

Monoprice Printer Profile & Usage

Profile Specs:

Open Cura>Machines>Machine Settings/add new

E-steps per 1mm filament: 0

Maximum width (mm) : 120

Maximum depth (mm) : 120

Maximum height (mm) : 120

Extruder count: 1

Heated bed: Mark as check in box

Machine center 0,0: Leave empty

Build area shape: Square

GCode flavor: RepRap (Marlin/Sprinter)

All printer head size options: Set all to 0

All communications settings should be set to AUTO.

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Usage:

In Cura: set Print Speed to 50, Printing temp. to 0 (to adjust on machine), and Bed temp. to 0 (to adjust on machine).

On printer: Preheat extruder to 205 for PLA. Set bed temp. to 60-65.

If the print does not stick well, turn up the bed temp. by 5 degree increments and reduce print speed by 0.2 increments.

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