THE EASY BUILD
Our journey began in Spring 2011 when the Kastell Foundation of Stadtlohn, Germany commissioned myself to design and develop a modular building kit. The objective: To provide safe, affordable and sustainable housing which could be constructed easily in emerging and developing countries all over the world. The brief specified that the kit should:

- Offer components which are widely adaptable.
- Be produced in line with industrial manufacturing techniques at an affordable price.
- Be easily assembled using a minimum amount of tools, which even the most inexperienced person could construct in a matter of hours.
- Be made of lightweight, sustainable materials which could be packaged and shipped at a low cost.

On this basis, an intense design and development process commenced, to create a modular building kit that would cover the brief but not restrict the stability and durability of the finished product.

After presenting the innovative results, our [SI-MODULAR]® building kits quickly gained world wide interest and evoked both great enthusiasm and positive feedback. Soon after, we started receiving inquiries from interested parties within the private sector which gave us the incentive to continue developing our basic idea, to offer a range of designs to cover the whole market.

Today, we offer a sophisticated construction system, which provides high quality and stable building projects around the world. Our answer to stress-free and sensible construction became the perfect solution for many projects in the private, local and commercial sector. Our aim is to make building easier. We welcome your inquiry.

Sincerely yours,

Hans-Ludwig Stell
Dipl.-Ing. Architect and Inventor
Managing Director of STELLINNOVATION GmbH
Remember your childhood? Building things with wooden blocks or miniature bricks from Denmark? How effortless it was to create something out of only a small amount of different parts?

Our [SI-MODULAR] building kit uses this same concept by being able to, in no time, create the basic structure of a building using very few components.

The innovative [SI-MODULAR] plug-in system provides the wooden framework on which you are free to expand. Regardless of whether you require a small house, office building or multi-level complex.

The basic construction method using the plug-in mounting system means that the only tool needed to start building is a hammer. It’s that easy.

The kit includes all necessary components; e.g. pillars, sill plates, floor girders and rafters, which are required for the assembly. Even all the fixing for securing to the base plate (produced on site) are included in this package, as well as the structural analysis and the assembly instructions.

On the right side you can see the four basic steps needed to set-up the walls of our kit (without ceiling beams).

With minimal effort and time you are able to create a basic timber construction.

Thanks to the fact you can immediately weather proof your building by quickly adding the roof, work can continue inside, avoiding potentially long waiting times.
[Si-MODULAR]® is based on a grid. Within this grid, the house can easily be enlarged length ways in one meter increments - providing almost unlimited possibilities. Therefore the framework forms identical, accurately sized fields, ready to be filled with different component types (Insulation, Windows, Doors, Siding elements). These modules may be arbitrarily interchanged with each other.

Furthermore, we developed our own siding system which includes a ventilated facade. After attaching a profile made from aluminium to the upright support beam, modules are hooked onto these rails from the bottom up. This solution offers you huge time advantages and great convenience during installation.

For other, alternative finishes of the facade, such as plaster surfaces, we offer a beam to provide an additional vertical fixation axis in the middle of one field. This item comes as part of our packages for insulating the outer walls.
We offer three basic house designs, which mainly differ in regard to the roof.

**Gable Roof (Type A):**
This kit is the most original variant. With a sloping roof of 45 degrees, it fits nicely into the most suburban areas.

**Pent Roof (Type B):**
The most spacious building form in our family. This two-storey variant towers 7.5 meters in height. The roof has a 15 degrees inclination and is capable of supporting green roofing or eco friendly energy systems.

**Flat Roof (Type C):**
It could not be simpler. Our building kit with the quickest construction times. All while providing ample space for a nice interior.
FLAT ROOF, SINGLE-STOREY: TYPE C1

FLAT ROOF, TWO-STOREY: TYPE C2
Every system has its limits. In need of verifiable calculations, our building kits are based on a structural system. Therefore certain characteristics and dimensions are pre-defined and these can not be changed.

- The interior width of our buildings is five meters. This is the first fixed size in our modular design. The external dimension is 5.7 meters excl. the facade/siding.

- Furthermore, the roof pitches are set: The gable roof has 45 degrees, the pent roof has a slope of 15 degrees.

- The extension of our buildings in length is possible in increments of one meter. The minimum and therefore the smallest size of one kit measures 5 x 5 meters (interior).
The main constructive material we use for our wooden framework is Kerto® as well as the Finnjoist® I-beams produced by the company Metsä from Finland. These lumber products, made of laminated veneer, are used in all types of construction projects. Kerto® is incredibly strong and dimensionally stable. The beams are similar in shape and function to the known I-profiles made of steel, only made of wood. These light-weight beams have been statically optimised that they can bear high loads, while requiring minimal use of material. The individual wooden components are connected through precise plug-in connections that fit exactly into each other. Due to the dimensional stability of wooden beams and accurate milling results, we minimize assembly errors and keep the structure very stable and simple. The only tool needed is a hammer.
With a usable depth of 30 centimeters, the wall cross-section offers a multitude of possibilities for combining different materials and thus adapting the house to the exact requirements needed. Everything is feasible, from simple clay to cellulose to alternative wall insulations.

