Probing Solid-State Nanopores with Light for the Detection of Unlabeled Analytes

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ABSTRACT Nanopore sensing has enabled label-free single-molecule measurements on a wide variety of analytes, including DNA, RNA, and protein complexes. Much progress has been made toward biotechnological applications; however, electrically probing the ion current introduces nonideal noise components. Here we further develop a method to couple an ionic current to a photon-by-photon counting of fluorescent signal from Ca²⁺-sensitive dyes and demonstrate label-free optical detection of biopolymer translocation through solid-state nanopores using TIRF and confocal microscopy.

We show that by fine adjustment of the CaCl₂ gradient, EGTA concentration, and voltage, the optical signals can be localized to the immediate vicinity of the pore. Consequently, the noise spectral density distribution in the optical signal exhibits a nearly flat distribution throughout the entire frequency range. With the use of high-speed photon counting devices in confocal microscopy and higher photon count rates using stronger light sources, we can improve the signal-to-noise ratio of signal acquisition, while the use of wide-field imaging in TIRF can allow for simultaneous quantitative imaging of large arrays of nanopores.

KEYWORDS: solid-state nanopores · optical sensing · total internal reflection fluorescence · confocal microscopy · photon counting

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Nanopores are electrophoretic single-molecule sensors composed of an ultrathin insulating membrane (typically a few nanometers thick) separating two liquid chambers in which a nanoscale pore is formed. Nanopore sensing utilizes electrical measurement of the ion current through the pore as a means to probe the entry and passage of electrically charged biomolecules, such as DNA, RNA, and proteins. Nanopore measurements are both very general and exquisitely sensitive: When an analyte occupies the nanopore volume, the ionic conductance is modulated, resulting in measurable changes in the ionic current. This principle has been broadly utilized for a variety of sensing applications in biotechnology, most prominently for direct, single-molecule nucleic acid sequencing, for probing RNA structures, and for genotyping viral genes.

In recent years, substantial progress has been made to improve the ability of nanopores to distinguish fine macromolecular features. Key to these developments have been improved control over analyte translocation speed, reduced electrical noise, and increased detection bandwidth. To date, however, purely electrical sensing of solid-state nanopores remains hindered by the color of the ion current noise spectra, which includes lower frequency (1/f) flicker noise as well as higher frequency dielectric loss and capacitive noise, on top of the thermal noise (Johnson-Nyquist) and electronic shot noise. While the physical origins of the latter noise sources have previously been well characterized, the source of 1/f noise, which is present in both biological and solid-state nanopore systems, is not fully understood. Past work has implicated surface charge fluctuations or an inverse scaling with the total number of mobile charge carriers (obeying Hooge’s phenomenological relation). Eliminating flicker noise is of particular interest in the context
of nanopore sequencing applications: the most successful approaches have slowed translocation to \(>1\ \text{ms/nt}\), so correctly determining blockage levels of this duration will be adversely affected by \(1/f\) noise, reducing the accuracy of such techniques. Additionally, electrical signals could be further compromised by capacitive crosstalk among neighboring nanopore sensors in arrays consisting of large numbers of nanopores. This poses a challenge for a growing number of future nanopore sensing applications, such as high throughput DNA sequencing or protein detection, which benefit from the ability to simultaneously probe many pores fabricated in a small (micrometer scale) area.

In this paper, we evaluate an alternative nanopore probing method which uses digital photon counting to replace or to complement the electrical measurement. Similar to electrical measurements, this optical sensing technique probes the time-dependent nanopore conductance. However, the optical signals produced in our method are confined to the nanopore and are thus much less subject to noise contamination by other electrical components. Optical signals originating at the nanopore itself are, in principle, free of spurious noise sources, and offer flatter noise spectra and thus a higher potential effective bandwidth given comparable ion and photon count rates. When coupled with low optical noise laser systems for fluorescence excitation and with high-bandwidth single-photon optical sensors (both readily available), a purely digital photon counting method for the ion current detection in nanopores can be realized.

