

## INSTRUCTIONS

### DESCRIPTION

**XLR-8™** is a high efficiency accelerator used in conjunction with **Aqua-Resin®** gel/surface coat, laminating, and putty mixes. It is used primarily for reducing demolding and set times, and is also useful for making a quickset patching putty.

### MIXING INSTRUCTIONS

Add **XLR-8** to a pre-mixed gel/surface coat, laminating, or putty mix. Add slowly with constant stirring. Stir approximately 30 seconds.

Amount of **XLR-8** to be added is calculated as a percent of the total weight of the mix. Percentages are approximate.

0.1% - 0.4% **XLR-8** can yield up to a 50% reduction in set time.

0.5% - 1% **XLR-8** can yield up to a 90% reduction in set time.

Avoid using **XLR-8** in excess of 1% of total mix.

**Note:** 100 drops **XLR-8** = approximately 5 grams = approximately 1 teaspoon.

### EXAMPLES

**For 1,000 grams** (1 kilogram) of mixed material

- 0.25% **XLR-8** would be 2.5 grams or approx. 50 drops (1/2 teaspoon)
- 0.5% **XLR-8** would be 5 grams or approx. 100 drops (1 teaspoon)

**For 1 pound** (16 ounces) of mixed material

- 0.25% **XLR-8** would be approx. 20 -25 drops (1/4 teaspoon)
- 0.5% **XLR-8** would be approx. 40-50 drops (1/2 teaspoon)

It is not recommended to pre-mix and store **XLR-8** with **Aqua-Resin®**.

**Please note:** The appearance of a white/grey flocculent material can sometimes be seen floating in the **XLR-8**. This is normal and has no adverse effect on the performance of the product. The flocculent material can be ignored, or if desired, filtered off using conventional means.

**Caution:** Avoid contact with eyes. Transient burning and irritation may result. Consult **SDS** for more information. [aquaresin.com/sds](http://aquaresin.com/sds)

The above recommendations and instructions provided for **Aqua-Resin®** products are presented in good faith and believed to be correct and accurate. However, since user methods and conditions of application are entirely beyond our control, this information is offered without warranty. The user is advised to do their own testing to determine suitability for their particular application.

Please contact us or visit our website for the most up to date product instructions and information.

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