

startdrying



**iDRY**

## **SILICONE RUBBER DOOR SEAL INSTALLATION**

**STEP 1 :**

**Gather the recommended parts and read this installation document before starting.**

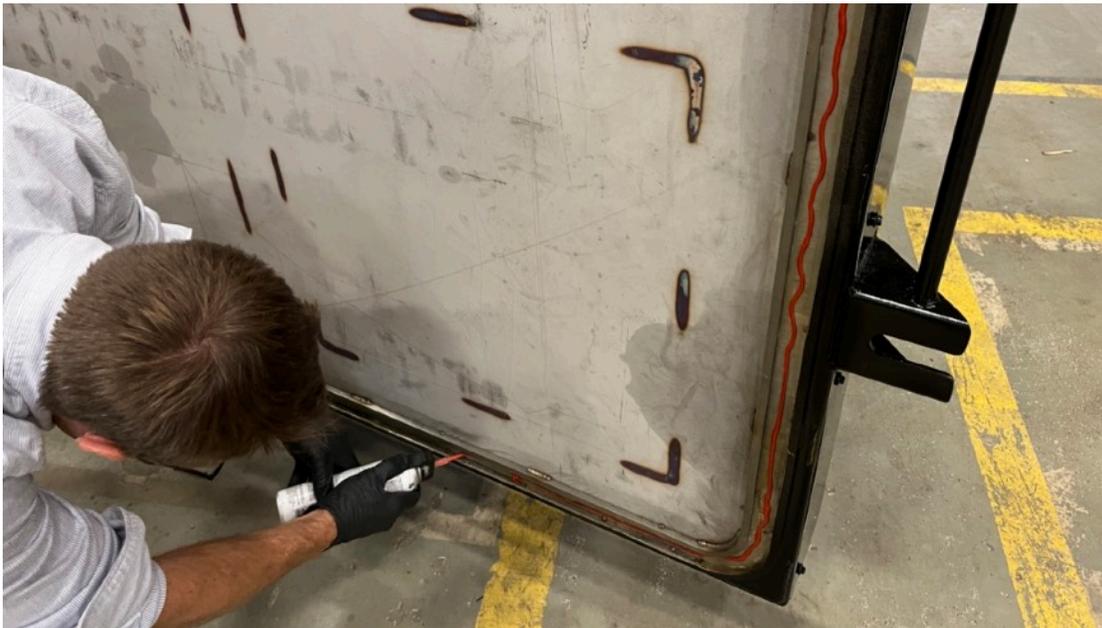


**STEP 2 : Remove your existing black rubber gasket using either channel locks or a flathead screwdriver and clean channel as necessary (acetone works well).**



### STEP 3 :

Using the Permatex Red gasket maker drop a bead along the entire channel around the door.



### **STEP 3 :**

**Using the Mifuse Miter Shears make the first 45 degree cut on your new orange silicone gasket with the flat side**



**STEP 4 :**

**Install the silicone gasket beginning between the hand wheel stops and work toward the bottom of the door.**



## STEP 5 :

**Measure and make the final cut with another 45 degree angle where the seams will meet. You can start long and trim as needed (avoid cutting your gasket too short).**



**STEP 6 :**  
**Add some Permatex between the cuts and fit them together.**



## STEP 7 :

Close the door and tighten hand wheels only enough to make the new gasket make contact with the frame of the kiln. Now let the Permatex set for 24 hours before opening the door or pulling a vacuum.

