SprayStone is a hyper-realistic sprayable stone finish that can be applied onto virtually any surface. A true high-performance coating, SprayStone withstands structural movement, freeze/thaw, tropical climates, UV exposure, and mold in interior and exterior applications.

www.spraystoneusa.com
Environmental: The core of our mission is to make the quarrying of natural stone obsolete by offering an alternative that is so beautiful, durable, and eco-friendly that it becomes the new standard.

Economic: A cost-effective product is accessible to more people, which allows it to have a greater impact. From non-profits to public works, SprayStone offers a sustainable solution even for the most price-sensitive of projects.

Social: Making sustainable and cost-effective choices translates to social stability and better living conditions. A society that cares about the environment reaps benefits from that environment, in turn, leading to increased harmony for all its members.

Isn’t as simple as taking care of the immediate environment. Creating social and economic sustainability is just as important.
We’re putting an end to destructive mining by replacing millions of tons of natural stone with sustainable water-based SprayStone®.

MINIMIZING ENVIRONMENTAL IMPACT

When we build with stone, we appreciate its timeless elegance and grandeur. What we don’t always consider are the detrimental effects of stone production on natural resources, habitats, and surrounding communities.

Stone quarrying is accomplished through large-scale open-pit mining operations, which release toxic materials into the surrounding water table. Tons of fuel are used to power the heavy machinery, emitting greenhouse gases in the process. Much of the natural stone quarried inadequately is discarded during the fabrication process; it is estimated that 20-25% of stone ultimately ends up as production waste.

At SprayStone USA, we envision a world where the man-made environment coexists in beautiful harmony with the natural one. A world where buildings constructed of SprayStone® don’t come with a steep ecological price tag. We’re proud to offer a sustainable alternative to natural stone—a product so durable and versatile, that its widespread use can have a meaningful environmental impact.
UNMATCHED REALISM

Each SprayStone finish has been skillfully formulated to match a naturally occurring stone in both appearance and texture. Remarkably, no natural stone is used in our state-of-the-art, sustainable manufacturing process.
The Farr Building stands in the heart of Bethlehem, PA as a throwback to the 1920s neoclassical era. Erected by the shoe manufacturer, Farr & Co., the 5-story structure was meant to complement its flagship store in Allentown. After 60 years of operation, however, the company was dissolved, and the store was closed indefinitely. Shuttered and abandoned, the Farr Building was left to the elements. When Ashley Development Corporation acquired the building in 2005, the company made plans for a mixed use space – 24 loft apartments with a retail/restaurant space on the ground floor. Another key goal was to preserve the building’s historic significance and architecture. But with the 2008 recession, the renovation timeline stretched with delays and funding issues. The original $7.5 million project was scaled back by half and the developers were looking for ways to cope with the considerable reduction in investment. One aspect, refinishing the exterior masonry, quickly became a point of emphasis for cost-reduction, and project leaders look to seeking out an alternative. SprayStone offered a promising solution. As a high-performance acrylic coating, it would bridge small cracks in the masonry, while elastomeric properties would allow it to respond to structural movements without cracking. At $6/ft², the application would be 10x more affordable than traditional masonry work. Best of all – the finished surface would look and feel exactly like natural stone. The entire restoration was completed in under 1 week. Local residents were astounded to see the iconic building reinvigorated with new life. Ashley Development Corporation has since applied for a Historic Registration of the Farr Building.
ART
Sculptures, fountains, landscape architecture, and even furniture can easily be transformed into stone art with SprayStone. Turn your planters, gazebos, statues, and other pieces into elegant eye-catching creations.

INTERIORS
SprayStone is water-based, and non-toxic. The low VOC formula is suitable for interiors as well as exteriors. Use it on columns, walls, ceilings and more to add a touch of grandeur to any space. Clean with soap and water as needed.

DETAILS
Moldings, columns, and other architectural details come alive with SprayStone. Thanks to the spray-on application, SprayStone will cover surfaces of any complexity uniformly. Foam, concrete, wood – all get a spectacular stone finish in minutes.