To this end we experimentally and theoretically studied a far-field optical sensing method to detect time-varying ion current intensities, to be used as an alternative or complementary scheme for the electrical measurement of nanopore current. Optical sensing in nanopores is attractive for several reasons: First, the chemical gradients across the nanopore can be fine-tuned to adjust the effective fluorescent spot size around the nanopore, down to nanometer-scale spots. This could enable detection of fine molecular structures by restricting sensing volume in a manner that does not rely upon precise pore geometry. Second, photon noise is characterized by a pure shot noise spectrum (“white noise”), evenly affecting all frequency components of the nanopore signal. Third, far-field optics readily permit detection with massive numbers of nanopores as long as the pore-to-pore separation is on the order of a single wavelength. Fourth, use of multiple excitation/emission colors can be utilized to provide additional information on the probed molecules, significantly enhancing the potential range of applications.

The feasibility of single-molecule optical detection in solid-state nanopores, using fluorescently labeled analytes, such as DNA, has already been demonstrated. These approaches have proven useful for the development of DNA sequencing methods of modified DNA molecules; however, they require chemical modifications of the bioanalytes to facilitate coupling of fluorescent moieties. The focus of the current paper is optical detection of unlabeled analytes, utilizing light-intensity modulations emitted by \(\text{Ca}^{2+}\) ion indicator dyes. A similar approach was first used by Heron and co-workers to probe stochastic cyclodextrin on/off binding kinetics to the alpha hemolysin protein pore, albeit at a narrow bandwidth (up to \(400\ \text{Hz}\)) and a low photon count rate. Biological nanopores in an artificial bilayer are difficult to use for optical measurements because pore insertion is a stochastic event and pores subsequently diffuse around the membrane, requiring tracking and substantially increasing experimental complexity. This work was followed up using solid-state nanopores by Anderson with TIRF microscopy and then by Ivankin and co-workers with epifluorescence microscopy for the detection of unlabeled biopolymer translocation at improved frames rates (up to \(4.8\ \text{kHz}\)).

Here we developed TIRF/confocal microscopy to observe fluorescent spots on solid-state nanopores, with \(>4\) orders of magnitude higher photon emission (in confocal mode) than previous reports, enabling higher bandwidth acquisition from dense arrays of pores of arbitrary size. Moreover, we employ a photon-by-photon digital counting technique to circumvent sampling errors and offer a flat, white noise spectral density. Limiting the excitation volume to \(<100\ \text{nm}\) above the surface (TIRF) or to a diffraction limited spot in confocal mode prevented photobleaching of dye molecules in the vicinity of the pore prior to measurement and allowed us to circumvent the flow system required in epifluorescence illumination. We explore this system using extensive numerical simulations and demonstrate agreement with experimental results under a variety of experimental conditions. Finally, we demonstrate the feasibility of simultaneous multi-pore single-molecule sensing using Total Internal Reflection Fluorescence (TIRF).

RESULTS

Opto-Electrical Nanopore Sensing Platform. Solid-state nanopores were fabricated in LPCVD-deposited free-standing membranes of silicon nitride (\(\text{Si}_3\text{N}_4\)) \(20 \times 20\ \mu\text{m}^2\) in size. These membranes, initially 60 nm thick, were locally thinned using a controlled Reactive Ion Etching (RIE) process applied to \(~2\ \mu\text{m}\) diameter wells, resulting in 10 nm thick regions (see Figure 1 and Methods). These thinned regions produce lower optical background and allow for easy localization of the pores in our optical microscope. Nanopore chips were mounted in custom flow cells designed for confocal or TIRF microscopy as reported in Soni et al. A detailed
scheme of our confocal/TIRF apparatus is provided in the Supporting Information.

