

SPECIFICATION Last revision date: 23.04.2019

## POLYBUTADIENE RUBBER ND-PBR (SKDN)

Product of butadiene polymerization in aliphatic hydrocarbons medium over

neodymium catalyst system.

**Application** Manufacture of tires and rubber goods

**Chemical name** cis-1.4-polybutadiene

**Empiric formula** (- CH2CH=CHCH2 -) n

**Standard specification** TU 2294-100-05766801-2003

PROPERTY	VALUE	TEST METHOD
Mooney Viscosity, ML 1+4 (100 °C)	40 - 49	Paragraph 4.2 TU
Mooney Viscosity spread in a lot, max	6	Paragraph 4.2 TU
Loss on drying, %, max	0.5	Paragraph 4.3 TU
Antioxidant Irganox 1520L (or similar), wt%, min:	0.20	Paragraph 4.4 TU
Ash, wt%, max	0.5	Paragraph 4.5 TU
Curing characteristics		
- ML, dNm		
- MH, dNm	Not rated	Paragraph 4.6 TU
- tS1, minutes		
- t50, minutes		
- t90, minutes		
Cis-content, min, %	96 (upon request)	TU (Appendix A)

**Supply form**  $30 \pm 1 \text{ kg bales}$ 

**Packaging** Bales are wrapped in a PE film and packed in plastic pallet boxes.

**Transportation** Closed containers or trucks

Storage Pallets with rubber are kept in max. 3 level stacks away from direct sunlight,

rainfall and contamination.

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