

## DOVERPHOS 9 Diphenyl Isooctyl Phosphite

**Doverphos 9** is diphenyl isooctyl phosphite (DPIOP). **Doverphos 9** has the lowest molecular weight, and therefore the highest phosphorus content of our commercially available alkyl-aryl phosphites. **Doverphos 9** is an effective liquid phosphite heat stabilizer for polyurethanes, coatings, ABS, and polycarbonates. Typical use levels range from 0.1 to 3.0% for most applications. **Doverphos 9** can be used in rigid and flexible PVC applications as a secondary stabilizer to give brighter, more consistent colors and improve heat stability of PVC. Use levels in PVC range from 0.25 to 1.00%.

 $(C_6H_5O)_2POC_8H_{17}$ 

Diphenyl Isooctyl Phosphite CAS Registry Number 26401-27-4

## TYPICAL PROPERTIES

Property	Typical Result
Physical Form	Clear Liquid
Molecular Weight	346
Color, APHA	50 max
Phosphorus, %	9.0
Refractive Index @ 25°C	1.5200-1.5240
Specific Gravity @ 25°C	1.040-1.047
Acid Number, mgKOH/g	0.05 max

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