

Ben's Adventures

Under The Big Top!

Dedicated to the special Early Childhood educators who love our children, invest in them and make learning fun in the process.

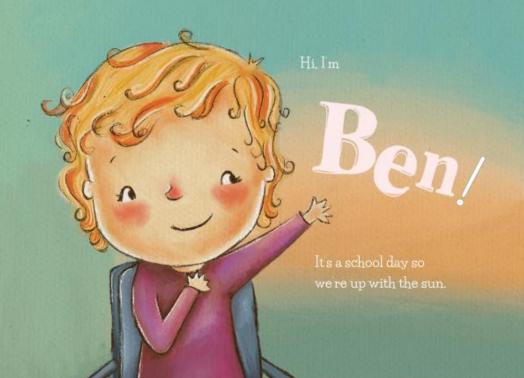
Copyright page:Text & Illustrations Copyright by Elizabeth Gerlach, 2019.All Rights Reserved. No part of this publication may be reproduced in whole or in part, photocopied, stored in a

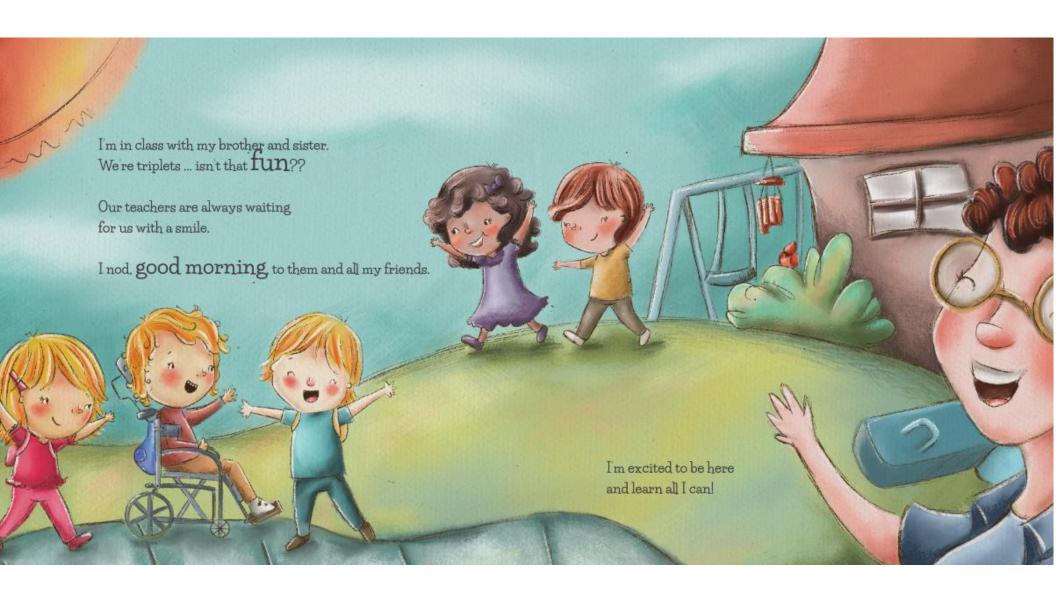
retrieval system, or transmitted in any way, or distributed
in any form or by any means without prior
written consent from the

publisher.ISBN:978-1-7327034-2-1All inquiries, comments or questions about this book can be submitted to author

