SAFETY DATA SHEET

ISSUE DATE: 5/14/20

1. PRODUCT IDENTIFICATION

PRODUCT NAME .................. IDYE POLY - 451 BLUE
PRODUCT CODE NUMBER JID1451, JID3451
CHEMICAL FAMILY ............. DISPERSE DYE MIXTURE
T.S.C.A. STATUS ................... COMPLIANCE
RECOMMENDED PRODUCT USE..... DYE FOR SYNTHETIC FIBERS
RESTRICTED PRODUCT USE.... NONE KNOWN
MANUFACTURED BY ........ Rupert, Gibbon & Spider, Inc.
1147 Healdsburg Ave., Healdsburg, CA 95448
1-800-442-0455 / 707-433-9577
Emergency Number: ChemTel, Inc. - Contract #MIS9128344

2. HAZARDS IDENTIFICATION

GHS Classification: Health Category 2A - Serious Eye Damage/Irritation
                     Health Category 3 - Skin Irritant
                     Health Category 1A - Skin Sensitizer
                     Health Category 5 - Oral Toxicity
                     Environmental Category 3 - Chronic Aquatic Toxicity

Pictogram:

Signal Word: Warning

Hazard Statements: H316: Causes Mild Skin Irritation
                   H319: Causes Serious Eye Irritation
                   H317: May Cause an Allergic Skin Reaction
                   H303: May be Harmful if Swallowed
                   H412: Harmful to Aquatic Life with Long-Lasting Effects
Precautionary Statements:

P264: Wash face, hands, and any exposed skin thoroughly after handling.
P280: Wear protective gloves/protective clothing/eye protection/face protection
P270: Do not eat, drink, or smoke when using this product.
P260: Do not breathe dust/fume/gas/mist/vapors/spray
P273: Avoid release to the environment
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/attention.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water for 15 minutes.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a comfortable position for breathing.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Disperse Blue 3 (2475-46-9) 50 - 60 % Causes serious eye irritation. May cause skin sensitization. May be harmful if swallowed
Disperse violet 1 (128-95-0) 10 - 20 % May be harmful if swallowed. Slight eye and skin irritant.
Lignin, alkali, reaction products (105859-97-0) 20 - 30 % Eye irritant

The exact percentages and composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

GENERAL INFORMATION: IMMEDIATELY REMOVE ALL CONTAMINATED CLOTHING

EYE CONTACT ............ Wash immediately with large amounts of water for 15 minutes, lifting the upper and lower lids until no evidence of product remain. Get medical attention immediately. Do not wear contact lenses while handling.

SKIN CONTACT ............ Remove all contaminated clothing immediately. Wash immediately with soap and plenty of water. If a temporary skin reaction occurs, it should be treated as allergic contact dermatitis. Launder contaminated clothing before reuse.

INGESTION .................. Dilute with water. Get medical attention. Never give fluids or induce vomiting if patient is unconscious or has convulsions.

INHALATION ............... If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably mouth to mouth. If breathing is difficult, give oxygen. Call a physician.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED
The most significant symptoms and effects are described in the labelling (see section 2) and/or in section 11

INDICATION OF ANY SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED
No data available
5. FIREFIGHTING MEASURES

FLASH POINT ................................ ND
EXTINGUISHING MEDIA ..................CO2 Dry Chemical Foam Water Fog
SPECIAL FIRE FIGHTING PROCEDURES/UNUSUAL FIRE OR EXPLOSION HAZARDS:
  Firefighters should be equipped with protective clothing & self-contained breathing apparatus to protect against potentially toxic & irritating fumes. In case of fire or explosion, keep unnecessary people away. Isolate hazard area & any entry. Stay upwind, out of low areas, and ventilate closed spaces before entering.
ADDITIONAL INFORMATION ...... Avoid dusting conditions. May form explosive dust mixtures with air.

6. ACCIDENTAL RELEASE MEASURES

IN CASE MATERIAL IS RELEASED/SPILLED:
  Avoid formation and deposition of dust. Do not empty into drains or waters. Do not touch or walk through the spilled material: stop leak if you can do it without risk. Take up with sand or other non-combustible absorbent material or suitable vacuum and place into labeled sealable containers. For further disposal measures see section 13.

7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING
In accord with good industrial practice. Handle with care and avoid personal contact

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES
Keep container protected from direct sunlight in a dry, cool and in a well-ventilated area.
Keep the container tightly sealed and away from any incompatible materials (see Section 10).

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

APPROPRIATE ENGINEERING CONTROLS:
Handle with good industrial practices and industrial hygiene. Wash hands after use.

