PORTLAND CEMENT CLINKER

SAFETY DATA SHEET


Date of issue: 06/02/2014 Revision date: 06/02/2014 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: Portland Cement Clinker
Product code: Not available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture: Raw material for producing portland cement.

1.3. Details of the supplier of the safety data sheet

Ash Grove Cement Company
11011 Cody
Overland Park, KS 66210
T 913-451-8900

1.4. Emergency telephone number

Emergency number: CHEMTREC (800) 424-9300

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification
Skin corrosion 1A
Serious Eye Damage 1
Skin Sensitization 1
Specific Target Organ Toxicity After Single Exposure 3

2.2. Label elements

GHS-US labelling
Hazard pictograms (GHS-US)
GHS05
GHS07

Signal word (GHS-US): Danger
Hazard statements (GHS-US): Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation.
Prevention statements (GHS-US): Do not breathe dusts. Wash hands thoroughly after handling. Wear protective gloves and clothing as well as eye and face protection. Use only outdoors or in a well-ventilated area.
Response statements (GHS-US): If exposed or concerned: Get medical advice/attention. If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Continue rinsing. Immediately call a doctor.

Storage statements (GHS-US): Store to keep dry before use. Store to prevent dust generation.
Disposal statements (GHS-US): Dispose of contents and container in accordance with all local, state and federal regulations.
Supplemental Information: Read and Follow all precautions listed in the Safety Data Sheet available on request or at Ashgrovepkg.com. Additional information on the selection and use of respirators can be found in the NIOSH Respirator Selection Logic (DHHS [NIOSH] Publication No. 2005-100) and the NIOSH Guide to Industrial Respiratory Protection (DHHS [NIOSH] Publication No. 87-116) available at http://www.cdc.gov/niosh/docs/87-116/.
Keep product dry until use. Avoid contact with bleed water from wet product. Clothing saturated with wet product can result in delayed, serious alkali skin burns.

2.3. Other hazards

Other hazards not contributing to the classification: Not applicable.

2.4. Unknown acute toxicity (GHS-US)

87 % of the mixture consists of ingredient(s) of unknown acute toxicity.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable
3.2. Mixture

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cement, portland, chemicals</td>
<td>(CAS No) 65997-15-1</td>
<td>85 - 100</td>
<td>Skin Irrit. 2, H315, Eye Dam. 1, H318, Skin Sens. 1, H317, STOT SE 3, H335</td>
</tr>
<tr>
<td>Calcium oxide</td>
<td>(CAS No) 1305-78-8</td>
<td>≤3.5</td>
<td>Acute Tox. 4 (Oral), H302, Skin Irrit. 2, H315, Eye Dam. 1, H318, STOT SE 3, H335</td>
</tr>
<tr>
<td>Flue dust, portland cement</td>
<td>(CAS No) 68475-76-3</td>
<td>≤2.8</td>
<td>Skin Irrit. 2, H315, Eye Dam. 1, H318, Skin Sens. 1, H317, STOT SE 3, H335</td>
</tr>
<tr>
<td>Magnesium oxide</td>
<td>(CAS No) 1309-48-4</td>
<td>1 - 7</td>
<td>Not classified</td>
</tr>
<tr>
<td>Chromium, ion (Cr 6+)</td>
<td>(CAS No) 18540-29-9</td>
<td>20 ppm - 40 ppm</td>
<td>Skin Sens. 1, H317, Carc. 1A, H350</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get immediate medical advice/attention.

First-aid measures after skin contact: In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing. Wash contaminated clothing before reuse. Get immediate medical advice/attention.

First-aid measures after eye contact: If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor.

First-aid measures after ingestion: If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention if distress develops.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after inhalation: May cause respiratory tract irritation.

Symptoms/injuries after skin contact: Causes severe skin burns. Symptoms may include redness, pain, blisters. Do not allow product to harden around any body part or allow continuous, prolonged contact with skin. May cause sensitisation by skin contact.

Symptoms/injuries after eye contact: Causes serious eye damage. May cause burns. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.

Symptoms/injuries after ingestion: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

4.3. Indication of any immediate medical attention and special treatment needed

Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: Treat for surrounding material.

5.2. Special hazards arising from the substance or mixture

Fire hazard: Product does not burn; however its packaging may. Products of combustion may include, and are not limited to: oxides of carbon.

5.3. Advice for firefighters

Firefighting instructions: Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Avoid contact with skin and eyes.

6.2. Methods and material for containment and cleaning up

For containment: Contain spill, then place in a suitable container. Do not flush to sewer or allow to enter waterways. Use appropriate Personal Protective Equipment (PPE).

Methods for cleaning up: Vacuum or sweep material and place in a disposal container. Provide ventilation.