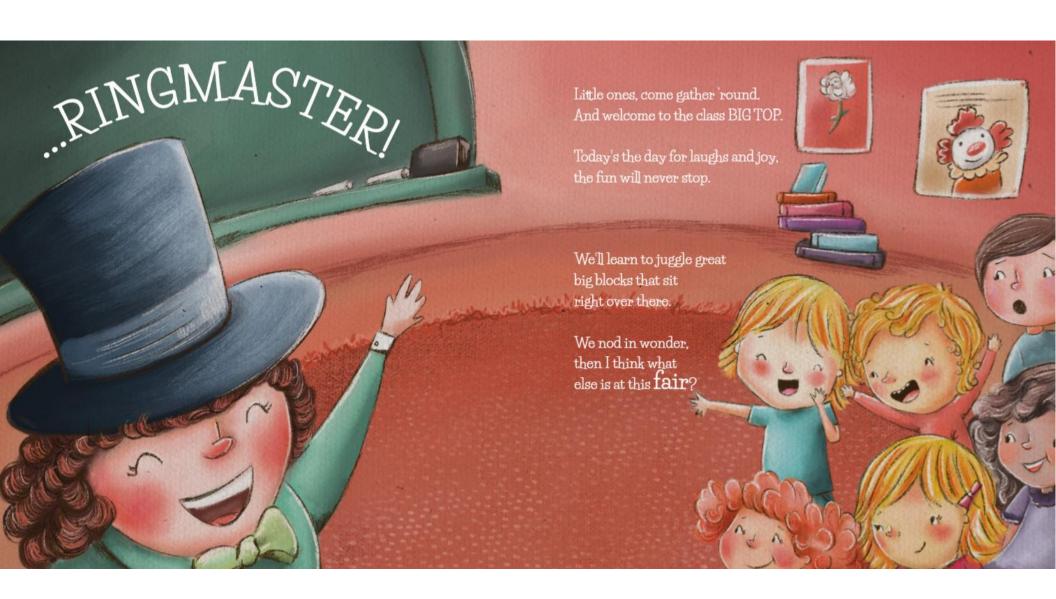
Elizabeth Gerlach at Elizabeth@bens-

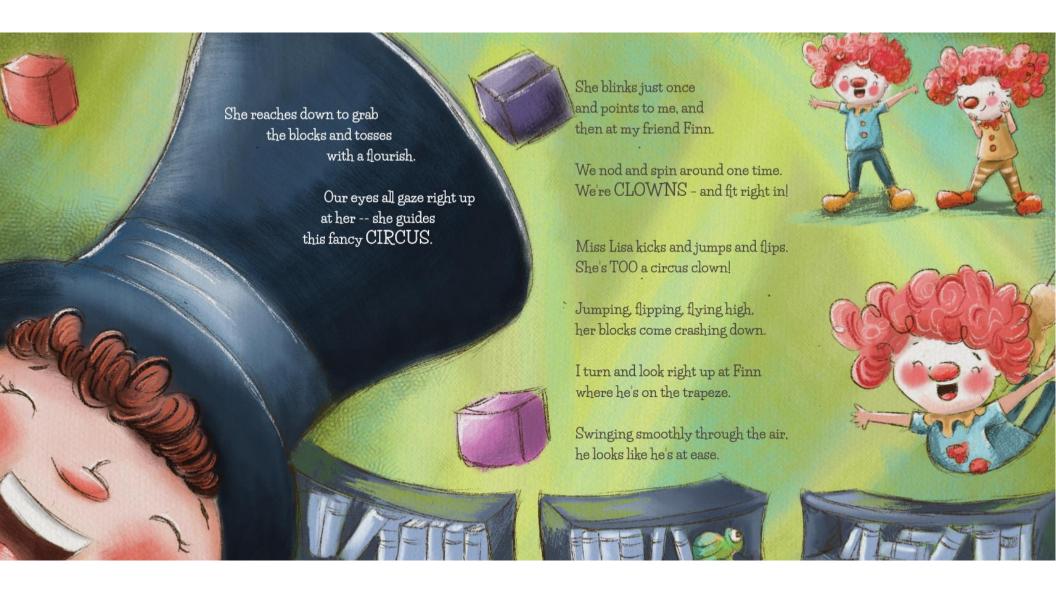
adventures.com, www.Bens-Adventures.comCharleyHouse Press, Printed in the United States.

