

BOTTLED WHEN READY

DOC SWINSON'S

LEGENDARY
WHISKEY BLENDEERS

SOLERA METHOD

STRAIGHT RYE WHISKEY FINISHED IN RUM CASKS



ALTER EGO SERIES

Rye whiskey and rum are a natural complement, and Doc Swinson's straight rye whiskey finished in rum casks employs methods found in the Spanish sherry bodegas, and blending techniques of South and Central America to create this nuanced and award-winning whiskey.

HOW TO DRINK

It is spectacular neat, but we also find it goes well with ice or in a classic cocktail such as an old-fashioned, Manhattan, or Sazerac.



2022-2023
AWARDS

SOLERA METHOD RYE



DOC SWINSON'S

"Best Independent Bottler"

2022 Ascot Awards

2022 WA State Bourbon Distillery of the Year
New York International Spirits Competition

FINALIST | Best Whiskey

Tales of the Cocktail, Ascot Awards, S.F. World
Spirits Competition



PROOF: 95

SENSORY NOTES



Slight smoke, caramel apples, poached spiced pears



Peach pit, cherry blossom, molasses, anise, velvet tides of fig, vanilla frosting, Caribbean spice cake



A crowd pleaser for non-rye drinkers yet robust and exciting for the seasoned rye lover.

BLENDING CASKS

Rye No. 1

95% rye
5% malted barley

Rye No. 2

51% rye
45% corn
4% malted barley

FINISHING & MATURATION

Rum Origins

St. Croix, Trinidad, Venezuela, Jamaica aged up to 8 years in a variety of casks then our ex-bourbon casks before entering the solera system

DOC SWINSON'S

DOC SWINSON'S ALTER EGO RYE STARTS AS A PROPRIETARY BLEND OF INDIANA STRAIGHT RYE WHISKEYS WITH MASHBILLS BETWEEN 51% AND 95% RYE, WHICH HAVE BEEN AGED FOR UP TO 6 YEARS. TAKING IT TO THE NEXT LEVEL, WE THEN FINISH THIS UNION IN EX-CARIBBEAN RUM CASKS USING THE OLD-WORLD SOLERA METHOD OF ONLY BOTTLING A PORTION OF THE OLDEST BARRELS. IT'S OUR MASHUP OF AMERICAN RYE, CARIBBEAN FLAVOR AND SPANISH TECHNIQUE, ALL WITH A PACIFIC NORTHWEST SPIN.

WITH VELVET TIDES OF FIG, SPICED PEARS, A HINT OF ANISE, & SWEET CANE SUGAR, THIS RYE WILL LINGER AND FILL YOUR PALATE FROM FIRST SIP TO LAST. WE INVITE YOU TO EXPERIENCE THIS EVER-AGING WHISKEY.



DISTILLED IN INDIANA, METICULOUSLY FINISHED AND BOTTLED BY DISTILLERS WAY LLC, FERNDALE, WASHINGTON
WWW.DOCSWHISKEY.COM

GOVERNMENT WARNING: (1) ACCORDING TO THE SURGEON GENERAL, WOMEN SHOULD NOT DRINK ALCOHOLIC BEVERAGES DURING PREGNANCY BECAUSE OF THE RISK OF BIRTH DEFECTS. (2) CONSUMPTION OF ALCOHOLIC BEVERAGES IMPAIRS YOUR ABILITY TO DRIVE A CAR OR OPERATE MACHINERY, AND MAY CAUSE HEALTH PROBLEMS.



NON-CHILL FILTERED TO PRESERVE FULL FLAVOR

DOC SWINSON'S
~ ALTER EGO ~
SOLERA METHOD
- FORMULA NO -
1362423 DSP: WA-2083
ALCOHOL BY VOLUME: 47.5% PROOF: 95
RELEASE No. 20001
BOTTLE No. 00001
APPROVED BY [Signature]
750ml

STRAIGHT RYE WHISKEY
FINISHED IN RUM CASKS
SOLERA ESTD. 2020
— Hands selected for character & bottled when ready —
BOTTLED IN SMALL BATCHES

DESCRIPTION

Doc's Alter Ego Rye Whiskey Finished in Rum Casks was pulled straight from the dream book of Doc's Master Blender, Jesse Parker. We start this process by using our ex-bourbon barrels to age a proprietary blend of rums. These fruity profiles dig their way into the casks until the rum is dumped out. Then, those casks are used to create our cascading solera system.

We next add a blend of two different aged rye whiskeys to the rum-soaked casks that adopt some of the characteristics of that spirit. For each bottling we pull a small portion of the rye out of the bottom layer of barrels and bottle it. The portion removed is replaced with a similar portion from the barrels above it. We repeat this process and add in the new blend on the top. This allows the older whiskeys to "teach" the younger ones, creating an ever-aging product with many layers of complexity. Think of a chocolate fountain, but with whiskey.

PRODUCT SPECS

CASE DIMENSIONS:

13"H x 9.75"L x 6.5"W

BOTTLE DIMENSIONS:

12.1"H x 3"W

CASE CONTENTS:

6 X 750 ml Bottles



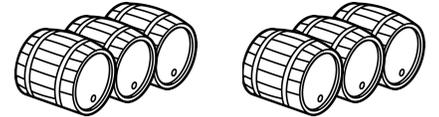
EXPLORE MORE OF
DOC'S AWARD
WINNING LINEUP



SOLERA METHOD

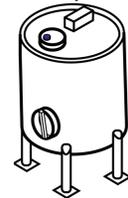
~ PROCESS METHOD ~

AGED RYES



MASHBILL #1

MASHBILL #2

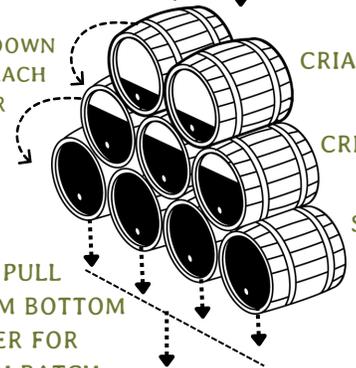


PROPRIETARY
BLEND OF RUM
CASKS



BLEND RYES

20% DOWN
FOR EACH
LAYER

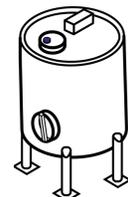


CRIADERA 2

CRIADERA 1

SOLERA

20% PULL
FROM BOTTOM
LAYER FOR
EACH BATCH



PROOFING



BOTTLE OF DOC SWINSON'S



YOUR ENJOYMENT