Finite-element modeling of the system with COMSOL (described below) shows that when the pore is electrically biased with a positive potential in the trans chamber, a steady flow of Ca\textsuperscript{2+} ions creates a steeply decreasing concentration gradient at the pore vicinity in the cis side. Moreover, the magnitude and characteristic size of the hemispherical Ca\textsuperscript{2+} ion gradient can be adjusted either statically (by setting the bulk CaCl\textsubscript{2} concentration in trans), chemically (by adjusting the concentration of a strong Ca\textsuperscript{2+} chelator, such as EGTA), or dynamically (by adjusting the cis/trans potential difference). Addition of Ca\textsuperscript{2+} indicator dye at low concentration to the cis side results in a highly localized and voltage-tunable fluorescent spot immediately outside the nanopore (Figure 1b). This phenomenon is shown in Figure 1c, where the fluorescence intensity (I\textsubscript{f}, red trace) is measured at the pore location using the confocal setup as a function of the applied membrane voltage (V). At negative voltages, the fluorescence intensity is independent of voltage (no Ca\textsuperscript{2+} ions flow from trans to cis), but when the voltage becomes positive we observe a sharp increase in the intensity of more than a factor of 10 in the range 0 to 1 V. The simultaneously measured ion current (I\textsubscript{i}, blue trace) versus voltage V of this pore shows the typical asymmetric relationship with voltage due to the asymmetric electrolyte distribution across the pore. With positive voltage, the excess chloride ions in trans flow into the cis, whereas at negative voltage, the current is limited by the lower concentration of chloride ions in cis flowing into trans.

To demonstrate that the observed fluorescence intensity is a positive function of the magnitude of Ca\textsuperscript{2+} ions flowing through the pore (and not directly the applied voltage), we translocated dsDNA molecules (8 kbp) through the pore (from cis to trans), while simultaneously measuring I\textsubscript{i} and I\textsubscript{f}. Figure 1d shows a characteristic DNA translocation event measured at a constant voltage of 300 mV. The reduction in the ionic current is perfectly correlated with the reduction in the fluorescence intensity. Next we present a numerical model of the expected Ca\textsuperscript{2+}-dependent

Figure 1. Chemo-optical sensing in solid-state nanopores. (a) The ionic current flowing through a solid-state nanopore is probed both electrically (analog) and optically (digital) in a synchronous manner. For optical probing, a laser spot is focused at the pore region, and emitted light is collected photon-by-photon using an avalanche photo diode. (b) A local and tunable Ca\textsuperscript{2+} ion gradient is created in the vicinity of the pore at the cis side, where a low concentration of Ca\textsuperscript{2+} activated fluorophores is present. Entry and transport of DNA molecule through the pore modulate the ion current and hence the fluorescence intensity. (c) Ion current versus voltage curves measured both electrically (blue curve, left) and optically in units of photon counts per ms (red curve, right). The optical response curve is not linear, and defines a steep optimal working zone (dashed box). (d) A typical DNA translocation event (8 kbp) measured simultaneously electrically (blue, top) as well as optically (bottom, red) using the confocal mode (V = 0.3 V, 1 M KCl and 0.5 M CaCl\textsubscript{2} in trans side, data filtered at 10 kHz for display purpose; cpms = counts per ms).
signal, experimental characterization of $I_f$ as compared to $I_i$, and simultaneous single-molecule measurements using $I_f$ and $I_i$.

Theoretical Analysis Using Numerical Simulations. To simulate fluorescence intensity near the nanopore under our experimental conditions and pore geometry, we use Poisson-Nernst–Planck equations to model ionic concentration distributions near nanopores.\(^{38,39}\) We model the ionic current in 3D with a 2D axisymmetric simulation of a 4 nm pore in a 10 nm membrane surrounded by sphere of 1 μm radius of electrolyte solution where the pore is the only connection between the two chambers, as shown in Figure 2a (see details in the Supporting Information). The concentrations of calcium, potassium, and chloride are set at the cis and trans chamber boundaries, as is the electric potential for each simulation. The concentration of $\text{Ca}^{2+}$ as a function of the vertical axis depth ($z$) centered at the pore, where calcium chloride concentration has been set to 1 M at the trans boundary and 0 at the cis boundary, is shown in Figure 2b for voltages from −1 to 1 V. It is apparent that the gradient of $\text{Ca}^{2+}$ concentration near the pore is very sensitive to voltage, decaying on the order of a few nanometers to hundreds of nanometers within the range of experimental voltages. We note that this characteristic decay length can be made much smaller than the typical optical confocal length scale (a few hundreds of nm) or TIR evanescent wave (about 100 nm). Therefore, the spatial resolution of the optical sensing method is set by the chemical gradients near the pore and not by optics. The dependence of $\text{Ca}^{2+}$ ion distributions as a function of the bulk concentration in trans is shown in Figure 2c, for trans bulk concentrations ranging from 10 mM to 3 M.

