**Section 1 – PRODUCT IDENTIFICATION**

**Material Name:**
Hydrocarbon Resin

**Trade Name:**
LX®-3120 Resin

**Recommended Uses of Product and Restrictions**
- Identified Uses: Adhesives, coatings, rubber
- Uses Advised Against: None Known

**Manufacturer Information**
Neville Chemical Company
2800 Neville Road
Pittsburgh, PA 15225-1496
Phone: 412-331-4200
Emergency Phone #: 412-331-4200 or CHEMTREC at 800-424-9300
Fax: 412-777-4234

**Section 2 - HAZARD(S) IDENTIFICATION**

**Classification in accordance with 29 CFR 1910.1200**
No classification is assigned based on classification criteria.

**GHS LABEL ELEMENTS**

**Symbol(s)**
None needed according to classification criteria.

**Signal Word**
WARNING

**Hazard Statement(s)**
None

**Precautionary Statement(s)**

**Prevention**
None needed according to classification criteria.

**Response**
None needed according to classification criteria.
**Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS**

<table>
<thead>
<tr>
<th>CAS</th>
<th>Component</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>68131-77-1</td>
<td>Petroleum Hydrocarbon Resin</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>64742-52-5</td>
<td>Distillates, petroleum, hydrotreated heavy naphthenic</td>
<td>Trade Secret</td>
</tr>
<tr>
<td>6883-19-8</td>
<td>Inhibitor: Benzenepropanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, 2,2-bis[3-{3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]-1- oxoproxy[methyl] -1,3-propanediyl ester</td>
<td>0.15%</td>
</tr>
</tbody>
</table>

Component Related Regulatory Information

This product may be regulated, have exposure limits or other information identified as the following: Naphtha,

Contaminants:

Naphthalene (91-20-3) is contained in most of our raw materials as a non reactive non intentional material. It has a relatively high boiling temperature (218 degrees C.) and has a great affinity for petroleum hydrocarbon resins and thus is very difficult to remove completely from the resins.

This product typically contains less than 500 parts per million of naphthalene.

**Section 4 - FIRST-AID MEASURES**

Description of Necessary Measures

Inhalation

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

Skin Contact

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get immediate medical attention, if needed. Thoroughly clean and dry contaminated clothing before reuse.

Eye Contact

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion

If swallowed, get medical attention. Do NOT induce vomiting.
Safety Data Sheet

Material Name: Hydrocarbon Resin
LX® 3120 Resin

Most Important Symptoms/Effects

Acute
Mild skin irritation.

Delayed
No information on significant adverse effects.

Indication of Immediate Medical Attention and Special Treatment Needed, If Needed
Provide general supportive measures and treat symptomatically.

**Section 5 - FIRE-FIGHTING MEASURES**

Suitable Extinguishing Media
Dry chemical, carbon dioxide, foam, water spray

Unsuitable Extinguishing Media
Do not use high-pressure water streams.

Special Hazard Arising from the Chemical
Avoid generating vapors; vapors dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential explosion hazard. Vapors are heavier than air and can collect in low areas; vapors can travel to an ignition source and flash back

Combustion: Upon combustion, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Fire Fighting Measures
Keep away from sources of ignition. Avoid inhalation of material or combustion by-products. Move material from fire area if it can be done without risk. Use extinguishing agents appropriate for surrounding fire. Dike for later disposal. Stay upwind and keep out of low areas.

Special Protective Equipment and Precautions for Firefighters
Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

**Section 6 - ACCIDENTAL RELEASE MEASURES**

Personal Precautions, Protective Equipment and Emergency Procedures
Wear appropriate personal protective equipment. Keep unnecessary people away, isolate hazard area and deny entry. Avoid contact with skin and eyes. Avoid release to the environment. Only personnel trained for the hazards of this material should perform clean up and disposal.
Methods and Materials for Containment and Cleaning Up
Use non-sparking tools and equipment. Keep unnecessary people away, isolate hazard area and deny entry. Absorb with sand or other non-combustible material. Keep out of water supplies, sewers and soil. Collect spilled material in appropriate container for disposal. In case of spillage, stop the flow of material and block any potential routes to water systems.

**Section 7 - HANDLING AND STORAGE**

Precautions for Safe Handling
Keep away from heat, sparks, open flame, and hot surfaces - No smoking. Wear protective gloves and eye/face protection. Keep away from all ignition sources. Avoid contact with skin and eyes. Always wear recommended personal protective equipment. Wear personal protective clothing and equipment, see Section 8. Take precautionary measures against static discharge. Dissipate static electricity during transfer by earthing (grounding and bonding) containers and equipment. Do not breathe vapor or mist.

