**DESCRIPTION**

- Supports all widths of corrugators, sheeters and other converting equipment.
- Butt roll return integrates easily into standard roll handling conveyor systems.
- Delivers all types of rolled material to the roll stands of converting machinery:
  - Paper
  - Foil
  - Plastic
- Floor-level installation allows clamp trucks to maneuver over the conveyor as needed.
- Fully automated or manually operated systems available.

**FEATURES**

- Powered by a 5 HP direct drive reversing gear motor with integrated programmable 24-volt controls.
- Constructed using a heavy-duty V-shaped POM thermoplastic chain material as used in the automotive industry.
- Conveyor lengths can be customized using combinations of mid-sections and tail sections.
- Allows staging of multiple rolls to await installation onto converting equipment quickly and efficiently.
- Maximum Calculated Load Limit: 11,000 lbs. (4990kg).
ROLL HANDLING CONVEYOR (In-Floor)

FLOOR LEVEL INSTALLATION

The top of the conveyor is situated at floor level allowing the clamp truck driver to maneuver over the conveyor as needed to move the rolls onto or off the conveyor., Roll handling conveyor keeps the clamp truck a safe distance from the corrugator machinery for increased worker safety.

DIRECT ROLL PLACEMENT

Because the Roll Handling Conveyor carries rolls directly on the POM thermoplastic chain, rolls can be placed anywhere on the chain.

Depending on individual roll weight, several rolls can be loaded on the chain to await installation into the corrugator machine.*

*NOTE: Maximum Calculated Load Limit is 11,000 pounds (4990kg).

DIRECT ROLL PLACEMENT

ACS Roll Handling Conveyor holds rolls in a standby position so they can be moved quickly and safely into place as the previous roll finishes spooling out into the corrugator. Multiple conveyor lines are shown here.