

# MADE Apparel Services Tech Pack

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Style Name:	Men's Shirt	Size Range:	XS - XL	MADE for: Sample Company
Style Number:	S24-0001	Sample Size:	M	Date: 11/11/23

## DESCRIPTION

Men's button front dress shirt with collar and stand, buttoned welt sleeve placket, curved hem and center front button placket ribbon detail.

## SKETCHES - Overview



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Attach Swatches Here

Shell				Interfacing	
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<b>FABRIC</b>						
Category	Type	Content	Width	Color	Units	Yard
Shell	Woven	55% Linen/42% Cotton/3% Spandex	44"	Aqua Tweed	1	1.91 yds
Interfacing	Fusible	100% Polyester	20"	Matching	1	.75 yds

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## PATTERN LAYOUT - Shell

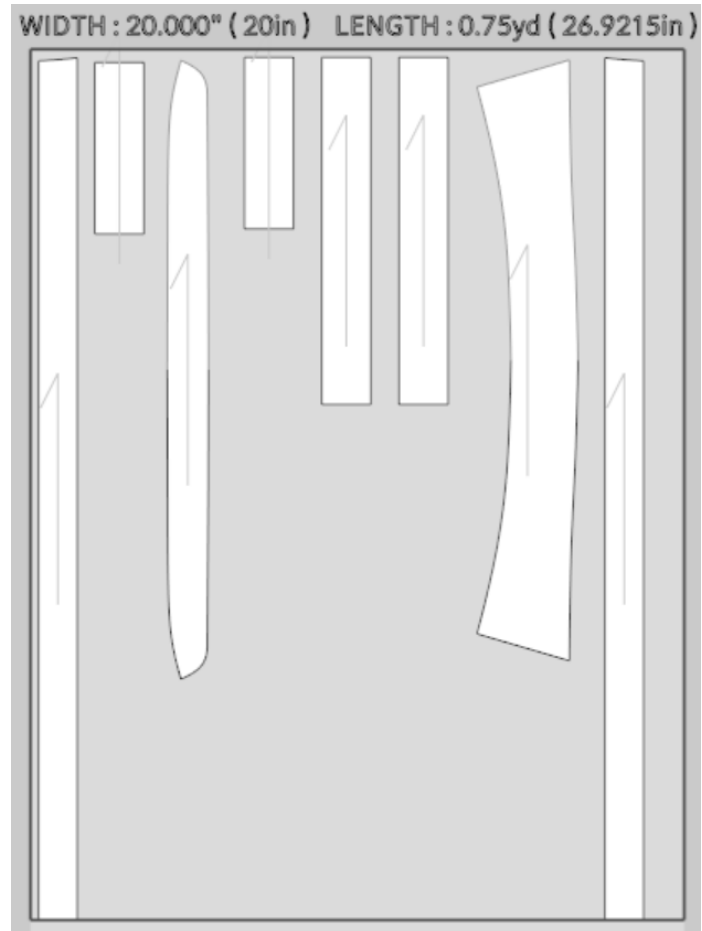


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## PATTERN LAYOUT - Interfacing



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## BILL OF MATERIALS - Page 1 of 2

Item	Brand/Type	Size	Length	Content	Color	Location	Total
Thread	Perform X all purpose	Tex 40	Cone	Cotton Wrapped Poly	Lt Blue	Throughout Garment	5
Buttons	4 hole	7/16"		Plastic	White	Collar Stand, Front, Cuff	8
	2 hole	3/8"		Plastic	White	Sleeve Placket	2
Labels	Brand	2 1/8" x 1/2"		Satin Woven	White	CB Yoke 1/2" from neck	1
	Care, Content, Origin	1" x 4"		Satin Printed	White	Left SS 8" from hem	1
	Size	3/8" x 1"		Satin Printed	White	Centered on Brand Label	1
Ribbon	Woven	1/2"	27"	Silke	Blue/Cream	CF Button Placket	1

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<b>CUT LENGTHS</b>							
Item		XS	S	M	L	XL	
CF Ribbon		26	26 1/2	27	27 1/2	27 3/4	

<b>SEAM ALLOWANCES</b>	
Inches	Location
1/2"	Hem
3/8"	Throughout garment
1/4"	Collar Stand, Collar, Bodice Neck