Conditions for Safe Storage, including any Incompatibilities
Store in a cool, dry place. Store in a well-ventilated area. Avoid contact with molten (hot) material. Keep separated from incompatible substances. Keep container tightly closed. Empty containers may contain product residue. Do not reuse empty containers without commercial cleaning or reconditioning. Store and handle in accordance with all current regulations and standards.

Incompatibilities: strong oxidizing materials

**Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION**

Component Exposure Limits:

<table>
<thead>
<tr>
<th>Naphthalene</th>
<th>91-20-3</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>10 ppm TWA</td>
</tr>
<tr>
<td></td>
<td>15 ppm STEL</td>
</tr>
<tr>
<td></td>
<td>Skin - potential significant contribution to overall exposure by the cutaneous route</td>
</tr>
<tr>
<td>NIOSH</td>
<td>10 ppm TWA; 50 mg/m³ TWA</td>
</tr>
<tr>
<td></td>
<td>15 ppm STEL; 75 mg/m³ STEL</td>
</tr>
<tr>
<td></td>
<td>250 ppm IDLH</td>
</tr>
<tr>
<td>Europe</td>
<td>10 ppm TWA; 50 mg/m³ TWA</td>
</tr>
<tr>
<td>OSHA (US)</td>
<td>10 ppm TWA; 50 mg/m³ TWA</td>
</tr>
<tr>
<td>Mexico</td>
<td>10 ppm TWA LMPE-PPT; 50 mg/m³ TWA LMPE-PPT</td>
</tr>
<tr>
<td></td>
<td>15 ppm STEL [LMPE-CT]; 75 mg/m³ STEL [LMPE-CT]</td>
</tr>
</tbody>
</table>
Appropriate Engineering Controls
Provide a local exhaust ventilation system. Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. It is recommended that all vapor control equipment such as local exhaust ventilation and material transport systems involved in handling of these products contain explosion relief vents or an explosion suppression system or an oxygen-deficient environment. Ensure that vapor-handling systems (such as exhaust ducts, vessels, and processing equipment) are designed in a manner to prevent the escape of vapors into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.

Individual Protection Measures, such as Personal Protective Equipment

Eyes/Face Protection
Wear splash resistant safety goggles with a face shield.

Skin Protection
Wear appropriate chemical resistant clothing.

Glove Recommendations
Wear appropriate chemical resistant gloves.

Respiratory Protection
A NIOSH approved respirator with organic vapor cartridges and N95 filters may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits, or when symptoms have been observed that are indicative of overexposure.

<table>
<thead>
<tr>
<th><strong>Section 9 - PHYSICAL AND CHEMICAL PROPERTIES</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State: Viscous Liquid</td>
</tr>
<tr>
<td>Appearance/ Color: Amber</td>
</tr>
<tr>
<td>Odor: petroleum odor</td>
</tr>
<tr>
<td>Odor Threshold: Not available</td>
</tr>
<tr>
<td>R&amp;B Softening Point, °C.: 23 ± 5 typical</td>
</tr>
<tr>
<td>Melting Point: Not available</td>
</tr>
<tr>
<td>Freezing Point: Not available</td>
</tr>
<tr>
<td>Specific Gravity (water = 1): Approx. 1.00 @ 25°C</td>
</tr>
<tr>
<td>Molecular Weight (Mn): Not available</td>
</tr>
<tr>
<td>VOC: Not available</td>
</tr>
<tr>
<td>Flash Point: ≥400 °F</td>
</tr>
<tr>
<td>OSHA Flammability Class: Combustible Solid</td>
</tr>
<tr>
<td>Minimum Explosive Concentration: 10 – 20 g/m³</td>
</tr>
<tr>
<td>KSt-value (bar x m/s): 282 to 344 bar.m/s</td>
</tr>
<tr>
<td>Auto Ignition Temperature: Approx. 360°C</td>
</tr>
</tbody>
</table>
**Section 10 - STABILITY AND REACTIVITY**

Reactivity  
None known.

Chemical Stability  
Stable at normal temperatures and pressure.

Possibility of Hazardous Reactions  
Hazardous polymerization will not occur.

Conditions to Avoid  
Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials. Avoid generating dust. Avoid contact with molten material.

Incompatible Materials  
strong oxidizing materials

Hazardous Decomposition Products  
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. 
**Combustion:** oxides of carbon, carbon monoxide, hydrocarbons.

