The lithium-ion battery end-of-life market 2018-2025

Analysis of volumes, players, technologies and trends July 2018

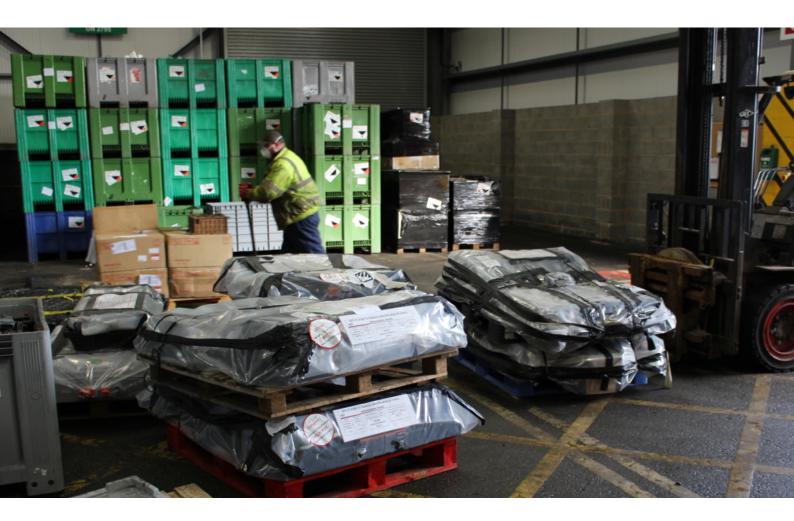




Table of contents

Executive summary	8
A billion dollar market	8
China and South Korea in the lead	8
Recycled cobalt and lithium in batteries today	9
Second life creates more value and new markets	9
About the report	11
Scope of the report	11
Methodology	12
About the author	13
The lithium-ion market	14
Understanding lithium-ion	14
Applications driving the market	15
Portable devices	16
Electric vehicles	17
Stationary energy storage	20
Lead-acid replacements	20
New applications	20
Future development	21
The lithium-ion supply chain	22
Mining	22
Refining	23
Chemical conversion	23
Battery material makers	23
Cell makers	23
Pack manufacturers	24
The role of recycling and second life	24
Demystifying end-of-life	25
Why batteries reach end of life	25
Current end-of-life management	26
Structure of the end-of-life market	28

Breakdown of recycling costs	30
Hurdles for efficient recycling	32
Reuse of portable batteries	33
Reuse of electronics	35
Consequences of low volumes	36
Impact of industrial batteries	37
Market development	38
Can lithium-ion batteries ever be efficiently recycled?	40
The state of lithium-ion recycling	40
Recycling technologies	41
Pyrometallurgical treatment	41
Mechanical/physical treatment	42
Hydrometallurgical treatment	42
Research activities in lithium-ion recycling	43
Recycling economics	45
Infeed material	46
Volume	47
Downstream use	48
Paths to profitability	49
Market drivers and industry structure	50
Recycling in China	52
Recycling in South Korea and Japan	57
Recycling in Europe	59
Recycling in North America	62
Recycling in the rest of the world	64
Market development	65
Second life – unrealistic green dream or new opportunity?	67
Why batteries can be used after its first life	67
Why batteries degrade	69
Understanding state of health	69
Is there a market?	70
Distributed energy storage	72
Utility-scale storage	73

EV-charging	74
Lead-acid replacements	74
Market size	74
Challenges and solutions for second life	76
Pack design	77
Diagnostics	77
Liability and intellectual property	77
Current market	78
Specialised second life companies	79
Car makers involved in second life	80
Battery makers involved in second life	86
Energy companies involved in second life	88
Application developers involved in second life	89
Technology providers for second life applications	90
Market development	91
Conclusions and forecast	93
End-of-life volumes 2018-2025	94
Chemistries reaching end-of-life	95
Where batteries reach end-of-life	96
Value hierarchy	97
Second life – first option	99
Installed capacity of second life batteries	100
Second life players	101
Applications	103
Market size and development	104
Recycling – driven by demand for materials	105
Development of the global recycling volume	106
Geographical distribution of volumes	108
Raw material going back to production	110
Cobalt	111
Lithium	111
Nickel	112
Graphite	112
Market size and development	113

