

**STANDARD
PERFORMANCE
LABOR PRICES**

SEE HIGH PERFORMANCE LABOR
PRICE SHEET FOR PRICES
NOT LISTED.

THE ENGINE CO.

PERFORMANCE CLINIC

715 North Orchard Lane, Beavercreek, OH 45434
Route 35 & Orchard Lane | (937) 426-3247 | FAX (937) 427-2424
www.PerformanceClinic.net



BLOCKS

ALIGN HONE MAINS WITH SUNNEN

- 101 - MOST V-8 2 BOLT MAIN..... \$150.00
- 102 - MOST 6 CYLINDER \$200.00
- 103 - MOST V-8 4 BOLT MAIN..... \$200.00
- 104 - MOST V-6 MAIN HONE..... \$150.00
- 105 - INSTALL STEEL MAIN CAPS OR 4 BOLT CAPS...REQUEST PRICING
LS & 4.6-5.4 FORD W/STUDS EXTRA..... \$200.00

BORE & HONE WITH SUNNEN CK-10

- 201 - MOST V-8 (TO .040 OVER) \$200.00
- 202 - TOUCH UP FOR RE-RING MOST V-8..... \$100.00
- 203 - MOST 4 CYLINDERS (TO .040 OVER) \$150.00
- 204 - TOUCH UP FOR RE-RING MOST 4 CYLINDERS..... \$70.00
- 205 - MOST 6 CYLINDERS (TO .040 OVER) \$200.00
- 206 - DIESEL & LARGER OVERBORESREQUEST PRICING
- 207 - TOUCH UP FOR RE-RING MOST 6 CYLINDERS..... \$90.00
- 301 - BLOCK SLEEVEING - 1ST CYLINDER (TYPICAL)
BORE & HONE, SLEEVE EXTRA \$100.00
DIESEL EXTRA

BLOCK RESURFACING (BARE BLOCKS)

- 601 - MOST V-8 OR V-6 DECKS (DONE WITH CYLINDER WORK)
PAIR \$90.00
- 602 - MOST V-8 PARALLEL DECKS TO MAINS AND
SQUARE DECKS..... \$150.00
- 603 - MOST IRON 4 & 6 CYLINDER INLINE \$90.00
- 406 - CLEANING & DISASSEMBLY EXTRAREQUEST PRICING

CLEANING & DISASSEMBLY - LABOR ONLY

- 401 - MOST V-8 BLOCKS - BAKE, CLEAN, R/R CORE PLUGS
CAM BEARINGS (BARE BLOCKS) \$135.00
- 402 - MOST 6 CYLINDER BLOCKS - SAME AS ABOVE... \$90.00
- 403 - MOST 4 CYLINDER BLOCKS - SAME AS ABOVE... \$90.00
- 406 - OTHER CLEANING AS SPECIFIEDREQUEST PRICING
- 407 - GLASS BEAD BLASTING, SHOT BLASTING...REQUEST PRICING
(\$90.00/HOUR, \$45.00 MINIMUM)

BALANCING

- 501 - MOST V-8 ASSEMBLY (INTERNAL, INCLUDES CLUTCH)
HEAVY METAL EXTRA..... \$200.00+
- 502 - MOST V-8 ASSEMBLY
(EXTERNAL, INCLUDES CLUTCH) \$200.00+

MAKING THE MOST OF YOUR ENGINE!

- 503 - MOST 6 CYLINDER ASSEMBLY \$200.00
- 504 - MOST V-6 ASSEMBLY, SPECIFY % BOB..... \$200.00+
- 505 - MOST 4 CYLINDER ASSEMBLY \$150.00
- 506 - MOST FLYWHEEL & PRESSURE PLATE (BOTH) \$90.00+
- 507 - OTHER BALANCING SERVICESREQUEST PRICING
- 406 - CLEANING & DISASSEMBLY EXTRAREQUEST PRICING

CYLINDER HEAD SERVICES

ALL VALVE GRINDS INCLUDE GLASS BEADING OF
PORTS, CHAMBERS & VALVES.
CAM R/R EXTRA

- 901 - MOST 4 CYLINDER IRON BASIC VALVE GRIND.... \$195.00
- 902 - MOST 4 CYLINDER ALUMINUM, BASIC VALVE
GRIND (12-16 VALVE EXTRA)..... \$195.00
- 903 - MOST STR 6 CYL IRON BASIC VALVE GRIND \$195.00
- 904 - MOST STR 6 CYL ALUMINUM, BASIC
VALVE GRIND..... \$195.00
- 905 - MOST V-8 CLEAN & BASIC VALVE GRIND PER PAIR
(32 VALVE EXTRA)..... \$195.00+
- 906 - MOST V-6 CLEAN & BASIC VALVE GRIND PER PAIR
(24 VALVE EXTRA)..... \$195.00+
- 909 - NON-ADJUSTABLE HEAD BASIC GRIND, R/R CAM,
SET LASH, R/R GUIDES \$250.00+
- 910 - OTHER FOREIGN HEADS.....REQUEST PRICING

