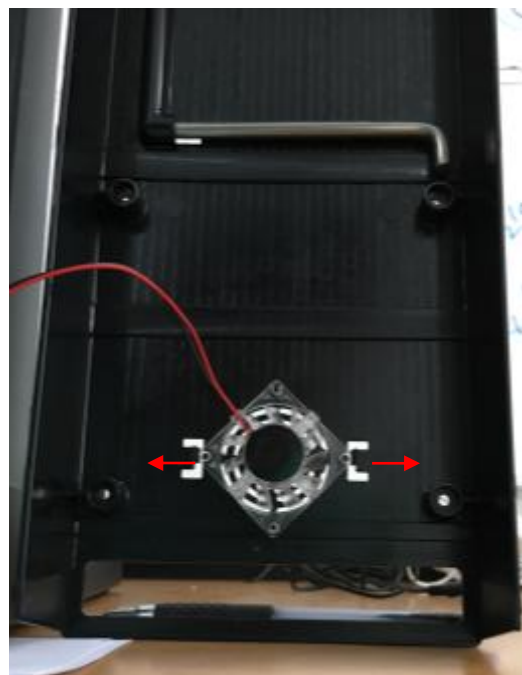
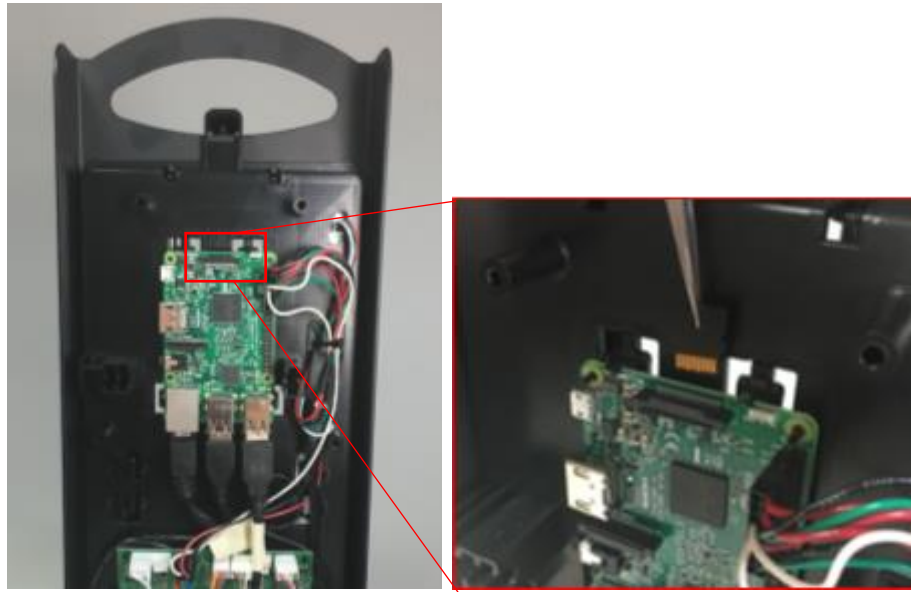


### REPLACING THE SD CARD

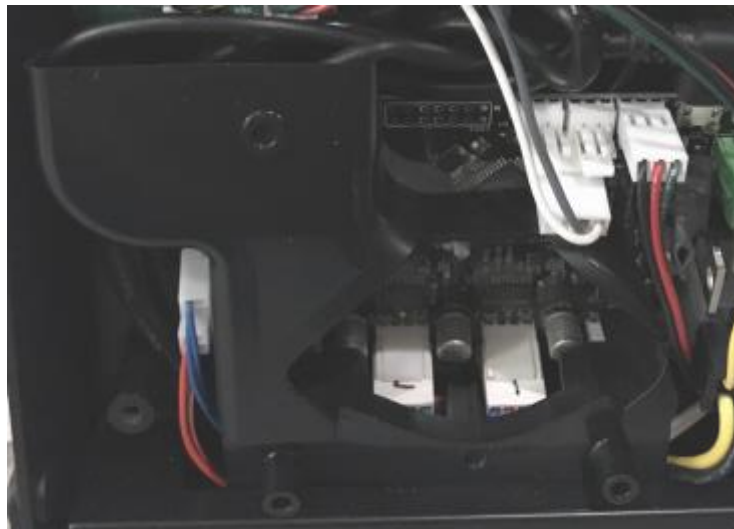
1. Power down your printer and using a #2 Philips head screw driver, remove (6) screws and gently pull off the back panel. There is a fan attached at the bottom which can be separated from the back by expanding the clips at the side.



2. Locate the old SD card in the top of the Raspberry Pi. It's spring activated, you will need to press it in until you hear it disengage.



3. Install the new SD card in the same orientation, with the gold contacts facing you. Press it in until you feel the springs grab hold of the card.
4. Snap the fan back into place with the red/black wires facing up and to the left, as shown in the photo in Step 1.
5. If you removed the fan shroud, pictured below, make sure that it is back in place as shown.



6. Replace the back plate, making sure that no wires are crimped or caught in the process.
7. After plugging in your printer, it will boot into Hotspot mode, allowing you to re-add it to your network.