Next, we experimentally measured the apparent binding constants of dye-$\text{Ca}^{2+}$ complexes for three different concentration of the chelator molecule (EGTA): 10, 50, and 100 mM (see Figure S2 in Supporting Information). The measured $k_D$ values of 5.6, 20.5, and 34.2 mM were used to numerically calculate the spatial distribution of the dye-$\text{Ca}^{2+}$ complexes by solving first order binding equations as shown in Figure 2d. In this calculation, we take advantage of the fact that in the pore vicinity (the "active zone") $\text{Ca}^{2+}$ concentration is always much larger than the dye concentration. While this calculation is approximate, it provides the important insight that the typical length scale over which the concentration of $\text{Ca}^{2+}$ active dyes drops is substantially smaller than the "optical thickness" defined by either the TIRF field or the confocal volume (blue and green curves, respectively), and in fact can be further adjusted (by the EGTA, voltage and $\text{Ca}^{2+}$ bulk concentration) to extend only a few nanometers away from the pore. Specifically, we approximate the characteristic decay distance, $r_0$ as the radius away from the pore where the dye-$\text{Ca}^{2+}$ complexes concentration drops to 10% of its peak value. We

Figure 2. Numerical simulations of the steady-state ions spatial distribution near the nanopore. (a) Finite element 2D axisymmetric model of a nanopore surrounded by 1 μm of cis and trans chamber in all directions from the pore. (b and c) The space-dependent concentration of $\text{Ca}^{2+}$ ions along the z-axis in the vicinity of the pore, as a function of applied voltage (b, bulk $\text{Ca}^{2+}$ concentration in trans is 1 M) or as a function of $\text{Ca}^{2+}$ concentration at a fixed applied voltage of 0.3 V (c). (d) The local concentration of the $\text{Ca}^{2+}$-Rhod-2 complex in the vicinity of the pore (for $z > 0$) as a function of EGTA, at fixed voltage and $\text{Ca}^{2+}$ bulk concentration (0–100 and 10 mM, respectively) (red symbols and lines). The green and blue curves indicate the calculated normalized excitation amplitudes of the confocal and TIRF fields used in the experiments, respectively.
obtain $r_0 \approx 81, 60, 35, 31 \text{ nm}$ for $[\text{EGTA}] = 0, 10, 50, 100 \text{ mM}$, respectively.

**Validation of the Numerical Model.** To validate our numerical model, we measured the fluorescence intensity under either TIRF imaging with $4 \mu\text{M Fluo-4}$, or using confocal imaging with $5.7 \mu\text{M Rhod-2}$ as a function of voltage ($I_f/C_0 V$ curves), shown in Figure 3 left and right panels, respectively. These measurements were repeated at different trans bulk CaCl$_2$ concentrations, as indicated. We then compared the experimental results with our numerical prediction (normalized at 0.3 or 1 V for the TIRF and confocal data, respectively) shown as black lines in Figure 3. Despite the simplifications used in our model, our theoretical predictions of fluorescence strength fit well to our experimental results for both imaging modalities. At voltages above $\sim 100 \text{ mV}$, a fluorescence signal begins to rise above background levels sigmoidally as the Ca$^{2+}$ reacts with Fluo-4 or Rhod-2 near $k_D$ before proceeding into a linear phase, saturating the available indicator as $[\text{Ca}^{2+}] [\text{Fluo-4}]$ or $[\text{Rhod-2}]$. Finally, the available indicator within the confocal observation volume or TIR evanescent field begins to saturate.

