



# PRODUCT INSTRUCTIONS

Manual Drum Deheader - "TOP OFF"

**CAUTION:** Please read before using manual drum deheader



## STEPS TO FOLLOW FOR OPERATION OF DEHEADER:

- 1) Install the Guide Handle (A).
- 2) Keep the blade and Power Handle (E) in the upright position.
- 3) Slip the edge of the blade over the Drum Chime (D).
- 4) Hook the body of the tool under the chime flat against the drum side.
- 5) Take the initial plunge cut, raise the blade and move the tool approximately 1-2" forward (clockwise) and continue cutting until the head is completely off.

## STEPS TO FOLLOW IF A LOOSER CUT IS DESIRED:

- 1) Remove the 2 BLADE RETAINING NUTS (B).
- 2) Remove BLADE (C).
- 3) Add (1) 5/16" standard washer to each bolt.
- 4) Replace in the following order:
  - a. BLADE (C)
  - b. BLADE RETAINING NUTS (B)
- 5) Use deheader as described above for normal operation.