Hand protection:

Protective gloves

#### Eye protection:

Wear security glasses which protect from splashes

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

No respiratory protection needed under normal use conditions

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Mixture contains one or more component(s) which have the following colour(s): White-gray Colorless Colorless or white
Odour	: There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour(s): Odorless Alcohol odor Stable odor Faint odor No information available on odor Odor pleasant
Odour threshold	: No data available
pH	: No data available

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Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: < 10 °C
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: 0.9 - 1.1
Solubility	: Insoluble in water.
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions of use.

### 10.3. Possibility of hazardous reactions

None under normal use.

### 10.4. Conditions to avoid

Extremely high or low temperatures. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

### 10.5. Incompatible materials

Consult supplier(s) of these materials for specific recommendations.

### 10.6. Hazardous decomposition products

No hazardous decomposition products known at room temperature.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Oral: Toxic if swallowed. Dermal: Toxic in contact with skin. Inhalation:vapour: Toxic if inhaled.

6446	
ATE US (oral)	141.0437235543 mg/kg bodyweight
ATE US (dermal)	423.1311706629 mg/kg bodyweight
ATE US (vapours)	4.2313117066 mg/l/4h
Ethanol (64-17-5)	
LD50 oral rat	10740 mg/kg bodyweight (Rat; OCDE 401; Experimental value)
LD50 dermal rabbit	> 16000 mg/kg (Rabbit; Literature study)
ATE US (oral)	10740 mg/kg bodyweight
ATE US (vapours)	124.7 mg/l/4h
Acetone (67-64-1)	
LD50 oral rat	5800 mg/kg (Rat, Equivalent or similar to OECD 401; Experimental value)
LD50 dermal rabbit	20000 mg/kg (Rabbit; Experimental value; Equivalent or similar to OECD 402; >7426 mg/kg bodyweight; Rabbit; Weight of test)
LC50 inhalation rat (mg/l)	71 mg/l/4h (Rat; Experimental value; 76 mg/l/4h; Rat; Experimental value)

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<b>Acetone (67-64-1)</b>	
LC50 inhalation rat (ppm)	30000 ppm/4h (Rat; Experimental value)
ATE US (oral)	5800 mg/kg bodyweight
ATE US (dermal)	20000 mg/kg bodyweight
ATE US (gases)	30000 ppmv/4h
ATE US (vapours)	71 mg/l/4h
ATE US (dust,mist)	71 mg/l/4h

<b>Methanol (67-56-1)</b>	
LD50 oral rat	> 5000 mg/kg (Rat; BASF test; Literature study; 1187-2769 mg/kg bodyweight; Rat; Weight of test)
LD50 dermal rabbit	15800 mg/kg (Rabbit; Literature study)
LC50 inhalation rat (mg/l)	85 mg/l/4h (Rat; Literature study)
LC50 inhalation rat (ppm)	64000 ppm/4h (Rat; Literature study)
ATE US (oral)	100 mg/kg bodyweight
ATE US (dermal)	300 mg/kg bodyweight
ATE US (gases)	700 ppmv/4h
ATE US (vapours)	3 mg/l/4h
ATE US (dust,mist)	0.5 mg/l/4h

Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Causes damage to organs (respiratory system) (Inhalation).

<b>Ethanol (64-17-5)</b>	
LOAEC (inhalation, rat, vapour)	124.7 mg/l/4h

Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact	: None under normal conditions.
Symptoms/effects after eye contact	: None under normal conditions.
Symptoms/effects after ingestion	: None under normal conditions.

## SECTION 12: Ecological information

### 12.1. Toxicity

<b>Ethanol (64-17-5)</b>	
LC50 fish 2	13000 mg/l CL50; 96 h; Salmo gairdneri; Static system; Freshwater (not salted)
<b>Acetone (67-64-1)</b>	
LC50 fish 2	5540 mg/l (CL50; Method C.1 da UE; 96 h; Salmo gairdneri; Static system; Freshwater (not salted); Experimental value)
EC50 Daphnia 2	12600 mg/l (CL50; Outro; 48 h; Daphnia magna; Static system; Freshwater (not salted); Experimental value)
<b>Methanol (67-56-1)</b>	
LC50 fish 1	15400 mg/l (CL50; EPA 660/3 - 75/009; 96 h; Lepomis macrochirus; System with current; Freshwater (not salted); Experimental value)
EC50 Daphnia 1	> 10000 mg/l (CE50; DIN 38412-11; 48 h; Daphnia magna; Static system; Freshwater (not salted); Experimental value)
LC50 fish 2	10800 mg/l (CL50; 96 h; Salmo gairdneri)