<b>SPECIAL INSTRUCTIONS</b>

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PATTERN PARTS LIST - Page 1 of 1					
Pattern #	Description	Fabric	Pair		Cut Quantity
1	Left Front	Shell			1
2	Right Front	Shell			1
3	Sleeve	Shell			2
4	Cuff	Shell			2
5	Collar	Shell			2
6	Collar Stand	Shell			2
7	Back	Shell			1
8	Back Yoke	Shell			2
9	Sleeve Welt - Buttonhole	Shell			2
10	Sleeve Welt - Button	Shell			2
				<b>Total Shell</b>	<b>17</b>
11	Collar INT	Interfacing			1
12	Collar Stand INT	Interfacing			1
13	Front Placket INT	Interfacing			2
14	Cuff INT	Interfacing			2
15	Sleeve Welt	Interfacing			2
				<b>Total Interfacing</b>	<b>8</b>
				<b>Total Cut Pieces</b>	<b>25</b>

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<b>SEQUENCE OF CONTRUCTION</b> - All seams are 3/8" 4-thread serge at 8SPI throughout unless otherwise noted below	
Pre-assembly	Fuse all Interfacing to corresponding shell pieces: Outer Collar, Outer Stand, Outer Cuff, Front Plackets and Welts
	Pre stitch Size Label to center bottom of Brand Label; Set Brand Label with ES 1/2" down from neck seam on Inner Yoke
	Pre stitch CCO Label on Left Front piece at SS notch (8" from hem)
	Serge finish CF of Front pieces, hem of Front and Back and along the long edge opposite the interfacing of Cuff pieces
Body	Set Inner and Outer Yoke pieces to Back piece; 1/4" TS
	Serge Front to Back at shoulder seam using burrito method
	Fold Front Plackets under at notches and TS at 1 1/8"
	Set Ribbon to Button side of placket; centering under buttons.
Collar	Join Collar pieces RST at 1/4" SA with SNL at 8SPI; Clip, Turn and ES as TS
	Stitch Collar Stand at ends from notches around curve towards long edge; clip curves
	Insert Collar into Collar Stand between notches with RST; stitch, turn and press to shape Collar and Stand
	Set Collar assembly to Body finishing by turning under SA of inside Collar Stand and ES as TS on RS to close
Sleeve Placket	Fold Welt pieces lengthwise WST
	Set Welt pieces to Sleeve pieces with front Welt overlapping back Welt; ES as TS creating 1/2" box stitch at Placket base
	Set underarm seam of both Sleeves
Cuff	Serge interfaced side of Cuff piece to Sleeve opening RST; fold Cuff RST and serge ends; turn
	ES as TS around Cuff capturing SA of serged edge (unfolded) to finish
Finishing	Single turn 1/2+" hem and TS at 1/2"
	Set Cuff and Collar buttons and buttonholes; Set CF buttons and buttonholes