FACADES
SprayStone is the perfect solution for commercial and residential exteriors. Apply to any wall, regardless of the substrate. Use it in place of stucco, paint or stone – it’s easily washable, 100% weatherproof, looks great, and is pleasant to the touch.

ENDLESS POSSIBILITIES
SCHOOLS & LIBRARIES
RESTAURANTS & FAST FOOD
HOSPITALITY ESTABLISHMENTS
MEDICAL & CORPORATE OFFICES
BANKS & FINANCIAL INSTITUTIONS
AIRPORTS & TRANSPORTATION HUBS
CONVENTION & RECREATION CENTERS

ART
Sculptures, fountains, landscape architecture, and even furniture can easily be transformed into stone art with SprayStone. Turn your planters, gazebos, statues, and other pieces into elegant eye-catching creations.
We based SprayStone on time-proven acrylic chemistry, which affords maximum durability, breathability, and color retention over time. Modified elastomeric resins were added to provide a level of crack resistance unrivaled by conventional coatings or stucco.

SprayStone resists water, abrasions, harsh weather conditions, and mildew. It's an ideal choice for exterior applications that call for durability and grandiose aesthetics. For 15 years, SprayStone had admirably stood up to even the most extreme environmental conditions, from the scorching hot humid summers of Southeastern Asia to the frigid cold of the Northeastern US.

A full panel of architectural tests conducted by the independent testing facility Chemir supports the incredible strength and resilience of SprayStone. So whatever your intended application may be, you can be sure that SprayStone will rise to the challenge. Visit the Appendix for detailed test data, or call us today to request a full copy of the test report.

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST RESULTS</th>
</tr>
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<tbody>
<tr>
<td>FIRE RATING</td>
<td>ASTM D2128: CLASS &quot;A&quot;: FIRE RATINGS, PLANE SPREAD INDEX 28</td>
</tr>
<tr>
<td>WATER VAPOUR PERMEANCE</td>
<td>ASTM C369: 28 G. PERMS</td>
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</tbody>
</table>
| SHEAR ADHESION | ASTM D3500: NO LOSS OF ADHESION (N/M)
| UV WEATHERING  | ASTM D4107: PASS, NO PROPERTY CHANGES OBSERVED |
| YELLOWING      | ASTM D522: PASS, NO DISCOLORATION |
| FLEXIBILITY    | ASTM D237: PASS, NO CRACKING, KINJALI, MANUFACTURER, BEND |
| TENSILE STRENGTH | ASTM D638: 46 PSI |
| ELONGATION     | ASTM D237: 11% |
SprayStone provides you with the unique creative freedom to apply a stone finish to virtually any building project, from foundations to architectural details. Begin by coating the surface with a suitable primer, then follow with 2 coats of SprayStone. It’s just like painting - but on a whole different level.

Deliver projects on time with fast and easy spray-on application. SprayStone’s single-component formula allows multiple installers to work side-by-side or separately and achieve uniform finish. With quick dry times, a single professional can apply over 1,000 sq. ft. of SprayStone per day!

Learn more about becoming a Certified SprayStone Installer today. Visit spraystoneusa.com/installers

SprayStone is formulated from advanced acrylic resins, that have been proven for decades in the most demanding applications. These resins give SprayStone incredible resistance to structural stress and natural elements.

What makes SprayStone unique is its ability to replicate the look and feel of natural stone with an unprecedented level of detail. Prior to SprayStone’s release, designers were limited to time-consuming artistic techniques to achieve a stone finish. These practices resulted in a lot of variation across projects and installers.

With the advent of SprayStone, we are now able to produce an incredibly realistic stone finish quickly and consistently. All of this is possible through our proprietary Outer Phase™ suspension technology, which allows multiple particles of different colors and sizes to coexist in one container without mixing. SprayStone does not have ‘chips’ or ‘flecks’ of color; the colors are acrylic resins, that when sprayed onto a surface, produce a strong, seamless coating.
SPRAYSTONE HELPED TRANSFORM AN URBAN EYESORE INTO A LUXURY APARTMENT COMPLEX

At the intersection of 12th and Vine streets, the Goldtex Building rises as one of the most iconic architectural works in Philadelphia’s Loft District. Blending modern sophistication and raw urban design, the LEED-Silver edifice is now home to 163 cutting edge apartments, featuring designer kitchens, 10’ windows, and a rooftop pool, second-to-none. But that wasn’t always the case...