Opportunities and challenges	113
Vehicle manufacturers	114
Battery companies	114
Material companies	115
Recyclers	115
Refurbishers	115
Collectors and sorters	115
Energy companies	115
Technology providers	115
Appendix	116
Published research on lithium-ion recycling 2017-2018	116
Applied patents for lithium-ion recycling	119
Contact information	127

Table of charts, figures and tables

Table 1 – Most common lithium-ion chemistries and their applications	14
Table 2 – Recoverable metals in different lithium-ion chemistries	28
Table 3 – Breakdown of recycling costs	31
Table 4 – Material value in different chemistries	46
Table 5 – Recycling costs, comparison (USD)	47
Table 6 – Lithium-ion recyclers in China	55
Table 7 – Lithium-ion recyclers in South Korea and Japan	58
Table 8 – Lithium-ion recyclers in Europe	61
Table 9 – Lithium-ion recyclers in North America	64

Figure 1 – End-of-life chain in EU	29
Figure 2 – Recycling in the raw material supply chain	52

Chart 18– Lithium-ion batteries EOL 2017-2025 by application	95
Chart 19– Lithium-ion batteries EOL 2018-2025 by chemistry	96
Chart 20– Lithium-ion batteries EOL 2018-2025 by market	96
Chart 21– Revenues and costs for a 33 kWH pack, by downstream alternative	97
Chart 22- Revenues and costs with acquisition cost, by downstream alternative	98
Chart 23 – Annual new global capacity of second life batteries (GWh)	99
Chart 24 – Cumulative installations of second life batteries and ESS (GWh)	100
Chart 25 – EV second life installations by geography annual and cumulative (GWh)	101
Chart 26– The global second life market 2018-2030 (MUSD)	105
Chart 27 – Relation between prices for waste LCO batteries (USD)	106
Chart 28– Lithium-ion batteries available for recycling 2017-2025 by application	107
Chart 29 – Lithium-ion batteries available for recycling 2017-2025 by chemistry	107
Chart 30 – Lithium-ion batteries available for recycling 2017-2025 by geography	108
Chart 31- Lithium-ion batteries available for recycling by geography and chemistry	109
Chart 32– Raw materials from batteries available for recycling (tonnes)	110
Chart 33 – Recycled materials 2018-2025 by element (Li and Co)	111
Chart 34– Recycled materials 2018-2025 by element (Li and Co)	112
Chart 35– The lithium-ion battery recycling market 2018-2025 (MUSD)	113

About the report

In November 2017 Circular Energy Storage (then Creation Inn) published the report "Circular Opportunities in the lithium-ion industry". The original goal was to provide a comprehensive overview of the end-of-life market, list current and future technologies for recycling and to clarify the feasibility of a second life of used batteries. The conclusions were for many surprising.

The report pointed out that low recycling rates had not so much to do with lack of technology, and that only because the recycling rates for lithium-ion batteries might be low in Europe and North America, it doesn't mean these batteries aren't recycled anywhere else. That "else" primarily is in China and South Korea.

Additionally, the report concluded that the prerequisites for second use of batteries from electric vehicles often are excellent and gets only better if the batteries can be kept in a tight loop in which the batteries are designed for second life from the beginning. The most suitable operators of the batteries when used a second time in energy storage applications are the players which have access to both the batteries and the information about how they have been designed and used – normally battery, car, bus and other vehicle makers.

This report was initially intended to be an update of the first one. However, during our work we realised that our own learning curve, which admittedly was steep already in the first report, had taken us to a level where completely new conclusions had been reached and the amount of new data we had, entitled us to write an completely new report.

