



1. Field Painting Process Guidelines

Trufig Fascias are shipped from factory with a standard finish the instructions below can be used as guidelines to achieve a proper finish

NOTE

A CLEAN ENVIRONMENT IS STRONGLY RECOMMENDED TO ACHIEVE A FINISH FREE OF DUST, PARTICLES ETC.

BEST PRACTICE

IT IS VERY IMPORTANT TO PREPARE A SAMPLE AND HAVE THE CUSTOMER ACCEPT IT BEFORE STARTING THE JOB. COLOR, TEXTURE, AND SHEEN OF THE FINISHED SURFACES WILL BE REPRESENTED BY THAT SAMPLE

A light coat of paint to match the decor is recommended. A light coat will allow the Fascia to maintain all proper tolerances and ensure precision fit. Do not roll or brush paint onto the Fascia.

NOTE

CUSTOM COLORS MAY COST MORE AS SOME TRIAL AND ERROR IS INVOLVED TO DETERMINE THE COLOR FORMULA AND PAINT APPLICATION.

1.1 Steps for Field Painting:

1. Apply a light coat of XIM Primer/Bonder (or similar) to the Fascia. Carefully follow the directions on the can. NOTE: Match the primer type to the specified paint.
2. As many of the Fascias are used on a daily basis, it is recommended to use a lacquer, oil or polyurethane based paint which will provide greater durability. If a water based paint is used, it is recommended to add a clear coat to protect the finish and improve durability.
3. Thin the paint to the proper ratio for the application method and paint manufacturers recommendations and standard industry practices. Strain the paint through a standard mesh strainer to remove any lumps.
4. Using a small touch-up gun or cap spray gun, with a #3 tip for painting, set the nozzle with a medium to wide fan, and set the pressure regulator to 60 psi.

5. Lightly spray the front of the Fascia in three quick strokes, from approximately 10 inches away.

6. Paint at a slight angle (approximately 45 degrees) to ensure that the paint covers the sidewalls of the Fascia. The gap between the Fascia and the sidewalls of the opening is 0.006 inches. Only a very light coat of paint is needed on the surface.

7. Let the paint set for one minute, turn the Fascia 90° and repeat the painting process for all sides.

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