Built as a footwear factory in 1904, the building was later converted into office space, and finally abandoned after a foreclosure in 2001. When Post Commercial acquired the property in 2011, their mission was to modernize the space while retaining many of the original, rough elements, accentuating the urban nature of the building and the Loft District.

As with many former factories and warehouses in Philadelphia, each floor of the Goldtex Building was blessed with grandiose 12-foot high ceilings, adorned with… well, concrete. While the common practice would have been to dress up the ceilings by either painting over the concrete or installing drywall, Post wanted to do things differently. The design team decided to accentuate the imposing, bulky ceiling and allow them to coexist with the sleek modern finishes of the new apartments.

“We used SprayStone extensively throughout the project. As the units are lofts, an industrial aesthetic was preferred, accentuating and reconditioning the deteriorated ceilings at the same time. SprayStone was able to cover all the imperfections. We used it again on the columns in the lobby and the ground floor exterior walls. SprayStone finished the walls perfectly.”

– Josh Guelbart, Asset Manager, Post Commercial Real Estate

SprayStone’s characteristics made it the ideal solution for the project. Not only did the high-performance coating provide a finish identical to natural stone, the water-based formula ensured quick application and low levels of VOCs, critical to maintain the LEED certification of the project. With each story of the building presenting 12,000 sq.ft of ceiling surface, a team of 8 installers worked simultaneously to apply the finish. Having a consistent, single-component product was essential to achieving a uniform result, and SprayStone offered just that. Once the ceilings have been completed, Post was so impressed with the results, they decided to use SprayStone on decorative pillars throughout the building, as well as interior walls. Today, SprayStone glorifies the historic building, offering residents a unique living space, with glimpses to past. SprayStone is proudly distributed in Philadelphia—giving us a nod. We’re happy to take you on a tour of this office, along with some of the Goldtex Building and other magnificent works that showcase our product.
SPRAYSTONE APPLICATION BEGINS WITH STANDARD SURFACE PREPARATION AND PRIMING

1. Clean the surface, and fill any large cracks
2. Apply a coat of primer, suitable for the substrate
4. Apply the 1st coat of SprayStone (80% surface coverage)
5. Apply the 2nd coat of SprayStone (100% coverage)
6. Finish with a layer of clear top coat (if desired)
When this Burger King franchise was scheduled for renovations, the owner’s initial plan was to paint over the weathered brick. But when the life expectancy of paint was compared to that of SprayStone, it became clear that a magnificent stone finish can surpass paint not only in looks but costs as well.
SprayStone comes in 6 color variations, each meticulously formulated to match a naturally occurring stone. A layer of clear sealer can be applied over cured SprayStone to enhance gloss if desired.

**COLOR PALETTE**

- GT-001 Silver Cloud
- GT-004 Shell Gray
- GT-005 Kashmir Gold
- GT-006 Sira Gray
- GT-009 Red Ruby
- GT-010 Black Pearl

**BENEFITS**

**ULTRA-DURABLE**
The binders and resins in SprayStone produce a tough, flexible layer that doesn’t crack, peel, or crumble, even on impact. Non-porous, yet breathable, SprayStone resists water, dust, and mud. To clean it, use soap and water, or just powerwash.

**QUICK & EASY APPLICATION**
SprayStone arrives premixed in 5-gallon buckets. Each bucket already holds the secret formula for achieving one of 12 stunning stone finishes. The spray-on application allows installers to cover large areas quickly and efficiently, saving time and labor costs.

**COST-EFFECTIVE**
SprayStone is 10x more cost-effective than natural stone, leaving more money where it belongs—in your pocket. Affordable material, simple application, and easy maintenance make for an exceptionally low total cost of ownership.

**SUSTAINABLE**
Each 5-gallon bucket of SprayStone holds enough material to replace 200 sq. ft. of stone. That’s roughly 1 ton of stone that will never need to be mined, transported, or processed. The low-VOC, water-based formula meets all US environmental standards for interior and exterior uses.
SprayStone Pro Starter Kit

www.spraystoneusa.com

Request your SprayStone Pro Starter Kit by calling 855.969.7772 today!