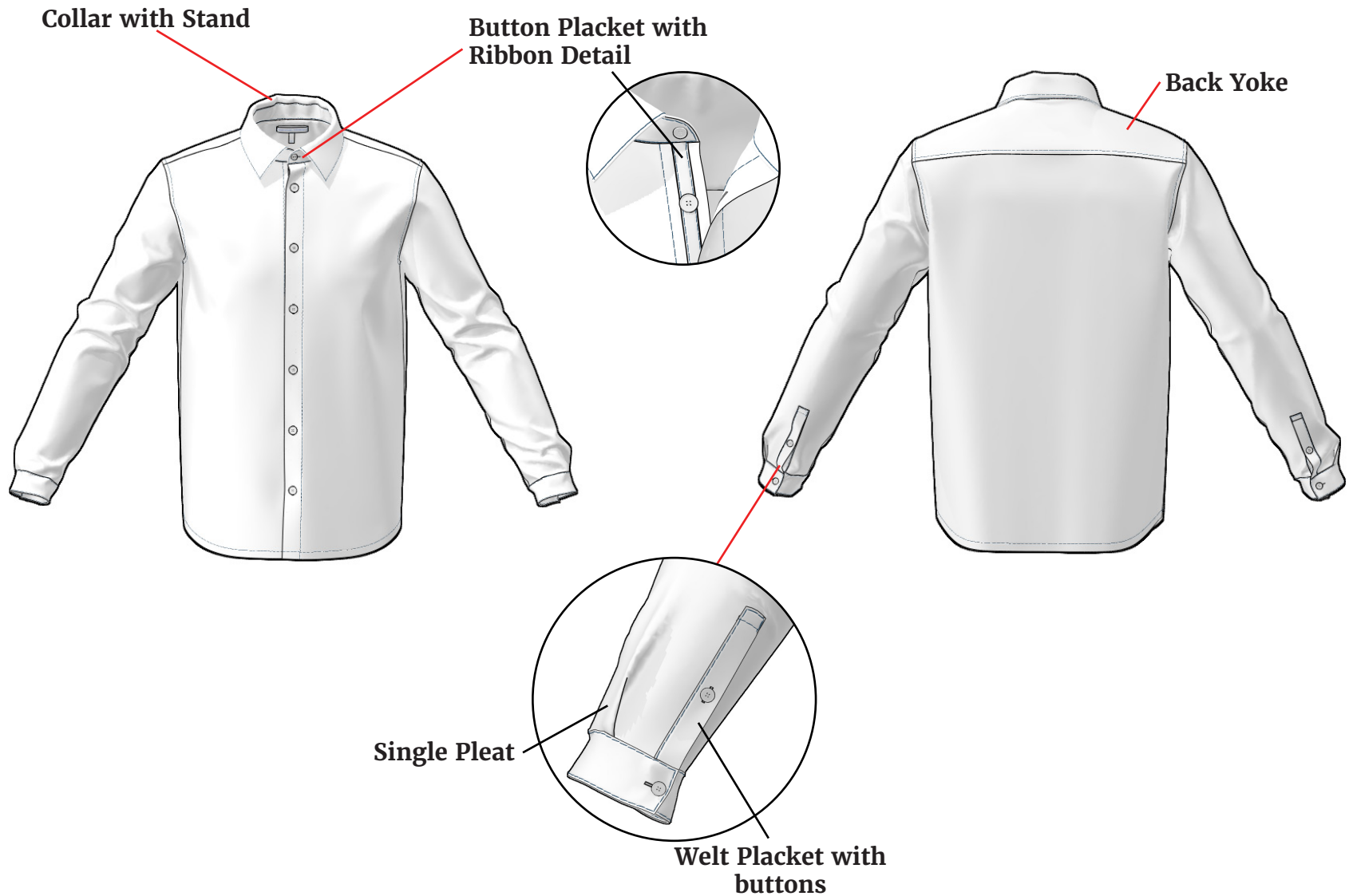


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## GARMENT SKETCHES - Details - Page 1 of 1