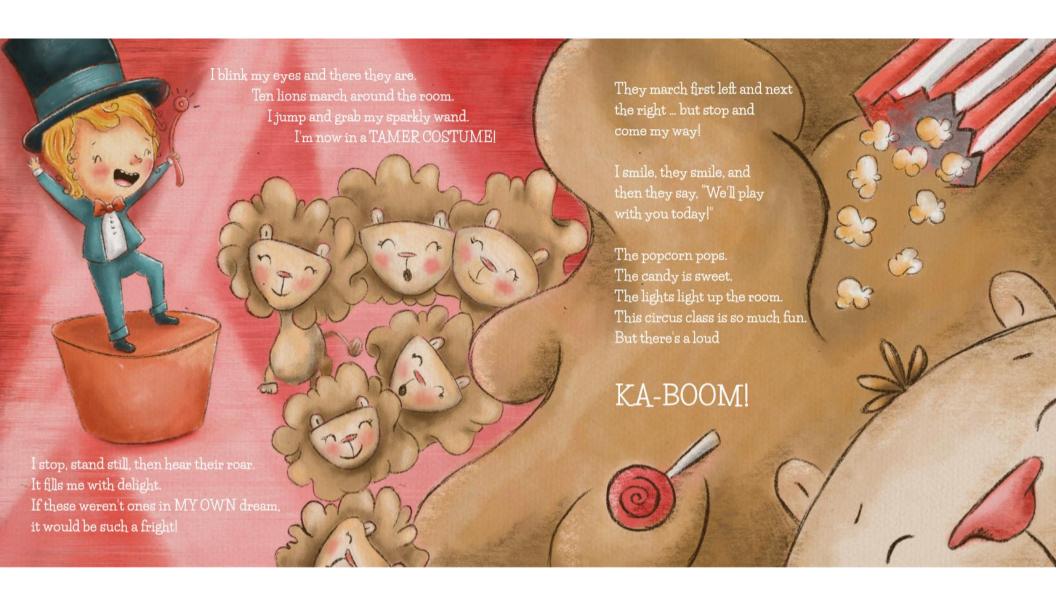


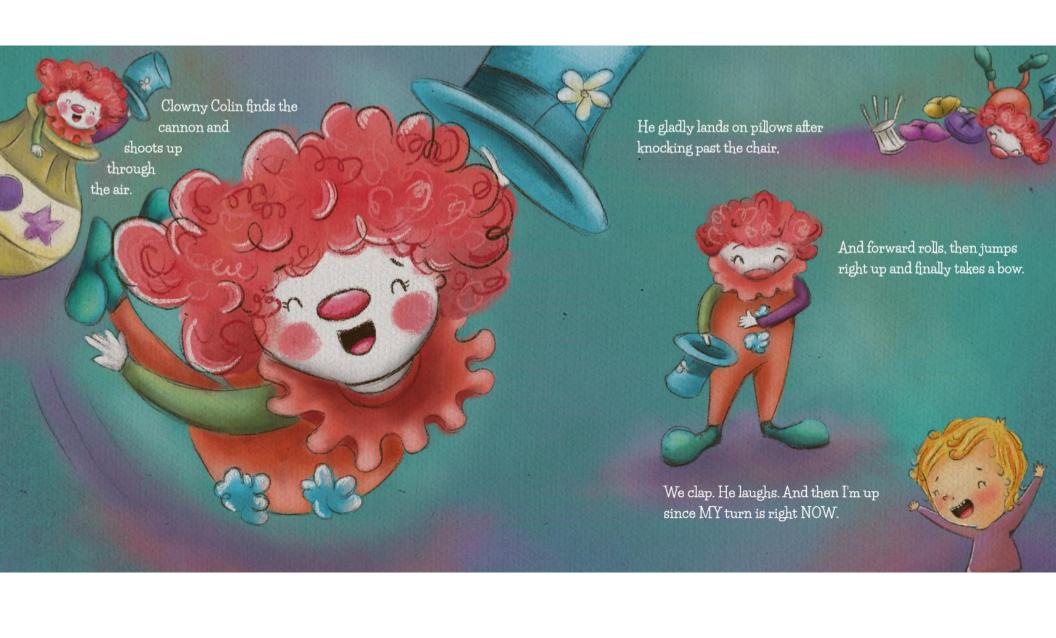


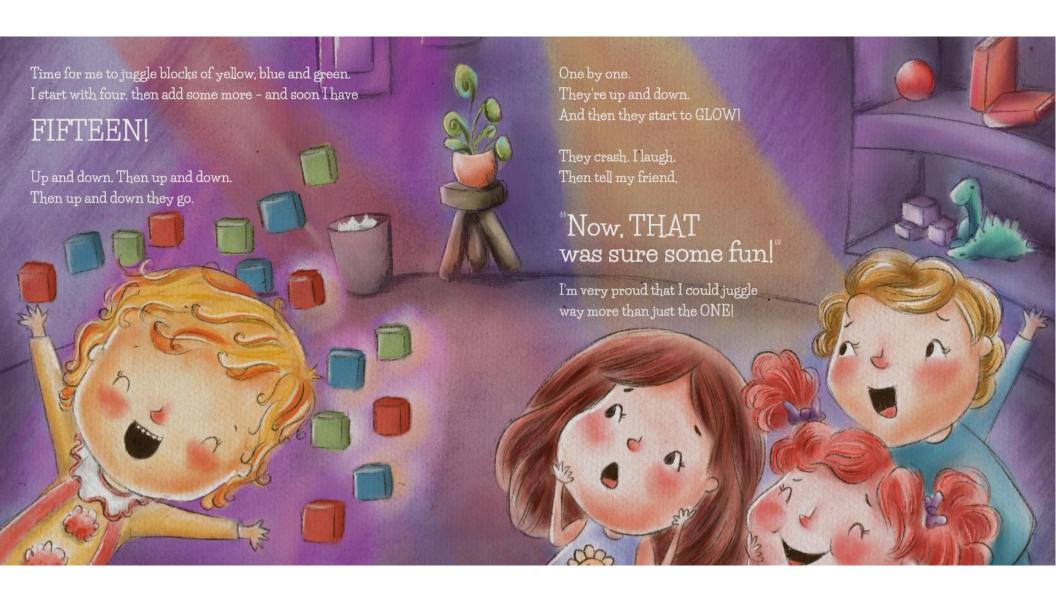