Gun all fit together seamlessly into a system that is extremely portable and efficient.

The SprayStone Pro Starter Kit has everything you need to make your project a success. The pressure tank, hoses, and spray gun all fit together seamlessly into a system that is extremely portable and efficient. Transport it in your work van or in the back of a Mini Cooper.

SprayStone installs with conventional spray equipment, powered by a compressor. The whole setup takes up less than 2 cu.ft. of space. Transport it in your work van or in the back of a Mini Cooper.

Less is More

Save time on setup and cleanup. SprayStone equipment sets up quickly and takes only 3 minutes to clean at the end of the job.

A Faster System

Due to its spray-on application, SprayStone's application time is similar to spraypaint. Finishes like stucco and Dryvit, that must be troweled on, take considerably longer.

FAQ

1. What types of primer can be used?
We recommend using a primer specific to the surface you’re working on. Metal surfaces require special metallic primer. Regardless of the surface, however, it is important to have an even layer of primer, without missed spots, to ensure proper adhesion.

2. Is SprayStone waterproof?
Waterproofing anything is a highly complicated procedure that requires special equipment, materials, professional training and certifications. Our new finishes are usually designed to be water-resistant, which takes care of the day-to-day environmental exposure to water. SprayStone will withstand rain, snow, and other normal precipitation.

3. Can SprayStone be applied to a “fresh” surface?
A fresh surface must meet certain conditions before Spray Stone is applied. For concrete, we recommend allowing 30 days to ensure it is fully cured, free of moisture, and has a low enough pH for proper adhesion. Proper surface preparation is crucial to the integrity of the finish. Brushing with application coats is an under-programmed fast wall preparation adhesion and leads to premature failure of the coating.

4. How long does each application layer take to dry?
Painters, electronics, Metro staff have different dry times, specified in their documentation. We recommend allowing 4 hours between spraying the final and second layers of SprayStone, and before finishing with the Clear Top Coat. Keep in mind dry time will vary based on atmospheric factors such as temperature and humidity.

5. How resistant is SprayStone to stains?
SprayStone is impervious, which prevents dirt, mold, and dust particles from becoming embedded in the finish. Due to SprayStone’s impervious nature, and additional protection provided by the Clear Top Coat, the finished SprayStone coating offers excellent resistance to common stains.

6. How many layers are needed for a multi-colored surface?
SprayStone utilizes an advanced technology which combines multiple color granules into a single component product. With each spray, multiple granules are emitted creating the finished surface. All that you need for a perfect finish are two coats: your choice of SprayStone color, followed by Clear Top Coat. Keep in mind dry time will vary based on atmospheric factors such as temperature and humidity.

7. Will efflorescence occur after applying SprayStone?
If the primer has been applied correctly, it will penetrate the pores of concrete creating efflorescence from occurring.

8. How do I clean a SprayStone surface?
SprayStone cleans nicely with soap and water, using a soft-bristle brush. Stains have been treated and approved for 2,000 scrub brush strokes.

9. Do areas completed by different installers differ visually?
No, SprayStone is factory pre-mixed, ensuring consistent results.

10. Can SprayStone be applied on a rainy day?
No, SprayStone can only be applied onto a dry surface.

11. What to do if a SprayStone coat gets wet before drying?
Allow the surface to dry, then check for missed spots or uneven areas. Reapply Spraystone and clear top coat to the affected area.

12. Can SprayStone be applied to metal surfaces such as tin, nickel, zinc, aluminum or other softer and ductile metals?
As long as the aggregate type of primer is applied, Spraystone can be applied onto any surface.

13. Is there a visible difference between areas of SprayStone that have been applied on different days?
Spraystone has been formulated to avoid color variations that plague many finishing materials. It will look the same regardless of when and by whom it was applied, as long as the correct procedures are followed.

14. Besides moisture, are there any other weather limitations?
Reapply – an essential component of the SprayStone System – begins to freeze at 40°F (5°C). Spraystone should not be stored or applied below that. Once applied however, it can withstand extremely cold temperatures well below freezing.