INSTALL & FURNISH STEEL VALVE GUIDES - BRONZE AVAILABLE

- 911 - 16 PIECES V-8..... \$180.00
- 912 - 12 PIECES 6 CYLINDER..... \$135.00
- 913 - 8 PIECES 4 CYLINDER \$95.00
- 920 - 16 PIECES V-8 CUSTOM
BRONZE SLEEVE GUIDES \$200.00
- 914 - CUSTOM FIT BRONZE GUIDES (EACH) \$10.00
- 915 - MAGNAFLUX PRESSURE TEST,
OR CRACK REPAIRREQUEST PRICING
- 916 - RESURFACE MOST V-6 & V-8 PER PAIR DECKS
(MILL TO .030)..... \$80.00
- 917 - RESURFACE MOST STR. 6 CYLINDER
(MILL TO .030)..... \$75.00
- 918 - RESURFACE MOST 4 CYLINDER (MILL TO .030) \$45.00
- 919 - RESURFACE INTAKE OR
EXHAUST SIDEREQUEST PRICING
- 921 - REMOVAL OF HEAD EXTERNAL
PARTS AS REQUIRED..... EXTRA COST ASSOCIATED

**PERFORMANCE CLINIC CAN HELP
YOU WITH ENGINES FOR STREET,
MUSCLE CARS, RESTORATIONS, TOW
RIGS, INBOARD MARINE, AND RACING**

OVER >

PRICES SUBJECT TO CHANGE WITHOUT NOTICE.
UPDATED: 01/2016

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CRANKSHAFT SERVICES

MAGNA-FLUX BEFORE GRINDING IS AT EXTRA COST

- 701 - MOST CRANKS CLEAN, CHAMFER, & POLISH \$45.00
- 702 - MOST V-8 GRIND MAIN & ROD, TURN
AND CHAMFER..... \$135.00
- 703 - MOST 6 CYLINDER GRIND MAIN & ROD
AND CHAMFER..... \$150.00
- 704 - MOST 4 CYLINDER GRIND MAIN AND
ROD AND CHAMFER \$135.00
- 705 - MAGNAFLUX CRANK, CLEANING EXTRA..... \$45.00
- 706 - STRAIGHTEN CRANK – TYPICAL..... \$45.00
- 708 - SPECIAL DIESEL RECONDITIONING.....REQUEST PRICING
- 709 - MOST DIESEL CHAMFER & POLISH \$60.00

CONNECTING ROD SERVICES

- 801 - MOST V-8 CLEAN & MAGNAFLUX RODS..... \$50.00
- 802 - MOST V-8 R/R RODS FROM PISTONS AND
TOUCH UP PIN HOLES \$90.00
- 803 - MOST V-8 RECONDITION ROD BIG ENDS, PER 8.. \$90.00

CARBURETORS & DISTRIBUTORS

- 1101 - CLEAN & REKIT MOST
HOLLEY CARBURETORS \$100.00+
- 1105 - TEST & REWORK MOST DISTRIBUTORS, BASIC TESTING
& REWORKING (PLUS PARTS)..... \$90.00+

BRAKE DRUM, ROTOR, & FLYWHEEL RESURFACING

- 1001 - PASSENGER CAR DRUMS..... \$25.00
- 1002 - PASSENGER CAR ROTORS \$25.00
- 1003 - TRUCK DRUMS & ROTORS –
UPON INSPECTIONREQUEST PRICING
- 1004 - MOST FLYWHEELS – CAST PASSENGER CAR..... \$60.00
REMOVE PINS EXTRA
- 1005 - MOST FLYWHEELS – STEP TYPE
PASSENGER CAR..... \$90.00+
- 1006 - FLYWHEELS – TRUCK OR SPECIAL
UPON INSPECTION (CUP & PIN FLYS EXTRA)REQUEST PRICING
STEP FLYWHEELS – QUOTE AT TIME OF INSPECTION

MOTORCYCLES & SMALL ENGINES BORING & HONING

NOTE: MINIMUM BORING SIZE 2.187”

CYLINDERS FINISHED ON CK-10 MACHINE

- 1201 - HONING PER CYLINDER..... \$45.00+
- 1201 - BORING & HONING SINGLE CYLINDER..... 100.00
- 1203 - BORING & HONING TO .040
(1 mm) 4 CYLINDER..... \$150.00
- 1204 - BORING & HONING TO MORE
THAN .040 (1 mm)REQUEST PRICING
- 1205 - KAWASAKI, HONDA, ETC. –CHANGE SLEEVES TO
OVERSIZE & FINISH BORE SIZE, DEPENDENT UPON
BORE SIZE (PLUS PARTS)..... \$350.00+
- 1206 - MOST RESURFACE CYLINDER HEAD OR BLOCK
4 CYLINDER ASSEMBLY & WASH..... \$90.00

CYLINDER HEAD WORK

*ALL VALVE GRINDS INCLUDE GLASS BEADING OF
PORTS, VALVES, & CHAMBERS. PRICES DO NOT
INCLUDE SETTING VALVE LASH.*

- 1200 - BASIC VALVE GRIND
SINGLE CYLINDERREQUEST PRICING
- 1210 - PERFORMANCE VALVE GRIND,
4 CYLINDER KAWASAKI & HONDA \$180.00
- 1211 - STREET OR BRACKET PERFORMANCE VALVE GRIND,
PORT & POLISH 4 CYL KAWASAKI OR HONDA\$400.00
- 1213 - SILICON BRONZE SLEEVE VALVE GUIDES INSTALLED,
7 OR 8 mm ONLY (EACH) \$11.50
- 1214 - HARLEY DAVIDSON 2 CYLINDER PERFORMANCE
VALVE GRIND (GUIDES EXTRA) \$180.00

We build WINNERS!
From Short Blocks to complete
Running Assemblies ready to bolt in
for the Street or Track...
Basic Transportation to All Out Race.
Ask us for a quote!

**THE REGIONAL AUTHORITY
ON ENGINE MACHINING,
BUILDING, AND TESTING.**

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