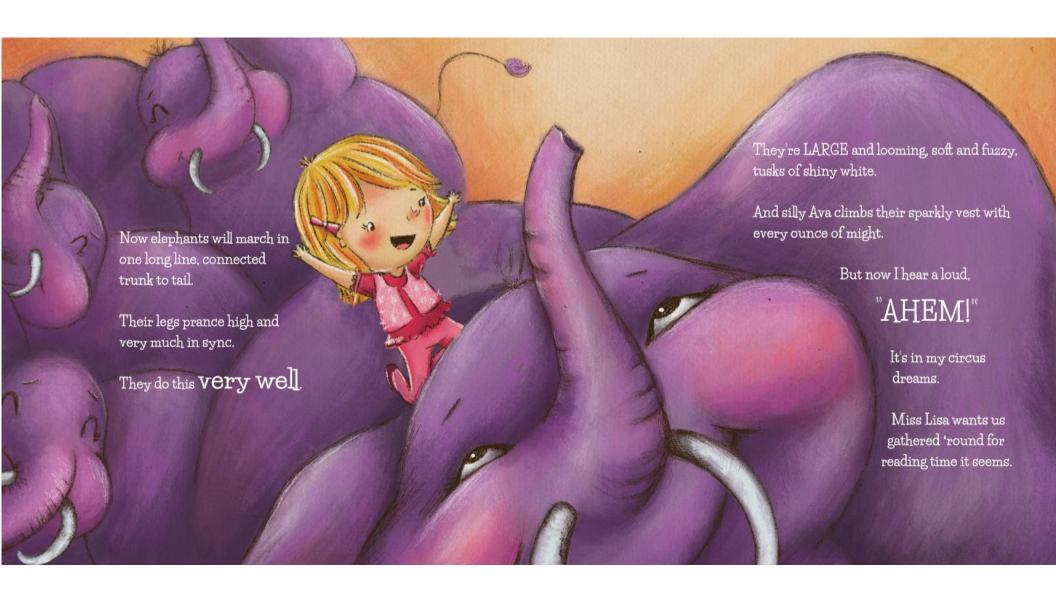






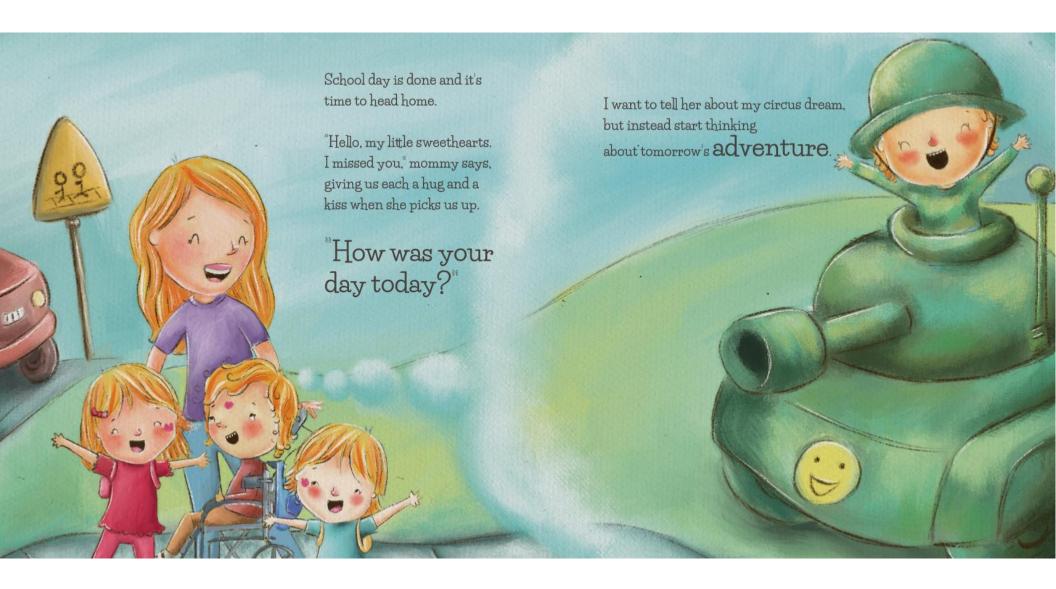














Thank you to Ben's Team! Your support is amazing.