**Optical versus Electrical Noise Spectra.** To compare the electrical and optical noise characteristics, synchronous photon counts and ionic current were acquired for 5 s at 300 mV using a 4.5 nm pore (Figure 4a,b insets). This data was used to calculate the power spectra (Figure 4a, blue and Figure 4b, red) for the electrical and optical signals, respectively. The electrical spectrum displays the characteristic 1/f noise contribution (“flicker noise”, at low frequency and a $\sim f^2$ noise term above roughly 10 kHz, as well as some spurious electrical pickups and resonances (somewhat exaggerated due to openings in our Faraday box for the objective lens and stage controls). This shape and the various contributions across the frequency domain have been considered in the literature by multiple...
groups. In contrast, the corresponding optical spectrum is virtually flat from 5 to $10^5$ Hz, and specifically no spurious noise is observed. We further analyzed our signals by fitting the raw data as shown in Figure 4a,b, right insets. An ideal ion current signal would result in a perfectly normal distribution; however, careful analysis shows significant deviation from a single Gaussian (black curve) for the electrical signal at the peak of the function, where the Gaussian fit overestimates the data. We note that this deviation is the direct consequence of the shape of the electrical noise spectra shown in Figure 4a, specifically caused by the 1/f flicker noise. Since fluctuations in the signal mean are used to detect translocation events, these deviations directly reduce the quality of the electrical signal for translocation detection. In contrast, the optical signal, measured synchronously with the electrical current, is very well modeled by a Poisson distribution (black curve), a strong indication that the optical signal exhibits shot noise only.

We further evaluated the signal-to-noise ratio (SNR) of the optical signals as a function of the mean fluorescence intensities. Following the definition of SNR presented in Ivankin et al. ($\text{SNR} = I_{\text{avg}}/I_{\text{RMS}}(\text{BW})$) where $I_{\text{avg}}$ is the average intensity and $I_{\text{RMS}}(\text{BW}) = (\int I^2 \text{PSD} \, dt)^{1/2}$ we show the SNR for TIRF with an EMCCD as well as confocal APD counts for three fluorescence intensities (1.3, 4.0, and 9.8 Mcps) in Figure 4c. The SNR is shown to be a positive function of the total number of counts, which may be tuned via the activated fluorophore concentration and excitation intensity.

We argue that the observed difference in noise profile for simultaneously acquired optical and electrical ion current signals is a consequence of two fundamental properties of the optical measurements: First, as demonstrated by the numerical simulation, the photon flux is generated in the immediate vicinity of the nanopore aperture due to the strong gradient of Ca$^{2+}$ ion concentration. In contrast, the electrical ion current, measured at the electrodes hundreds of micrometers from the nanopore, involves both local and nonlocal fluctuations in potential and currents (e.g., parasitic capacitances in the SiN$_x$ membrane contribute to the pore noise). Second, photon arrivals are an inherently digital stream of information, whereas the electrical ion current is an analog signal, subject to sampling error and noise. Additionally, the optical signal does not suffer from electromagnetic pick-up or ground loops known to deteriorate low-noise electrical recordings. Indeed, the discrete noise pickup frequencies in the electrical power spectrum in Figure 4a are clearly absent from the optical power spectrum in Figure 4b.

**Synchronous Optical and Electrical Single-Molecule Detection.**

We compare electrical and optical nanopore sensing methods by recording sets of DNA translocations synchronously. Figure 5a displays a typical set of DNA translocations (8 kbp) through a 4 nm pore recorded using confocal mode ($V = 300$ mV, 285 $\mu$M Rhod-2 in cis and 500 mM CaCl$_2$ in trans in addition to 1 M KCl in both chambers). The top panel displays the electrical ion current traces (blue) and the bottom panel displays the optical events (red). Synchronous recording of the electrical and optical signals was ensured by sharing the same clock and start trigger pulses for the two acquisition cards, and data was analyzed by extracting the exact same temporal sections from the data files. Figure 5a clearly shows that the optical data mirrors the electrical data. Synchronous recordings of additional DNA lengths (1, 8, and 10 kbp) using TIRF are shown in the Supporting Information Figure S9.