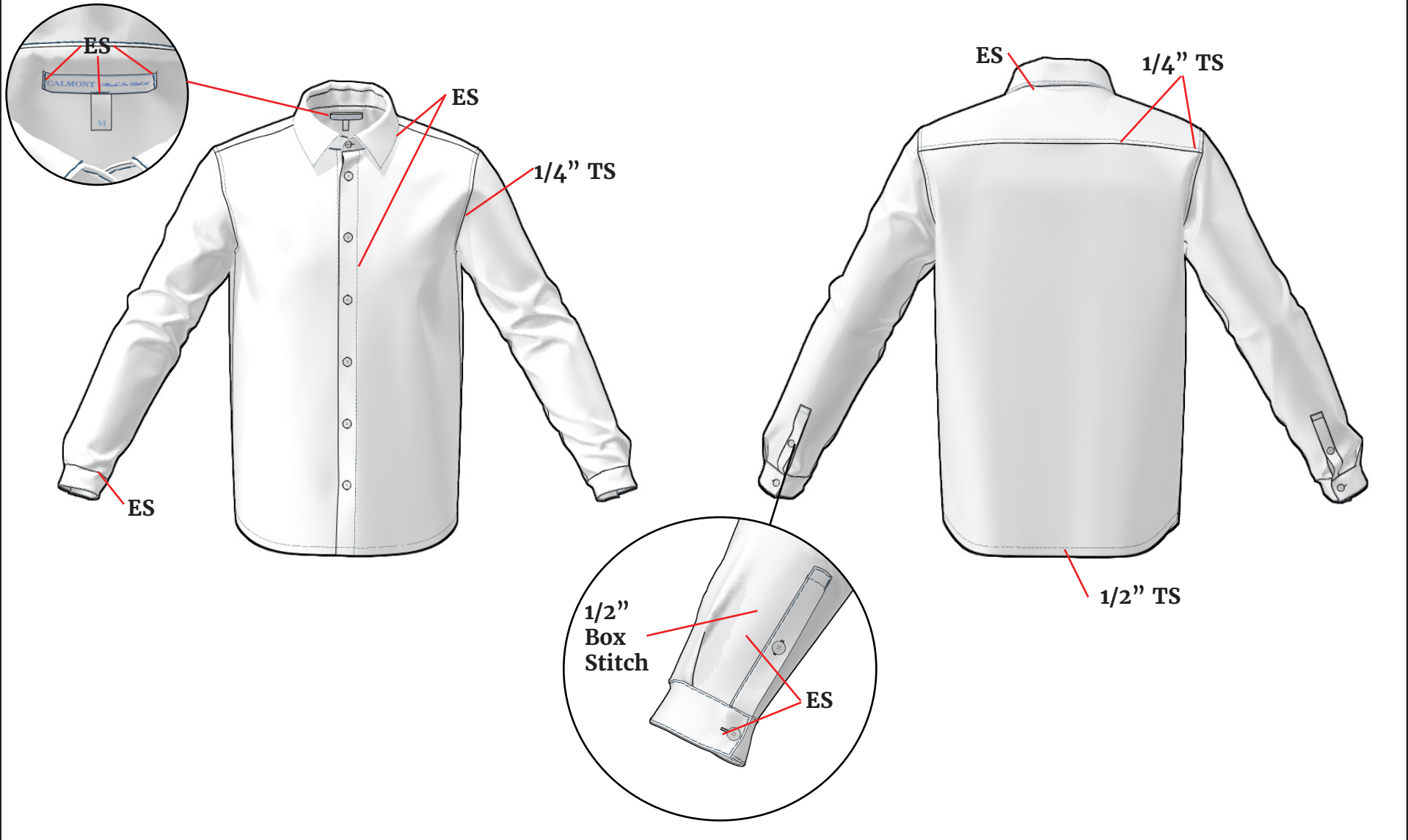


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## GARMENT SKETCHES - Stitch Types - Page 1 of 1

