

HIGH
PERFORMANCE
LABOR PRICES

SEE STANDARD LABOR PRICE SHEET FOR PRICES NOT LISTED.

THE ENGINE CO.

PERFORMANCE CLINIC

715 North Orchard Lane, Beavercreek, OH 45434
Route 35 & Orchard Lane | (937) 426-3247 | FAX (937) 427-2424
www.PerformanceClinic.net



BLOCKS

ALIGN HONE MAINS / REPLACE CAPS EXTRA

101 - MOST V-8 - 2 BOLT MAIN.....	\$150.00
102 - MOST 6 CYLINDER	\$200.00
103 - MOST V-8 - 4 BOLT MAIN.....	\$200.00
104 - MOST V-6	\$150.00
105 - MOST 4 CYLINDER	\$150.00
106 - INSTALLATION OF STEEL MAIN CAPS OR 4 BOLT CAPS	REQUEST PRICING
LS & 4.6 - 5.4 FORD.....	\$200.00
STUDS EXTRA / DIESEL BLOCKS EXTRA	

BORE & HONE WITH SUNNEN CK-10

201 - MOST V-8 THROUGH .040 OVER WITH TORQUE PLATE	\$375.00
USE OF HEAD STUDS - ADD	\$60.00
LARGER OVER BORES WITH PLATE	\$405.00
USE OF HEAD STUDS - ADD	\$60.00
202 - MOST V-8 TOUCH UP HONE FOR RE-RING WITH TORQUE PLATE AND HD STUDS IF USED	\$150.00-\$200.00
203 - LARGE OVER BORES & BLOCK SLEEVING	REQUEST PRICING

BLOCK RESURFACING & DETAILING

301 - 4 AND 6 CYLINDER MILL PARALLEL TO CRANK....	\$100.00
302 - MOST V-8 PARALLEL DECKS TO MAIN AND SQUARE DECKS.....	\$150.00
303 - THREAD OIL GALLERIES FOR PLUGS, RESTRICT OIL TO LIFTERS, GRIND BLOCK FOR ROD CLEARANCE, DE-BURR, PLUG WATER HOLES, ETC., FOR SMALL BLOCK CHEVY AND PARTS	\$200.00+
304 - ABOVE OPERATIONS ON OTHER BLOCKS...REQUEST PRICING	
305 - V-8 SONIC TEST, ALL 8 CYLINDERS FOR THICKNESS	\$90.00
306 - SMALL BLOCK CHEVY ADDITIONAL OILING VOLUME IN BLOCK DELIVERY.....	\$120.00
307 - FILL WATER JACKETS IN MOST BLOCKS (PLUS MATERIAL)	\$180.00

BLUEPRINT COMPLETE ENGINE ASSEMBLY

501 - MOST V-8, INCLUDES MACHINE BALANCE, ASSEMBLY AND BASIC DYNO TESTING.....	\$3,000.00+
PARTS EXTRA, HEMI ENGINES EXTRA	

WE BUILD WINNERS!

BALANCING

401 - MOST 4 CYLINDER ASSEMBLIES	\$150.00
MOST (INLINE) 6 CYLINDER ASSEMBLIES	\$200.00
402 - MOST V-8 ASSEMBLIES - INTERNAL	\$250.00
403 - MOST V-8 ASSEMBLIES - EXTERNAL	\$250.00
404 - MOST V-6 ASSEMBLIES.....	\$200.00+
405 - BALANCE ASSEMBLY REQUIRING ADDING HEAVY METAL, MOST V-8 PLUS MATERIALS.....	\$300.00+
406 - MOST FLYWHEEL & PRESSURE PLATE - INTERNAL	\$90.00

CYLINDER HEAD SERVICES

ALL VALVE GRINDS INCLUDE GLASS BEADING OF PORTS, CHAMBERS, & VALVES

601 - MOST V-8 PERFORMANCE GRIND PER PAIR, INCLUDES SETTING VALVE SPRING HEIGHTS, 5 ANGLES	\$360.00
602 - MOST V-8 CUSTOM FIT BRONZE GUIDES, PARTS & LABOR.....	\$180.00
603 - ALUMINUM AND OTHER HARD SEAT HEADS, V-8 PERFORMANCE GRIND PER PAIR, INCLUDES SETTING VALVE SPRING HEIGHTS, 5 ANGLES.....	\$360.00
604 - RESURFACE MOST V-8 DECKS ONLY PER PAIR	\$90.00
605 - RESURFACE MOST V-8 INTAKE PERPAIR, MILL INTAKE & DECK SIDES TO .060 OR LESS.....	\$250.00
606 - ANGLE MILL TO .150 PER PAIR, INCLUDING INTAKE SIDE (ALUMINUM ONLY).....	\$300.00
607 - INSTALL THREAD-IN ROCKER STUDS, INLINE STUDS ONLY, PER PAIR, PLUS PARTS WITH VALVE JOB ...	\$140.00
608 - MACHINE FOR LARGE VALVE SPRINGS, V-8 PER PAIR, INCLUDES SEAL CUT	\$90.00
609 - MACHINE GUIDES FOR PC SEALS, PER PAIR.....	\$45.00
611 - MAGNAFLUX & PRESSURE CHECK.....	REQUEST PRICING