6.3. Reference to other sections

No additional information available.
SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Avoid contact with skin and eyes. Avoid generating and breathing dust. Do not swallow. Good housekeeping is important to prevent accumulation of dust. The use of compressed air for cleaning clothing, equipment, etc., is not recommended. Handle and open container with care.

Hygiene measures: Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Keep out of the reach of children. Avoid any dust buildup by frequent cleaning and suitable construction of the storage area. Do not store in an area equipped with emergency water sprinklers. Clean up spilled material promptly.

7.3. Specific end use(s)

No additional information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Chemical</th>
<th>ACGIH TWA (mg/m³)</th>
<th>OSHA PEL (TWA) (mg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium oxide (1305-78-8)</td>
<td>2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>USA ACGIH</td>
<td>USA OSHA</td>
<td></td>
</tr>
<tr>
<td>Cement, portland, chemicals (65997-15-1)</td>
<td>1 mg/m³ (respirable fraction)</td>
<td>5 mg/m³ (respirable fraction)</td>
</tr>
<tr>
<td>USA ACGIH</td>
<td>USA OSHA</td>
<td></td>
</tr>
<tr>
<td>Magnesium oxide (1309-48-4)</td>
<td>10 mg/m³</td>
<td>15 mg/m³</td>
</tr>
<tr>
<td>USA ACGIH</td>
<td>USA OSHA</td>
<td></td>
</tr>
<tr>
<td>Chromium, ion (Cr 6+) (18540-29-9 0)</td>
<td>5 µg/m³</td>
<td></td>
</tr>
<tr>
<td>USA OSHA</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

8.2. Exposure controls

Appropriate engineering controls: Use ventilation adequate to keep exposures (airborne levels of dust, fume, vapor, etc.) below recommended exposure limits.

Hand protection: Wear suitable gloves.

Eye protection: Wear approved eye protection (properly fitted dust- or splash-proof chemical safety goggles) and face protection (face shield).

Skin and body protection: Wear suitable protective clothing.

Respiratory protection: A NIOSH approved dust mask or filtering facepiece is recommended in poorly ventilated areas or when permissible exposure limits may be exceeded. Respirators should be selected by and used under the direction of a trained health and safety professional following requirements found in OSHA's respirator standard (29 CFR 1910.134) and ANSI's standard for respiratory protection (Z88.2).

Environmental exposure controls: Maintain levels below Community environmental protection thresholds.

Other information: Handle according to established industrial hygiene and safety practices.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Nodular, rock-like solid.</td>
</tr>
<tr>
<td>Colour</td>
<td>Grayish-tan to black.</td>
</tr>
<tr>
<td>Odour</td>
<td>No odour.</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available.</td>
</tr>
<tr>
<td>pH</td>
<td>12 - 12.5 (Highly alkaline when wet.)</td>
</tr>
<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
<td>No data available.</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available.</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available.</td>
</tr>
<tr>
<td>Boiling point</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Self-ignition temperature</td>
<td>No data available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not flammable.</td>
</tr>
</tbody>
</table>
Vapour pressure: No data available.
Relative vapour density at 20 °C: No data available.
Relative density: 3.15 (Water = 1)
Solubility: No data available.
Log Pow: No data available.
Log Kow: No data available.
Viscosity, kinematic: Not applicable.
Viscosity, dynamic: Not applicable.
Explosive properties: No data available.
Oxidising properties: No data available.
Explosive limits: No data available.

9.2. Other information
VOC content: No data available.

SECTION 10: Stability and reactivity

10.1. Reactivity
No dangerous reaction known under conditions of normal use. An alkali reaction from components of portland cement will corrode aluminum.

10.2. Chemical stability
Stable under normal storage conditions. Keep dry in storage.

10.3. Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use. Do not mix with other chemicals.

10.4. Conditions to avoid
Moisture – product must be kept dry until ready to use.

10.5. Incompatible materials
None known.

10.6. Hazardous decomposition products
None known.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity: Not classified.

Calcium oxide (1305-78-8)
LD50 oral rat > 2000 mg/kg

Flue dust, portland cement (68475-76-3)
LD50 oral rat > 1848 mg/kg
LD50 dermal rabbit ≥ 2000 mg/kg
LC50 inhalation rat > 6.04 mg/l/4h

Magnesium oxide (1309-48-4)
LD50 oral rat > 5000 mg/kg

Portland Cement Clinker
ATE (oral) > 2000 mg/kg, rat
ATE (dermal) > 2000 mg/kg, rabbit
ATE (inhalation) > 5 mg/l/4h, rat

Skin corrosion/irritation: Causes severe skin burns.
Serious eye damage/irritation: Causes serious eye damage.
Respiratory or skin sensitisation: May cause an allergic skin reaction.
Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Chromium, ion (Cr 6+) (18540-29-9)
IARC group: 1 - Carcinogenic to humans
National Toxicity Program (NTP) Status: 2 - Known Human Carcinogens
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity: Based on available data, the classification criteria are not met.
Specific target organ toxicity (single exposure): May cause respiratory irritation.
### Specific target organ toxicity (repeated exposure)
Based on available data, the classification criteria are not met.