GENERAL PROTECTIVE MEASURES:
  Do not breathe dust. Avoid contact with eyes and skin. Immediately remove all contaminated clothing.
EYE PROTECTION .............. Employees should wear protective eye-goggles with side protection shield.
SKIN PROTECTION ............. Employees should avoid skin contact by wearing protective clothing. Long sleeve shirts, pants, gloves e.g. of PVC or nitrile rubber, and boots are recommended. Additional protections such as impervious suits are recommended when the potential for dermal contact is significant. Employees should wash their hands and face before eating and drinking and shower thoroughly before leaving work. Keep away from food and drink stuffs.
RESPIRATORY PROTECTION ............ Inhalation of dust and aerosols must be absolutely prevented by the use of a NIOSH approved dust respirator.
VENTILATION .................... Use local ventilation.
OTHER ............................ Wear overalls, apron or other protective clothing.
9. PHYSICAL DATA

APPEARANCE .................... POWDER
COLOR ........................... BLACK
ODOR ............................ none
ODOR THRESHOLD............NA
SOLUBILITY IN WATER ...... DISPERSIBLE
BULK DENSITY ............... ND
RELATIVE DENSITY ..........NA
VISCOSITY .....................NA
pH ............................... 8.0 - 9.0 @ 1.0 % SOLUTION
MELTING POINT/FREEZING POINT.....NA
PARTITION COEFFICIENT: N-OCTANOL/WATER......ND
BOILING POINT ...............NA
VAPOR PRESSURE .............NA
VAPOR DENSITY .............NA
EVAPORATION RATE ..........NA
FLAMMABILITY ..............NA
FLASH POINT .................ND
INGITION TEMP ..............ND
DECOMPOSITION TEMPERATURE....ND
UEL .........................NA
LEL ............................NA
% VOLATILE: VALUE: ND UNIT: % COMMENT:

10. STABILITY AND REACTIVITY

THERMAL DECOMPOSITION: No thermal decomposition when stored and handled correctly.
POSSIBILITY OF HAZARDOUS REACTIONS : None expected
CHEMICAL STABILITY………………Stable
INCOMPATABLE MATERIALS: None
HAZARDOUS DECOMPOSITION PRODUCTS……CO2, CO, SULFUR OXIDES, NITROGEN OXIDES
CONDITIONS TO AVOID..........Avoid dusting conditions. In the case of dusty organic products the possibility of a dust explosion should always be considered.
REACTIVITY….Will not occur
11. **TOXICOLOGICAL INFORMATION**

ANIMAL TOXICITY ORAL - LD50 (INGESTION) .......> 3000 mg/kg (RAT)
FISH, LC50 .................................................................10 – 100 mg/l (48h, oncorhynchus mykiss)
EYE EFFECTS..........................................................IRRITANT (RABBIT)
SKIN EFFECTS ..........................................................NON-IRRITANT (RABBIT)
SENSITIZATION .......................................................SENSITIZER (GUINEA PIG)

PRIMARY ROUTE OF EXPOSURE

<table>
<thead>
<tr>
<th>INHALATION:</th>
<th>YES</th>
<th>SKIN ABSORPTION:</th>
<th>NO</th>
<th>INGESTION:</th>
<th>NO</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN CONTACT:</td>
<td>YES</td>
<td>EYE CONTACT:</td>
<td>YES</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

CARCINOGEN STATUS

<table>
<thead>
<tr>
<th>IARC:</th>
<th>NO</th>
</tr>
</thead>
<tbody>
<tr>
<td>NTP:</td>
<td>NO</td>
</tr>
<tr>
<td>OSHA:</td>
<td>NO</td>
</tr>
</tbody>
</table>

HMIS: 2 1 0 E

EFFECTS OF OVEREXPOSURE

None Known

SIGNES AND SYMPTOMS OF OVEREXPOSURE

May be irritating to the eyes, skin, and respiratory tract.

MEDICAL CONDITIONS AGGRAVATED

Persons with any pre-existing skin, eye or respiratory condition may be more susceptible to the effects of this product.

12. **ECOLOGICAL INFORMATION**

BIODEGRADABILITY: < 10 %
BACTERIA TOXICITY IC50: ND
AOX: 0.0000

13. **DISPOSAL CONSIDERATIONS**

PRODUCT: ....... If utilization or recycling of the product is not possible, it should be disposed of in accordance with existing federal, state and local environmental regulations, e.g. by incineration in a suitable plant.
UNCLEANED PACKAGING: Soiled, empty containers are to be treated in the same way as the contents.
RCRA HAZARDOUS WASTE.......No..Not as Sold

14. **SHIPPING DATA**

PROPER SHIPPING NAME: NON-HAZARDOUS INK MATERIAL
D.O.T. HAZARD CLASSIFICATION: NOT REGULATED
FRT. CLASS PACKAGE: 55

IATA: NON-REGULATED
IMGD: NON-REGULATED

PRODUCT: IDYE POLY - 451 BLUE
15. **REGULATORY DATA**

**US REGULATIONS:**
TSCA: The components of this product are listed on the TSCA Inventory

SARA 313: This product is not subject to SARA Title III Section 313 reporting requirements under 40 CFR 372.

SARA 312:
- Immediate (acute) health hazard: Yes
- Delayed (chronic) health hazard: Yes
- Fire hazard: No
- Sudden Release of Pressure: No
- Reactivity: No

This product is not subject to the German Ordinance that bans certain azo dyes or the 19th Amendment of the Council Directive 76/769/EEC.

CALIFORNIA PROPOSITION 65: This product does not contain any components currently on the California List of Known Carcinogens and reproductive Toxins

16. **OTHER INFORMATION**

The information contained in this SDS is based on data from sources considered to be reliable but Rupert, Gibbon & Spider, Inc. does not guarantee the accuracy or completeness thereof. Rupert, Gibbon & Spider, Inc. urges each customer or recipient of this SDS to study it carefully to become aware of and understand the hazards associated with this product. The reader should consider consulting reference works or individuals who are experts in ventilation, toxicology or fire and understand the data in this SDS.

MSDS Created: August 30, 2012
MSDS Revised: May 14, 2020