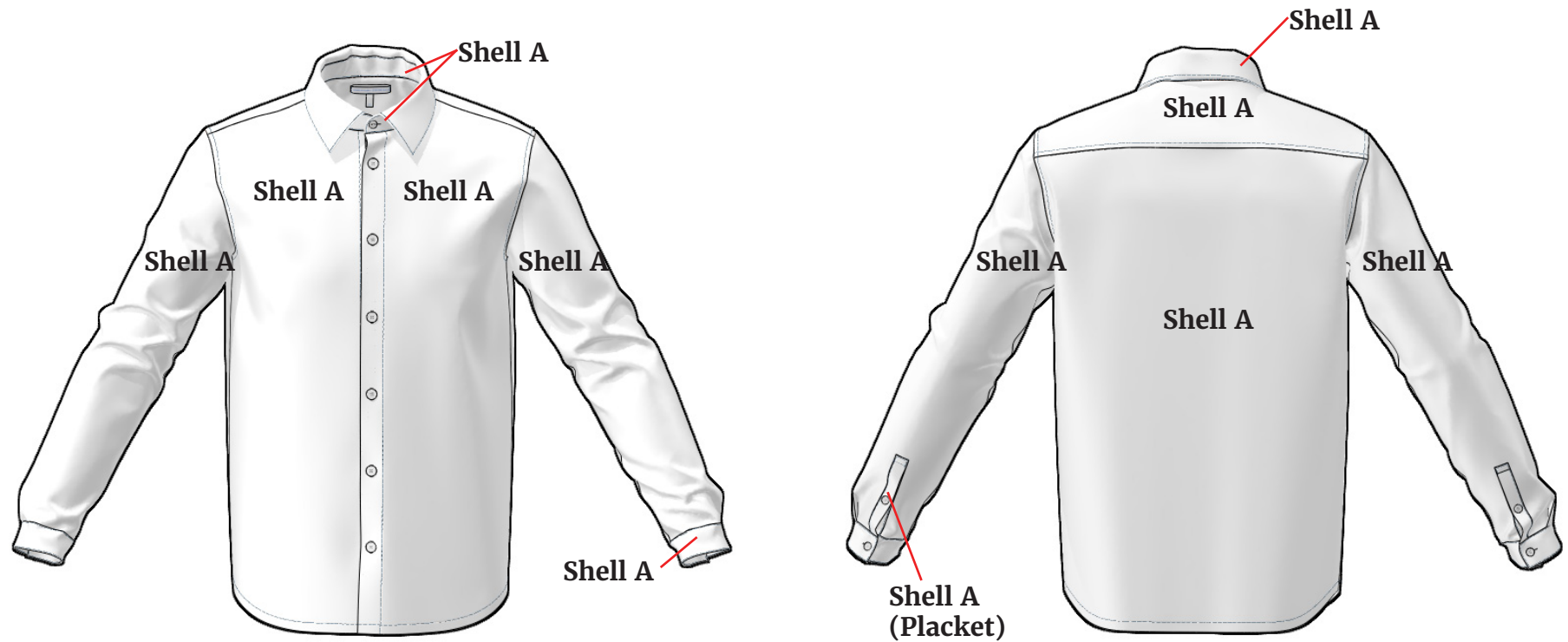


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## GARMENT SKETCHES - Fabrication - Page 1 of 2

