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# **QMR SERVICES & PRODUCTS**

## **Laboratory Services:**

(most services available at mine site or manufacturing facility with a suitable work area)

- 1. Measurement of emulsion composition including salt content, water content and fuel+emulsifier content
- 2. Emulsion droplet size and crystallization
- 3. Manufacture of emulsion up to 3kg (no limit for mine site/manufacturing facility\*)
- 4. Manufacture of sensitized products up to 1 kg (no limit for mine site/manufacturing facility\*)
- 5. Viscosity as a function of temperature studies
- 6. Gassing as a function of temperature studies
- 7. Emulsion stability (temperature cycling and shearing)
- 8. Prill/emulsion compatibility
- 9. Fuel/emulsion compatibility
- 10. Prill Fuel Oil Absorption
- 11. Prill total AN content
- 12. Prill friability
- 13. Prill stability (temperature cycling)
- 14. Prill water content
- 15. Prill size distribution
- 16. ANFO Fuel Content
- 17. Water Gel Water Content
- 18. Thermal conductivity and thermal stability of products
- 19. Density (bulk and in hole)
- 20. Nonel stability due to contact with diesel
- 21. Physical testing of Nonel resistance to abrasion and bending.

#### **Reactivity Services:**

- 1. Sulphide assay
- 2. Reactivity risk assessment based on sample pH, carbonate content and the presence of sulphide.
- 3. Testing as per the AEISG code with modifications including: ensure correct sampling using rotary dividers/riffle splitters, elimination of heater block induced effects on sample temperature response and availability of time lapse video and monitoring of NOx during testing.

## **Loading/Detonation Monitoring Services**

- 1. VOD of up to all holes via EMP (subject to different delay timing for each hole)
- 2. Measurement of actual delay timing of holes via EMP
- 3. Detonation pressure measurement
- 4. Detonation temperature measurement
- 5. Dynamic pressure measurement
- 6. In hole density measurement
- 7. Prill/emulsion ratio (truck calibration)

### **Products:**

- 1. Bulk Explosive Analyser: Measures the water and salt content of emulsion, the prill/emulsion ratio of mixed products, ANFO fuel content and water gel water content.
- 2. In Hole Density Sensor: Measures density of the product in the blast hole
- 3. Dynamic Pressure Sensor: Measures the pressure induced in the product from detonation of adjacent blast holes
- 4. Temperature Scanner: Measures the temperature of a blast hole at 0.5 or 1m intervals and transmits measurements to a receiver up to 5 km away. Receiver reports a history of temperature measurements and projected temperatures for a future time period.

<sup>\*</sup>mine site is responsible for disposal of products