Wind Blade Repurposing Solutions: The "BladeBridge"

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Outline

- Overview of Re-Wind project (Re-Wind – <u>www.re-wind.info</u>)
- Blade Repurposing Solutions
 - Background
 - The BladeBridge

Re-Wind Partners, Projects, Funding

Network University Members:

- Georgia Tech
- City University of New York
- University College Cork
- Queens University Belfast
- Munster Technological University

Funding (~\$2m 2014-current)

- NSF (CBET, PFI, I-CORPS)
- NYSERDA
- SFI
- DfE
- ENEL Green Power

Current Project Partners:

- Logisticus Group
- ENEL Green Power
- Siemens-Gamesa RE
- Cork County Council
- NYC Dept of Design and Construction (DDC)
- IEA Task 45

Blade Repurposing Concepts

- BladeBridge
- BladeHousing
- BladePole
- BladeBarrier
- BladeTower
- BladeMachine







BladeHousing



BladeBarrier



BladePole



BladeTower



The BladeBridge (2016 - to-date)

- 2016-2017 Initial Concepts and Alternative Designs; Specific blade identification for demonstration project (A29 aka V29), Blade LiDAR scanning; <u>8.5m long BladeBridge in Northern Ireland (on hold)</u>
- 2018 Blade mechanical and structural properties determined; Preliminary bridge structural analysis and design completed
- 2019 First (ever) paper published on the BladeBridge analysis and design
 - R. Suhail, J-F. Chen, T.R. Gentry, B. Tasistro-Hart, Y. Xue and L.C. Bank, (2019), "<u>Analysis and Design of a Pedestrian Bridge with Decommissioned FRP Windblades and Concrete</u>," <u>Proceedings of FRPRCS14</u>, Paper 176, Belfast, UNITED KINGDOM, USB-ROM.
- 2020 N29 (LM 13.4) Blade sourced from Everun in Northern Ireland and delivered to Munster Technological University in Cork; Bridge design engineer <u>Kieran Ruane</u> joins team; <u>5m long BladeBridge in County Cork, Ireland</u>
- 2021 Blade characterization and testing.
- 2021 Autumn BladeBridge constructed and installed.



2017-2018 – Preliminary Concept and CAD model



Why this "simple" design?

- Mass market not bespoke
- It is "simple" for structural analysis, design and construction
- Fits all size blades



2018-2019 – Preliminary Structural Analysis



2018-2019 – Preliminary BladeBridge design



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BladeBridges – various length designs





Nordex N29 (~13 m) Vestas V29/A29 5-8 m BladeBridge

Vestas V44 (~21 m) 12-15 m BladeBridge



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BladeBridges – various length designs





GE 37 (~37m 15-25m BladeBridge

Clipper C96 (~46m) 25-35m BladeBridge





BladeBridges – other simple options





Extensions

Asymmetrical





Complexity of Geometry must be accounted for in actual designs: Pitch of blades, straightness of blades, spacing between blades

SUTTER DEPENDENT

County Cork BladeBridge – Midleton to Youghal Greenway



CREATING THE NEXT

County Cork BladeBridge – Midleton to Youghal Greenway





2020 - BladeBridge – Testing, Detailed Design











BladeBridge - Environmental Analysis (LCA)

Functional Unit: Delayed disposal of 4500 kg 22m long blade (Vestas V44) over 60 years (Cradle to Grave)

- Blades transportation 500 km Belfast to Cork
- Lower 2/3 blade replaces steel girders made with partially recycled material
- Top 1/3 blade sent to landfill
- Blades coated in epoxy protective layer
- End of Life Plan: Co-processing of GFRP girders, recycling of hardware

Wooden decking material, abutments, and maintenance schedule assumed equal to bridge made with steel girders



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New journal paper accepted -End-of-Life Alternatives for Wind Turbine Blades: Sustainability Indices Based on the UN Sustainable

Sustainable

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Yale Climate Connections radio story about Re-Wind airs on April 14, 2021

April 15, 2021

Georgia Tech Re-Wind Team visits ENEL's Smoky Hills wind farm in Kansas April 2, 2021

Re-Wind featured at New York City's Town+Gown webevent "New Frontier for Construction Materials-Decommissioned Wind Blades"



Re-Wind is a Holistic R&D Program

- EOL Repurposing of wind turbine blades
- Architecture and Industrial Design
- Structural Engineering and Construction
- Composite Material Mechanics
- Geographic Information Science and logistics
- Life–Cycle Assessments
- Business Models