### Aspiration hazard
Based on available data, the classification criteria are not met.

### Symptoms/injuries after inhalation
Causes severe skin burns. Symptoms may include redness, pain, blisters. Do not allow product to harden around any body part or allow continuous, prolonged contact with skin. May cause sensitisation by skin contact.

### Symptoms/injuries after skin contact
Causes severe skin burns. Symptoms may include redness, pain, blisters. Do not allow product to harden around any body part or allow continuous, prolonged contact with skin. May cause sensitisation by skin contact.

### Symptoms/injuries after eye contact
Causes serious eye damage. May cause burns. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.

### Symptoms/injuries after ingestion
May be harmful if swallowed. May cause stomach distress, nausea or vomiting.

### Other information
Likely routes of exposure: ingestion, inhalation, skin and eye.

### SECTION 12: Ecological information
#### 12.1. Toxicity
Ecology - general: No ecological consideration when used according to directions. Do not flush to sewer or allow to enter waterways.

**Calcium oxide (1305-78-8)**
- LC50 fishes 1: 1070 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [static])

**Chromium, ion (Cr 6+) (18540-29-9)**
- LC50 fishes 1: 36.2 mg/L (Exposure time: 96 h - Species: Pimephales promelas)
- LC50 fishes 2: 7.6 mg/L (Exposure time: 96 h - Species: Oncorhynchus mykiss)

#### 12.2. Persistence and degradability
Portland Cement Clinker: No data available.

#### 12.3. Bioaccumulative potential
Portland Cement Clinker: No data available.

**Calcium oxide (1305-78-8)**
- BCF fish 1: (no bioaccumulation)

#### 12.4. Mobility in soil
Portland Cement Clinker: No data available.

### SECTION 13: Disposal considerations
#### 13.1. Waste treatment methods
Waste disposal recommendations: This material must be disposed of in accordance with all local, state, provincial, and federal regulations.

### SECTION 14: Transport information
In accordance with DOT

#### 14.1. UN number
Not applicable

#### 14.2. UN proper shipping name
Not applicable

#### 14.3. Additional information
Other information: No supplementary information available.

### SECTION 15: Regulatory information
#### 15.1. US Federal regulations
**Calcium oxide (1305-78-8)**
- Listed on the United States TSCA (Toxic Substances Control Act) inventory

**Cement, portland, chemicals (65997-15-1)**
- Listed on the United States TSCA (Toxic Substances Control Act) inventory
Portland Cement Clinker
Safety Data Sheet

<table>
<thead>
<tr>
<th>Magnesium oxide (1309-48-4)</th>
<th>Listed on the United States TSCA (Toxic Substances Control Act) inventory</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flue dust, portland cement (68475-76-3)</td>
<td>Listed on the United States TSCA (Toxic Substances Control Act) inventory</td>
</tr>
<tr>
<td>Chromium, ion (Cr 6+) (18540-29-9)</td>
<td>Listed on SARA Section 313 (Specific toxic chemical listings) (Chromium Compounds)</td>
</tr>
<tr>
<td></td>
<td>SARA Section 313 - Emission Reporting 0.1 %</td>
</tr>
</tbody>
</table>

15.2. US State regulations

<table>
<thead>
<tr>
<th>Portland Cement Clinker</th>
</tr>
</thead>
<tbody>
<tr>
<td>State or local regulations</td>
</tr>
<tr>
<td>This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.</td>
</tr>
</tbody>
</table>

SOURCE AGENCY CARCINOGEN CLASSIFICATIONS:

<table>
<thead>
<tr>
<th>IARC (I)</th>
<th>International Agency for Research on Cancer.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Carcinogenic to humans;</td>
</tr>
<tr>
<td>2A</td>
<td>Probably carcinogenic to humans;</td>
</tr>
<tr>
<td>2B</td>
<td>Possibly carcinogenic to humans;</td>
</tr>
<tr>
<td>3</td>
<td>Not classifiable;</td>
</tr>
<tr>
<td>4</td>
<td>Probably not carcinogenic to humans.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>NTP (N)</th>
<th>National Toxicology Program.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Evidence of Carcinogenicity;</td>
</tr>
<tr>
<td>2</td>
<td>Known Human Carcinogens;</td>
</tr>
<tr>
<td>3</td>
<td>Reasonably anticipated to be Human Carcinogen;</td>
</tr>
<tr>
<td>4</td>
<td>Substances delisted from report on Carcinogens;</td>
</tr>
<tr>
<td>5</td>
<td>Twelfth Report - Items under consideration.</td>
</tr>
</tbody>
</table>

SECTION 16: Other information


NFPA health hazard : 3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.

NFPA fire hazard : 0 - Materials that will not burn.

NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.