PORTING & FLOW WORK

ALL 4 AND 6 CYLINDER	REQUEST PRICING
701 - STREET HEAD PORTING V-8 VALVE POCKETS ONLY PER PAIR	\$400.00
702 - PORT POCKETS AND BLEND, V-8 PAIR	CALL
703 - PORTS VALVE POCKETS AND CHAMBER, V-8 MOST ALUMINUM.....	\$500.00

ALUMINUM CYLINDER HEAD SERVICES

1601 - WELDING REPAIR	REQUEST PRICING
1602 - INSTALL VALVE SEATS	REQUEST PRICING
1603 - PORTING TIME, BY THE HOUR.....	\$90.00/HR

OVER ➔

**THE REGIONAL AUTHORITY
ON ENGINE MACHINING,
BUILDING, AND TESTING.**

PRICES SUBJECT TO CHANGE WITHOUT NOTICE.
UPDATED: 01/2018



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BRODIX – DART ALUMINUM SMALL BLOCK – BIG BLOCK COMPETITION PORTING

801 - EACH PORT IS FLOWED AND ADJUSTED, CHAMBERS POLISHED, V-8 HEADS, PER PAIR \$1,000.00+

IRON SMALL BLOCK COMPETITION PORTING, PAIR HEADS

- 902** - PORT & FLOW INTAKE MANIFOLD, MOST v-8 SINGLE 4 BBL ALUMINUM \$200-\$300.00
- 903** - OTHER APPLICATIONS OR COMBINATIONS .. REQUEST PRICING
- 904** - FLOW TEST HEADS AND/OR INTAKE, PER PAIR HEADS, BY THE HOUR.....\$90.00/HR

CRANK & ROD SERVICES

- 1001** - CLEAN, CHAMFER, AND POLISH MOST CRANKS\$60.00
- 1003** - MAGNAFLUX CRANK (CLEANING EXTRA)\$45.00
- 1005** - RADIUS CRANK COUNTER WEIGHTS, SMOOTH AND DEBURR MOST V-8 (BEFORE BALANCING)..\$100.00
- 1006** - FILL AND SMOOTH CRANK BALANCE HOLES PLUS BALANCE TIME AS REQUIRED..... REQUEST PRICING
- 1007** - MAGNAFLUX 8 RODS, CLEAN & GLASSBEAD\$50.00
- 1010** - GRIND 8 RODS FOR SIDE CLEARANCE TO SPEC.....\$90.00
- 1011** - RECONDITION 8 RODS AND CHECK ALIGNMENT PLUS BOLTS (MOST NON-ALUMINUM).....\$135.00

PISTON SERVICES

- 1101** - PIN FIT 8 PISTONS, NEW OR FLOATING.....\$90.00
- 1105** - DEEPEN VALVE POCKETS, 8 PISTONS (WEDGE)\$150.00
- 1106** - CANTED VALVE ENGINES, 8 PISTONS\$150.00
- 1107** - MODIFY PISTON DOMES REQUEST PRICING
- 1108** - BLEND PISTON DOMES AND VALVE POCKETS, GLASSBEAD (8 PISTONS)\$150.00

CARBURETORS

- 1201** - BASIC HOLLEY CLEAN AND REKIT FOR V-8 CARBURETOR, PARTS EXTRA..... \$100.00-\$150.00
CUSTOM HOLLEY PREPARATION AND MODIFICATION AVAILABLE AS WELL AS REQUESTED DYNO TIME

IGNITION

1301 - BASIC REWORK OF YOUR DISTRIBUTOR..... \$90.00+
..... PLUS PARTS

WHAT WE RECOMMEND DEPENDS UPON HOW MUCH SPARK YOU NEED. WE RECOMMEND AND USE MSD COMPONENTS. MOROSO PLUG WIRES, NGK PLUGS IN STOCK.

FLYWHEEL AND CLUTCH

- 1401** - RECOMMENDATION DEPENDS UPON POWER LEVEL & APPLICATION REQUEST PRICING
- 1402** - FLYWHEEL RESURFACING, REDRILLING & LIGHTENING..... REQUEST PRICING

BLOCK – BELLHOUSING REALIGN PINS – DIAL IN

- 1501** - REALIGN PINS – BLOCK WITH CRANK, CHEVY\$180.00
- 1602** - REALIGN PINS – OTHER APPLICATIONS..... REQUEST PRICING

We build WINNERS!
From Short Blocks to complete Running Assemblies ready to bolt in for the Street or Track...
Basic Transportation to All Out Race.
Ask us for a quote!

PERFORMANCE CLINIC ENGINE DYNO SERVICE

YOU'LL LEARN MORE HERE IN TWO DAYS THAN YOU WILL IN A WHOLE RACE SEASON!

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UPDATED: 01/2018