Jessica Reams, Ronda Green & Family, Colleen Schmitt, Tami Speten, Katie Likar, Savy Leiser, Katharine Patterson, Barbara Bond, Effic Koliopoulos, Asron McGinley, Gaurav Bhatnagar, Brian Blackmore, Jennifer Aicher, Sheri Wall, Carrie Barley, Laura Welser, Jody Paige, Megan Neitzel, Stacy C Bauer, Lauren O'Connor, Thuy Ha, Jes Linville, Divya Mohan, Angela Castillo, Ross Hammond, Angela Repke, Mikala, Albertson, Lisa Ferland, Melissa Reams, Lauri MaGuire, Linda McDonald, Chit-wa Sarah Tam, Hannah Zies, Daniel Capuciati Overbay, Susie Redfern, Arnold Henry, Lisa Leshaw, Tricia Sabathne, The Tran Family, Lindsay Achtman, John Hanely, Alex Gerlach, Polly Foley, Jana Broecker, Kelly, Jenny Bereiter, Rachelle Jones Smith, Patricia Breuschke, Sandie Fishbein, Michiko Guoto, Jayna, Sharon Pennock, Brian Bennett, Sue Fay, Mike Anderson, Stacy Forrest, Jonathon Masiulionis, Nichole, Cassie Cahill, Jesse Palmer, Emily North, Brandi Wiatrack, Kelly Avraam, Heather Clark, Kelly Kalseth, Christina Lyerla, Lizdelia Pinon, Lisa Marie Michaelis, Mary Yurik, Shona Fowler, Jack Malsom, MaryAnn Foltz, Ava D, Wendy Jo Bradshaw, Gail Hoffer-Loibl, Kristen, Super Soren Inc., Anne Bodestine, The Tavernier Family, Anne Porter, Michelle Brandonisio, The Babbitt Family, Stefanie Jahnke, Betty Young, Lara Tjin A Tam, Laney Samuelson, Laurie Wright, The Garon Family, Ashleigh Key, Megan Nicole, Harriet S Hawkins, The Sparks Family, Linda Hogan, Amy Skotzko, Peggy Sawyer & Family, Chris Brathwaite, Dan Harrison, Kristi Tinsley & Family, Beth Paron, Abby Adams, Gerald Jacobs, Gina Hendron, The Kamin Family, Jenna Bingener, Cindy, Jenny, Krissy & Jason, Jamie Roberts, Heather Lass, Yahna Awazu, Lauren Kirchgassner, The Gesiakowski Family, Tony Ehlert, Terri Robinson, Jessica Mannion, Kathleen Kelly, Eve Leinonen, Stevie Swift, Carolyn Krueger, JoAnna Barton, Michelle Mansfield, Deborah Klos, Lisa Mackey, Vykki Harrell, The Baugh Family, Frances Hasty, The Welch Family, Cheryl Eleazer, Lisa Olinger, The Kerstiens Family, Pat Sparks, The Dunn Family, The McClure Family, Lora Harrison, The Pond Family, Jaimie Valentini, Kenneth Singleton, Kary Doerfler, The Cheesman Family, Jackie Kim Pigeon, De Jionette Norton

About the Author:

Elizabeth Gerlach (Ben's mommy) is a triplet & special needs mom, wife, fundraiser, and most recently children's book author. She was inspired to develop the Ben's Adventures book series as a tribute to her son Benjamin, showing even though his short life was a struggle, he was a little boy first .. with friends, dreams, and a love for his family and life.

Elizabeth and her husband Rob also established the Ben Smiles Memorial Foundation (www.BenSmiles.org) to spread Ben's joy by gifting adapted toys and devices to kids with motor diagnoses. She believes that things happen for a reason and this was meant to be their story.

Originally from Virginia, she is a southerner at heart but currently resides in the Chicago

suburbs with her husband, dogs and Ben's triplet brother and sister. wwwElizabethGerlach.com

About the Illustrator:

Stephanie Hider is a visual designer, illustrator and front end developer. She helps her awesome clients recreate their digital homes. She brings magic and life to author's picture books and licenses artwork across multiple products. Stephanie's love of art began at just five years old when she started to notice lines and how they moved to create shapes and characters. Throughout her training, education and career, she has developed a strong passion for textile art, graphic design, web design, and now picture book illustration. She currently lives in Oklahoma with her daughter and malti-poo puppy. www.StephIsDoodling.com

Thank You for supporting Ben's 2nd Adventure.

If you enjoy the new book, please consider posting a review on Amazon or GoodReads.

Just search for 'Ben's Adventures book' on either website and look for one of these books.



Thayk you!
-Elizabeth

www.Bens-Adventures.com

BOOK LINKS:

On Amazon
On GoodReads

To download your Activity Fun Guide, click here.