

**STANDARD  
PERFORMANCE  
LABOR PRICES**

SEE HIGH PERFORMANCE LABOR PRICE SHEET FOR PRICES NOT LISTED.

# THE ENGINE CO.

## PERFORMANCE CLINIC

715 North Orchard Lane, Beavercreek, OH 45434  
Route 35 & Orchard Lane | (937) 426-3247 | FAX (937) 427-2424  
www.PerformanceClinic.net



### BLOCKS

#### ALIGN HONE MAINS WITH SUNNEN

- 101 - MOST V-8 2 BOLT MAIN..... \$150.00
- 102 - MOST 6 CYLINDER ..... \$200.00
- 103 - MOST V-8 4 BOLT MAIN..... \$250.00
- 104 - MOST V-6 MAIN HONE..... \$200.00
- 105 - INSTALL STEEL MAIN CAPS OR 4 BOLT CAPS.....REQUEST PRICING  
LS & 4.6-5.4 FORD W/STUDS EXTRA..... \$250.00

### BORE & HONE WITH SUNNEN CK-10

- 201 - MOST V-8 (TO .040 OVER) ..... \$250.00
- 202 - TOUCH UP FOR RE-RING MOST V-8..... \$100.00
- 203 - MOST 4 CYLINDERS (TO .040 OVER) ..... \$200.00
- 204 - TOUCH UP FOR RE-RING MOST 4 CYLINDERS..... \$70.00
- 205 - MOST 6 CYLINDERS (TO .040 OVER) ..... \$200.00
- 206 - DIESEL & LARGER OVERBORES ..... REQUEST PRICING
- 207 - TOUCH UP FOR RE-RING MOST 6 CYLINDERS..... \$90.00
- 301 - BLOCK SLEEVEING - 1ST CYLINDER (TYPICAL)  
BORE & HONE, SLEEVE EXTRA ..... \$150.00  
..... DIESEL EXTRA

### BLOCK RESURFACING (BARE BLOCKS)

- 601 - MOST V-8 OR V-6 DECKS . (DONE WITH CYLINDER WORK)  
PAIR ..... \$90.00
- 602 - MOST V-8 PARALLEL DECKS TO MAINS AND  
SQUARE DECKS..... \$150.00
- 603 - MOST IRON 4 & 6 CYLINDER INLINE ..... \$90.00
- 406 - CLEANING & DISASSEMBLY EXTRA ..... REQUEST PRICING

### CLEANING & DISASSEMBLY - LABOR ONLY

- 401 - MOST V-8 BLOCKS - BAKE, CLEAN, R/R CORE PLUGS  
CAM BEARINGS (BARE BLOCKS) ..... \$150.00
- 402 - MOST 6 CYLINDER BLOCKS - SAME AS ABOVE... \$135.00
- 403 - MOST 4 CYLINDER BLOCKS - SAME AS ABOVE..... \$90.00
- 406 - OTHER CLEANING AS SPECIFIED ..... REQUEST PRICING
- 407 - GLASS BEAD BLASTING, SHOT BLASTING .... REQUEST PRICING  
..... (\$90.00/HOUR, \$45.00 MINIMUM)

### BALANCING

- 501 - MOST V-8 ASSEMBLY (INTERNAL, INCLUDES CLUTCH)  
HEAVY METAL EXTRA ..... \$250.00
- 502 - MOST V-8 ASSEMBLY  
(EXTERNAL, INCLUDES CLUTCH) ..... \$250.00

### MAKING THE MOST OF YOUR ENGINE!

- 503 - MOST 6 CYLINDER ASSEMBLY ..... \$200.00
- 504 - MOST V-6 ASSEMBLY, SPECIFY % BOB..... \$250.00
- 505 - MOST 4 CYLINDER ASSEMBLY ..... \$150.00
- 506 - MOST FLYWHEEL & PRESSURE PLATE (BOTH) ..... \$90.00+
- 507 - OTHER BALANCING SERVICES ..... REQUEST PRICING
- 406 - CLEANING & DISASSEMBLY EXTRA ..... REQUEST PRICING