Our standard wall insulation set-up consists of an 80 mm thick soft wood fiber board, which comes tailor-fitted to the structure and is easily placed from the inside against the supports. This is followed by the installation of 220 mm insulation made of Rockwool®, a moisture-adaptive membrane and a 25 mm inner planking called Elka® ESB (Elka Strong Board). The latter serves to stiffen the building and form an excellent basis for further drywall construction. This can be done conventionally with plasterboard, or with clay boards which contribute to a very pleasant and comfortable indoor climate; clay surfaces absorb and diffuse water vapour, they are cool in summer and warm during winter.
As a solution for windows and french doors we offer you high-quality wood-aluminum windows made of pine. On the outside, a robust, powder-coated aluminum shell protects the window from all kinds of weather, increasing its durability while minimising maintenance time. On the inside, these models showcase their natural wooden material.

The triple glazing keeps the heat loss of your building to a minimum. The fittings of the turn-tilt window are completely hidden and do not disturb the interior appearance. However, if you prefer a different window model for your new home, this is possible as well. You may install any other window that has the same dimensions.

Due to our modular grid system, the windows can be installed in almost any position of the building. A subsequent installation of an additional window or the change of one window’s position can easily be achieved without the need for any major demolition work.
The respective roof structures, like the walls, are insulated from the inside with Rockwool® or alternative insulation materials. The flat roof also receives a slope insulation to drain accumulating rainwater to the sides. The seal is made by a so-called EPDM, an extremely durable synthetic rubber roofing membrane, which is prefabricated in one piece and works without welds. The roof’s edges consist of a smart profile system, which is very easy to install.

In each of the four corners of the roof, a passage is used. The downpipes are hidden in the building corners and led downwards. For weighting the flat roof construction, an additional layer of gravel or a green covering with a weight of 100 kg / m² is necessary.
The pitched roof (type A) is designed for a maximum roof coverage of 60 kg/m², therefore you may cover this roof with classic roof tiles.

For very quick installation of the console and pitched roof, we also offer you high quality steel roof profiles with a standing click-on seam. Almost entirely without visible screws, this is an attractive alternative to classic zinc roofs. Thanks to the click-on plug-in system, this roof can be fitted quickly and easily because the profiles simply have to be clicked together. In addition, this material does not release heavy metals substances or other chemicals into the environment together with rain water.
EXAMPLES & INSPIRATIONS

With our building kits, a variety of constructions can be realised. Below we have listed some planning examples to give you inspiration for your project.

Please note: Not all details shown are available yet! These are technically feasible and should refer to future possibilities. We are constantly developing our product range. All measurements are in meters (metric units).
GROUND FLOOR

EMPORIO
10.64 m²

(Not to scale)
On the following pages you will find sections, dimensions, numbers and facts about our modular building kits. If you do not find all necessary information you need, please feel free to contact us.

Since our system is a modular plug-in system that uses components with the same dimensions, we have defined certain boundary conditions during development.

The static system allows us to use recurring basic data for every size of building, regardless of whether your house is 5, 10 or 20 meters long.

There are some things to consider, which we also want to introduce you to on the following pages.
When building, it is not only the interior of a house that needs a good climate. In Germany there are a lot of different weather zones. From the windy coastal regions on the North and Baltic Seas to the snowy ski areas in the Alps; buildings must meet a wide variety of requirements.

With the key data of our system statics we use for our building construction kit, we have tried to cover as many different load requirements as possible. However, in order to ensure a cost-effective production of the components, there are some locations in Germany where the building kit can unfortunately not be installed. To find out the altitude of your property, we recommend a visit to the website www.mapcoordinates.net. After entering your address, the page will show you the elevation of your property above sea level. (above NN = above normal zero)

The following regions are compatible with our SI-MODULAR static system:

**Normal requirements (ca. 2/3 of Germany)**
- Wind load zone: 1 - 2
- Snow load zone: 1 - 2
- Above sea level: < 300 m

**Snowy regions**
- Wind load zone: 1 - 2
- Snow load zone: 1 - 3
- Above sea level: < 750 m

**Windy regions**
- Wind load zone: 1 - 4
- Snow load zone: 1 - 2
- Above sea level: < 300 m

On the two following pages you will find overview maps of the snow and wind load zones in Germany.
SPACE FOR YOUR PROJECT
If you are interested in our [SI-MODULAR]® building kits, please do not hesitate to contact us.

www.si-modular.net

Managing director:
Dipl.-Ing. Architect Hans-Ludwig Stell
HRB 13875; Amtsgericht Münster
Tax-No.: 336/5725/4201

© 2018 – STELLINNOVATION GmbH

Errors and omissions excepted!