15. What about the effects of fire on a finished surface?
Spraystone has been classified as a Class A product (most fire resistant) with the Flame Spread Index of 25 and Smoke Developed Index of 10.

16. How do I apply SprayStone to two or more different substrates?
Treat each surface with the primer appropriate for that substrate. As long as the appropriate type of primer is applied, SprayStone can be applied onto any surface.

17. How does SprayStone application time compare to other finishes?
Due to its spray-on application, Spraystone’s application times is similar to spraypaint. Finishes like stucco and Dryvit, that must be troweled on, take considerably longer.

18. What kind of polymer does SprayStone use?
100% pure acrylic polymer.

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28. What kind of polymer does SprayStone use?
100% pure acrylic polymer.
SCHEMATICS

SprayStone can be used with many industry standard integrated structural wall systems and barriers.

- Primer
- 2 x SprayStone
- Top Coat

01 EPS/XPSP Insulation Board

02 Reinforced Base Coat

03 Finish Coat

04 Reinforced Base Coat

05 Finish Coat

ZIP System Sheathing & Tape
In accordance with the 2009 International Building Code, all finishing materials are fire rated and assigned a Class (A, B or C). SprayStone has been classified as a Class A product (most fire resistant).

ASTM E 84-11a  
Standard Test Method for Surface Burning Characteristics of Building Materials
Coating System Tested: 1 x PPG 4-22 Base Coat, 2 x SprayStone GT Series Top Coats

| Test Specimen | Average Temp (°C) | Average Relative Humidity(%) | Thickness (in) | Permeance (perm) | Water Vapor Transmission Rate (g/h ft²)
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<td>#1</td>
<td>20.6</td>
<td>40.6</td>
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<td>20.26</td>
<td>1.10 x 10⁵</td>
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<td>20.70</td>
<td>1.10 x 10⁵</td>
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<tr>
<td>Average</td>
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<td>20.12/1.15 x 10⁵</td>
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ASTM E 96  
Permeance and Water Vapor Transmission - Wet Cup Method
Coating System Tested: 2 x PPG 4-22 Base Coats, 2 x SprayStone GT Series Top Coat, 1 x PPG 4-6200 Clear top coat

| Coating System Tested: 2 x PPG 4-22 Base Coats, 2 x SprayStone GT Series Top Coat, 1 x PPG 4-6200 Clear Top Coat | Samples were exposed to 1000 hours of accelerated UV weathering to evaluate property changes when compared to unweathered material. The samples were subjected to a repeating cycle of 8 hours of UV-A light at 60ºC and 4 hours of condensing dark at 50ºC in a Q-Panel QUV Weatherometer (ATI ICN: Y000174).

ASTM D 3359  
Tape Adhesion
Coating System Tested: 2 x PPG 4-22 Base Coats, 2 x SprayStone GT Series Top Coats

Sample/Test Area | Observations | Area #1: 2 Base Coats/2 Top Coats | NO LOSS OF ADHESION BETWEEN COATING LAYERS, OR TO CEMENT BOARD SUBSTRATE |
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ASTM D 4587  
UV-Condensation Exposure
Coating System Tested: Multiple Samples where UV Weathering is Applicable

ASTM E 313  
Yellowness Evaluation
Coating System Tested: 2 x PPG 4-22 Base Coats, 2 x SprayStone GT Series Top Coat, 1 x PPG 4-6200 Clear Top Coat

Sample/Test Area | Observations | Area #1: 2 Base Coats/2 Top Coats | NO CRACKING |
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ASTM D 522  
Conical Mandrel Bend
Coating System Tested: 2 x PPG 4-22 Base Coats, 2 x SprayStone GT Series Top Coat, 1 x PPG 4-6200 Clear Top Coat

Sample/Test Area | Observations | Area #1: 2 Base Coats/2 Top Coats | NO CRACKING |
<table>
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ASTM D 2370  
Tensile Properties – samples were evaluated for tensile strength in an Instron Universal Test Machine
Coating System Tested: 1” x 10” Specimen 2 x PPG 4-22 Base Coats, 2 x SprayStone GT Series Top Coat, 1 x PPG 4-6200 Clear Top Coat