We further analyzed ~150 translocation events using both the confocal and TIRF modes. Each event was analyzed independently to extract its dwell time ($t_d$) and event amplitude ($\Delta I$) both on the electrical and the optical data traces. Figure 5b shows that $t_d$ values extracted optically as compared to electrically are essentially identical. In contrast, the event amplitude values, measured optically as compared to electrically, yield a more complicated trend: while generally there is a clear linear correlation between electric and optical event amplitudes, we observe a wider spread of values between the two measurements types. Referring back to Figure 1c, we note that the optical signal exhibits a steeper and nonlinear dependence on the voltage, and hence on the pore conductance, which is dominated by K$^+$ and Cl$^-$ ion flow. Specifically, the large slope of the optical response curve in Figure 1c may amplify small fluctuations in pore conductance, resulting in a larger spread in $\Delta I$ as compared with $\Delta I$. Additionally, we cannot rule out other possible mechanisms, such as specific Ca$^{2+}$ divalent ion binding to the translocating DNA molecules, which would affect the optical signal more than the electrical one. Approximating the pore as a 10 nm cylinder 4 nm in diameter with 50 mM Ca$^{2+}$, there will on average only be ~4 Ca$^{2+}$ ions within the pore at a time relative to ~30 nucleotide base-pairs of translocating DNA. Given that DNA binds calcium ions, it is reasonable that Ca$^{2+}$ blockades may differ from K$^+$ or Cl$^-$ blockades. These mechanisms will be the subject of further study. We also note that having an asymmetric distribution of ions in the nanopore setup increased the capture rate (Supporting Information Figure S6) while simultaneously slowing down each translocation, similar to previous reports for monovalent asymmetric salt conditions.

**Parallel Optical Detection with Solid-State Nanopore Arrays.**

An additional prominent advantage of optical detection over electrical detection is the ability to optically address multiple nanopores without requiring complex fabrication of individual sets of electrodes (along with the electrical isolation of each channel) for each pore. This feature is crucial for applications requiring...
massive parallelization, such as high-throughput sequencing. To demonstrate the feasibility of parallel optical detection we fabricated a 3-by-3 nanopore array using a TEM ($d = 4.0 \pm 1.0$ nm, pitch = $5 \mu$m, see Figure 6b). With $20 \mu$M Fluo-4 in cis at 300 mV under 488 nm illumination, each pore fluoresces as shown in Figure 6a. The total ionic current recorded from the nine pores is essentially an ensemble measurement and provides very little information. With optical measurements, we can decouple these individually and detect which pores are open and translocating, which are partially opened, and which are partially blocked. This is illustrated with a set of continuous simultaneous recordings (30 s long) from these nine nanopores, shown in Figure 6c. Out of the nine nanopores probed simultaneously in this measurement four displayed DNA translocation events (8 kbp), one became partially blocked after 20 s, and the other pores remained open. Some fluctuation in the baseline optical signal was observed over the course of this experiment, which may have arisen due to slow drift of the membrane relative to the objective over the course of a long (30 s) continuous movie and/or from optical cross-talk between pores (i.e., a nearby pore’s fluorescence intensity shows up weakly in neighboring pores, depending on pitch, the amplitude of the fluctuation, and the fluorescence spot size).

CONCLUSION

In this report, we have described an improved method for purely optical single-molecule detection of unlabeled analytes passing through solid-state nanopores. Our main motivation for supplementing or substituting electrical readout with optical readout, illustrated by numerical simulations, was that sharp Ca$^{2+}$ ion gradients can be established in the close vicinity to the nanopore aperture with a spatial decay of just a few nanometers (Figure 2b,c). Coupled with Ca$^{2+}$ indicator dyes, this phenomenon can be utilized to optically probe the local ion current flow in the pore with high spatiotemporal resolution. Unlike the electrical ion current signal that is broadly used in the nanopore field, the optical approach is virtually immune to spurious EM noise pick-up or parasitic capacitance.
noise sources, and hence exhibits a superior spectral response (Figure 4b). We experimentally demonstrated this effect by simultaneous electrical and optical recordings of DNA translocations passing through both single nanopores and nanopore arrays.