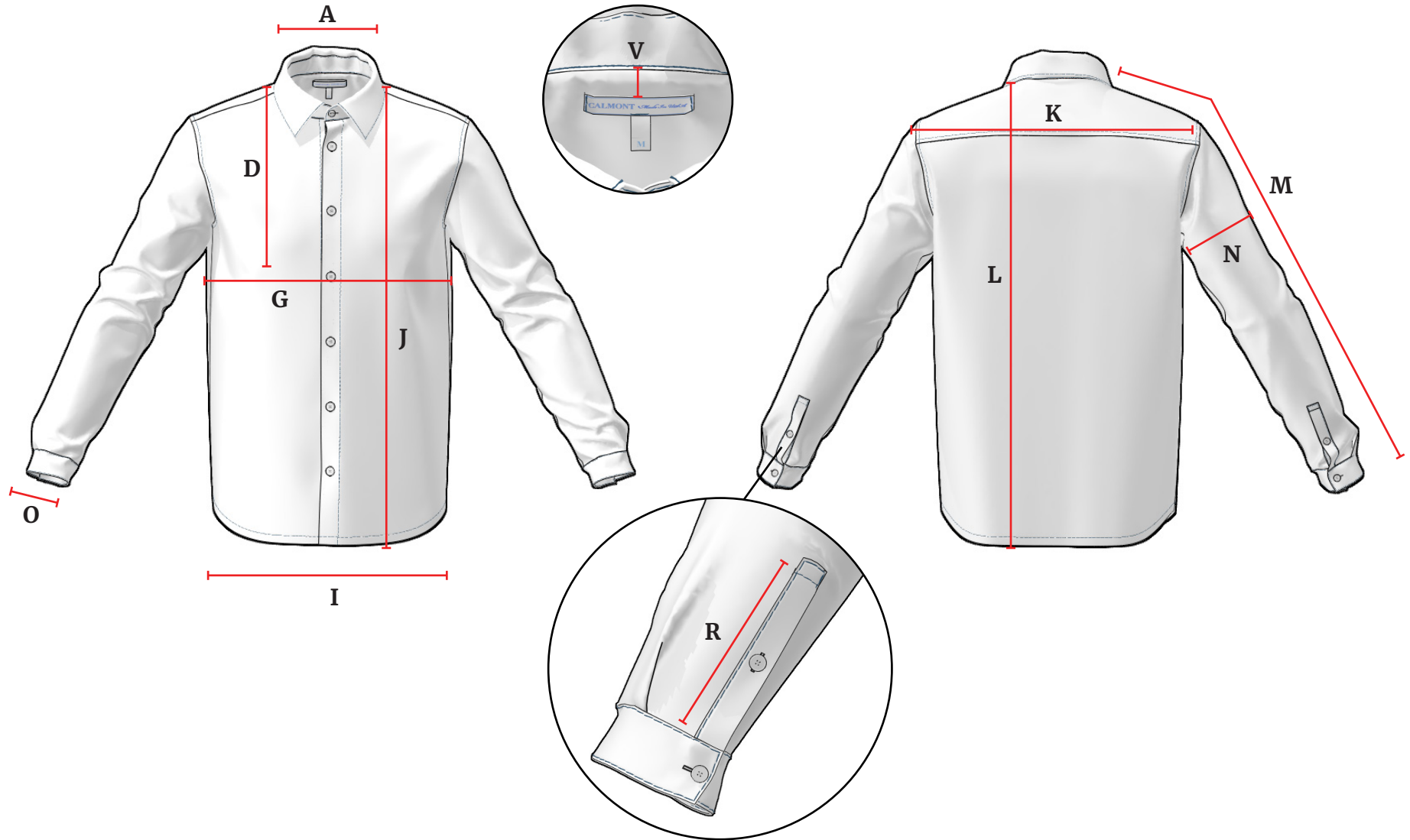


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## GARMENT SKETCHES - Measurements - Page 1 of 2



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## MEASUREMENT CHART

Point of Measure - Inches - On Half	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z	Tol +/-
			XS	S	M	L	XL																				
Neck Width	A		5 3/4	6	6 1/4	6 1/2	6 3/4																				1/8
Front Neck Drop	B		2 3/8	2 1/2	2 5/8	2 3/4	2 7/8																				0
Back Neck Drop	C		1 3/8	1 1/2	1 5/8	1 3/4	1 7/8																				0
Armhole Drop	D		9 1/8	9 3/8	9 5/8	9 7/8	10 1/4																				1/8
Shoulder Width - Seam to Seam	E		16 1/2	17	17 1/2	18 1/2	19 1/2																				1/4
Across Front - Flat 6" from HPS	F		15 1/4	15 3/4	16 1/4	17 1/4	18 1/4																				1/4
Chest - Flat, 1" Below Armhole	G		20	21	22	24	26																				1/4
Waist - Flat, 17" from HPS	H		20	21	22	24	26																				1/4
Sweep - Flat, Straight across	I		20	21	22	24	26																				1/4
Front Length from HPS	J		28	28 1/2	29	29 1/2	30																				1/4
Across Back - Flat 6" from HPS	K		16 3/4	17 1/4	17 3/4	18 3/4	19 3/4																				1/4
Back Length from HPS to hem	L		30	30 1/2	31	31 1/2	32																				1/4
CB Sleeve Length - From CB to hem edge	M		34	34 1/4	34 1/2	35	35 1/2																				1/8
Bicep - Flat, 1" from underarm (divide by 2)	N		15 1/8	15 5/8	16 1/8	16 7/8	17 7/8																				1/4
Sleeve Opening - Flat (divide by 2)	O		9	9 1/4	9 1/2	9 3/4	10																				1/8
Collar Tip	P		3	3	3	3	3																				1/8
Total Collar Height at CB	Q		3 1/4	3 1/4	3 1/4	3 1/4	3 1/4																				1/8
Sleeve Placket Opening	R		4 3/4	4 3/4	4 3/4	4 3/4	4 3/4																				1/4
Top Button Distance - from seam	S		1 3/4	1 3/4	1 3/4	1 3/4	1 3/4																				1/8
Button Distance	T		4	4	4	4	4																				1/8
Yoke Height	U		4 3/8	4 3/8	4 3/8	4 3/8	4 3/8																				1/8
Brand Label Placement on CB Yoke	V		1/2	1/2	1/2	1/2	1/2																				1/8
	W																										
	X																										
	Y																										
	Z																										

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<b>Supplier List</b>					
Item	Supplier	Item #	Total	Unit Cost	Total Cost
Fabric	BH Linen		1 yards		
Thread	Wawak		8		
3/8" Buttons	B&G Lieberman		8		
7/16" Buttons	B&G Lieberman		3		
Ribbon	The Ribbon Factory		1		
Label	Cruz Labels				
Interfacing	The Sourcing District				

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## VERSION UPDATE NOTES:

- 11.11.23 - Updated button sizes to all 7/16" except Sleeve Placket
- 10.31.23 - Flip all front images to show left over right front placket
- 10.18.23 - Update BOM per email on 10.17.23
- 10.14.23 - Updated sketches with label images, added label info to BOM and updated SOC. Verified and updated Measurements.
- 10.12.23 - Update sketches for ribbon and sleeve pleat detail. Update Shell yardage and layout to 44"