**Section 11 - TOXICOLOGICAL INFORMATION**

Acute and Chronic Toxicity

Component Analysis - LD50/LC50  
The components of this material have been reviewed in various sources and the following selected endpoints are published:  
Naphthalene (91-20-3)  
Oral LD50Rat 1110 mg/kg  
Dermal LD50Rabbit 1120 mg/kg  
Inhalation LC50Rat >340 mg/m³ 1 h
Material Name: Hydrocarbon Resin
LX® 3120 Resin

Information on Likely Routes of Exposure

Inhalation
No information on significant adverse effects.

Ingestion
No information on significant adverse effects.

Skin Contact
No information on significant adverse effects.

Eye Contact
No information on significant adverse effects.

Immediate Effects
Mild skin irritation

Delayed Effects
No information on significant adverse effects.

Medical Conditions Aggravated by Exposure
No data available.

Irritation/Corrosivity Data
No information available for the product.

Respiratory Sensitization
No information available for the product.

Dermal Sensitization
No information available for the product.

Germ Cell Mutagenicity
No information available for product.
Carcinogenicity

Component Carcinogenicity

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Component</th>
<th>ACGIH</th>
<th>IARC</th>
<th>OSHA</th>
</tr>
</thead>
<tbody>
<tr>
<td>64742-52-5</td>
<td>Distillates, petroleum, hydrotreated heavy naphthenic</td>
<td>A2 – Suspected Human Carcinogen (related to Untreated and mildly treated oils)</td>
<td>Monograph 100F [2012]; Supplement 7 [1987]; Monograph 33 [1984] (related to Untreated and mildly-treated oils) (Group 1 (carcinogenic to humans))</td>
<td>Present (related to Untreated and mildly-treated oils)</td>
</tr>
<tr>
<td>91-20-3</td>
<td>Naphthalene</td>
<td>A4 - Not Classifiable as a Human Carcinogen</td>
<td>Monograph 53 [1991] (related to Non-arsenical insecticides) (Group 2A (probably carcinogenic to humans))</td>
<td>Present</td>
</tr>
</tbody>
</table>

ACGIH: A4 - Not Classifiable as a Human Carcinogen

IARC: Monograph 53 [1991] (related to Non-arsenical insecticides) (Group 2A (probably carcinogenic to humans))

IARC: Monograph 82 [2002] (Group 2B (possibly carcinogenic to humans))

NTP: Reasonably Anticipated to be a Human Carcinogen

DFG: Category 2 (considered to be carcinogenic for man)

Reproductive Toxicity

No information available for product.

Specific Target Organ Toxicity - Single Exposure

No information available for the product.

Specific Target Organ Toxicity - Repeated Exposure

No information available for the product.

Aspiration Hazard

No information available for the product.

* * *Section 12 - ECOLOGICAL INFORMATION* * *

Ecotoxicity

No information available for the product

Component Analysis - Aquatic Toxicity

<table>
<thead>
<tr>
<th>CAS #</th>
<th>Component</th>
<th>Fish</th>
<th>Invertebrate</th>
</tr>
</thead>
<tbody>
<tr>
<td>64742-52-5</td>
<td>Distillates, petroleum, hydrotreated heavy naphthenic</td>
<td>LC50 96 h Oncorhynchus mykiss &gt;5000 mg/L</td>
<td>EC50 48 h Daphnia magna &gt;1000 mg/L IUCLID</td>
</tr>
<tr>
<td>91-20-3</td>
<td>Naphthalene</td>
<td>LC50 96 h Pimephales promelas 5.74 – 6.44 mg/L [flow-through];</td>
<td>LC50 96 h Lepomis macrochirus 31.0265 mg/L [static]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>LC50 96 h Oncorhynchus mykiss 1.6 mg/L [flow-through];</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>LC50 96 h Oncorhynchus mykiss 0.91 – 2.82 mg/L [static];</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>LC50 96 h Pimephales promelas 1.99 mg/L [static];</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>LC50 96 h Lepomis macrochirus 31.0265 mg/L [static]</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>EC50 48 h Daphnia magna 2.16 mg/L IUCLID;</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>EC50 48 h Daphnia magna 1.96 mg/L [flow-through] EPA;</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>EC50 48 h Daphnia magna 1.09 – 3.4 mg/L [static] EPA;</td>
<td></td>
</tr>
</tbody>
</table>
Persistence and Degradability
   No information available for the product.

