**Section 1 – PRODUCT IDENTIFICATION**

Material Name: Hydroxy Modified Resin

Trade Name: NEVOXY® EPX-L, EPX-LH, EPX-L2

Recommended Uses of Product and Restrictions
- Identified Uses: Adhesives, Coatings
- Uses Advised Against: None Known

Manufacturer Information
- Neville Chemical Company
- 2800 Neville Road
- Pittsburgh, PA 15225-1496
- Phone: 412-331-4200
- Emergency Phone #: 412-331-4200 or CHEMTREC at 800-424-9300
- Fax: 412-777-4234

**Section 2 - HAZARD(S) IDENTIFICATION**

Classification in accordance with 29 CFR 1910.1200
- Skin Corrosion/Irritation - Category 2
- Skin Sensitization - Category 1A
- Hazardous to the Aquatic Environment - Chronic - Category 3

GHS Label Elements

Symbol(s)

![Exclamation Mark]

Signal Word
Warning

Hazard Statement(s)
- Causes skin irritation.
- May cause an allergic skin reaction.
- Harmful to aquatic life with long lasting effects.
Safety Data Sheet

Material Name: Hydroxy Modified Resin
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Precautionary Statement(s)

Prevention
Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Avoid release to the environment

Response
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Take off contaminated clothing and wash before reuse.
Specific treatment (see label).

Storage
None needed according to classification criteria

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations

***Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS***

<table>
<thead>
<tr>
<th>CAS</th>
<th>Component</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Proprietary Hydroxy Modified Resin</td>
<td>100%</td>
</tr>
</tbody>
</table>

***Section 4 - FIRST-AID MEASURES***

Description of Necessary Measures
Get medical advice/attention if you feel unwell.

Inhalation
Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

Skin Contact
Wash with plenty of soap and water. Get medical attention if irritation develops or persists.

Eye Contact
Flush eyes with plenty of water. Get medical attention if irritation develops or persists

Ingestion
Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.
Safety Data Sheet

Material Name: Hydroxy Modified Resin
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Most Important Symptoms/Effects

Acute
Causes skin irritation. May cause allergic skin reaction

Delayed
May cause allergic skin reaction

Indication of any immediate medical attention and special treatment needed
Treat symptomatically and supportively.

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***Section 5 - FIRE-FIGHTING MEASURES***

Suitable Extinguishing Media
Use carbon dioxide, regular dry chemical, regular foam or water.

Unsuitable Extinguishing Media
Do not use high-pressure water streams.

Special Hazard Arising from the Chemical
Vapors are heavier than air, spread along floors and form explosive mixtures with air

Hazardous Combustion Products
oxides of carbon, carbon monoxide, hydrocarbons

Special Protective Equipment and Precautions for Firefighters
Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

Fire Fighting Measures
Move container from fire area if it can be done without risk. Dike for later disposal. Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas

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***Section 6 - ACCIDENTAL RELEASE MEASURES***

Personal Precautions, Protective Equipment and Emergency Procedures
Wear personal protective clothing and equipment, see Section 8

Methods and Materials for Containment and Cleaning Up
Keep unnecessary people away, isolate hazard area and deny entry. Only personnel trained for the hazards of this material should perform clean up and disposal. Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Dispose in accordance with all applicable regulations.

Environmental Precautions
Avoid release to the environment.
**Section 7 - HANDLING AND STORAGE**

Precautions for Safe Handling
Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Wash thoroughly after handling. Wear personal protective clothing and equipment.

Conditions for Safe Storage, including any Incompatibilities
None needed according to classification criteria.
Store in a cool dry place. Keep separated from incompatible substances. Empty containers may contain product residue.

Incompatible Materials: strong oxidizing materials, combustible materials

**Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION**

Component Exposure Limits
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)
There are no biological limit values for any of this product's components.

Engineering Controls
Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Eye/face protection
Wear splash resistant safety goggles with a faceshield. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin Protection
Wear appropriate chemical resistant clothing.

Respiratory Protection
A NIOSH approved air-purifying respirator with an appropriate cartridge or canister may be appropriate under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Glove Recommendations
Wear appropriate chemical resistant gloves.
**Section 9 - PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Physical State:</th>
<th>Liquid</th>
<th>Vapor Density (air = 1):</th>
<th>&gt;1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance/ Color:</td>
<td>Clear light – colored liquid</td>
<td>Vapor Pressure:</td>
<td>&lt;1 mmHg @ 20°C.</td>
</tr>
<tr>
<td>Odor:</td>
<td>Slight, phenolic odor</td>
<td>Evaporation Rate:</td>
<td>&lt;1 (water = 1)</td>
</tr>
<tr>
<td>Odor Threshold:</td>
<td>Not available</td>
<td>pH:</td>
<td>7.0 at 20°C.</td>
</tr>
<tr>
<td>Melt Point, °C.:</td>
<td>Not available</td>
<td>Boiling Point:</td>
<td>&gt;200°C.</td>
</tr>
<tr>
<td>Freezing Point, °C.:</td>
<td>Not available</td>
<td>Boiling Point Range:</td>
<td>Not Available</td>
</tr>
<tr>
<td>Specific Gravity (water = 1):</td>
<td>1.00 to 1.03 @ 25°C</td>
<td>Decomposition Temperature:</td>
<td>&gt;250°C.</td>
</tr>
<tr>
<td>Molecular Weight (Mn):</td>
<td>225 to 250</td>
<td>KOC:</td>
<td>Not available</td>
</tr>
<tr>
<td>(Mw):</td>
<td>275 to 315</td>
<td>Log KOW:</td>
<td>Not available</td>
</tr>
<tr>
<td>Volatility by Weight: 1 gram/2hrs/100°C, In Closed Non-Ventilated Oven</td>
<td>&lt;1.5% (Method 24)</td>
<td>Water Solubility: Insoluble</td>
<td></td>
</tr>
<tr>
<td>Flash Point:</td>
<td>≥300 °F</td>
<td>Coeff. Water/Oil Dist: Not available</td>
<td></td>
</tr>
<tr>
<td>Flammability (solid, gas):</td>
<td>Not available</td>
<td>Relative Density: Not available</td>
<td></td>
</tr>
<tr>
<td>Minimum Explosive Concentration:</td>
<td>Not available</td>
<td>Viscosity, Brookfield, cps.:</td>
<td>100 to 2,600 @ 25°C.</td>
</tr>
<tr>
<td>KSt-value (bar x m/s):</td>
<td>Not available</td>
<td>LEL:</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto Ignition Temperature:</td>
<td>&gt;450°C. (DIN 51794)</td>
<td>UEL:</td>
<td>Not available</td>
</tr>
<tr>
<td>Taste:</td>
<td>Not available</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Section 10 - STABILITY AND REACTIVITY**

