INSTRUCTIONS

DESCRIPTION
SEPR-8™ is a release agent formulated specifically to release Aqua-Resin® casting/laminating products from either plaster or from cured Aqua-Resin itself. It also may be used as a release agent for most other mold materials.

APPLICATION INSTRUCTIONS
STIR WELL BEFORE USING. Apply to a plaster or Aqua-Resin or other suitable mold, (if plaster, the mold can be either “green-wet” or dry). Using terry cloth, or a similar material, apply the SEPR-8 working it well into the “grain” of the mold. Then, using a second, clean piece of terry cloth, rub off the SEPR-8 leaving a polished surface.

Repeat the above procedure for a second time. Then proceed as usual, applying the Aqua-Resin mix to the mold.

Please note: Use no more SEPR-8 than necessary to achieve a satisfactory release; excess can cause “pocketing” of the gel/surface coat and will decrease release properties. After “polishing” there should be the slightest possible film left on the model surface.

Important: For Aqua-Resin or plaster molds, the use of a sealer before application of SEPR-8 is NOT recommended. Shellac, in particular, will PREVENT a good release.

When properly applied, SEPR-8 will be absorbed into the Aqua-Resin part and will, in most cases, leave little or no residue. Any SEPR-8 residue on the cured part, however, may be removed with a mild detergent and water, or with denatured alcohol.

TIPS
Working with rigid molds requires that there be no undercuts. Also, extra cure time may be desirable to ensure a stronger part before demolding.

Temperature and storage conditions can affect the viscosity of SEPR-8. Stirring well before use will bring it back to a normal consistency.

Please Note: The use of SEPR-8 with natural latex rubber molds needs to be tested per the specific latex in use. Mold deterioration is possible.

Consult SDS before using. aquaresin.com/sds

The above recommendations and instructions provided for Aqua-Resin® products are presented in good faith and believed to be correct and accurate. However, since user methods and conditions of application are entirely beyond our control, this information is offered without warranty. The user is advised to do their own testing to determine suitability for their particular application.

Please contact us or visit our website for the most up to date instructions and information.

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