Bioaccumulation
   No information available for the product.

Mobility in Soil
   No information available for the product.

Other Adverse Effects
   No information available for this product

** **Section 13 - DISPOSAL CONSIDERATIONS* **

Disposal Methods
   Dispose in accordance with all applicable regulations. Regulations vary. Consult local authorities before disposal.

Disposal of Contaminated Packaging
   Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

** **Section 14 - TRANSPORT INFORMATION* **

US DOT Information
   Shipping Name: Not regulated for transport

TDG Information
   Shipping Name: Not regulated for transport
**Section 15 - REGULATORY INFORMATION**

**U.S. Federal Regulations**

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphthalene</td>
<td>91-20-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SARA 313 0.1% de minimis concentration</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CERCLA 100 lb final RQ; 45.4 Kg final RQ</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**SARA 311/312 Hazardous categories**

Acute Health: No  
Chronic Health: Yes  
Fire: No  
Pressure: No  
Reactive: No

**U.S. State Regulations**

The following components appear on one or more of the following state hazardous substances lists:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Distillates, petroleum, hydrotreated heavy naphthenic</td>
<td>64742-52-5</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Naphthalene</td>
<td>91-20-3</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Inhibitor</td>
<td>6683-19-8</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

WARNING! This product contains a chemical known to the state of California to cause cancer.

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>Carc:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphthalene</td>
<td>91-20-3</td>
<td>Carcinogen, initial date 4/19/02</td>
</tr>
</tbody>
</table>

**Canadian Regulations**

This product has been classified in accordance with the criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by the CPR.

**Canadian WHMIS Ingredient Disclosure List (IDL)**

Components of this material have been checked against the Canadian WHMIS Ingredients Disclosure List. The List is composed of chemicals which must be identified on SDSs if they are included in products which meet WHMIS criteria specified in the Controlled Products Regulations and are present above the threshold limits listed on the IDL:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>Carc:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphthalene</td>
<td>91-20-3</td>
<td>1 %</td>
</tr>
</tbody>
</table>

**Canadian WHMIS Information**

WHMIS CLASSIFICATION: Not classified.
Material Name: Hydrocarbon Resin

LX® 3120 Resin

Component Analysis - Inventory

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>US</th>
<th>CA</th>
<th>EU</th>
<th>AU</th>
<th>PH</th>
<th>JP</th>
<th>KR</th>
<th>CN</th>
<th>NZ</th>
</tr>
</thead>
<tbody>
<tr>
<td>Petroleum Hydrocarbon Resin</td>
<td>68131-77-1</td>
<td>Yes</td>
<td>DSL</td>
<td>Yes**</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Distillates, petroleum, hydrotreated heavy naphthenic</td>
<td>64742-52-5</td>
<td>Yes</td>
<td>DSL</td>
<td>EIN</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Inhibitor</td>
<td>6683-19-8</td>
<td>Yes</td>
<td>DSL</td>
<td>EIN</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

Inhibitor: Benzene propanoic acid, 3,5-bis(1,1-dimethylethyl)-4-hydroxy-, 2,2- bis[[3-[3,5-bis(1,1-dimethylethyl)-4-hydroxyphenyl]-1- oxoproxy][methyl] -1,3-propanediyl ester

** List of pre-registered substances RLN EC No.: 614-301-5

****Section 16 - OTHER INFORMATION****

NFPA Ratings: Health: 1  Fire: 1  Reactivity: 0
Hazard Scale: 0 = Minimal  1 = Slight  2 = Moderate  3 = Serious  4 = Severe

HMIS RATINGS:
Health: 1  Fire: 1  Reactivity: 0  Pers. Prot.: B Minimum
Hazard Scale: 0 = Minimal  1 = Slight  2 = Moderate  3 = Serious  4 = Severe  * = Chronic hazard

Key / Legend
ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSL - Domestic Substances List; EEC - European Economic Community; EINECS - European Inventory of Existing Commercial Chemical Substances; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IMDG - International Maritime Dangerous Goods; JP - Japan; Kow - Octanol/water partition coefficient; KR - Korea; LEL - Lower Explosive Limit; LOI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PH - Philippines; RCRA - Resource Conservation and Recovery Act; RID - European Rail Transport; RTECS - Registry of Toxic Effects of Chemical Substances®; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit; US - United States

Other Information
Reasonable care has been taken in the preparation of this information; however, the manufacturer makes no warranty whatsoever including the warranty of merchantability, expressed or implied, with respect to this information.