### 12.2. Persistence and degradability

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<b>Ethanol (64-17-5)</b>	
Persistence and degradability	Easily biodegradable in water. Biodegradable in soil. There is no (experimental) data available on the mobility of the substance.
Biochemical oxygen demand (BOD)	0.8 - 0.967 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1.7 g O <sub>2</sub> /g substance
ThOD	2.1 g O <sub>2</sub> /g substance

<b>Acetone (67-64-1)</b>	
Persistence and degradability	Easily biodegradable in water. Biodegradable in soil. Biodegradable in soil under anaerobic conditions. There is no (experimental) data available on the mobility of the substance.
Biochemical oxygen demand (BOD)	1.43 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1.92 g O <sub>2</sub> /g substance
ThOD	2.2 g O <sub>2</sub> /g substance
BOD (% of ThOD)	0.872 (20 days; Literature study)

<b>Methanol (67-56-1)</b>	
Persistence and degradability	Easily biodegradable in water. Biodegradable in soil. Very mobile on the ground.
Biochemical oxygen demand (BOD)	0.6 - 1.12 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	1.42 g O <sub>2</sub> /g substance
ThOD	1.5 g O <sub>2</sub> /g substance
BOD (% of ThOD)	0.8 (Literature study)

### 12.3. Bioaccumulative potential

<b>Ethanol (64-17-5)</b>	
Log Pow	-0.35 (Experimental value: OECD 107; 24 Å ° C)
Bioaccumulative potential	Low bioaccumulation potential (Log Kow <4).

<b>Acetone (67-64-1)</b>	
BCF fish 1	0.69 (BCF)
BCF other aquatic organisms 1	3 (BCF; BCFWIN)
Log Pow	-0.24 (Test data)
Bioaccumulative potential	Not bioaccumulable.

<b>Methanol (67-56-1)</b>	
BCF fish 1	<10 (BCF, 72 h; Leuciscus idus)
Log Pow	-0.77 (Experimental value; Other)
Bioaccumulative potential	Low bioaccumulation potential (BCF <500).

### 12.4. Mobility in soil

<b>Ethanol (64-17-5)</b>	
Surface tension	0.0245 N/m (20 °C)

<b>Acetone (67-64-1)</b>	
Surface tension	0.0237 N/m

<b>Methanol (67-56-1)</b>	
Surface tension	0.023 N/m (20 °C)
Log Koc	Koc,PCKOCWIN v1.66; 1; Calculated value

### 12.5. Other adverse effects

Effect on the global warming : No known effects from this product.  
 GWPmix comment : No known effects from this product.

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### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Waste treatment methods	: Must follow special treatment according to local regulation.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

Transport document description	: UN2059 Nitrocellulose, solution, flammable, 3, II
UN-No.(DOT)	: UN2059
Proper Shipping Name (DOT)	: Nitrocellulose, solution, flammable
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: II - Medium Danger
Hazard labels (DOT)	: 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Special Provisions (49 CFR 172.102)	: 198 - Nitrocellulose solutions containing not more than 20% nitrocellulose may be transported as paint, perfumery products, or printing ink, as applicable, provided the nitrocellulose contains no more 12.6% nitrogen (by dry mass). See UN1210, UN1263, UN1266, UN3066, UN3469, and UN3470. IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / (1 + a (tr - tf))$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when the flash point of the hazardous material transported is greater than 0 C (32 F).
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
DOT Vessel Stowage Location	: B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
Emergency Response Guide (ERG) Number	: 127
Other information	: No supplementary information available.

#### Transport by sea

Not applicable

#### Air transport

Not applicable



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### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

Listed on the United States TSCA (Toxic Substances Control Act) inventory	
EPA TSCA Regulatory Flag	XU - XU - indicates a substance exempt from reporting under the Inventory Update Reporting Rule, i.e, Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(C)).
<b>Ethanol (64-17-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Acetone (67-64-1)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Not subject to reporting requirements of the United States SARA Section 313	
CERCLA RQ	5000 lb
<b>Methanol (67-56-1)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
Listed on EPA Hazardous Air Pollutant (HAPS)	
CERCLA RQ	5000 lb

#### 15.2. International regulations

##### CANADA

<b>Ethanol (64-17-5)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
<b>Acetone (67-64-1)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
<b>Methanol (67-56-1)</b>	
Listed on the Canadian DSL (Domestic Substances List)	

##### EU-Regulations

No additional information available

##### National regulations

<b>Methanol (67-56-1)</b>	
Listed on EPA Hazardous Air Pollutant (HAPS)	

#### 15.3. US State regulations

<b>Methanol (67-56-1)</b>					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	No	No		47000 µg/day (inhalation); 23,000 µg/day (oral)

### SECTION 16: Other information

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Full text of H-statements:

H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H336	May cause drowsiness or dizziness.
H370	Causes damage to organs.

SDS US (GHS HazCom 2012)

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product*