TECHNICAL DATA SHEET

PRODUCT DESCRIPTION
LX®-2250 is a low molecular weight, maleated liquid hydrocarbon resin/vegetable oil hybrid produced by thermal polymerization of DCPD and natural derived feedstocks.

APPLICATIONS / END USES
- Litho Printing Inks:
  - Dry Grind Dispersions
  - Flushed Colors
  - Finished Inks

ATTRIBUTES / BENEFITS
- Enhanced Wetting of Pigments
- Induces Flow
- Improves Ink transferability

PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Typical Value</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gardner Viscosity @ 25°C, bbs.</td>
<td>ASTM D1545</td>
<td>35</td>
<td>35 ± 15</td>
</tr>
<tr>
<td>Gardner Color, Straight</td>
<td>ASTM D1544</td>
<td>8</td>
<td>10 Max.</td>
</tr>
<tr>
<td>Acid Number</td>
<td>Neville 12.18.80</td>
<td>18</td>
<td>18 ± 3</td>
</tr>
<tr>
<td>Specific Gravity @ 100°F</td>
<td>ASTM D71</td>
<td>0.98</td>
<td>NA</td>
</tr>
<tr>
<td>VOC, %</td>
<td>Neville 11.34</td>
<td>&lt;0.5</td>
<td>NA</td>
</tr>
<tr>
<td>Appearance</td>
<td>Visual</td>
<td>Yellow Liquid</td>
<td>NA</td>
</tr>
</tbody>
</table>

PACKAGING
LX-2250 Resin is shipped in drums, 400 pounds net weight and bulk

Neville Chemical Company certifies that all components of this product are on the TSCA Inventory.