Scope of the report

This report covers what could be described as three pillars in the lithium-ion battery end-of-life market:

- · How lithium-ion batteries reach end-of-life and how they are collected
- How lithium-ion batteries are recycled
- · How lithium-ion batteries are reused in new or old applications

Based on this research we have worked out forecasts on how much batteries that will be recycled and reused, which end-products that will come from the different processes and how much raw materials from recycling that will be available for the lithium-ion battery supply chain.

The report also provide extensive information on which types and what amounts of batteries that are placed on the market, how the cost and revenue structure looks like in the different steps of the value chain and what the drivers are that move batteries around the world.

The report list more than 80 players in recycling and second life industry around the world, the latest research within the area and applied patents in the the lithium-ion recycling industry.

Methodology

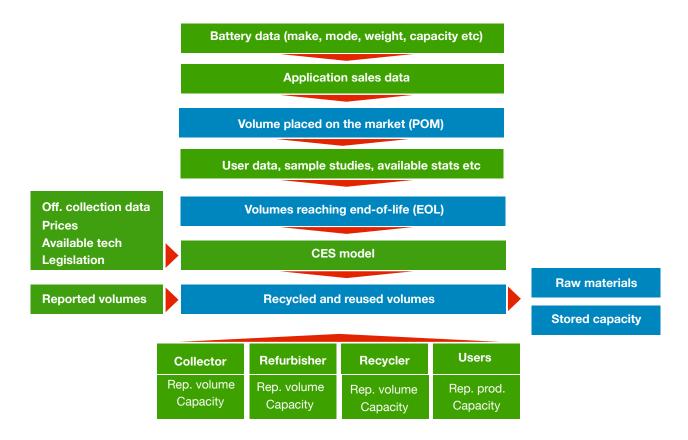
There is a paradox in all research covering end-of-life markets which is not found in research about new products or raw materials: There is more information about the future than there is about today and the past.

For most applications such as cars, buses, and consumer electronics there is consistent information about how many units that are shipped on an quarterly or even monthly basis. Matched with data about user behaviour, import and export movements etc, it's then possible to say how much of these products that eventually will come back in the future. To verify exactly how much that reached recycling last year is much more difficult.

The main reason is that both the recycling and refurbishment industries are secretive by nature. The business model is to acquire materials for as little as possible to then sell it with a premium on a much more transparent commodity, device or energy market. This means that processed volumes, acquisition prices and level of refinement is information which many keep tight within the companies.

Secondly, most companies in the industry are small or mid-sized enterprises with no obligation to disclose information. Neither are there reliable official sources as the reporting requirements to authorities usually is on a too high level and many times incomplete.

As consultants and researchers with long experience in the industry we usually get this information anyway. However there are always gaps and the rapid development of the market with new capacity coming online every month requires a more comprehensive method than to only ask what recyclers have in their warehouse. Therefore we use a combination of top-down and bottom-up approach.



We combine secondary data with our own intelligence acquired from discussions with companies in the industry. We match modelled volumes with real capacity. And we combine future demand and raw material availability with current and planned recycling capacity and forecasted energy storage capacity with both end-of-life volumes and capacity to refurbish the batteries.

We want to make the reader aware of that it's nearly impossible to get to a fully accurate picture of all different volumes in the end-of-life market. We don't guarantee that neither our numbers of today nor of the future are 100 per cent correct. We do however believe this is the most qualified estimate that has been done so far in this fast-growing market.

Specific secondary sources in the report are referred on each page. Data which lack reference is information provided directly to Circular Energy Storage and can not be disclosed.

About the author

The report is authored by Hans Eric Melin, founder and director at Circular Energy Storage. Hans Eric has been working more than 15 years in the recycling and renewable energy industries. Before starting Circular Energy Storage in 2017 he served as Vice President of New Markets at the largest waste battery collector in the US, Battery Solutions. Before that he was a co-founder and CEO of Refind Technologies which is the world leader in automatic classification and sorting of batteries and electronics for reuse and recycling.

Hans Eric has authored reports on renewable energy and eco design for the Nordic Council of Ministers and Swedish Energy Agency and have been involved in several EU projects around reuse, recycling and second life.