

SPECIFICATION Last revision date: 04.23.2019

BUTYL RUBBER BK-1675P (FOOD GRADE)

Butyl rubber BK-1675P Product of isobutylene and isoprene copolymerization

Application Production of gum base for chewing gum and oral care products

Chemical name Isobutylene-isoprene copolymer

Empirical formula (C4H8)m(C5H8)n

Standard Specification TU 2294-034-05766801-2002

| PROPERTY | VALUE | TEST METHOD |
|--|-----------|-------------------|
| Mooney Viscosity ML 1+8 (125 °C) | 47 - 67 | ASTM D 1646 |
| Viscosity spread in a lot, max | 6 | ASTM D 1646 |
| Unsaturation, mol %, | 1.6 - 0.2 | Paragraph 4.3 TU |
| Loss on drying, %, max | 1.0 | ASTM D 5668 |
| Ash, wt %, max | 0.30 | ASTM D 5667 |
| Iron, wt %, max | 0.0030 | Paragraph 4.6 TU |
| Adhesion reducing agent, wt %, max | 1.0 | Paragraph 4.6 TU |
| Stabilizer BHT, BHT (Merisol), or BHT CRISTAL (Sasol), wt %, max | 0.05 | Paragraph 4.15 TU |
| Impurities | No | paragraph 4.12 TU |

Supply form $30 \pm 1 \text{ kg bales}$

Packaging Bales are wrapped in a food-grade PE film and packed in plastic pallet boxes

Transportation Closed railway cars or trucks

Storage Pallets with rubber are kept in max. 3 level stacks away from direct sunlight,

rainfall and contamination

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