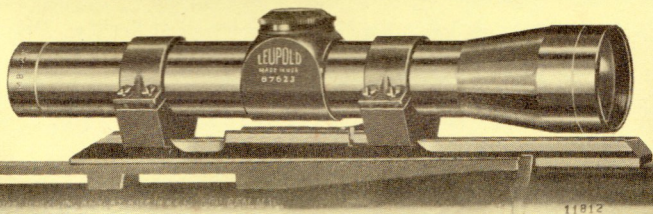


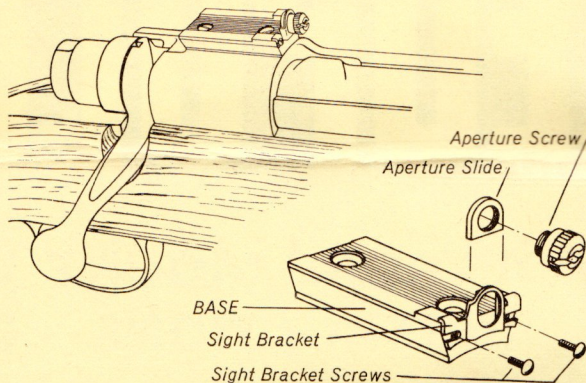
LEUPOLD

[DETACHO MOUNT INSTRUCTIONS]



LEUPOLD SCOPES AND MOUNTS

SERIES 200 AND 300 BASES



ATTACHING BASES TO RIFLE

1. Bases numbered in the **200** series—install in the forward position on the receiver.
2. Bases numbered in the **300** series—install at the rear. The aperture peep sight faces the front, or muzzle.
3. The positioning stop (*raised portion at top of base*) must always be to the front (*muzzle*).
4. Screws should be brought up snug with a properly fitting screwdriver.

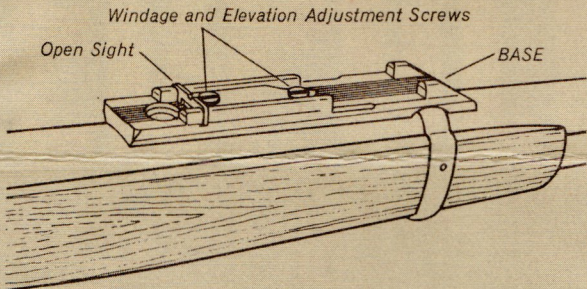
ADJUSTING APERTURE PEEP SIGHT

ELEVATION: Loosen aperture screw with small coin, slide up or down to obtain desired adjustment. Re-tighten.

WINDAGE: With small screwdriver loosen both sight bracket screws and slide bracket right or left. Lock in desired position by re-tightening screws.

NOTE: In some cases it may be necessary to install a front sight of different height to obtain desired latitude of elevation adjustment.

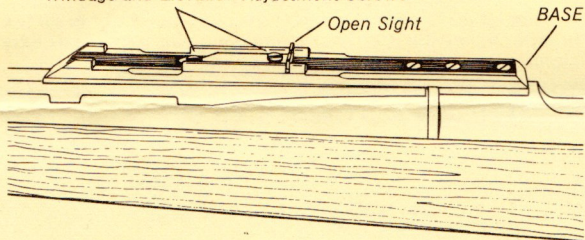
W94 BASE ON WINCHESTER M94 CARBINE



1. Remove open rear sight on rifle by driving out from left to right with a brass drift. The dovetail in older Model 94 barrels (*Serial Nos. below 1,065,000*) is approximately 1 inch to the rear of the dovetail on the later model. However, your W94 base has two attachment holes to accommodate either model. Remove W94 base open sight to reveal forward hole when installing on latest Model 94 carbine.
2. Insert dovetail fitting furnished with W94 base. If necessary to drive into place, first screw in No. 12 mounting screw to prevent distortion.
3. Temporarily fasten W94 base into place using the No. 12 screw in the dovetail fitting, and with a No. 27 drill "spot drill" the forearm band on rifle for location of forward No. 6-48 screw.
4. Remove W94 base and take out forearm band fastening screw and slide forearm band out onto barrel. Clamp band in smooth or protected jaw vise and finish drilling hole in band with a No. 32 drill taking the precaution not to drill into barrel. (*A piece of suitable material may be inserted between band and barrel for protection*). Thread this hole with a No. 6-48 tap.
5. Replace forearm band and screw.
6. Reinstall W94 base this time using both the No. 6/48 screw in the forearm band and the No. 12 screw in the dovetail fitting.
7. Replace W94 base open sight, adjusting it for elevation and windage, when zeroing in scope.

R600 AND R600M BASES FOR THE REMINGTON MODEL 600 CARBINE

Windage and Elevation Adjustment Screws



These mount bases are packaged complete with front sight and are intended to replace both original factory open rear and front sights. The mount base is provided with our open sight the same as the W94 base and the replacement front sight is the correct height to match.

1. Remove all screws which secure the front and rear Remington sights and remove same. The mount base is attached with five screws for which tapped holes are provided in the carbine.
2. Remove open sight bracket from Leupold base and position base on carbine utilizing all five screw holes including the two in the receiver ring.

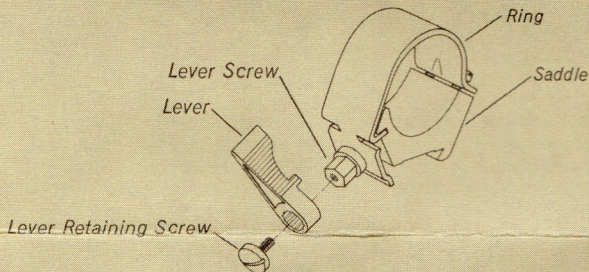
NOTE: The Model 600 Magnums and later model 600 standard caliber carbines have a recoil flange located immediately ahead of the receiver ring. The earliest model 600 carbines may not. All R600 and R600M bases are recessed to accommodate this flange.

3. Install and tighten all five 6/48 screws provided with the base. Replace open sight belonging with mount base and note that serrations on bottom of bracket will mate with those of mount base. These serrations provide a means of making positive lateral adjustment of the open sight. Movement is approximately 3 inches at 100 yards per increment. Elevation adjustment is accomplished by simply turning rearmost screw in sight bracket in or out (*this screw should never be completely tightened down.*)
4. Install replacement front sight with original sight screws.

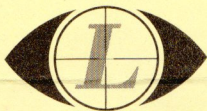
R100 BASE ON REMINGTON XP100 PISTOL

1. This mount base is drilled and furnished with suitable screws to fit the mounting holes provided in the receiver at factory. It is designed to permit use of the factory open sights on the firearm, hence the R100 base is not equipped with an auxiliary sight.

ATTACHING MOUNT RINGS TO SCOPE



1. The rings are packaged assembled and must be completely disassembled before installing on scope.
2. First determine on which side of the scope (*rifle*) it is desirable to have the locking levers.
3. Position saddle portion of rings on bases and place scope in saddle.
4. Engage ring bands by sliding them into position along scope tube so that the claw meshes with corresponding slot in saddle.
5. Install lever screws; do not tighten.
6. Replace ring screws; do not tighten.
7. Hold ring assemblies against stops on bases and slide scope back or forward for proper eye relief, or revolve scope to level the reticle.
8. Tighten lever screws, using lever as a wrench and also tighten ring clamp screws. Replace lever retaining screws.



LEUPOLD SCOPES AND MOUNTS

Manufactured by

LEUPOLD & STEVENS INSTRUMENTS, INC.

P. O. Box 5082, Portland, Oregon 97213, U.S.A.

LS - 10M-266-NW

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