An advantage of ion current based probing in nanopores as compared to optical sensing is the higher baseline level of the electrical signal: A typical 1 nA current in solid-state nanopore corresponds to a flux of $\sim 6 \times 10^9$ e/s, while the highest photon flux reported in this study is roughly 2 orders of magnitude smaller ($\sim 10^7$ photons/s). This clearly translates to a superior SNR for electrical measurements when calculated similarly to Figure 5. However, this advantage comes at the expense of using nonphysiological high salt concentrations (typically 1 M monovalent salt) and a nonideal power spectrum. Moreover, our numerical simulations show that the concentration of the Ca$^{2+}$ bounded dyes decays nearly exponentially away from the pore, with characteristic length scale of $r_0 \sim 81$ nm. This distance will set the upper limit on the temporal response time of the optical sensing method, associated with the diffusion time of the dyes, which can be estimated by $t_D = r_0^2/6D$, where $D \sim 400 \mu$m$^2$/s is the dye’s diffusion constant. Setting $r_0 = 81$ nm, we obtain $t_D \sim 3.0 \mu$s. Furthermore, taking into account the binding kinetics of the dye and the competition with the Ca$^{2+}$ chelator EGTA, we showed in Figure 2d that the characteristic distance can be further reduced. For example at 100 mM EGTA, $r_0 \sim 31$ nm producing even faster theoretical response time of $\sim 0.4 \mu$s.

Advances in single-molecule fluorescence methods are likely to offer further improvements to optical sensing, with the introduction of local light-enhancement structures, lower optical background materials and higher-brightness fluorophores. Notably, in our method each Ca$^{2+}$ ion traversing through the pore and activating a single fluorophore molecule could emit a burst of multiple photons prior to chelation, while it is located within nanometers of the pore. This effective amplification of the signal provides a fundamental advantage over direct electrical ion measurements. It strictly requires the utilization of sufficiently strong excitation and emission count rates, which to the best of our knowledge have never been coupled to a nanopore system. This regime will potentially allow researchers to obtain

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Figure 6. (a) Image of 3 × 3 array of pores with 20 μM Fluo-4 in cis chamber at 50 mM CaCl$_2$ in trans at 300 mV in TIRF microscope. (b) HR-TEM images of nine 4 ± 1 nm pores drilled in a 3 × 3 array. (c) Fluorescence modulations associated with 8 kbp DNA at 500 mV for each of the nine pores.
even higher bandwidth than state-of-the-art electrical sensing, and will be directly applicable to nanopore-based DNA sequencing and epigenetic analyses, which will be the subject of future work.

**METHODS**

**Chip and Nanopore Fabrication.** Nanopore chips were fabricated on a 4 in. silicon wafer coated with SiOx (500 nm) and low-stress amorphous silicon nitride (SiNx, 60 nm). The SiNx was locally thinned to 10 nm (1.5–2 μm circular wells) using a controlled RIE etch. Freestanding membranes of SiNx (60 × 60 μm) were created by through-etching the wafer with KOH, with the locally etched wells aligned to the etched freestanding SiNx membranes. Nanopores were fabricated in the thinned SiNx regions using a high-resolution aberration-corrected TEM (Titan 80–300 FEG-S/TEM, FEI) or a noncorrected TEM (JEOL 2010F), as previously reported.22 Pore formation proceeded with visual feedback by iterating through a uniformly expanded beam for imaging the nanopore diameter during formation and converging the beam to locally sputter and melt the membrane. Pores of 4 ± 0.2 μm could be consistently formed. No Limits d(sDNA) (One kbp, 8, and 10 kbp) was purchased from Fisher Scientific (SM1671, SM1521, and SM1751, respectively). Tripotassium Rhod-2 (F-142200) and pentapotassium Fluo-4 (F-14200) salts were purchased from Life Technologies and stored in 15 mM w/v H2O2 at 120 °C for 15 min prior to use in experiments.43 The chips were then thoroughly rinsed in Milli-Q water (EMD Millipore), vacuum-dried, and mounted in custom CTFE cells with Ecosse (Smooth-On) silicone rubber to separate cis from trans sides of the membrane, before re-wetting in 1 M KCI buffered to pH 7.2 with HEPES or Tris-EDTA with 10 mM EGTA for analog signals and NI-6602 for photon counting. The authors also thank the staff at the Harvard University Center for Nanoscale Sciences (CHS) and the Technion Electron Microscopy Center for dedicated support. B.N.A. was responsible for nanopore fabrication, designing and performing experiments, analyzing data, and manuscript writing. O.N.A. performed experiments and analyzed data. T.G. performed experiments and analyzed data. A.H.S. performed nanopore fabrication and wrote manuscript. D.B. performed nanopore fabrication. A.M. designed experiments, set up construction, analyzed data, wrote manuscript.

**REFERENCES AND NOTES**