Sample/Test Area | Observations | Area #1: 2 Base Coats / 2 Top Coats / 1 Clear Coat | NO LOSS OF ADHESION BETWEEN COATING LAYERS, OR TO CEMENT BOARD SUBSTRATE |
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<tr>
<td>Average</td>
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ASTM D 3968-08  
Weight Per Gallon
Coating System Tested: SprayStone GT Series

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<td>Percent Water</td>
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<td>VOC Content</td>
<td>ASTM D 3968-08</td>
<td>101 g/L</td>
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</table>
**SUPPORT PHILOSOPHY**

We are committed to building two things—sustainable, cost-effective structures, and lifelong relationships. In everything we do, we always keep our goals in mind. And as you’re working on your projects, you can rest assured that we’ll be there every step of the way. Because we believe that each project should be not only a success but a showpiece. So whether you need help with specifications, mock-ups, samples, or field support, our team is only a phone call away. We look forward to hearing from you soon.

**CERTIFICATION CLASSES**

SprayStone offers one-day professional certification courses in Philadelphia, PA. Certified Installers are able to take full advantage of all applicable warranties, and are entered into our local & regional lead-generation system. The course includes a tour of completed projects, and an introduction to surface preparation, primer selection, and high-performance finishes.

**PRODUCT WARRANTY**

SUPPORT PHILOSOPHY

WE BELIEVE THAT STELLAR PRODUCT SUPPORT SHOULDN'T BE AN OPTION — AT SPRAYSTONE, IT COMES STANDARD

We are proud to back SprayStone with a best-in-class warranty. For more details, please visit www.spraystoneusa.com/warranty.

To get in touch with us:
call 855.969.7772 or email info@spraystoneusa.com

**TECHNICAL DATA**

**DESCRIPTION**

Formulated for exterior and interior use, SprayStone is a 100% water based acrylic coating that replicates the look and feel of natural granite. The environmentally friendly, low VOC formula provides the beauty of stone without many of the costs. SprayStone is suitable for use on most substrates, as long as the surface is properly prepared beforehand.

**RECOMMENDED SUBSTRATES**

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<th>CEMENT</th>
<th>CEMENT</th>
<th>PINTS</th>
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**MIXING**

Spraystone GT Series is mixed by slow pouring from bucket to bucket until the final consistency resembles that of prepared oatmeal. At no time should Spraystone be stirred or mixed, either mechanically or by hand. If required, Spraystone O/P may be added up to a maximum of 5% by volume to achieve the needed consistency.

**APPLICATION**

Surfaces to be coated must be dry, clean, and free from all contaminants including loose and peeling paint, dirt, grease, oil, wax, concrete curing agents and bond breakers, chalk, efflorescence, mildew, rust, product fines, and dust. Remove loose paint, chalk, and efflorescence by wire brushing, scraping, sanding, and/or pressure washing. Putty all nail holes and caulk all cracks and open seams. Sand all glossy, rough, and patched surfaces. Feather all high edges to smooth surface by sanding. Prime all bare and porous substrates.

Apply when air, surface and product temperatures are above 65°F and relative humidity is below 60%. For optimum properties, spraying material to at least 50°F prior to application. Air and surface temperature must remain above 60°F for the next 24 hours. Avoid exterior application in the daytime when dew condensation is likely to form or if rain or snow is expected. Do not apply if rain is expected to fall within 24 hours.

After mixing Spraystone as outlined above in the “Mixing” section, pour the material into the pressurized paint tank, secure lid, and make all connections according to equipment manufacturer’s instructions. Hold the spray gun 18-30” from the surface, and spray in a smooth, even stroke. Make sure the spray is perpendicular to the surface at all times. Use steady, horizontal strokes to apply a light coat, giving approx. 80% surface coverage. If needed, touch up problem areas once the coat is dry. After 2 coats, the surface should be 100% covered and substrate should not be visible. The finished coat should be visually homogeneous and uniform. If needed, touch up problem areas once the coat is dry allowing at least 6 hours and preferably 24 hours before applying top coat.
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