### CYLINDER HEAD SERVICES

ALL VALVE GRINDS INCLUDE GLASS BEADING OF PORTS, CHAMBERS & VALVES.  
CAM R/R EXTRA

- 901 - MOST 4 CYLINDER IRON BASIC VALVE GRIND..... \$195.00
- 902 - MOST 4 CYLINDER ALUMINUM, BASIC VALVE  
GRIND (12-16 VALVE EXTRA)..... \$195.00
- 903 - MOST STR 6 CYL IRON BASIC VALVE GRIND ..... \$195.00
- 904 - MOST STR 6 CYL ALUMINUM, BASIC  
VALVE GRIND..... \$195.00
- 905 - MOST V-8 CLEAN & BASIC VALVE GRIND PER PAIR  
(32 VALVE EXTRA)..... \$225.00+
- 906 - MOST V-6 CLEAN & BASIC VALVE GRIND PER PAIR  
(24 VALVE EXTRA)..... \$225.00
- 909 - NON-ADJUSTABLE HEAD BASIC GRIND, R/R CAM,  
SET LASH, R/R GUIDES ..... \$250.00+
- 910 - OTHER FOREIGN HEADS..... REQUEST PRICING

### INSTALL & FURNISH STEEL VALVE GUIDES - BRONZE AVAILABLE

- 911 - 16 PIECES V-8..... \$180.00
- 912 - 12 PIECES 6 CYLINDER..... \$135.00
- 913 - 8 PIECES 4 CYLINDER ..... \$95.00
- 920 - 16 PIECES V-8 CUSTOM  
BRONZE SLEEVE GUIDES ..... \$200.00
- 914 - CUSTOM FIT BRONZE GUIDES (EACH) ..... \$10.00
- 915 - MAGNAFLUX PRESSURE TEST,  
OR CRACK REPAIR ..... REQUEST PRICING
- 916 - RESURFACE MOST V-6 & V-8 PER PAIR DECKS  
(MILL TO .030)..... \$90.00
- 917 - RESURFACE MOST STR. 6 CYLINDER  
(MILL TO .030)..... \$75.00
- 918 - RESURFACE MOST 4 CYLINDER (MILL TO .030) ..... \$45.00
- 919 - RESURFACE INTAKE OR  
EXHAUST SIDE ..... REQUEST PRICING
- 921 - REMOVAL OF HEAD EXTERNAL  
PARTS AS REQUIRED..... EXTRA COST ASSOCIATED

**PERFORMANCE CLINIC CAN HELP  
YOU WITH ENGINES FOR STREET,  
MUSCLE CARS, RESTORATIONS, TOW  
RIGS, INBOARD MARINE, AND RACING**

**OVER >**

PRICES SUBJECT TO CHANGE WITHOUT NOTICE.  
UPDATED: 01/2018

**STANDARD  
PERFORMANCE  
LABOR PRICES**

SEE HIGH PERFORMANCE LABOR PRICE SHEET FOR PRICES NOT LISTED.

# THE ENGINE CO.

## PERFORMANCE CLINIC

715 North Orchard Lane, Beavercreek, OH 45434  
Route 35 & Orchard Lane | (937) 426-3247 | FAX (937) 427-2424  
www.PerformanceClinic.net



### CRANKSHAFT SERVICES

*MAGNA-FLUX BEFORE GRINDING IS AT EXTRA COST*

- 701 - MOST CRANKS CLEAN, CHAMFER, & POLISH ..... \$60.00
- 702 - MOST V-8 GRIND MAIN & ROD, TURN AND CHAMFER..... \$135.00
- 703 - MOST 6 CYLINDER GRIND MAIN & ROD AND CHAMFER..... \$150.00
- 704 - MOST 4 CYLINDER GRIND MAIN AND ROD AND CHAMFER ..... \$135.00
- 705 - MAGNAFLUX CRANK, CLEANING EXTRA..... \$45.00
- 708 - SPECIAL DIESEL RECONDITIONING ..... REQUEST PRICING
- 709 - MOST DIESEL CHAMFER & POLISH & CLEAN..... \$80.00

