

ABS 2332

ABS 2332	General purpose, easy flow injection molding grade with a good impact resistance and high gloss
Application	Production of small and large size consumer goods such as vacuum cleaners, toys, electronics
Chemical name	Polymer of prop-2-ene nitrile with buta-1,3-diene and ethenyl benzene
Empiric formula	$[[C_3H_3N]_k[C_4H_6]_m[C_8H_8]_n]_x$
Technical specification	TU 2214-159-05766801-2011

PROPERTY	VALUE	TEST METHOD
Melt flow rate, g/10min at 220°C per 10 kg of load	20 -26	ASTM D1238
Gloss at 20 °, minimum	60	ASTM D 523
Residual styrene mass fraction, %, not more	0.05	TY2214-159- 05766801-2011
Izod impact strength, notched, (4.0 mm, +23°C) kJ/m ² , not less	11	ISO 180
Vicat softening temperature, °C, not less	90	ASTM D1525

Supply form	Pellets
Packaging	Polyethylene bags, in bulk by polymer trucks
Transportation	All types of covered transport
Storage	In closed room on shelves or pallets, minimum 2" above the floor and minimum 4 feet from heaters, away from direct sunlight

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