Reactivity
No reactivity hazard is expected.

Chemical Stability
Stable at normal temperatures and pressure.

Possibility of Hazardous Reactions
Hazardous polymerization will not occur.

Conditions to Avoid
Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials.

Incompatible Materials
oxidizing materials, combustible materials

Hazardous decomposition products
Carbon monoxide, Carbon dioxide, low molecular weight hydrocarbons
Information on Likely Routes of Exposure

Inhalation
No information on significant adverse effects.

Skin Contact
Causes skin irritation. May cause allergic skin reaction.

Eye Contact
May cause eye irritation.

Ingestion
No information on significant adverse effects.

Acute and Chronic Toxicity

Component Analysis - LD50/LC50
The components of this material have been reviewed in various sources and no selected endpoints have been identified.

Immediate Effects
Causes skin irritation. May cause an allergic skin reaction. May cause mild eye irritation.

Delayed Effects
May cause an allergic skin reaction.

Irritation/Corrosivity Data
Causes skin irritation.

Respiratory Sensitization
No information available for the product.

Dermal Sensitization
May cause an allergic skin reaction.

Component Carcinogenicity
None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA

Germ Cell Mutagenicity
No information available for the product.

Tumorigenic Data:
No data available

Reproductive Toxicity
No information available for the product.

Specific Target Organ Toxicity - Single Exposure
No target organs identified
Material Name: Hydroxy Modified Resin
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**Specific Target Organ Toxicity - Repeated Exposure**
No target organs identified

**Aspiration hazard**
No information available for the product.

**Medical Conditions Aggravated by Exposure**
No data available.

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**Section 12 - ECOLOGICAL INFORMATION**

**Ecotoxicity**
Harmful to aquatic life with long lasting effects.

**Component Analysis - Aquatic Toxicity**
No LOLI ecotoxicity data are available for this product's components.

**Persistence and Degradability**
No information available for the product.

**Bioaccumulation**
No information available for the product.

**Mobility**
No information available for the product.

**Other Toxicity**
Do not allow to enter sewers or waterways.

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**Section 13 - DISPOSAL CONSIDERATIONS**

**Disposal Methods**
Dispose in accordance with all applicable regulations.

**Component Waste Numbers**
The U.S. EPA has not published waste numbers for this product's components.
**Section 14 - TRANSPORT INFORMATION**

**US DOT Information**
UN/NA #: Not Regulated

**TDG Information**
UN/NA #: Not Regulated

**IATA Information:**
UN/NA #: Not Regulated

**International Bulk Chemical Code**
This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

**Section 15 - REGULATORY INFORMATION**

**U.S. Federal Regulations**
None of this product's components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.

**SARA Section 311/312 (40 CFR 370 Subparts B and C) reporting categories**
Skin Corrosion/Irritation; Respiratory/Skin Sensitization

**U.S. State Regulations**
None of this product’s components are listed on the state lists from CA, MA, MN, NJ or PA

**Not listed under California Proposition 65**

**Canadian WHMIS Ingredient Disclosure List (IDL)**
The components of this product are either not listed on the IDL or are present below the threshold limit listed on the IDL.

**Component Analysis - Inventory**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>US</th>
<th>CA</th>
<th>EU</th>
<th>AU</th>
<th>PH</th>
<th>JP</th>
<th>KR</th>
<th>CN</th>
<th>NZ</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydroxy Modified Resin</td>
<td>Proprietary</td>
<td>Yes</td>
<td>DSL</td>
<td>*Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*Via an alternative description
Material Name: Hydroxy Modified Resin
NEVOXY® EPX-L, EPX-LH, EPX-L2

**Section 16 - OTHER INFORMATION**

NFPA Ratings: Health: 1 Fire: 1 Reactivity: 0
Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

HMIS RATINGS:
- Health: 1
- Fire: 1
- Reactivity: 0
- Pers. Prot.: B Minimum

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard
Safety Data Sheet

Material Name: Hydroxy Modified Resin

NEVOXY® EPX-L, EPX-LH, EPX-L2

Summary of Changes
Update SDS: 09/30/2019

Key / Legend
ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labeling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR’s Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX – Mexico; NDSL – Non-Domestic Substance List (Canada); NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH-Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TCCA – Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW – Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN NCI (Draft) - Vietnam National Chemicals Inventory (NCI) (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada).

Other Information

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