### CONNECTING ROD SERVICES

- 801 - MOST V-8 CLEAN & MAGNAFLUX RODS..... \$50.00
- 802 - MOST V-8 R/R RODS FROM PISTONS AND TOUCH UP PIN HOLES ..... \$90.00
- 803 - MOST V-8 RECONDITION ROD BIG ENDS, PER 8.. \$135.00

### CARBURETORS & DISTRIBUTORS

- 1101 - CLEAN & REKIT MOST HOLLEY CARBURETORS ..... \$100.00-\$150.00
- 1105 - TEST & REWORK MOST DISTRIBUTORS, BASIC TESTING & REWORKING (PLUS PARTS)..... \$90.00+

### BRAKE DRUM, ROTOR, & FLYWHEEL RESURFACING

- 1001 - PASSENGER CAR DRUMS..... \$25.00
- 1002 - PASSENGER CAR ROTORS ..... \$25.00
- 1003 - TRUCK DRUMS & ROTORS – UPON INSPECTION ..... REQUEST PRICING
- 1004 - MOST FLYWHEELS – CAST PASSENGER CAR..... \$60.00  
..... REMOVE PINS EXTRA
- 1005 - MOST FLYWHEELS – STEP TYPE PASSENGER CAR..... \$90.00+
- 1006 - FLYWHEELS – TRUCK OR SPECIAL UPON INSPECTION (CUP & PIN FLYS EXTRA) REQUEST PRICING  
*STEP FLYWHEELS – QUOTE AT TIME OF INSPECTION*

### MOTORCYCLES & SMALL ENGINES BORING & HONING

*NOTE: MINIMUM BORING SIZE 2.187”*

*CYLINDERS FINISHED ON CK-10 MACHINE*

- 1201 - HONING PER CYLINDER.....\$45.00+
- 1201 - BORING & HONING SINGLE CYLINDER..... 100.00
- 1203 - BORING & HONING TO .040 (1 mm) 4 CYLINDER.....\$150.00
- 1204 - BORING & HONING TO MORE THAN .040 (1 mm) ..... REQUEST PRICING
- 1205 - KAWASAKI, HONDA, ETC. –CHANGE SLEEVES TO OVERSIZE & FINISH BORE SIZE, DEPENDENT UPON BORE SIZE (PLUS PARTS).....\$350.00+
- 1206 - MOST RESURFACE CYLINDER HEAD OR BLOCK 4 CYLINDER ASSEMBLY & WASH.....\$90.00

### CYLINDER HEAD WORK

*ALL VALVE GRINDS INCLUDE GLASS BEADING OF PORTS, VALVES, & CHAMBERS. PRICES DO NOT INCLUDE SETTING VALVE LASH.*

- 1200 - BASIC VALVE GRIND SINGLE CYLINDER ..... REQUEST PRICING
- 1210 - PERFORMANCE VALVE GRIND, 4 CYLINDER KAWASAKI & HONDA .....\$180.00
- 1211 - STREET OR BRACKET PERFORMANCE VALVE GRIND, PORT & POLISH 4 CYL KAWASAKI OR HONDA\$400.00
- 1213 - SILICON BRONZE SLEEVE VALVE GUIDES INSTALLED, 7 OR 8 mm ONLY (EACH) .....\$11.50
- 1214 - HARLEY DAVIDSON 2 CYLINDER PERFORMANCE VALVE GRIND (GUIDES EXTRA) .....\$180.00

**We build WINNERS!**  
From Short Blocks to complete Running Assemblies ready to bolt in for the Street or Track...  
Basic Transportation to All Out Race.  
**Ask us for a quote!**

**THE REGIONAL AUTHORITY  
ON ENGINE MACHINING,  
BUILDING, AND TESTING.**

PRICES SUBJECT TO CHANGE WITHOUT NOTICE.  
UPDATED: 01/2018